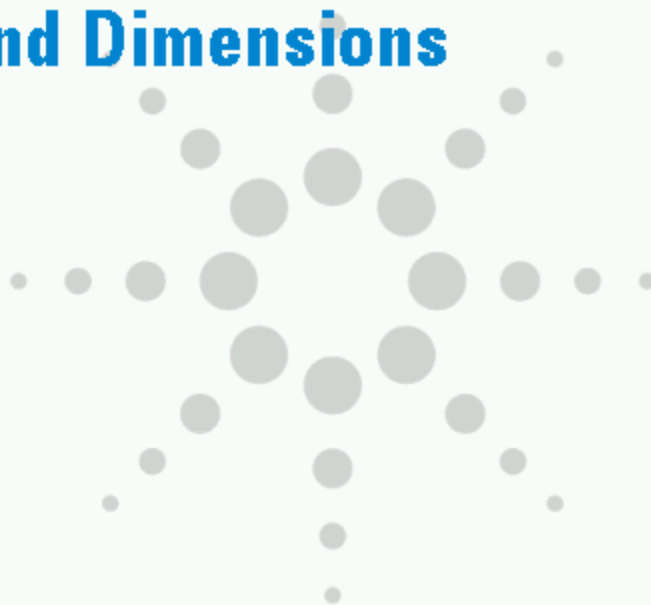


Selecting Capillary Column Stationary Phases and Dimensions



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Slide 1



Jason Ellis
Applications Chemist
January 14, 2004

Selecting Capillary Column Stationary Phases and Dimensions

1:00 p.m. EST

Telephone Number:

US / Canada - 1 888 222 0364 or 334 420 4950

International: + 44 20 71620125

UK: 020 7162 0125

Germany: +49 069 589 990 509 Agilent Technologies

Chair Person: Lisa Lloyd

Jason Ellis Applications Chemist January 14, 2004



Jason Ellis
Applications Chemist
January 14, 2004

5 minutes to START

Selecting Capillary Column Stationary Phases and Dimensions

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Chair Person: Lisa Lloyd

Jason Ellis Applications Chemist January 14, 2004



Jason Ellis
Applications Chemist
January 14, 2004

1 minute to START

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Chair Person: Lisa Lloyd

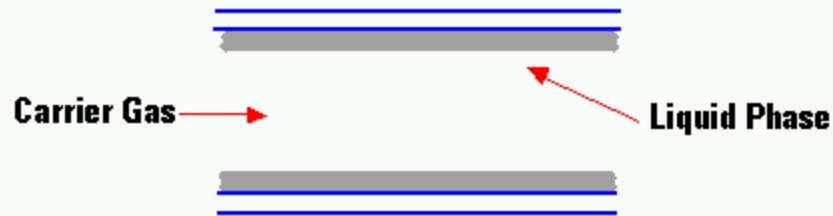
Jason Ellis Applications Chemist January 14, 2004

CAPILLARY COLUMN TYPES

Porous Layer Open Tube (PLOT)



Wall Coated Open Tube (WCOT)



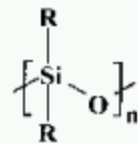
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Page 5

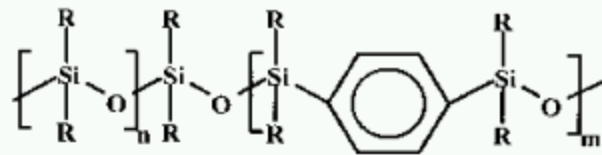
Slide 5

STATIONARY PHASE POLYMERS

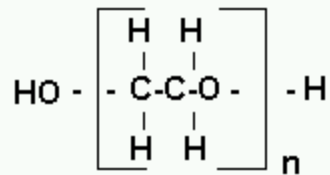


Siloxane

R = methyl, phenyl, cyanopropyl, trifluoropropyl



Siarylene backbone



Polyethylene glycol backbone

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Page 6

Slide 6

Stationary Phase

% Substitution -- polysiloxanes

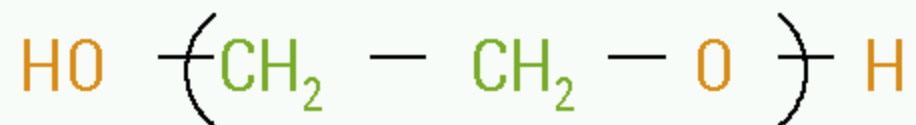
% = # of sites on silicon atoms occupied

Balance is methyl

Stationary Phase % Substitution -- polysiloxanes

Stationary Phase

Poly(ethylene) Glycol



100% PEG (DB-WAX)
Less stable than polysiloxanes
Unique separation characteristics

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Page 8

Stationary Phase Poly(ethylene) Glycol

Poly(Ethylene) Glycol Modified

Base deactivated (CAM)

Acid Modified (DB-FFAP)

