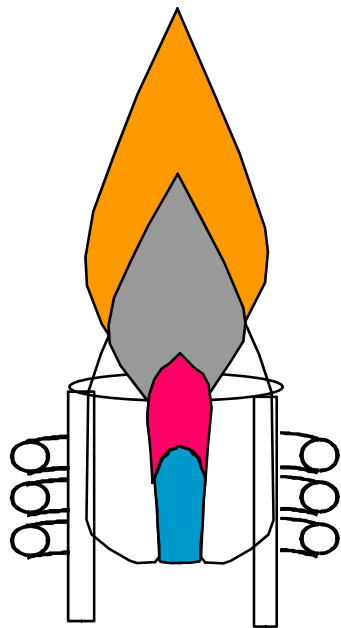




# Agilent 700 Series ICP-OES

## Maintenance

## Tips & Tricks



# Maintenance Checklist (1)

## Daily

- Inspect nebulizer / torch
- Inspect pump tubing
- Empty drain vessel

## Weekly

- Clean torch
- Inspect cone (axial) or snout (radial)
- Inspect bonnet (radial)



## Maintenance Checklist (2)

### Monthly

- Clean spraychamber
- Clean nebulizer
- Inspect the state of induction coil
- Verify that the water level in water recirculator is sufficient
  - If low, add more water
  - Do not add more Chloramine - T without flushing out the recirculator
- Clean/check air filter on top of Vista (behind chimney)



# Nebulizer Cleaning

Concentric Glass – High sensitivity nebulizer:

