

SAFETY DATA SHEET

Curing Agent - RF-24, Part Number 8829890300

Section 1. Identification

1.1 Product identifier

Product name : Curing Agent - RF-24, Part Number 8829890300
Part No. : 8829890300
Validation date : 8/20/2014.

1.2 Relevant identified uses of the substance or mixture and uses advised against

Material uses : Analytical chemistry.
1 x 1 Pt

1.3 Details of the supplier of the safety data sheet

Supplier/Manufacturer : Agilent Technologies, Inc.
Logistics Center - Americas
500 Ships Landing Way
New Castle, Delaware 19720
800-227-9770

1.4 Emergency telephone number

In case of emergency : CHEMTREC®: 1-800-424-9300

Section 2. Hazards identification

2.1 Classification of the substance or mixture

OSHA/HCS status : This material is considered hazardous by the OSHA Hazard Communication Standard (29 CFR 1910.1200).

Classification of the substance or mixture

H302 ACUTE TOXICITY (oral) - Category 4
H311 ACUTE TOXICITY (dermal) - Category 3
H330 ACUTE TOXICITY (inhalation) - Category 2
H314 SKIN CORROSION/IRRITATION - Category 1A
H318 SERIOUS EYE DAMAGE/ EYE IRRITATION - Category 1
H373 SPECIFIC TARGET ORGAN TOXICITY (REPEATED EXPOSURE) (adrenal, blood system, heart, kidneys, liver and nervous system) - Category 2

2.2 GHS label elements

Hazard pictograms : 

Signal word : Danger

Hazard statements : H330 - Fatal if inhaled.
H311 - Toxic in contact with skin.
H302 - Harmful if swallowed.
H314 - Causes severe skin burns and eye damage.
H373 - May cause damage to organs through prolonged or repeated exposure. (adrenal, blood system, heart, kidneys, liver, nervous system)

Precautionary statements

Section 2. Hazards identification

- Prevention** : P280 - Wear protective gloves. Wear eye or face protection.
P284 - Wear respiratory protection.
P271 - Use only outdoors or in a well-ventilated area.
P260 - Do not breathe vapor.
P270 - Do not eat, drink or smoke when using this product.
P264 - Wash hands thoroughly after handling.
- Response** : P314 - Get medical attention if you feel unwell.
P304 + P340 + P310 - IF INHALED: Remove victim to fresh air and keep at rest in a position comfortable for breathing. Immediately call a POISON CENTER or physician.
P301 + P310 + P330 + P331 - IF SWALLOWED: Immediately call a POISON CENTER or physician. Rinse mouth. Do NOT induce vomiting.
P303 + P361 + P353 + P363 + P310 - IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water or shower. Wash contaminated clothing before reuse. Immediately call a POISON CENTER or physician.
P302 + P352 + P312 - IF ON SKIN: Wash with plenty of soap and water. Call a POISON CENTER or physician if you feel unwell.
P305 + P351 + P338 + P310 - IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Immediately call a POISON CENTER or physician.
- Storage** : P405 - Store locked up.
- Disposal** : P501 - Dispose of contents and container in accordance with all local, regional, national and international regulations.
- Supplemental label elements** : Do not taste or swallow. Wash thoroughly after handling.

2.3 Other hazards

- Hazards not otherwise classified** : Causes severe digestive tract burns.

Section 3. Composition/information on ingredients

Substance/mixture : Substance

Ingredient name	%	CAS number
2,2'-dimethyl-4,4'-methylenebis(cyclohexylamine)	60 - 100	6864-37-5

Any concentration shown as a range is to protect confidentiality or is due to batch variation.

There are no additional ingredients present which, within the current knowledge of the supplier and in the concentrations applicable, are classified as hazardous to health or the environment and hence require reporting in this section.

Occupational exposure limits, if available, are listed in Section 8.

Section 4. First aid measures

4.1 Description of necessary first aid measures

- Eye contact** : Get medical attention immediately. Call a poison center or physician. Immediately flush eyes with plenty of water, occasionally lifting the upper and lower eyelids. Check for and remove any contact lenses. Continue to rinse for at least 10 minutes. Chemical burns must be treated promptly by a physician.