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Page 9

Poly(Ethylene) Glycol Modified

Specialty Phases

Columns developed for particular applications

**Examples: DB-VRX, DB-MTBE, DB-TPH,
DB-ALC1, DB-ALC2, DB-HTSimDis, DB-Dioxin**

Three Types Of Low Bleed Phases

Phases tailored to “mimic” currently existing polymers

-Examples: DB-5ms, DB-35ms, DB-17ms

New phases unrelated to any previously existing polymers

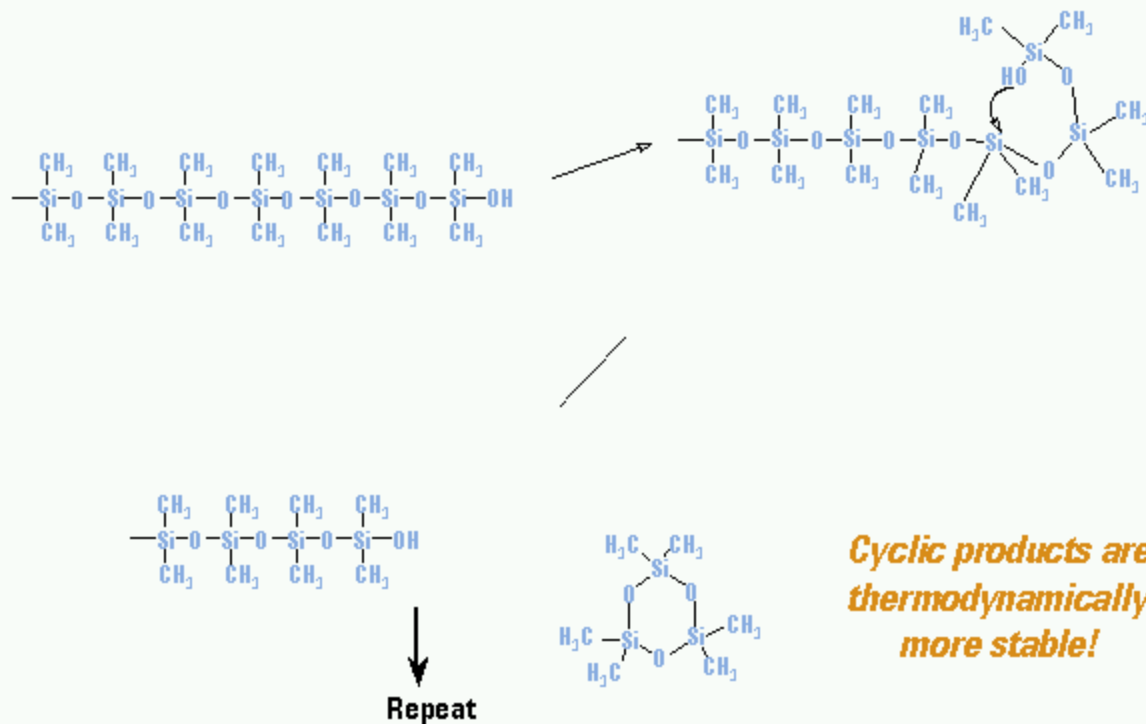
-Examples: DB-XLB

Optimized manufacturing processes

-DB-1ms, HP-1ms, HP-5ms

Bleed: Why Does It Happen?

"Back Biting" Mechanism of Product Formation



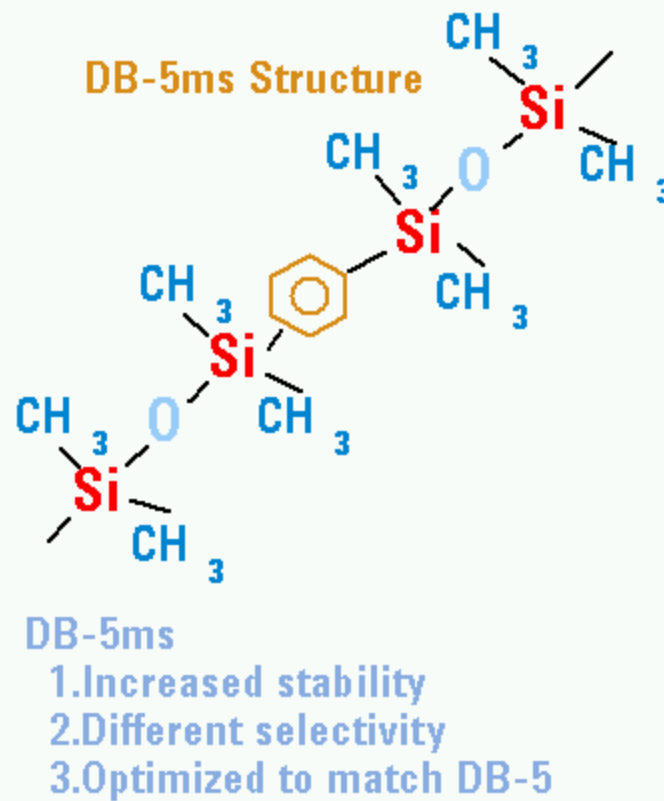
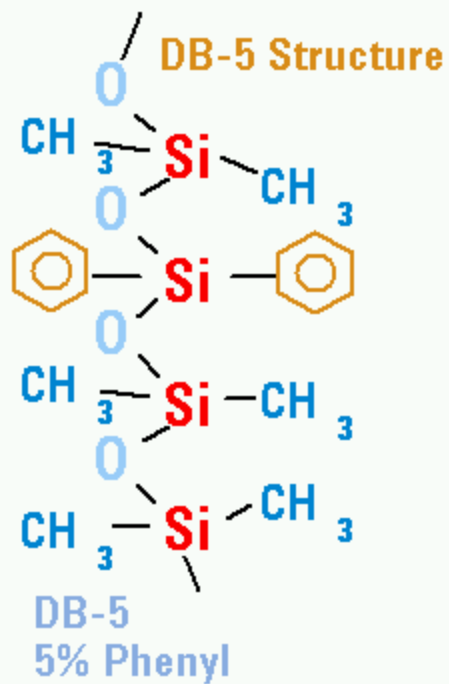
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Page 12

Bleed: Why Does It Happen? "Back Biting" Mechanism of Product Formation

DB-5ms Structure



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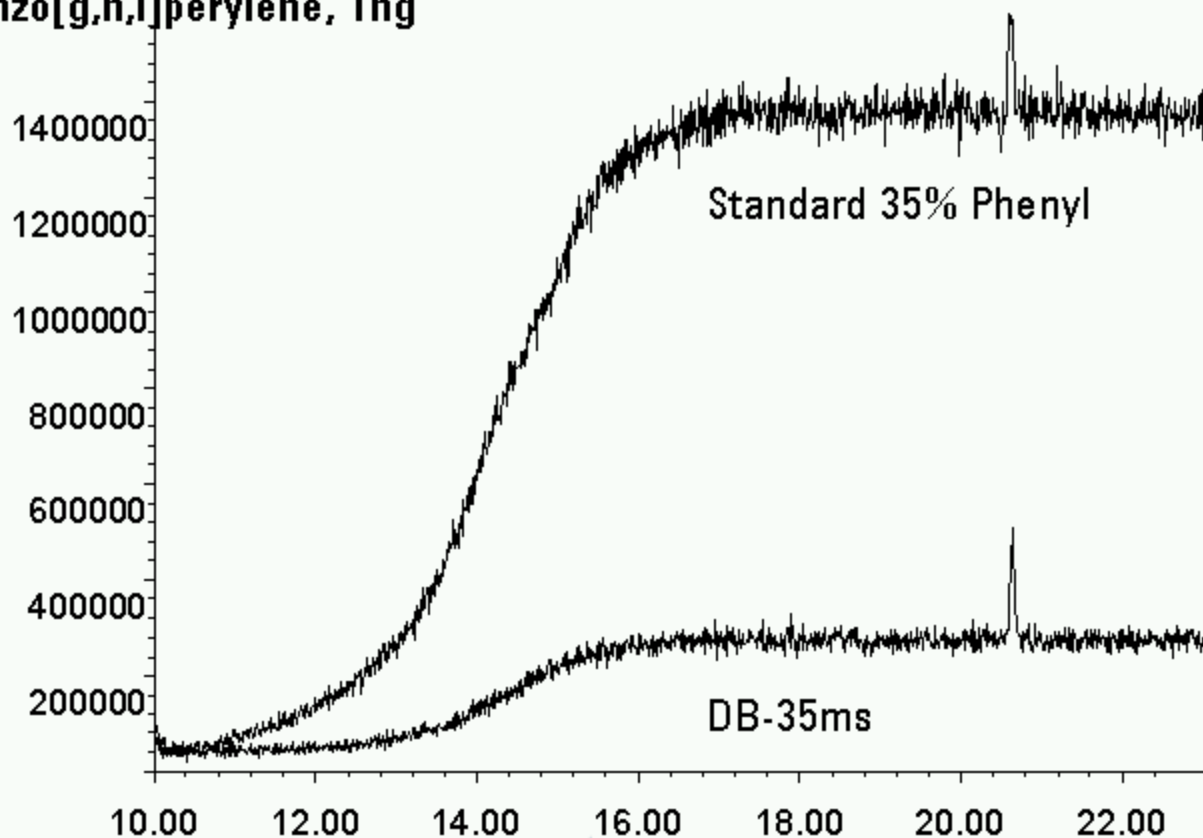