- Soak in Aqua Regia
- Back flush with water or vacuum

NEVER sonicate

- Inner capillary may shatter or crack
  - This is NOT always visually apparent



# Weekly Torch Maintenance

Inspect Torch for Cracks or Deformations

- Replace damaged torches

Inspect injector tube for sample buildup

Inspect outer tube for deposits



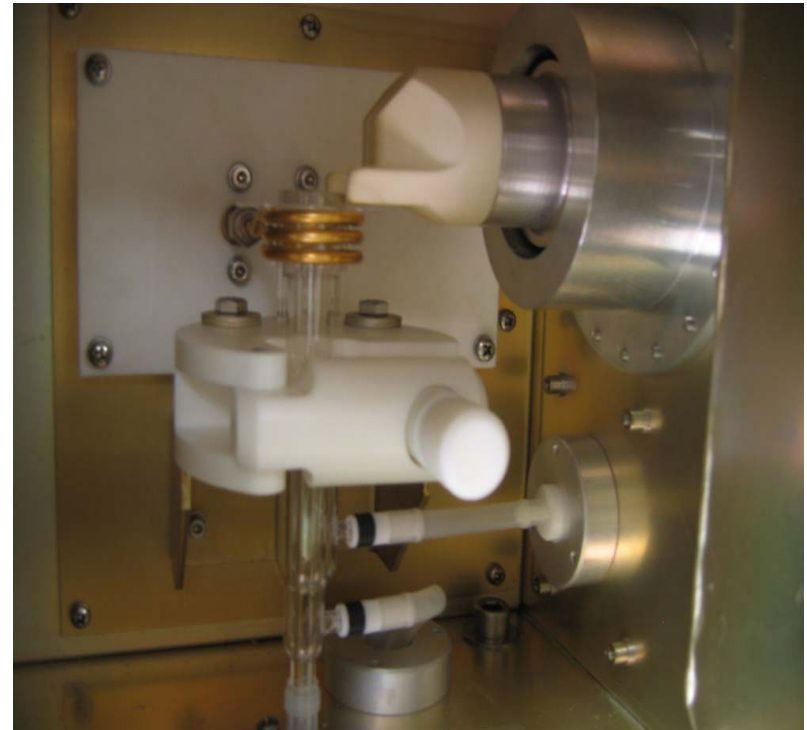
# Radial Weekly Inspection

Inspect bonnet for cracks

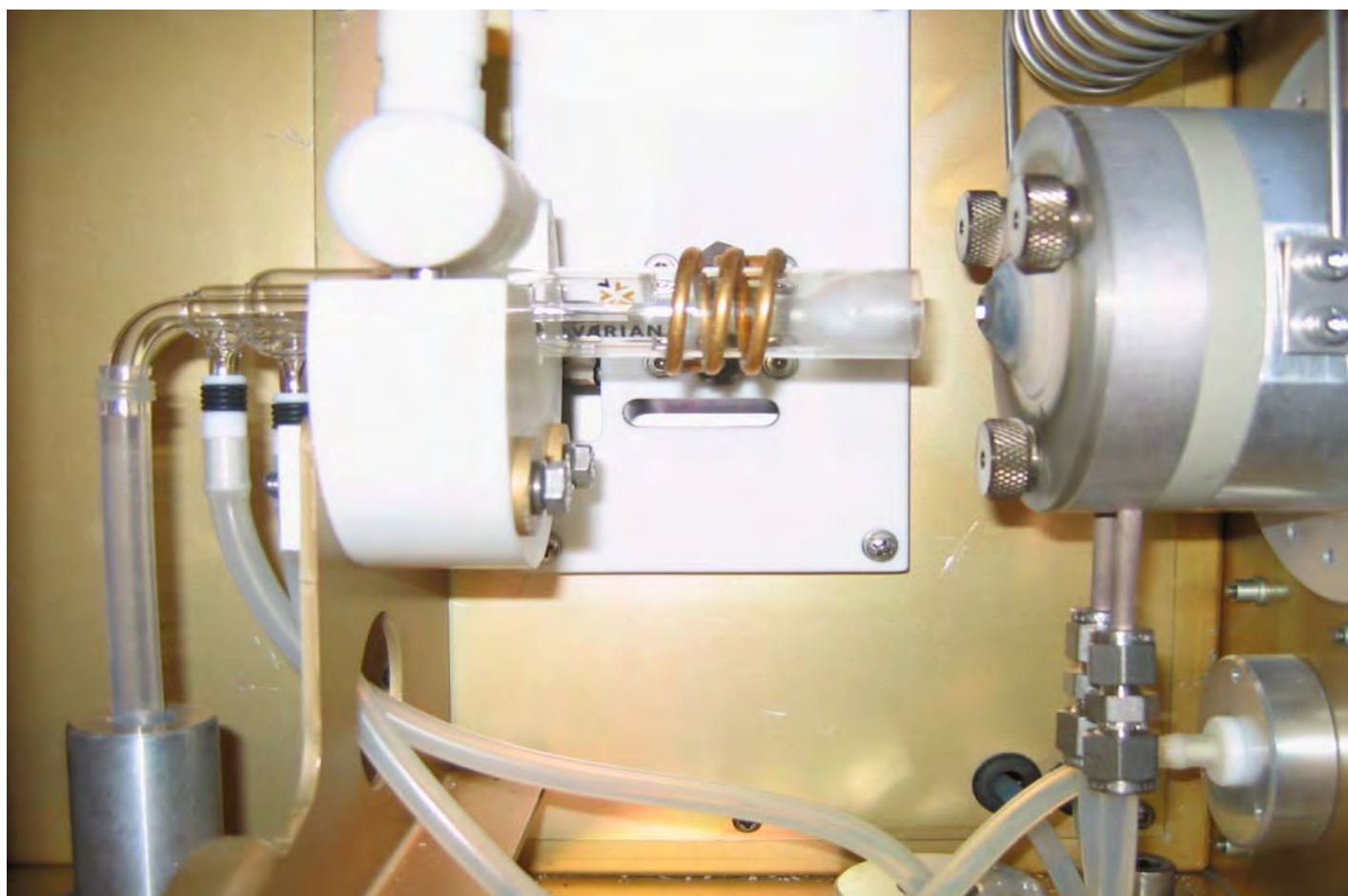
- Remove bonnet to clean
  - Films
  - Arcing residue
  - Sample buildup
- Soak in aqua regia (3:1 HCl/HNO<sub>3</sub>)

Inspect snout

- Remove any solid build-up from inside the snout by washing with a dilute detergent solution
  - Triton X-100 or similar detergent
- Remove traces of detergent by flushing the snout with DI water



# Axial Weekly Inspection



# Cleaning Torch

Rinse the torch with clean water to remove salt deposits, and allow to dry before use

To remove other deposits or stains

- Soak in aqua regia (3:1 HCl/HNO<sub>3</sub>) overnight
- Rinse well with water and allow to dry before use
- Use a pipe cleaner dipped in aqua regia to remove persistent compounds from the injector tube