Section 4. First aid measures

- Inhalation** : Get medical attention immediately. Call a poison center or physician. Remove victim to fresh air and keep at rest in a position comfortable for breathing. If it is suspected that fumes are still present, the rescuer should wear an appropriate mask or self-contained breathing apparatus. If not breathing, if breathing is irregular or if respiratory arrest occurs, provide artificial respiration or oxygen by trained personnel. It may be dangerous to the person providing aid to give mouth-to-mouth resuscitation. If unconscious, place in recovery position and get medical attention immediately. Maintain an open airway. Loosen tight clothing such as a collar, tie, belt or waistband. In case of inhalation of decomposition products in a fire, symptoms may be delayed. The exposed person may need to be kept under medical surveillance for 48 hours.
- Skin contact** : Get medical attention immediately. Call a poison center or physician. Wash with plenty of soap and water. Remove contaminated clothing and shoes. Wash contaminated clothing thoroughly with water before removing it, or wear gloves. Continue to rinse for at least 10 minutes. Chemical burns must be treated promptly by a physician. Wash clothing before reuse. Clean shoes thoroughly before reuse.
- Ingestion** : Get medical attention immediately. Call a poison center or physician. Wash out mouth with water. Remove dentures if any. Remove victim to fresh air and keep at rest in a position comfortable for breathing. If material has been swallowed and the exposed person is conscious, give small quantities of water to drink. Stop if the exposed person feels sick as vomiting may be dangerous. Do not induce vomiting unless directed to do so by medical personnel. If vomiting occurs, the head should be kept low so that vomit does not enter the lungs. Chemical burns must be treated promptly by a physician. Never give anything by mouth to an unconscious person. If unconscious, place in recovery position and get medical attention immediately. Maintain an open airway. Loosen tight clothing such as a collar, tie, belt or waistband.

4.2 Most important symptoms/effects, acute and delayed

Potential acute health effects

- Eye contact** : Causes serious eye damage.
- Inhalation** : Fatal if inhaled. May give off gas, vapor or dust that is very irritating or corrosive to the respiratory system. Exposure to decomposition products may cause a health hazard. Serious effects may be delayed following exposure.
- Skin contact** : Causes severe burns. Toxic in contact with skin.
- Ingestion** : Severely corrosive to the digestive tract. Causes severe burns. Harmful if swallowed. May cause burns to mouth, throat and stomach.

Over-exposure signs/symptoms

- Eye contact** : Adverse symptoms may include the following:
pain
watering
redness
- Inhalation** : No specific data.
- Skin contact** : Adverse symptoms may include the following:
pain or irritation
redness
blistering may occur
- Ingestion** : Adverse symptoms may include the following:
stomach pains

4.3 Indication of immediate medical attention and special treatment needed, if necessary

- Notes to physician** : In case of inhalation of decomposition products in a fire, symptoms may be delayed. The exposed person may need to be kept under medical surveillance for 48 hours.
- Specific treatments** : No specific treatment.

Section 4. First aid measures

- Protection of first-aiders** : No action shall be taken involving any personal risk or without suitable training. If it is suspected that fumes are still present, the rescuer should wear an appropriate mask or self-contained breathing apparatus. It may be dangerous to the person providing aid to give mouth-to-mouth resuscitation. Wash contaminated clothing thoroughly with water before removing it, or wear gloves.

See toxicological information (Section 11)

Section 5. Fire-fighting measures

5.1 Extinguishing media

- Suitable extinguishing media** : Use an extinguishing agent suitable for the surrounding fire.
- Unsuitable extinguishing media** : None known.

5.2 Special hazards arising from the substance or mixture

- Specific hazards arising from the chemical** : In a fire or if heated, a pressure increase will occur and the container may burst.
- Hazardous thermal decomposition products** : Decomposition products may include the following materials:
carbon dioxide
carbon monoxide
nitrogen oxides

5.3 Advice for firefighters

- Special protective actions for fire-fighters** : Promptly isolate the scene by removing all persons from the vicinity of the incident if there is a fire. No action shall be taken involving any personal risk or without suitable training.
- Special protective equipment for fire-fighters** : Fire-fighters should wear appropriate protective equipment and self-contained breathing apparatus (SCBA) with a full face-piece operated in positive pressure mode.