Page 13

DB-5ms Structure

DB-35MS VS STANDARD 35% PHENYL

Benzo[g,h,i]perylene, 1ng



Title of Presentation
1 March, 2001

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DB-35MS VS STANDARD 35% PHENYL Benzo[g,h,i]perylene, 1ng

Why is stationary phase type important?

Influence of α

$$\alpha = \frac{k_2}{k_1}$$

k_2 = partition ratio of 2nd peak

k_1 = partition ratio of 1st peak

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Page 15

Why is stationary phase type important?

Selectivity

Relative spacing of the chromatographic peaks.

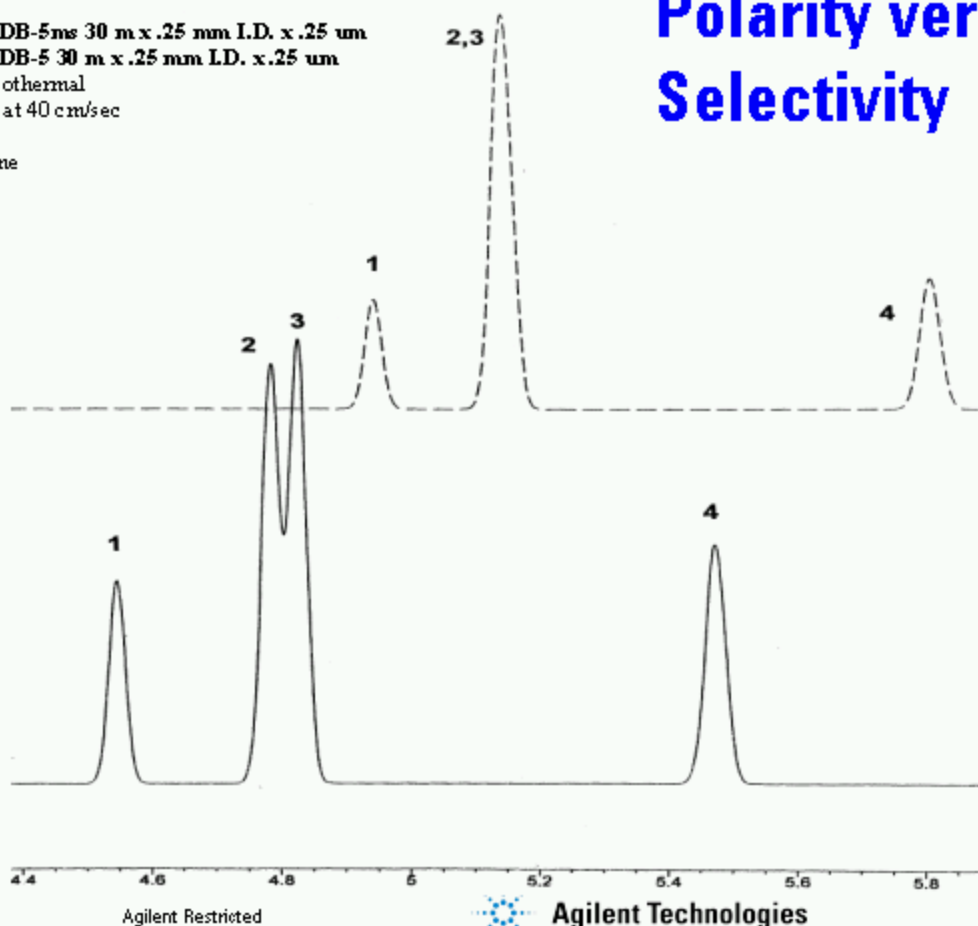
The result of all non-polar, polarizable and polar interactions that cause a stationary phase to be more or less retentive to one analyte than another.

Figure 3: Separation of Xylenes on DB-5 vs. DB-5ms

Solid line: DB-5ms 30 m x .25 mm I.D. x .25 μ m
 Dashed line: DB-5 30 m x .25 mm I.D. x .25 μ m
 Oven: 60° C isothermal
 Carrier gas: H₂ at 40 cm/sec

- 1 Ethylbenzene
- 2 m-Xylene
- 3 p-Xylene
- 4 o-Xylene

Polarity versus Selectivity



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Page 17

Slide 17

Optimizing Selectivity (α)

- Match analyte polarity to stationary phase polarity (“like dissolves like”)
 - *maybe, but not always the best approach for method development*
- Take advantage of unique interactions between analyte and stationary phase functional groups to enhance separation of key solutes.

Optimizing Selectivity (?)

Break Number 1

- **For Questions and Answers**
- **Press *1 on Your Phone to**
- **Ask a Question**



Break Number 1

Analyte Polarity

Nonpolar Molecules - generally composed of only carbon and hydrogen and exhibit no dipole moment (Straight-chained hydrocarbons (n-alkanes))

Polar Molecules - primarily composed of carbon and hydrogen but also contain atoms of nitrogen, oxygen, phosphorus, sulfur, or a halogen (Alcohols, amines, thiols, ketones, nitriles, organo-halides, etc. Includes dipole-dipole interactions and H-bonding)

Polarizable Molecules - primarily composed of carbon and hydrogen, but also contain unsaturated bonds (Alkenes, alkynes and aromatic compounds)