2% HF can be used to remove stubborn stains

- Will weaken the torch over time



## Periodic Torch Maintenance (2)

### Devitrification Cleaning (radial ICP only)

- Soak in 2% HF Acid
- Monitor every 5 minutes
- Rinse and Dry

Torch for axial ICP will exhibit devitrification after first use

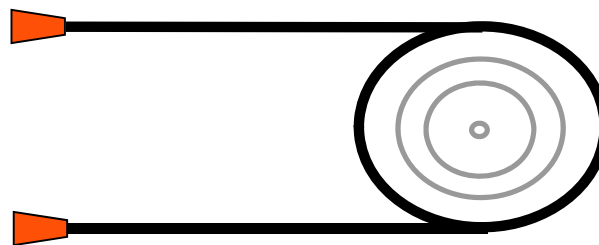
- DO NOT spend time cleaning
- Monitor for cracks



# Torch Alignment (1)

Must be Concentric within Coil

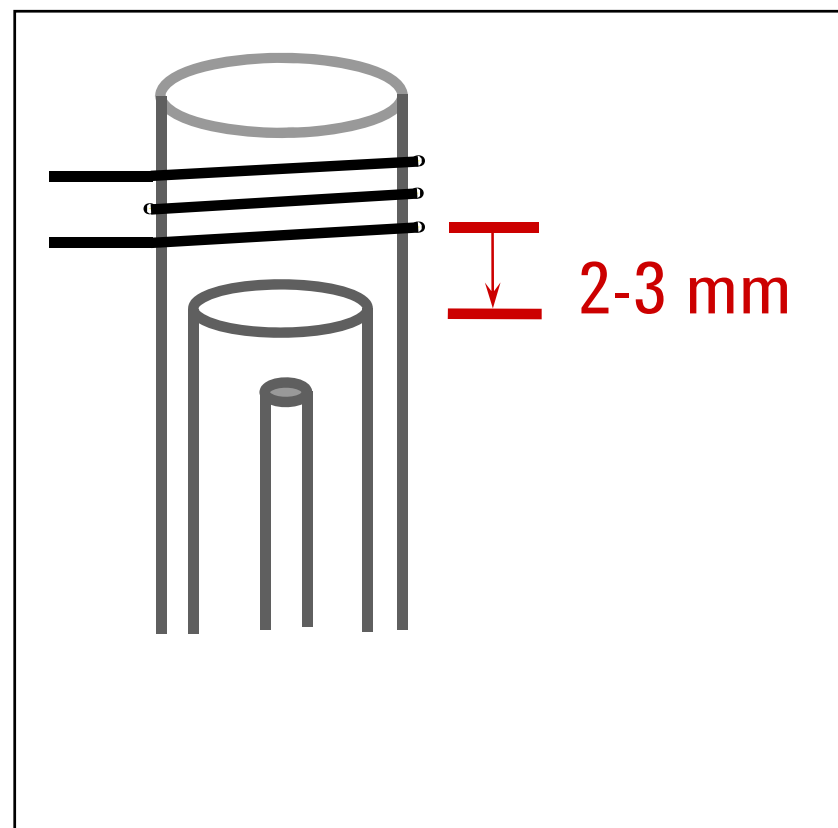
- Uneven RF can cause Torch Meltdown
- Arcing between Plasma & Coil



## Replacing Radial Torch

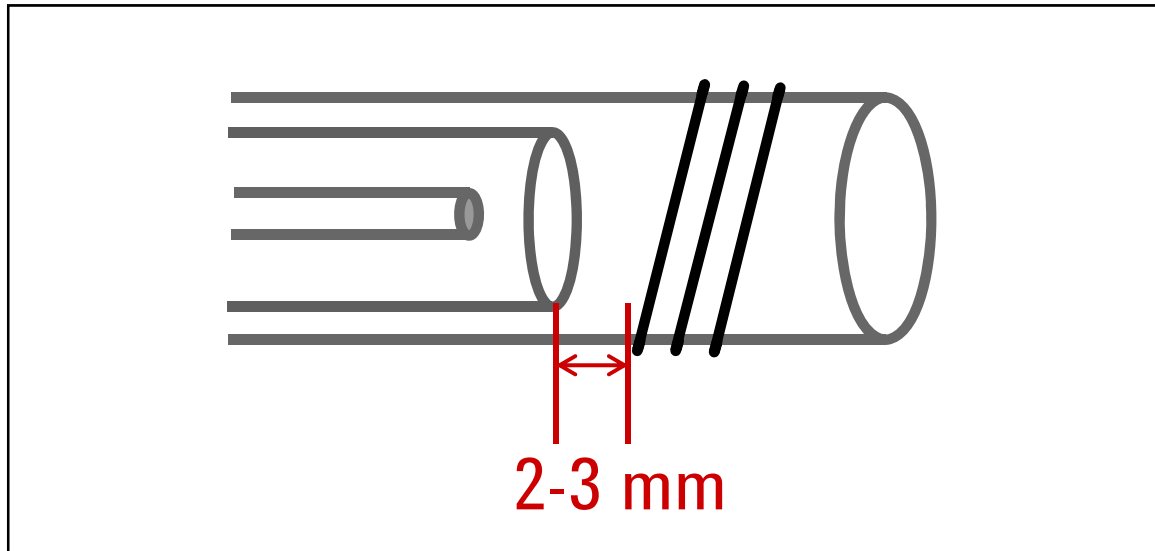
Position the top of the torch intermediate tube between 2 and 3 mm below the induction coil

