Compression Port Adapter Kit for VS Series and (G8610, G8611, or G8612) Series Leak Detectors

Part Number 699909997
Rev. B
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Agilent Field Instruction Sheet

Compression Port Adapter Kit for VS Series and (G8610, G8611, or G8612) Series Leak Detectors

Preface

This document comes shipped with material VSFLDCP, 1-1/8” compression test port accessory kit. Section One is for use with a VS Series leak detector. Section Two is for use with a G8610, G8611, or G8612 Series leak detector.

Documentation Standards

This manual uses the following documentation standards:

**NOTE**

Notes contain important information.

**CAUTION**

Cautions appear before instructions, which if not followed, could cause damage to the equipment or data loss.

**WARNING**

Warnings appear for a particular procedure or practice which, if not followed correctly, could lead to serious injury or death.

Hazard and Safety Information

The common international symbols used in this manual and on the equipment are defined below.

- OFF Supply (Power)
- ON Supply (Power)
- AC – Alternating Current
- Warning, Risk of danger
- Earth (Ground) Terminal
- Caution, Hot Surface
- Caution, Risk of Electrical Shock
- Protective Conductor Terminal
- Frame or chassis Terminal
Operators and service personnel must be aware of all hazards associated with this equipment. They must know how to recognize hazardous and potentially hazardous conditions, and know how to avoid them. The consequences of unskilled, improper, or careless operation of the equipment can be serious. Every operator or service person must read and thoroughly understand operation/maintenance manuals and any additional information provided by Agilent. All warning and cautions must be read carefully and strictly observed. Consult local, state, and national agencies regarding specific requirements and regulations. Address any safety, operation, and/or maintenance questions to your nearest Agilent office.

**Solvents**

**WARNING**

The mechanical components of leak detectors may be cleaned with one of the recommended solvents. When heated, sprayed, or exposed to high-temperature equipment, these solvents become flammable and explosive, causing serious injury or death. Do not use these solvents near a high-temperature source. Ventilate the working area with a blower and work in a large, well-ventilated room. Solvents are irritants, narcotics, depressants and/or carcinogens. Their inhalation and/or ingestion may produce serious side effects. Prolonged or continued contact with the skin results in absorption through the skin and moderate toxicity. Always ensure that cleaning operations are carried out in large, well-ventilated rooms, and wear eye shields, gloves, and protective clothing.

Due to the effective cleaning nature of VacuSolv solvent and its residue-free properties, Agilent’ Component and Spectrometer Cleaning Kit (Part Number 670029096), used in accordance with the kit instructions, is recommended for cleaning spectrometer components. The kit can also be used for fine cleaning of other parts in the leak detector's vacuum system such as valves and fittings. No rinsing steps or high-temperature drying is required following cleaning with VacuSolv. Although appropriate precautions are advised, VacuSolv is compatible with most materials and does not contain toxic chemicals or CFCs (chlorofluorocarbons). Other acceptable solvents are isopropyl alcohol (IPA) or Dow Corning® OS-20.

To clean the leak detector plastic enclosure, the LCD display and Front Panel buttons, use only a soft cloth slightly dampened with water or a mild soap. Do NOT use excess water or cleaning solvents of any kind. Avoid splashing any cleaning solvents into the unit through the ventilation openings or Front Panel buttons. Wipe the surface with a dry lint-free cloth.

**Vacuum Equipment and Cleanliness**

Cleanliness is vital when servicing the leak detector or any vacuum equipment. There are some techniques that are more important in leak detector servicing than in general vacuum work:

**CAUTION**

Wear non-powdered, ESD-safe Nitride or equivalent gloves to prevent skin oils from getting on spectrometer internal components.
**O-ring Care**

When removing, checking or replacing O-rings, keep in mind the following:

**NOTE**

Agilent recommends replacing all O-rings during routine maintenance or during any maintenance procedure requiring that O-rings be removed.

**CAUTION**

Remove O-rings carefully with your fingers. Do not use metal tools for this task; this prevents scratching of any sealing surfaces.

- Wipe all O-rings clean with a lint-free cloth before installation to ensure that no foreign matter is present to impair the seal.
- Do not use grease or any other substance on O-rings that will come in contact with the vacuum surfaces.
- Do not use alcohol, methanol or other solvents on O-rings. Doing so causes deterioration and reduces their ability to hold a vacuum.
- Agilent does not recommend the use of vacuum grease. If applicable, apply a small amount of Apiezon® L grease and wipe the O-rings shiny dry.