Selectivity Interactions

Dispersion

Dipole

Hydrogen bonding

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Page 21

Selectivity Interactions

Dispersion Interaction

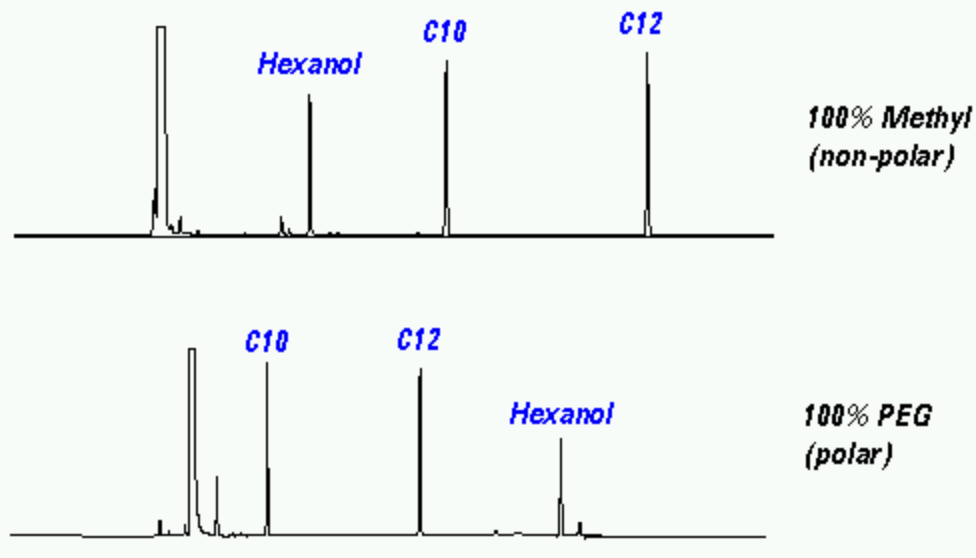
ΔH_{vap}

Separation by differences in solute heat of vaporizations (ΔH_{vap})

Heat necessary to convert a liquid into a gas
(at the same temperature)

Dispersion Interaction ΔH_{vap}

Dispersion Interaction Solubility And Retention



30 m x 0.32 mm ID, 0.25 μ m
He at 35 cm/sec
50-170°C at 15°/min

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Page 23

Dispersion Interaction Solubility And Retention

Dispersion Interaction

ΔH_{vap}

Vapor pressure: good approximation

Boiling point: poor approximation

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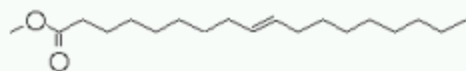


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Page 24

Dispersion Interaction ΔH_{vap}

Dipole Interaction



C18:1 (Methyl *trans*-9-octadecenoate)



C18:1 (Methyl *cis*-9-octadecenoate)

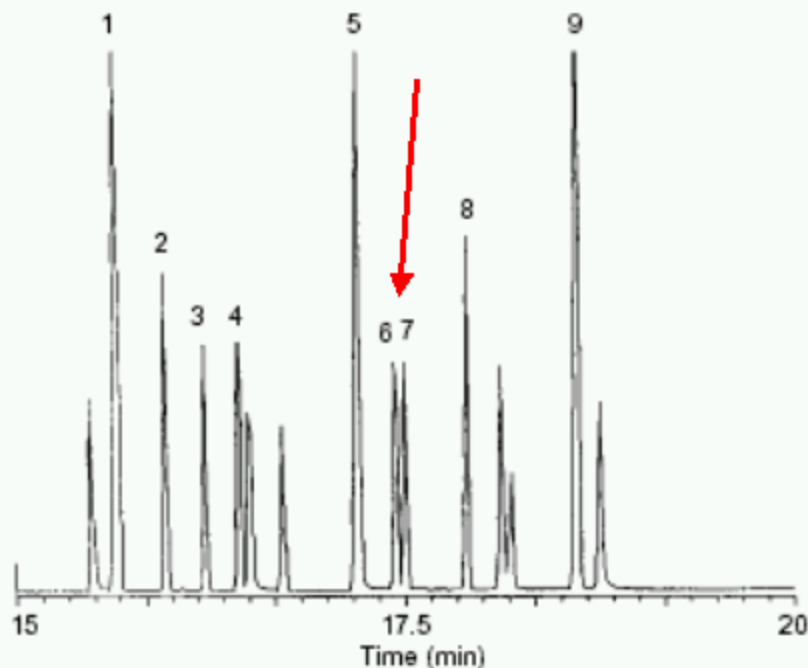
•Smaller differences require a stronger dipole phase

Bacterial Fatty Acid Methyl Esters

Column: DB-23

J&W P/N: 30 m x 0.25 mm I.D., 0.25 µm
 122-2332
 Carrier: Hydrogen at 40 cm/sec
 Oven: 90°C for 6 min
 90-210°C at 10°/min
 Injector: Splitless, 45 sec purge activation time, 1 µL
 Detector: Finnigan INCOS 50 MSD

- | | | |
|----|-------------|--------------------------|
| 1. | 14-Me C15:0 | 14-Methyl pentadecanoate |
| 2. | C16:1 | cis-9-Hexadecanoate |
| 3. | 14-Me C16:0 | 14-Methyl hexadecanoate |
| 4. | C17:0 | Heptadecanoate |
| 5. | 15-Me C17:0 | 15-Methyl heptadecanoate |
| 6. | C18:1 | cis-Octadecenoate |
| 7. | C18:1 | trans-Octadecenoate |
| 8. | C19:0 | Nonadecanoate |
| 9. | C20:0 | Arachidate |