- Arcing may occur if too low
- Torch Meltdown or Plasma Ignition Failure if too high



## Replacing Axial Torch

Align the torch horizontally by positioning it so that the intermediate tube of the torch is approximately 2-3 mm to the left of the left end of the induction coil

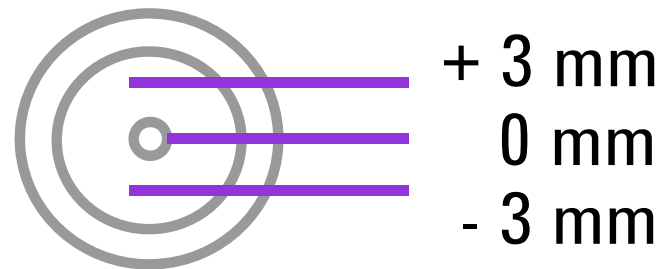


# Horizontal Torch Alignment (4)

Perform after **Radial** or **Axial** torch removal/replacement

- +/- 1.5 mm from center
- Go to Torch Alignment page in Instrument Module
- Select TORCH method provided with the software
- Use the provided Agilent tuning solution (1:10)
- Method scans for Mn at 257.610 nm

Top View of Torch



# Vertical Torch Alignment

Perform after **AXIAL** torch removal/ replacement

- Go to Torch Alignment page in Instrument Module
- Select TORCH method provided with the software
- Use the provided Agilent tuning solution (1:10)
- Select VERTICAL box in software
- Method scans for Mn at 257.610 nm



## Spraychamber Cleaning Glass Cyclonic

Cleaning required when the sample aerosol begins to  
BEAD UP on the spraychamber walls

- Remove spraychamber from instrument
- Soak in aqua regia, rinse and replace
- NOTE: Sonication may damage glass spraychamber
  - Place in a small beaker BEFORE starting the sonicator



# Water Cooling System

Set thermostat at 21- 25°C

Check correct water level

- Fill with DI water only – not > 18 m ohms

Prevent growth of aerobic bacteria by adding Chloramine -T (Trihydrate)

- Only when water is changed
- Add 1 gram for each liter of water used (0.1%)
- Read owner's service manual





# Troubleshooting (1)

90% of all ICP-OES related problems are in the sample introduction area

There are common procedures available to indicate if there is a sample introduction problem