Section 6. Accidental release measures

6.1 Personal precautions, protective equipment and emergency procedures

- For non-emergency personnel** : No action shall be taken involving any personal risk or without suitable training. Evacuate surrounding areas. Keep unnecessary and unprotected personnel from entering. Do not touch or walk through spilled material. Do not breathe vapor or mist. Provide adequate ventilation. Wear appropriate respirator when ventilation is inadequate. Put on appropriate personal protective equipment.
- For emergency responders** : If specialised clothing is required to deal with the spillage, take note of any information in Section 8 on suitable and unsuitable materials. See also the information in "For non-emergency personnel".

6.2 Environmental precautions

- : Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers. Inform the relevant authorities if the product has caused environmental pollution (sewers, waterways, soil or air).

6.3 Methods and materials for containment and cleaning up

Stop leak if without risk. Move containers from spill area. Dilute with water and mop up if water-soluble. Alternatively, or if water-insoluble, absorb with an inert dry material and place in an appropriate waste disposal container. Dispose of via a licensed waste disposal contractor.

Section 7. Handling and storage

7.1 Precautions for safe handling

Protective measures : Put on appropriate personal protective equipment (see Section 8). Do not get in eyes or on skin or clothing. Do not breathe vapor or mist. Do not ingest. Use only with adequate ventilation. Wear appropriate respirator when ventilation is inadequate. Keep in the original container or an approved alternative made from a compatible material, kept tightly closed when not in use. Empty containers retain product residue and can be hazardous. Do not reuse container.

Advice on general occupational hygiene : Eating, drinking and smoking should be prohibited in areas where this material is handled, stored and processed. Workers should wash hands and face before eating, drinking and smoking. Remove contaminated clothing and protective equipment before entering eating areas. See also Section 8 for additional information on hygiene measures.

7.2 Conditions for safe storage, including any incompatibilities : Store between the following temperatures: 15 to 25°C (59 to 77°F). Store in accordance with local regulations. Store in original container protected from direct sunlight in a dry, cool and well-ventilated area, away from incompatible materials (see Section 10) and food and drink. Store locked up. Keep container tightly closed and sealed until ready for use. Containers that have been opened must be carefully resealed and kept upright to prevent leakage. Do not store in unlabeled containers. Use appropriate containment to avoid environmental contamination.

7.3 Specific end use(s)

Recommendations : Industrial applications, Professional applications.

Industrial sector specific solutions : Not applicable.

Section 8. Exposure controls/personal protection

8.1 Control parameters

Occupational exposure limits

None.

8.2 Exposure controls

Appropriate engineering controls : Use only with adequate ventilation. Use process enclosures, local exhaust ventilation or other engineering controls to keep worker exposure to airborne contaminants below any recommended or statutory limits.

Environmental exposure controls : Emissions from ventilation or work process equipment should be checked to ensure they comply with the requirements of environmental protection legislation. In some cases, fume scrubbers, filters or engineering modifications to the process equipment will be necessary to reduce emissions to acceptable levels.

Individual protection measures

Hygiene measures : Wash hands, forearms and face thoroughly after handling chemical products, before eating, smoking and using the lavatory and at the end of the working period. Appropriate techniques should be used to remove potentially contaminated clothing. Wash contaminated clothing before reusing. Ensure that eyewash stations and safety showers are close to the workstation location.

Eye/face protection : Safety eyewear complying with an approved standard should be used when a risk assessment indicates this is necessary to avoid exposure to liquid splashes, mists, gases or dusts. If contact is possible, the following protection should be worn, unless the assessment indicates a higher degree of protection: chemical splash goggles and/or face shield. If inhalation hazards exist, a full-face respirator may be required instead.