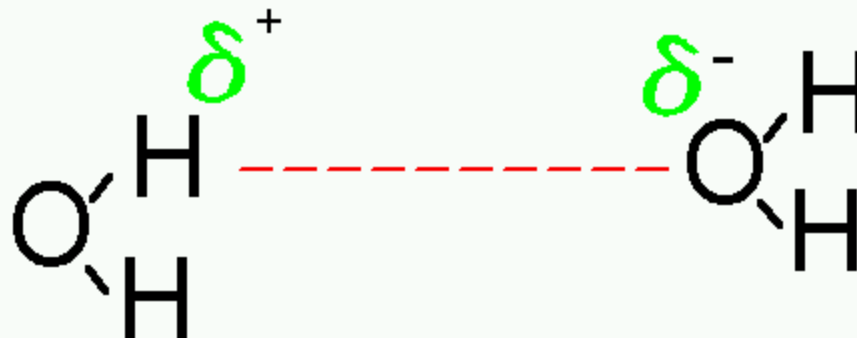


Page 26

Slide 26

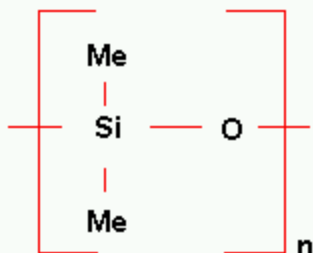
Hydrogen Bonding Interaction

- Dipole-Dipole interaction with H bound to O or N interacting with an O or N



NONPOLAR PHASES

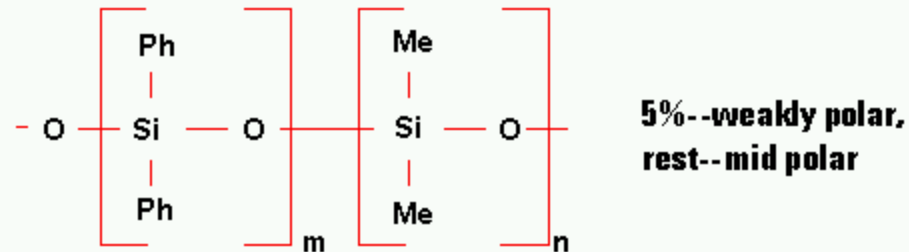
Typified by 100% polydimethylsiloxanes such as HP-1, DB-1, DB-1ms, HP-1ms



Separation Mechanisms:
- Dispersion only

POLARIZABLE PHASES

Typified by phenyl substituted siloxanes, substituted at 5-50% (HP-5, HP-5ms, DB-35, DB-35ms, DB-17, DB-17ms)

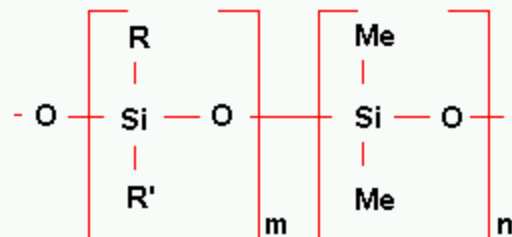


Separation Mechanisms:

- Dispersion
- Inducible dipole at phenyl groups

STRONG DIPOLE PHASES

Typified by cyanopropyl or trifluoropropyl substituted siloxanes, substituted 6-50% (DB-1701, DB-1301, DB-200, DB-23, DB-225)



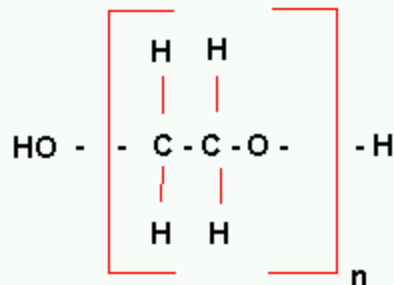
R = cyanopropyl or trifluoropropyl
R' = phenyl or methyl

Separation Mechanisms:

- Dispersion
- Inducible dipole at phenyl groups
- Strong permanent dipole
- Hydrogen bonding

HYDROGEN BONDING PHASES

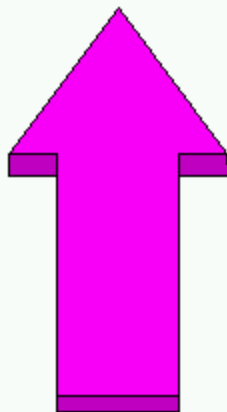
Typified by polyethylene glycol polymers (Carbowax, HP-INNOWax, DB-WAX, DB-FFAP, CAM)



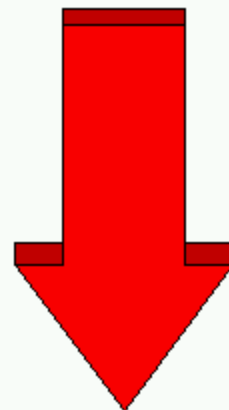
Separation Mechanisms:

- Dispersion
- Strong permanent dipole
- Hydrogen bonding

Polarity



Polarity



**Stability &
Temperature Range**

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Page 32

Polarity

Selectivity Interaction Strengths

| Phase | Dispersion | Dipole | H Bonding |
|-----------------|------------|----------|-----------|
| Methyl | Strong | None | None |
| Phenyl | Strong | None | Weak |
| Cyanopropyl | Strong | Strong | Moderate |
| Trifluoropropyl | Strong | Moderate | Weak |
| PEG | Strong | Strong | Moderate |

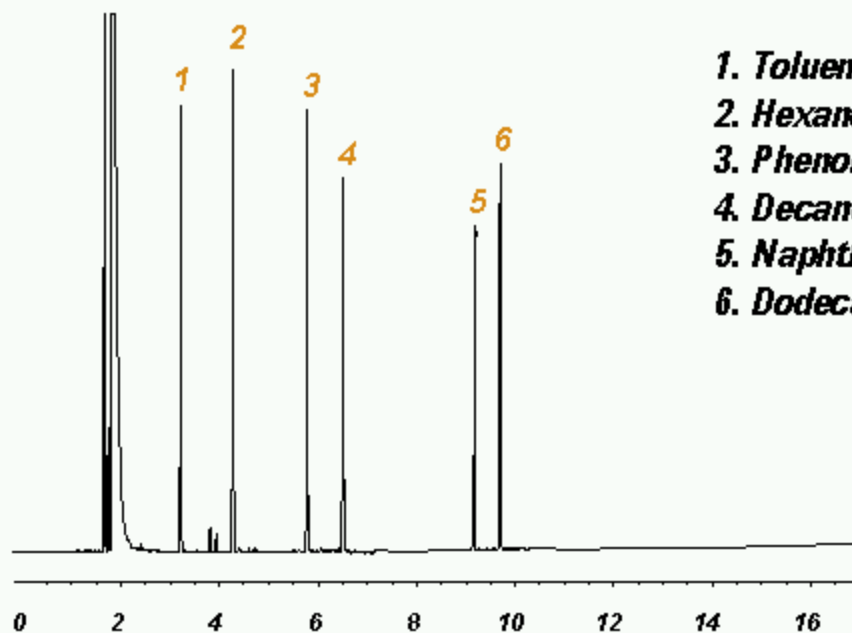
Selectivity Interaction Strengths

Compounds Properties

| Compounds | Polar | Aromatic | Hydrogen Bonding | Dipole |
|-------------|-------|----------|------------------|---------|
| Toluene | no | yes | no | induced |
| Hexanol | yes | no | yes | yes |
| Phenol | yes | yes | yes | yes |
| Decane | no | no | no | no |
| Naphthalene | no | yes | no | induced |
| Dodecane | no | no | no | no |

Compounds Properties

100% Methyl Polysiloxane



1. *Toluene*
2. *Hexanol*
3. *Phenol*
4. *Decane (C10)*
5. *Naphthalene*
6. *Dodecane (C12)*