## Troubleshooting (2)

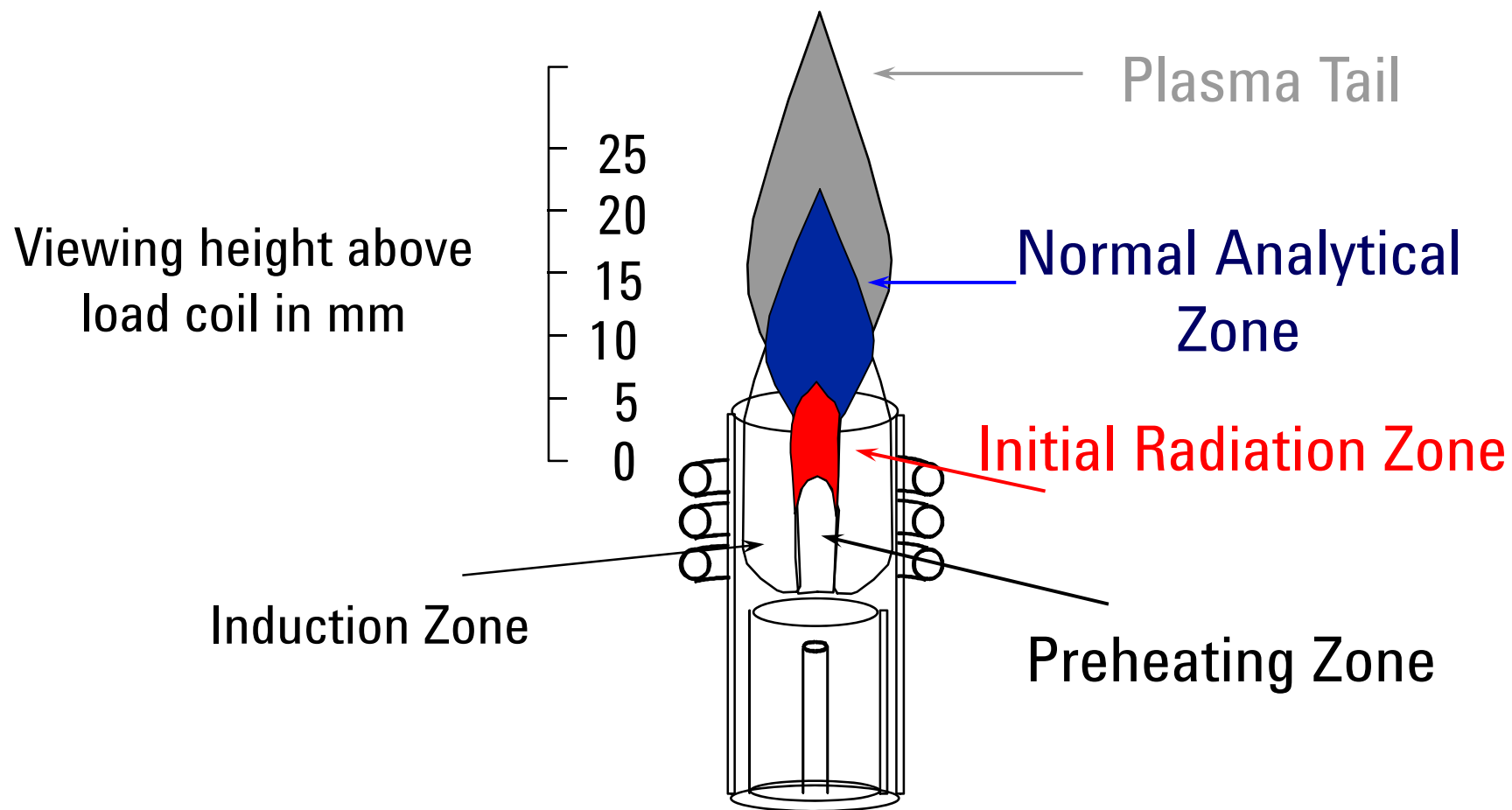
### Diagnose Sample Introduction Problems Using Yttrium

- Red bullet should not pulsate
  - Radial - Bullet should be ~ 1mm above top of torch
  - Axial - Bullet should be between second and third coils