**Metal Seal Care**

**CAUTION**

Metal Seals must be replaced any time a spectrometer is opened. All fasteners must be installed and torqued per assembly procedure specifications. Remove Metal Seals carefully with your fingers or a soft tool. Metal tools scratch sealing surfaces.

- Metal Seals are supplied in pre-cleaned condition. No cleaning is required. If necessary, Metal Seals can be cleaned using the recommended solvents. Wipe Metal Seals clean with a lint-free cloth before installation to ensure that no foreign matter impairs the seal.
- Do not use grease or any other substance on Metal Seals that will come in contact with the spectrometer.

**Spectrometer**

**CAUTION**

Store the Ion Source/Preamplifier sub-assembly in a cool, dry area in a tightly sealed, ESD protected container. Wear non-powdered, ESD-safe Nitride or equivalent gloves when handling the spectrometer. Wash hands thoroughly after handling the spectrometer filaments and especially before smoking or eating.

The spectrometer and PCB’s are static sensitive devices. Wear a grounding strap when performing any maintenance on these units and especially when performing maintenance of static sensitive parts.

**CAUTION**

The spectrometer operates at a very high vacuum produced by the high vacuum turbomolecular pump. Service of the spectrometer requires that this vacuum be vented to the atmosphere.
Section One: VS Series Leak Detector

Equipment Required

- Extended Length M5 Allen Wrench
- Metric Allen Wrench Set
- Compression Port Adapter Kit (P/N VSFLDCP)

Installation Procedure

For clarity, some items have been omitted from views.

![Rear Cover Screws](image1)

![Front Cover Screws](image2)

**Figure 1: Rear and Front Cover Screws**

**WARNING**

Disconnect power from the unit before performing any maintenance procedure that requires physically disconnecting any part of the system.

1. Turn off the power switch located on the back of the unit and unplug cord from outlet.
2. Wait 30 seconds for the high voltage to dissipate.
3. Using an extended length M5 Allen wrench, remove the four screws holding the rear plastic cover (Figure 1: Rear and Front Cover Screws) and detach the rear plastic cover from the unit.
4. Remove the four screws holding the front plastic cover and detach the cover from the unit. Two screws are situated at the front of the unit (not shown) and two screws are positioned inside the unit (Figure 1: Rear and Front Cover Screws).
5. Using an M5 allen wrench remove the four screws and disconnect the compression test port flange (Figure 2: Compression Test Port Flange). Do not discard hardware.

6. Attach new compression port adapter kit using existing hardware and O-ring (Figure 3: Compression Port Adapter Kit).
7. Attach the front cover and secure to the unit using existing hardware.
8. Leak test the Compression Port Adapter to ensure a leak free joint.
9. Attach the rear cover and secure to the unit using existing hardware.
10. Connect the power cord and power up the unit.
11. Watch the home screen to verify that the Spectube Pressure Wait message progresses to Stabilization Wait and System Ready within ten minutes.
    Refer to the operator's manual if the system fails to reach the System Ready mode.
12. Agilent recommends a full calibration of the unit prior to leak test operations.
Section Two: G8610, G8611, or G8612 Series Leak Detector

Equipment Required

- Slotted Screw Driver Set
- Metric Allen Wrench Set
- Compression Port Adapter Kit (P/N VSFLDCP)

Installation Procedure

For clarity, some items have been omitted from views.

![Figure 1: Removal of Covers](image_url)

**WARNING**

Disconnect power from the unit before performing any maintenance procedure that requires physically disconnecting any part of the system.

1. Turn off the power switch located on the back of the unit and unplug the power cord from the outlet.
2. Wait 30 seconds for the high voltage to dissipate.
3. Using a slotted screw driver, unfasten screws holding each cover (Figure 1: Removal of Covers) and detach each cover. If the unit has the handle option, the handle must be removed to detach the front cover. Before detaching the front face cover, the push handle must be removed using a metric Allen wrench.
4. Without removing the screen, gently left and rotate the lid over the inlet test port to gain access to the inlet test port of the leak detector.
5. Using an M5 Allen wrench remove the four screws and disconnect the original inlet port flange. Keep hardware and set aside. Screw in the new compression port adapter in the same place, noting the same position of the slot on the base. Unscrew the top portion of the compression port (Figure 2: Compression Test Port Flange), rotate the leak detector cover lid back over the compression port, and screw back on the compression port top. Replace NW40 O-ring and fasten assembly into place using socket head screws.