Strong Dispersion
No Dipole
No H Bonding

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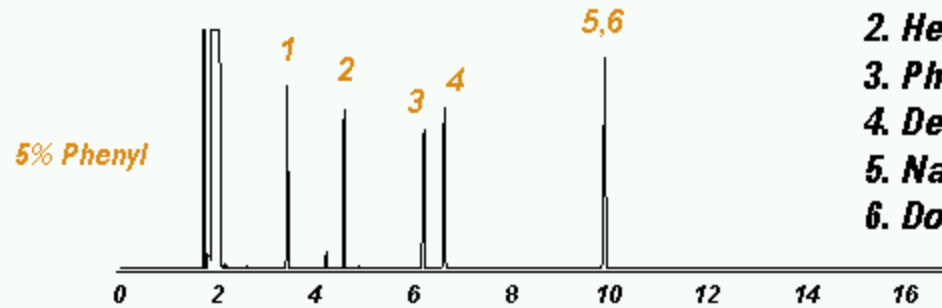


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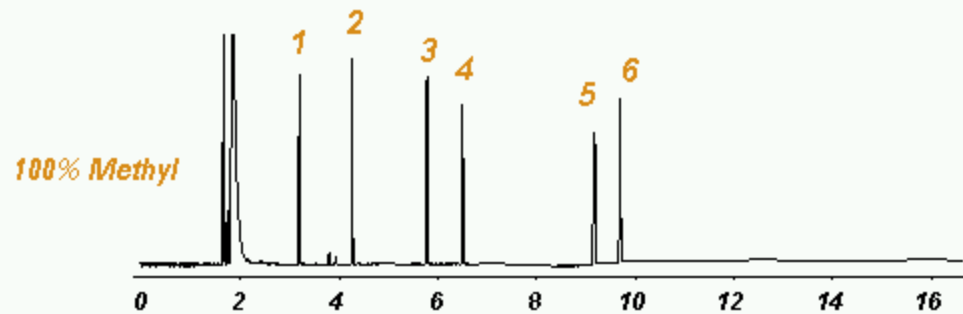
Page 35

100% Methyl Polysiloxane

5% Phenyl



- 1. Toluene
- 2. Hexanol
- 3. Phenol
- 4. Decane (C10)
- 5. Naphthalene
- 6. Dodecane (C12)



Strong Dispersion
Inducible Dipole
No H Bonding

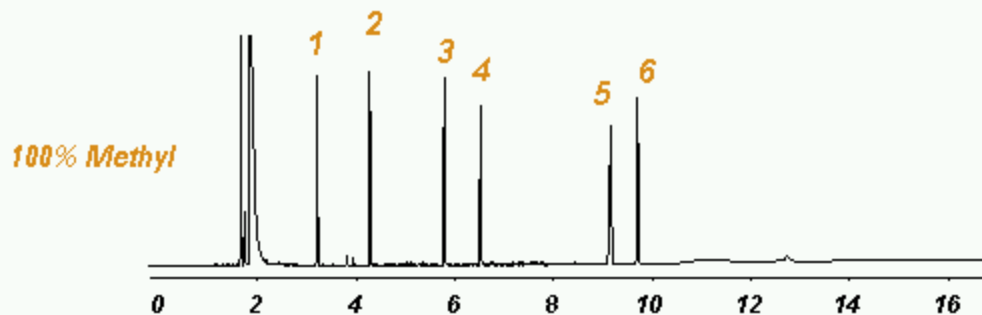
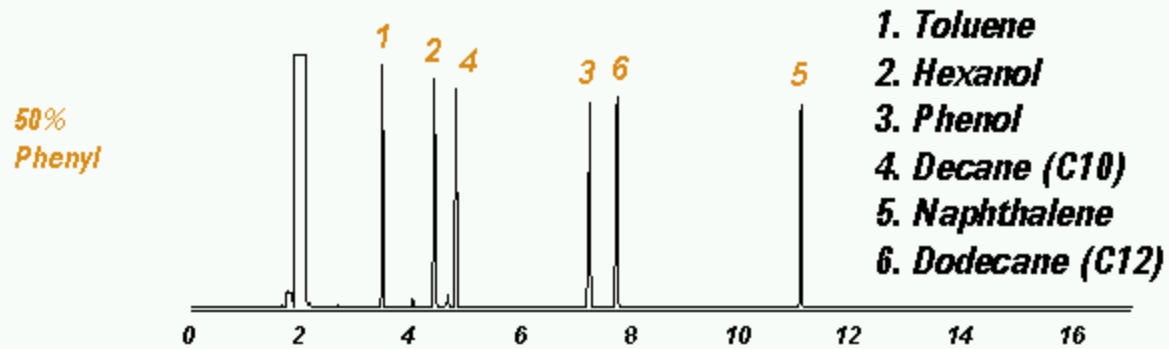
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Page 36

5% Phenyl

50% Phenyl



Strong Dispersion
Inducible Dipole
No H Bonding

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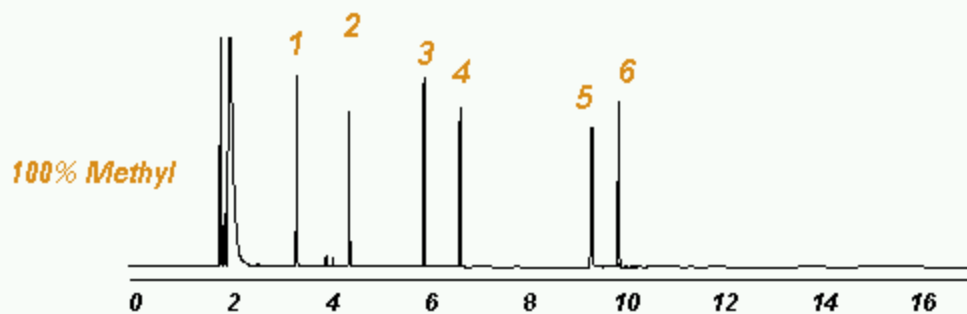
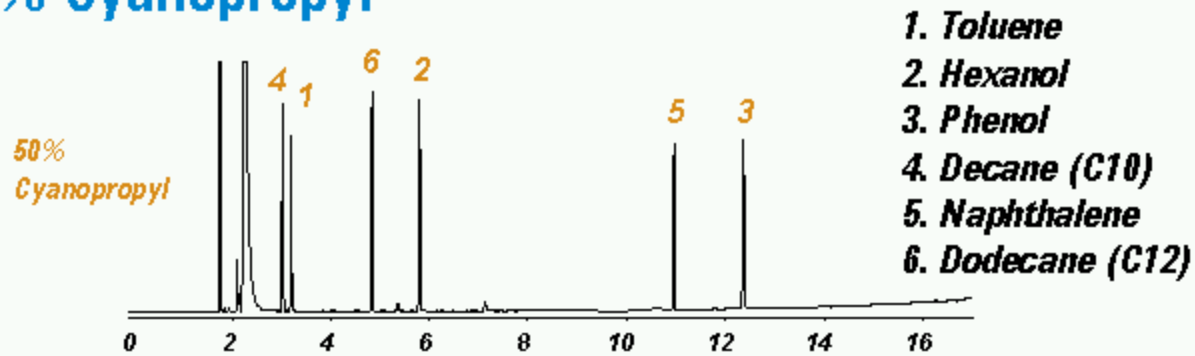