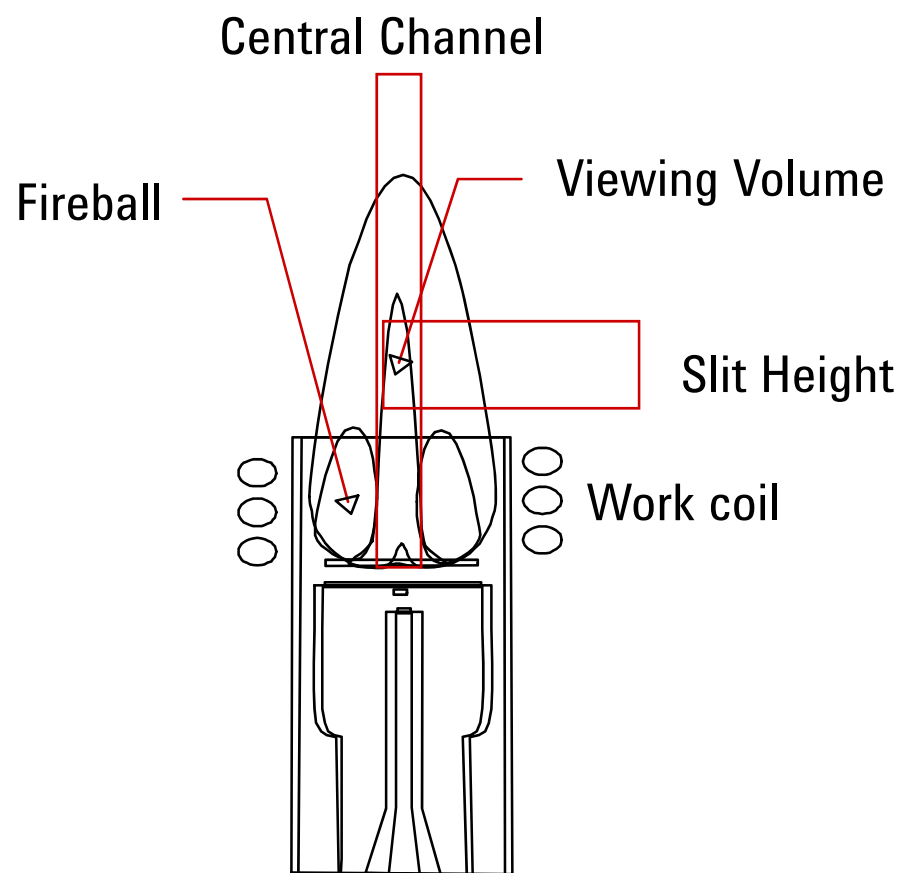
The blue portion of the plasma represents the NORMAL analytical zone and should be clearly visible

- Radial normal analytical zone should be 3 mm to 16 mm above the coil
- Axial normal analytical zone should extend to the cooled cone
- The orange plasma tail should be fanned around the cone orifice