Section 8. Exposure controls/personal protection

Skin protection

- Hand protection** : Chemical-resistant, impervious gloves complying with an approved standard should be worn at all times when handling chemical products if a risk assessment indicates this is necessary. Considering the parameters specified by the glove manufacturer, check during use that the gloves are still retaining their protective properties. It should be noted that the time to breakthrough for any glove material may be different for different glove manufacturers. In the case of mixtures, consisting of several substances, the protection time of the gloves cannot be accurately estimated.
- Body protection** : Personal protective equipment for the body should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product.
- Other skin protection** : Appropriate footwear and any additional skin protection measures should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product.
- Respiratory protection** : Use a properly fitted, air-purifying or air-fed respirator complying with an approved standard if a risk assessment indicates this is necessary. Respirator selection must be based on known or anticipated exposure levels, the hazards of the product and the safe working limits of the selected respirator.

Section 9. Physical and chemical properties

9.1 Information on basic physical and chemical properties

Appearance

- Physical state** : Liquid.
- Color** : Yellow. [Light]
- Odor** : Amine-like.
- Odor threshold** : Not available.
- pH** : 11
- Melting point** : -7.1°C (19.2°F)
- Boiling point** : >212°C (>413.6°F)
- Flash point** : Closed cup: 140.56°C (285°F)
- Evaporation rate** : Not available.
- Flammability (solid, gas)** : Not applicable.
- Lower and upper explosive (flammable) limits** : Lower: 0.5%
Upper: 2.8%
- Vapor pressure** : <0.013 kPa (<0.1 mm Hg) [room temperature]
- Vapor density** : 30.1266 [Air = 1]
- Relative density** : 0.95 [Water = 1]
- Solubility** : Very slightly soluble in the following materials: cold water and hot water.
- Solubility in water** : 2.01 g/l
- Partition coefficient: n-octanol/water** : 1.8
- Auto-ignition temperature** : 275°C (527°F)
- Decomposition temperature** : Not available.
- Viscosity** : Dynamic (room temperature): 32.9 mPa·s (32.9 cP)
Kinematic (room temperature): 1.62 cm²/s (162 cSt)
Kinematic (40°C (104°F)): 0.354 cm²/s (35.4 cSt)

Section 10. Stability and reactivity

- 10.1 Reactivity** : No specific test data related to reactivity available for this product or its ingredients.
- 10.2 Chemical stability** : The product is stable.
- 10.3 Possibility of hazardous reactions** : Under normal conditions of storage and use, hazardous reactions will not occur.
- 10.4 Conditions to avoid** : No specific data.
- 10.5 Incompatible materials** : Reactive or incompatible with the following materials: oxidizing materials and acids.
- 10.6 Hazardous decomposition products** : Under normal conditions of storage and use, hazardous decomposition products should not be produced.

Section 11. Toxicological information

11.1 Information on toxicological effects

Acute toxicity

Product/ingredient name	Result	Species	Dose	Exposure
2,2'-dimethyl-4,4'-methylenebis(cyclohexylamine)	LC50 Inhalation Dusts and mists	Rat	420 mg/m ³	4 hours

Irritation/Corrosion

Not available.

Sensitization

Not available.

Mutagenicity

Not available.

Carcinogenicity

Not available.

Reproductive toxicity

Not available.

Teratogenicity

Not available.

Specific target organ toxicity (single exposure)

Not available.

Specific target organ toxicity (repeated exposure)

Name	Category	Route of exposure	Target organs
2,2'-dimethyl-4,4'-methylenebis(cyclohexylamine)	Category 2	Not determined	adrenal, blood system, heart, kidneys, liver and nervous system

Aspiration hazard

Not available.

Section 11. Toxicological information

Information on the likely routes of exposure : Routes of entry anticipated: Oral, Dermal, Inhalation.

Potential acute health effects

- Eye contact** : Causes serious eye damage.
- Inhalation** : Fatal if inhaled. May give off gas, vapor or dust that is very irritating or corrosive to the respiratory system. Exposure to decomposition products may cause a health hazard. Serious effects may be delayed following exposure.
- Skin contact** : Causes severe burns. Toxic in contact with skin.
- Ingestion** : Severely corrosive to the digestive tract. Causes severe burns. Harmful if swallowed. May cause burns to mouth, throat and stomach.