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Page 37

50% Phenyl

50% Cyanopropyl



Strong Dispersion
Strong Permanent Dipole
Moderate H Bonding

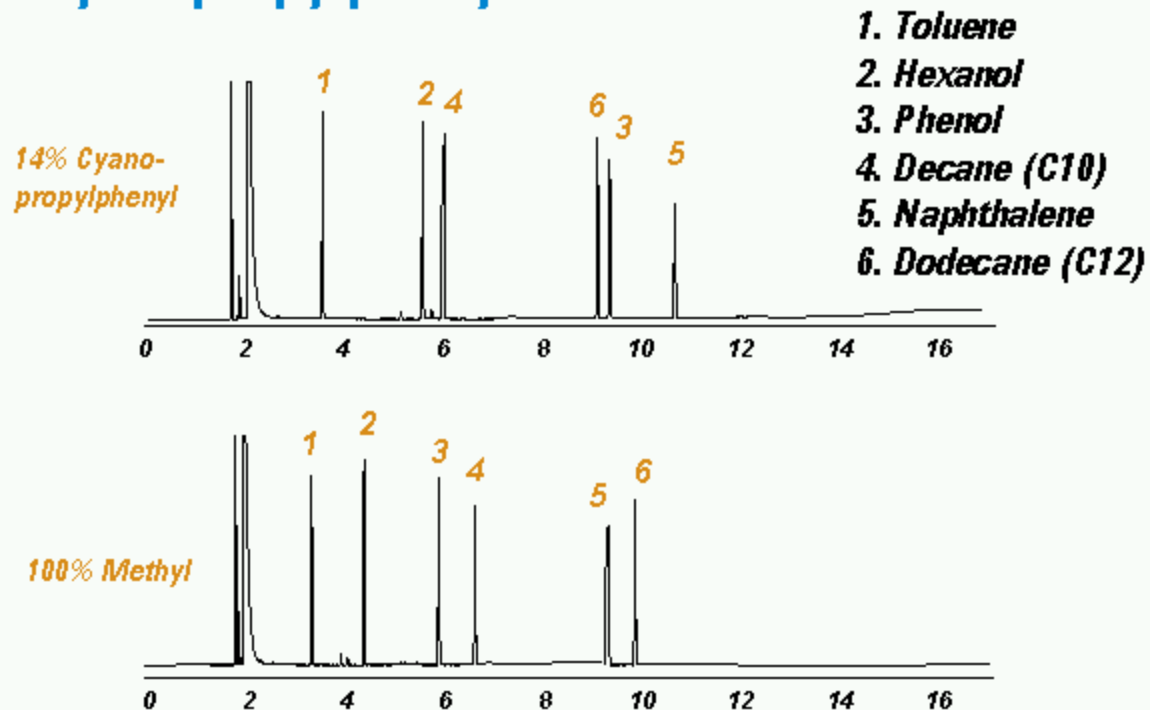
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Page 38

50% Cyanopropyl

14% Cyanopropylphenyl



Strong Dispersion
Strong Permanent Dipole (CNPr) / Inducible dipole (Ph)
Moderate H Bonding (CNPr)

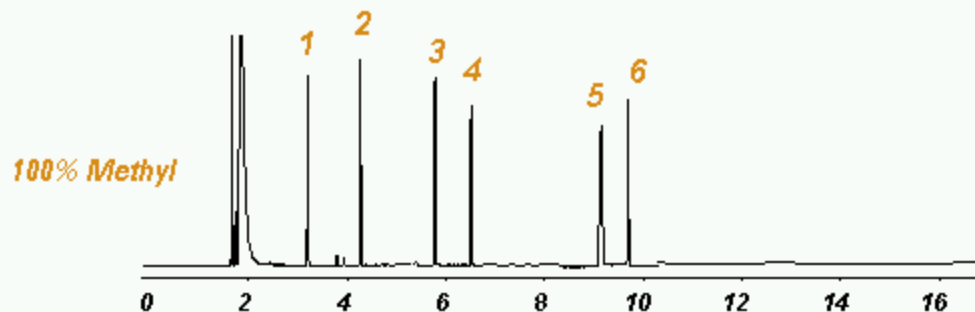
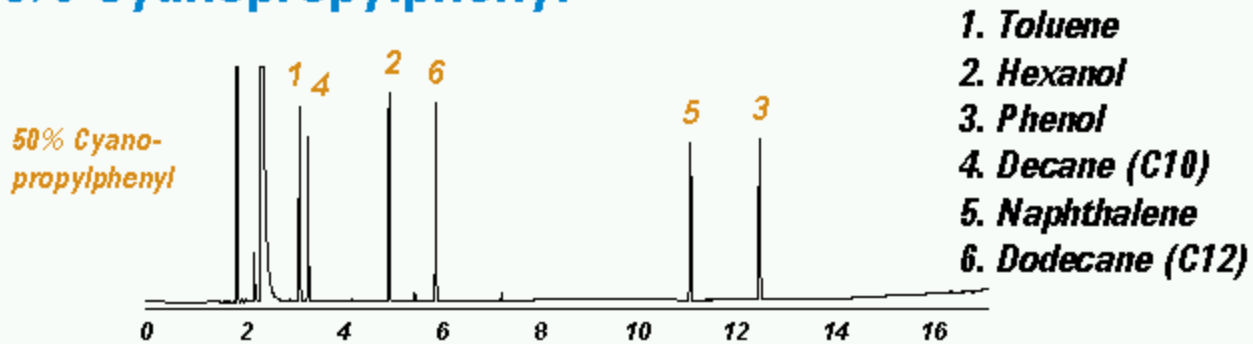
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Page 39

14% Cyanopropylphenyl

50% Cyanopropylphenyl



Strong Dispersion
Strong Permanent Dipole (CNPr) / Inducible dipole (Ph)
Moderate H Bonding (CNPr)