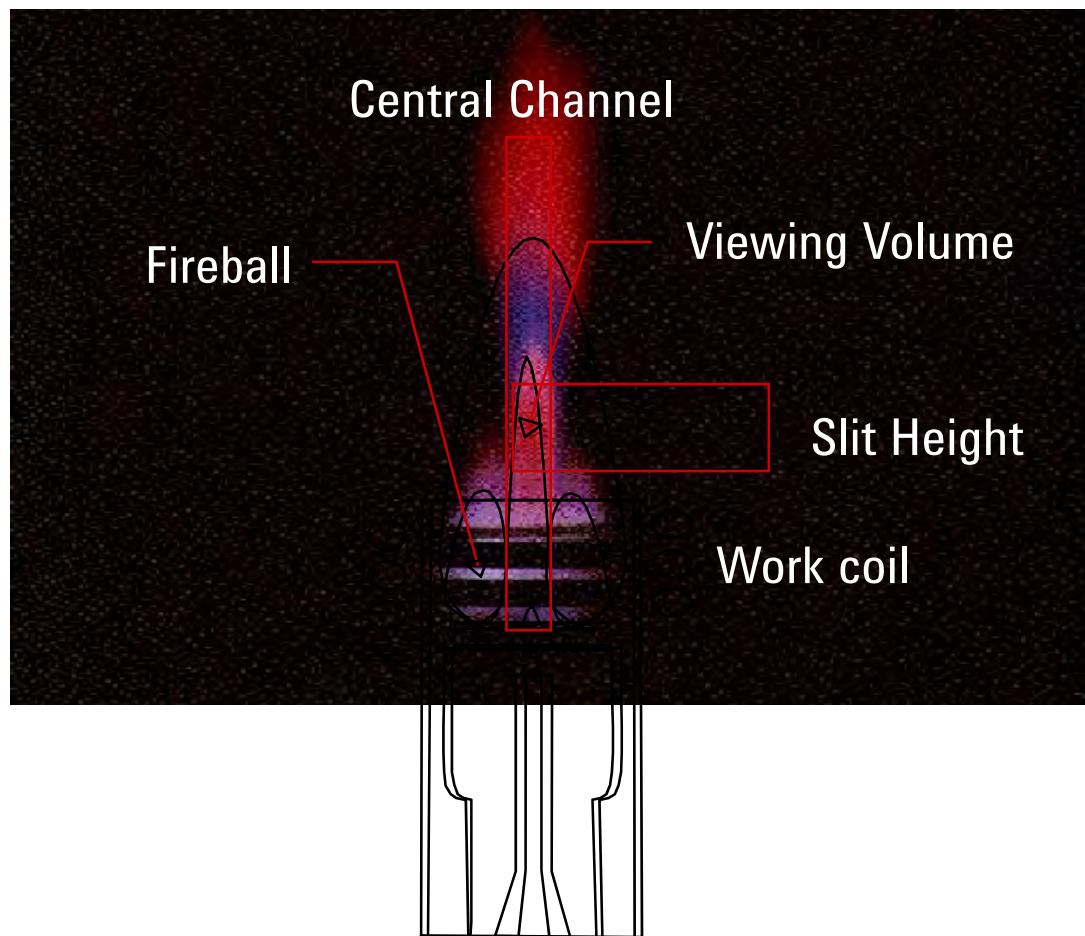
# Plasma Ionization Zones



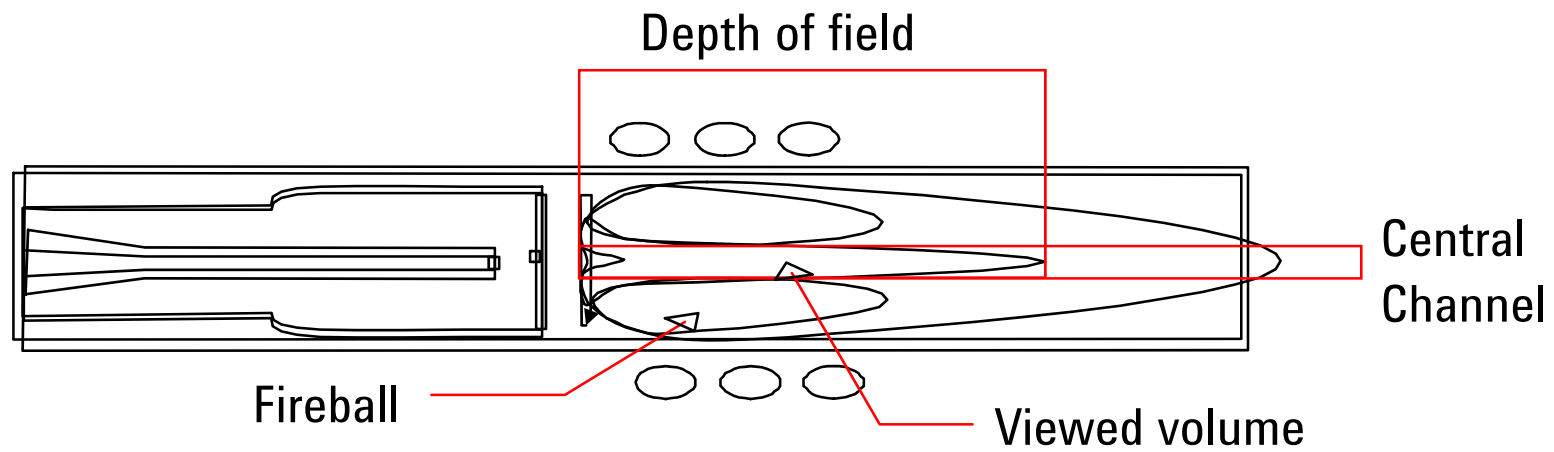
# Radial Plasma



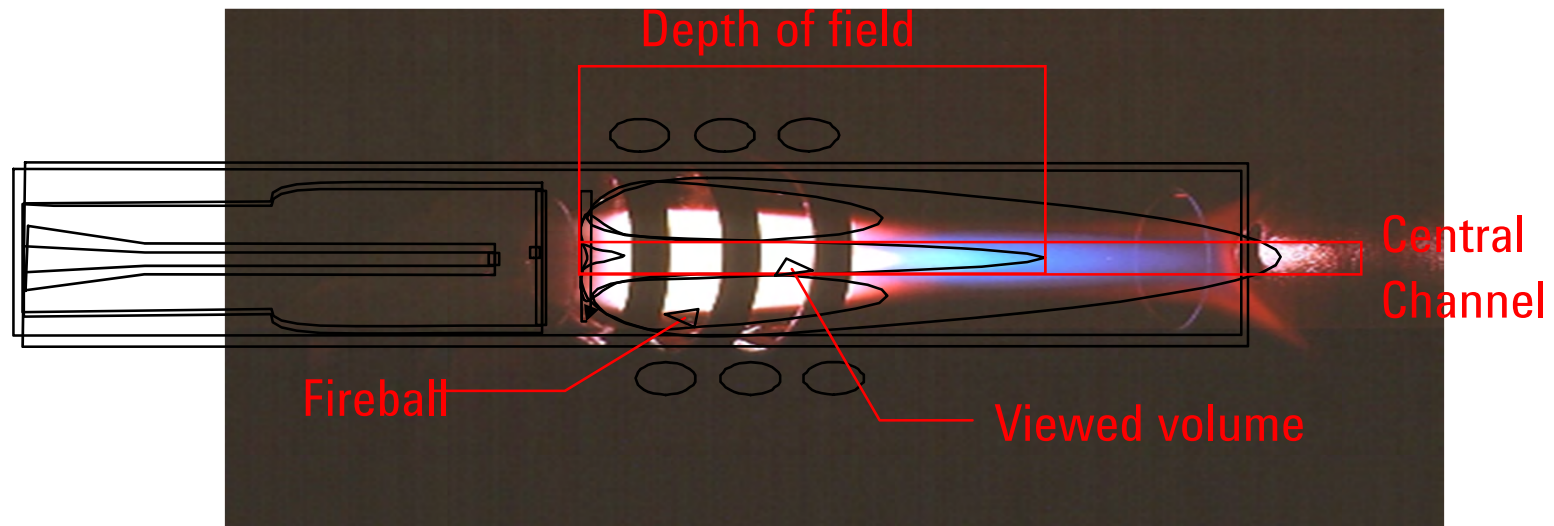
# Radial Plasma



# Axial Plasma



# Axial Plasma



## Troubleshooting (3)

### Low analytical signal

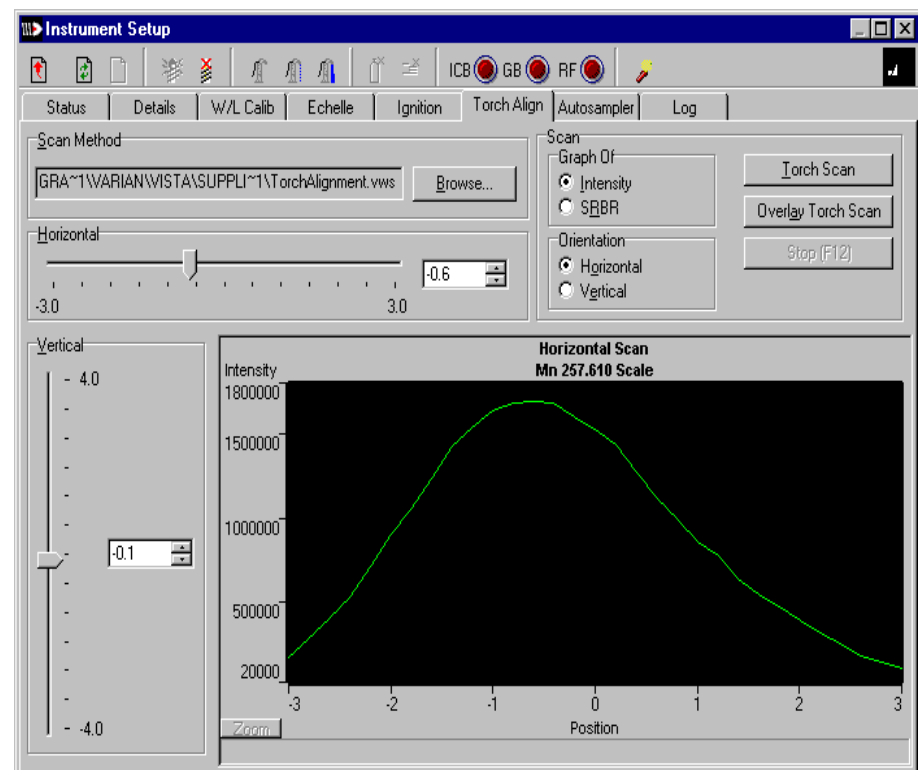
- Standards prepared incorrectly
- Blocked nebulizer or low nebulizer gas flow
- Blocked injector
- Bad pump tubing
- Conditions not optimized





## Troubleshooting (4)

It's a good idea to keep a log of the intensities whenever you run the Torch Alignment program



## Troubleshooting (5)

### Poor precision

- Determine if it is drift or noise related
- Check the nebulizer for blockage
- Check the torch and injector tube
- Check the pump and pump tubing



# Summary

Frequently, degradation of results is due to problems associated with the sample introduction area rather than the instrument itself

- Check plasma with Y solution
- Maintain the system
- Check wavelength calibration
- Monitor intensity of calibrations within a worksheet