Symptoms related to the physical, chemical and toxicological characteristics

- Eye contact** : Adverse symptoms may include the following:
pain
watering
redness
- Inhalation** : No specific data.
- Skin contact** : Adverse symptoms may include the following:
pain or irritation
redness
blistering may occur
- Ingestion** : Adverse symptoms may include the following:
stomach pains

Delayed and immediate effects and also chronic effects from short and long term exposure

Short term exposure

- Potential immediate effects** : Not available.
- Potential delayed effects** : Not available.

Long term exposure

- Potential immediate effects** : Not available.
- Potential delayed effects** : Not available.

Potential chronic health effects

Not available.

- General** : May cause damage to organs through prolonged or repeated exposure.
- Carcinogenicity** : No known significant effects or critical hazards.
- Mutagenicity** : No known significant effects or critical hazards.
- Teratogenicity** : No known significant effects or critical hazards.
- Developmental effects** : No known significant effects or critical hazards.
- Fertility effects** : No known significant effects or critical hazards.

Numerical measures of toxicity

Acute toxicity estimates

Not available.

Section 12. Ecological information

12.1 Toxicity

Product/ingredient name	Result	Species	Exposure
2,2'-dimethyl-4,4'-methylenebis (cyclohexylamine)	Acute EC50 2.1 mg/l	Algae - Scenedesmus subspicatus	72 hours
	Acute EC50 15.2 mg/l	Daphnia - Daphnia magna	48 hours
	Acute LC50 21.5 to 46.4 mg/l	Fish - Leuciscus idus	96 hours

12.2 Persistence and degradability

Product/ingredient name	Test	Result	Dose	Inoculum
2,2'-dimethyl-4,4'-methylenebis (cyclohexylamine)	302B Inherent Biodegradability: Zahn-Wellens/EMPA Test	<1 % - 28 days	-	-

Product/ingredient name	Aquatic half-life	Photolysis	Biodegradability
2,2'-dimethyl-4,4'-methylenebis (cyclohexylamine)	-	-	Not readily

12.3 Bioaccumulative potential

Product/ingredient name	LogP _{ow}	BCF	Potential
2,2'-dimethyl-4,4'-methylenebis (cyclohexylamine)	1.8	<60	low

12.4 Mobility in soil

Soil/water partition coefficient (K_{oc}) : Not available.

12.5 Other adverse effects : No known significant effects or critical hazards.

Section 13. Disposal considerations

13.1 Waste treatment methods

Disposal methods : The generation of waste should be avoided or minimized wherever possible. Disposal of this product, solutions and any by-products should at all times comply with the requirements of environmental protection and waste disposal legislation and any regional local authority requirements. Dispose of surplus and non-recyclable products via a licensed waste disposal contractor. Waste should not be disposed of untreated to the sewer unless fully compliant with the requirements of all authorities with jurisdiction. Waste packaging should be recycled. Incineration or landfill should only be considered when recycling is not feasible. This material and its container must be disposed of in a safe way. Care should be taken when handling emptied containers that have not been cleaned or rinsed out. Empty containers or liners may retain some product residues. Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers.

Section 13. Disposal considerations







Disposal should be in accordance with applicable regional, national and local laws and regulations. Local regulations may be more stringent than regional or national requirements.

The information presented below only applies to the material as supplied. The identification based on characteristic(s) or listing may not apply if the material has been used or otherwise contaminated. It is the responsibility of the waste generator to determine the toxicity and physical properties of the material generated to determine the proper waste identification and disposal methods in compliance with applicable regulations.






Refer to Section 7: HANDLING AND STORAGE and Section 8: EXPOSURE CONTROLS/PERSONAL PROTECTION for additional handling information and protection of employees.