6. Return covers to leak detector sides.
7. If the unit has the handle option, reattach handle to front of leak detector.
8. Leak test the Compression Port Adapter to ensure a leak free joint.
9. Connect the power cord and power up the unit.
10. Watch the home screen to verify that the Spectube Pressure Wait message progresses to Stabilization Wait and System Ready within ten minutes.
   Refer to the operator's manual if the system fails to reach the System Ready mode.
11. Agilent recommends a full calibration of the unit prior to leak test operations.
Dear Customer,

Please follow these instructions whenever one of our products needs to be returned.

Complete the attached Request for Return form and send it to Agilent Technologies (see below), taking particular care to include the completed Health and Safety declaration Section. No work can be started on your unit until we receive a completed copy of this form.

After evaluating the information, Agilent Technologies will provide you with a Return Authorization (RA) number via email or fax, as requested. Note: Depending on the type of return, a Purchase Order may be required at the time the Request for Return is submitted. We will quote any necessary services (evaluation, repair, special cleaning, etc).

Product preparation
- Remove all accessories from the core product (e.g. inlet screens, vent valves).
- Prior to shipment and if applicable for your product, drain any oils or other liquids, purge or flush all gases, and wipe off any excess residue.
- If ordering an Advance Exchange product, please use the packaging from the Advance Exchange to return the defective product.
- Seal the product in a plastic bag, and package product carefully to avoid damage in transit. You are responsible for loss or damage in transit.
- Include a copy of the Health and Safety Declaration in the shipping documentation on the outside of the shipping box of your returning product.
- Clearly label package with RA number. Using the shipping label provided will ensure the proper address and RA number are on the package. Packages shipped to Agilent without a RA clearly written on the outside cannot be accepted and will be returned.
- Return only products for which the RA was issued.

Shipping
- Ship to the location specified on the printable label, which will be sent, along with the RA number, as soon as we have received all of the required information. Customer is responsible for freight charges on returning product.
- Return shipments must comply with all applicable Shipping Regulations (IATA, DOT, ADR, etc.) and carrier requirements.

RETURN THE COMPLETED REQUEST FOR RETURN FORM TO YOUR NEAREST LOCATION:

EUROPE:
Fax: 00 39 011 9979 330
Fax Free: 00 800 345 345 00
Toll Free: 00 800 234 234 00
vpt-customer@agilent.com

NORTH AMERICA:
Fax: 1 781 860 9252
Toll Free: 800 882 7426
vpl-ra@agilent.com

PACIFIC RIM:
please visit our website for individual office information
http://www.agilent.com
TERMS AND CONDITIONS
Please read the terms and conditions below as they apply to all returns and are in addition to the Agilent Technologies Vacuum Product Division – Products and Services Terms of Sale.

- Unless otherwise pre-negotiated, customer is responsible for the freight charges for the returning product. Return shipments must comply with all applicable Shipping Regulations (IATA, DOT, etc.) and carrier requirements.
- Agilent Technologies is not responsible for returning customer provided packaging or containers.
- Customers receiving an Advance Exchange product agree to return the defective, rebuildable part to Agilent Technologies within 15 business days. Failure to do so, or returning a non-rebuildable part (crashed), will result in an invoice for the non-returned/non-rebuildable part.
- Returns for credit toward the purchase of new or refurbished Products are subject to prior Agilent approval and may incur a restocking fee. Please reference the original purchase order number.
- Units returned for evaluation will be evaluated, and a quote for repair will be issued. If you choose to have the unit repaired, the cost of the evaluation will be deducted from the final repair pricing. A Purchase Order for the final repair price should be issued within 3 weeks of quotation date. Units without a Purchase Order for repair will be returned to the customer, and the evaluation fee will be invoiced.
- Products returned that have not been drained from oil will be disposed.
- A Special Cleaning fee will apply to all exposed products.
- If requesting a calibration service, units must be functionally capable of being calibrated.
Vacuum Products Division
Request for Return Form

Customer information

<table>
<thead>
<tr>
<th>Company</th>
<th>Contact Name:</th>
</tr>
</thead>
<tbody>
<tr>
<td>Address:</td>
<td>Tel:</td>
</tr>
<tr>
<td></td>
<td>Fax:</td>
</tr>
<tr>
<td></td>
<td>Email:</td>
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</tbody>
</table>

Equipment

<table>
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<tr>
<th>Product description</th>
<th>Agilent PartNo</th>
<th>Agilent Serial No</th>
<th>Original Purchasing Reference</th>
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</table>

Failure description

<table>
<thead>
<tr>
<th>Type of process (for which the equipment was used)</th>
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<tbody>
<tr>
<td></td>
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</tbody>
</table>

Type of return

- [ ] Non Billable
- [ ] Billable

New PO # (hard copy must be submitted with this form):
____________________________________

- [ ] Exchange
- [ ] Repair
- [ ] Upgrade
- [ ] Consignment/Demo
- [ ] Calibration
- [ ] Evaluation
- [ ] Return for Credit

Health and safety

The product has been exposed to the following substances:
(by selecting ‘YES’ you MUST complete the table to the right)

<table>
<thead>
<tr>
<th>Substances</th>
<th>YES</th>
<th>NO</th>
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<tr>
<td>Toxic</td>
<td></td>
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<tr>
<td>Harmful</td>
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<tr>
<td>Corrosive</td>
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<tr>
<td>Reactive</td>
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<tr>
<td>Flammable</td>
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<td></td>
</tr>
<tr>
<td>Explosive (*)</td>
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<td></td>
</tr>
<tr>
<td>Radioactive (*)</td>
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<tr>
<td>Biological (*)</td>
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</tr>
<tr>
<td>Oxidizing</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Sensitizer</td>
<td></td>
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</tr>
<tr>
<td>Other dangerous substances</td>
<td></td>
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</tbody>
</table>

Substances (please refer to MSDS forms)

* Agilent will not accept delivery of any product that is exposed to radioactive, biological, explosive substances or dioxins, PCB’s without written evidence of decontamination.

<table>
<thead>
<tr>
<th>Trade name</th>
<th>Chemical name</th>
<th>Chemical Symbol</th>
<th>CAS Number</th>
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</thead>
<tbody>
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</tbody>
</table>

Goods preparation

If you have replied YES to one of the above questions. Has the product been purged?
[ ] YES [ ] NO

If yes, which cleaning agent/method:

Has the product been drained from oil?
[ ] YES [ ] NOT APPLICABLE

I confirm to place this declaration on the outside of the shipping box.

I declare that the above information is true and complete to the best of my knowledge and belief.
I understand and agree to the terms and conditions on page 2 of this document.

Name: ___________________________  Authorized Signature: ___________________________

Position: ___________________________

Date: ___________________________

NOTE: If a product is received at Agilent which is contaminated with a toxic or hazardous material that was not disclosed, the customer will be held responsible for all costs incurred to ensure the safe handling of the product, and is liable for any harm or injury to Agilent employees as well as to any third party occurring as a result of exposure to toxic or hazardous materials present in the product.
Agilent Vacuum Products Division/Sales and Service Offices

United States
Agilent Technologies
121 Hartwell Avenue
Lexington, MA 02421 - USA
Tel. +1 781 861 7200
Fax. +1 781 860 5437
Toll-Free: +1 800 882 7426
vpl-customercare@agilent.com

Belgium
Agilent Technologies Belgium S.A./N.V.
Customer Contact Center
Pegasus Park
De Kleeistraat 12A bus 12
B-1831 Diegem
Tel. +32 2 404 92 22
Fax. +32 2 628 46 30
customercare_belgium@agilent.com

Brazil
Agilent Technologies Brasil
Avenida Marcos Penteado de Uluha
Rodrigues, 939 - 6° andar
Castelo Branco Office Park
Torre Jacarandá - Tambooré
Bauru, São Paulo CEP: 06460-040
Toll-Free: +800 728 1405

China
Agilent Technologies (China) Co. Ltd.
No.3, Wang Jing Bei Lu, Chao Yang District
Beijing, 100102, China
Tel. +86 (0)10 64397888
Fax. +86 (0)10 64392765
Toll free: 800 820 6778 (Phone)
Toll free: 400 828 6778 (Cell Phone)
vacuum.cnmarketing@agilent.com
vpc-customerservice@agilent.com