Section 14. Transport information

Additional information : **Special provisions**
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Regulatory information	UN number	Proper shipping name	Classes	PG*	Label	Additional information
DOT	UN2927	Toxic liquids, corrosive, organic, n. o.s. (Cyclohexanamine, 4, 4'-methylenebis [2-methyl-])	6.1 (8)	II	 	Limited quantity Yes. Packaging instruction Passenger aircraft Quantity limitation: 1 L Cargo aircraft Quantity limitation: 30 L Special provisions IB2, T11, TP2, TP27
TDG	UN2927	TOXIC LIQUID, CORROSIVE, ORGANIC, N.O.S. (Cyclohexanamine, 4, 4'-methylenebis [2-methyl-])	6.1 (8)	II	 	Explosive Limit and Limited Quantity Index 0.1 Passenger Carrying Road or Rail Index 1 Special provisions 16
Mexico	UN2927	LIQUIDO TOXICO, CORROSIVO, ORGANICO, N.E.P. (Cyclohexanamine, 4, 4'-methylenebis [2-methyl-])	6.1 (8)	II	 	Special provisions 274

Section 14. Transport information

IMDG	UN2927	TOXIC LIQUID, CORROSIVE, ORGANIC, N.O.S. (Cyclohexanamine, 4, 4'-methylenebis [2-methyl-). Marine pollutant (Cyclohexanamine, 4, 4'-methylenebis [2-methyl-)	6.1 (8)	II	  	<p>The marine pollutant mark is not required when transported in sizes of ≤5 L or ≤5 kg.</p> <p>Emergency schedules (EmS) F-A, S-B</p> <p>Special provisions 274</p>
IATA	UN2927	Toxic liquid, corrosive, organic, n.o.s. (Cyclohexanamine, 4, 4'-methylenebis [2-methyl-)	6.1 (8)	II	 	<p>The environmentally hazardous substance mark may appear if required by other transportation regulations.</p> <p>Passenger and Cargo Aircraft Quantity limitation: 1 L Packaging instructions: 653 Cargo Aircraft Only Quantity limitation: 30 L Packaging instructions: 660 Limited Quantities - Passenger Aircraft Quantity limitation: 0.5 L Packaging instructions: Y640</p> <p>Special provisions A4, A137</p>

PG* : Packing group

Section 15. Regulatory information

[15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture](#)

U.S. Federal regulations : **United States inventory (TSCA 8b)**: This material is listed or exempted.

Clean Air Act Section 112 (b) Hazardous Air Pollutants (HAPs) : Not listed

Clean Air Act Section 602 Class I Substances : Not listed

Clean Air Act Section 602 Class II Substances : Not listed

DEA List I Chemicals (Precursor Chemicals) : Not listed

DEA List II Chemicals (Essential Chemicals) : Not listed

Section 15. Regulatory information

SARA 302/304

Composition/information on ingredients

No products were found.

SARA 304 RQ : Not applicable.

SARA 311/312

Classification : Immediate (acute) health hazard
Delayed (chronic) health hazard

Composition/information on ingredients

Name	%	Fire hazard	Sudden release of pressure	Reactive	Immediate (acute) health hazard	Delayed (chronic) health hazard
2,2'-dimethyl-4,4'-methylenebis (cyclohexylamine)	60 - 100	No.	No.	No.	Yes.	Yes.

State regulations

Massachusetts : This material is not listed.

New York : This material is not listed.

New Jersey : This material is not listed.

Pennsylvania : This material is not listed.

California Prop. 65

No products were found.

Canada inventory : This material is listed or exempted.

International regulations

International lists :

- Australia inventory (AICS)**: This material is listed or exempted.
- China inventory (IECSC)**: This material is listed or exempted.
- Japan inventory**: This material is listed or exempted.
- Korea inventory**: This material is listed or exempted.
- Malaysia Inventory (EHS Register)**: Not determined.
- New Zealand Inventory of Chemicals (NZIoC)**: This material is listed or exempted.
- Philippines inventory (PICCS)**: This material is listed or exempted.
- Taiwan inventory (CSNN)**: Not determined.

Chemical Weapons Convention List Schedule I Chemicals : Not listed

Chemical Weapons Convention List Schedule II Chemicals : Not listed

Chemical Weapons Convention List Schedule III Chemicals : Not listed

Section 16. Other information

History

Date of issue : 8/20/2014.

Date of previous issue : 6/21/2012.

Version : 2

✔ Indicates information that has changed from previously issued version.

Notice to reader

Date of issue : 08/20/2014

12/13

Section 16. Other information

Disclaimer: The information contained in this document is based on Agilent's state of knowledge at the time of preparation. No warranty as to its accurateness, completeness or suitability for a particular purpose is expressed or implied.