France
Agilent Technologies
Parc Technopoli - Z.A. de Courtaboeuf
3, avenue du Canada - CS 90263
91876 Les Ulis cedex, France
Tel. +33 (0) 1 64 53 61 15
Fax. +33 (0) 1 64 53 50 01
vpl.sales@agilent.com

Germany and Austria
Agilent Technologies
Sales & Services GmbH & Co. KG
Leonore Str. 20
60 528 Frankfurt am Main
GERMANY
Ph. +49 69 6773 43 2230
Fax. +49 69 6773 43 2250

India (Sales)
Agilent Technologies India Pvt. Ltd.
Unit Nos. 110-116, & Part of 101 & 109
First Floor, Splendor Forum,
Plot No. -3, District Centre, Jasola
New Delhi-110025
Tel. +91 11 4623 7100
Fax. +91 4623 7105

India (Service)
Agilent Technologies India Pvt. Ltd.
C-Block, RMZ Centennial Plot Number -8A, 8B, 8C, 8D,
Doddanakundi Industrial Area, ITPL Road,
Mahadevapura Post, Bangalore- 560048
Tel. +91 80 4061 4000
Fax. +91 80 4014 8991

Italy
Agilent Technologies Italia S.p.A.
Via F.Ili Varian, 54
10040 Leini, (Torino) - Italy
Tel. +39 011 9979 111
Fax. +39 011 9979 350
Toll free: 0808 234 234 00
vpt-customerservice@agilent.com

Japan
Agilent Technologies Japan, Ltd.
9-1 Takakura-cho Hachioji-city,
Tokyo, Japan
Tel. +81- 3 5523-1253
Fax. +81-120-556-154
Toll-Free: +81-120-477-111
jp-vrt-sales.pdf-ext@agilent.com

Korea
Agilent Technologies Korea, Ltd.
Ilthik Building 4F
Yongsan-gu Hannam-daeuro
Seoul Korea 04418
Tel. +82 (0)2 2194 9449
Fax. +82 (0)2 2194 9853
Toll free: 080 222 2452
vpl-customerservice@agilent.com

Mexico
Agilent Technologies
Concepcion Beistegui No. 109
Col Del Valle
C.P. 03100 – Mexico, D.F.
Tel. +52 5 523 9465
Fax +52 5 523 9472

Netherlands
Agilent Technologies Netherlands B.V.
Customer Contact Center
Laan van Langerhuize 1, toren A-8
1186 DS Amstelveen
Tel. +31 020 547 2600
Fax. +31 020 654 5748
customercare_netherlands@agilent.com

Singapore
Agilent Technologies Singapore Pte. Ltd.
1 Yishun Avenue 7,
Singapore 788923
Tel. (65) 6215 8045
Fax. (65) 6754 0574
Toll-Free: 1 800 2762822
vps-customerservice@agilent.com

Southeast Asia
Agilent Technologies Sales Sdn Bhd
Unit 201, Level 2 uptown 2,
2 Jalan SS21/37, Damansara Uptown
47400 Petaling Jaya, Selangor, Malaysia
Tel. +603 7712 6181
Fax. +603 7727 1239
Toll-Free: +1 800 880 805
vps-customerservice@agilent.com

Taiwan
Agilent Technologies Taiwan Limited
No. 20 Gao-shuang Road, Ping-zhen Dis
Taoyuan City
32450 Taiwan, R.O.C.
Tel. +8863 4 469004
Toll-Free: 0800 018 768
vpp-customerservice@agilent.com

UK and Ireland
Agilent Technologies LDA UK Limited
Lakeside Cheadle Royal Business Park
Cheadle, Cheshire SK8 3GR,
United Kingdom
Tel. +44 01865291570
Fax. +44 01865291571
Toll-Free: 00 800 234 234 00
Toll-Free fax: 0800 345 345 00
vpl-customercare@agilent.com

Customer Support & Service
NORTH AMERICA:
Toll Free: 800 882 7426
vpl-ra@agilent.com

EUROPE:
Toll-Free: 00 800 234 234 00
vpt-customercare@agilent.com

PACIFIC RIM:
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information
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