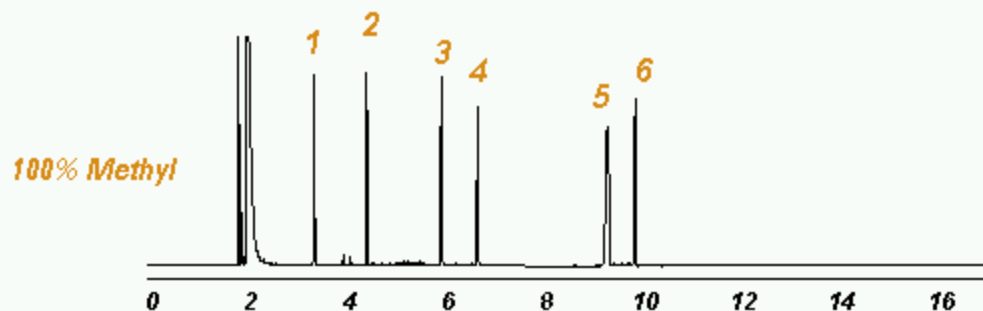
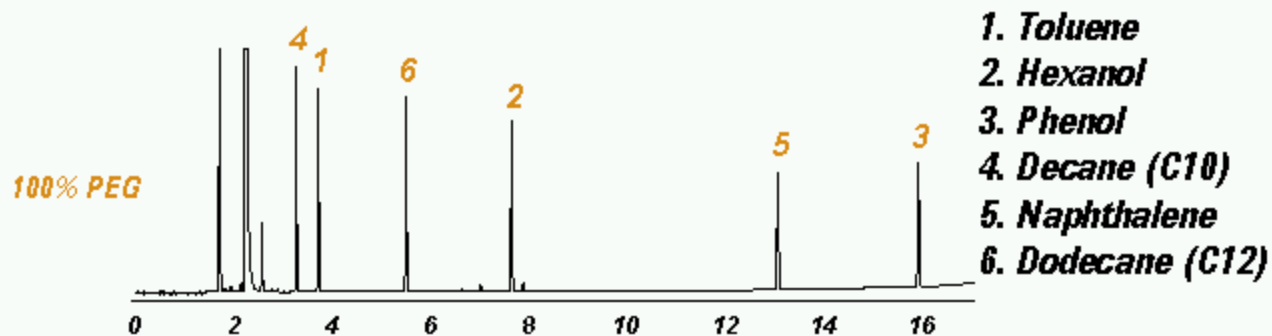
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Page 40

50% Cyanopropylphenyl

100% Polyethylene Glycol



Strong Dispersion
Strong Permanent Dipole
Moderate H Bonding

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Page 41

100% Polyethylene Glycol

Stationary Phase Selection

Part 1

Existing information

Selectivity

Polarity

Critical separations

Temperature limits

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Page 42

Stationary Phase Selection Part 1

Stationary Phase Selection

Part 2

Capacity

Analysis time

Bleed

Versatility

Selective detectors

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Page 43

Stationary Phase Selection Part 2

Break Number 2

- **For Questions and Answers**
- **Press *1 on Your Phone to**
- **Ask a Question**



Break Number 2

Column Dimensions

Diameter

Length

Film Thickness

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Page 45

Column Dimensions

Column Diameter Capillary Columns

| I.D. (mm) | Common Name |
|-----------|---------------------|
| 0.53 | Megabore |
| 0.45 | High speed Megabore |
| 0.32 | Wide |
| 0.20-0.25 | Narrow |
| 0.18 | Minibore |

Column Diameter Capillary Columns

Column Diameter Theoretical Efficiency

| I.D. (mm) | N/m |
|-----------|-------|
| 0.10 | 11905 |
| 0.18 | 6666 |
| 0.20 | 5941 |
| 0.25 | 4762 |
| 0.32 | 3717 |
| 0.53 | 2242 |

k = 5

Column Diameter Theoretical Efficiency

Efficiency and Resolution Relationship

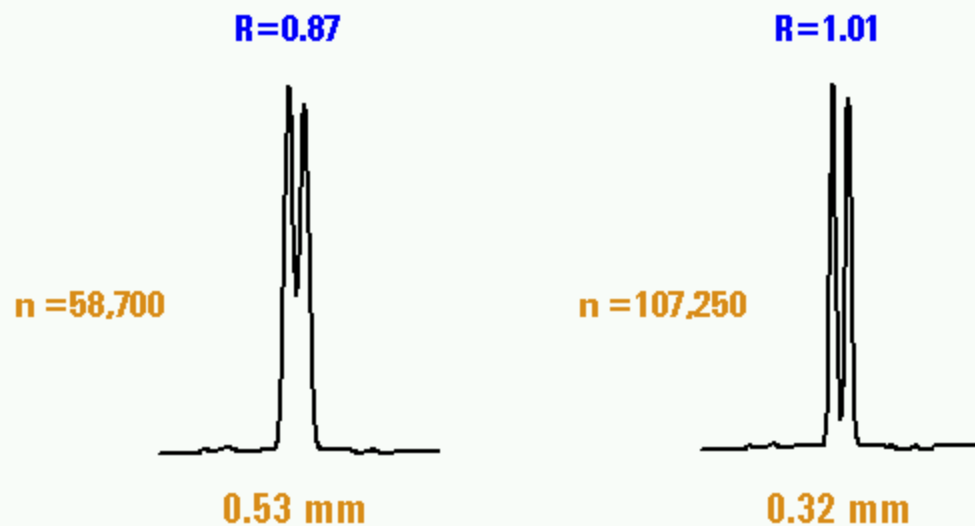
$$\sqrt{N} \propto R_s$$

Efficiency X 4 = Resolution X 2

Column Diameter

Resolution

180°C isothermal



Square root of resolution is inversely proportional to column diameter

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Page 49

Column Diameter Resolution 180°C isothermal

Column Diameter
Inlet Head Pressures
Helium

| I.D (mm) | Pressure (psig) |
|----------|-----------------|
| 0.10 | 225-250 |
| 0.20 | 25-35 |
| 0.25 | 15-25 |
| 0.32 | 10-20 |
| 0.53 | 2-4 |

30 meters
Hydrogen pressures x 1/2

Column Diameter Inlet Head Pressures Helium

Column Diameter
Capacity
Like Polarity Phase/Solute

| I.D. (mm) | Capacity (ng) |
|-----------|---------------|
| 0.20 | 50-100 |
| 0.25 | 75-150 |
| 0.32 | 125-250 |
| 0.53 | 200-400 |

0.25 μ m film thickness

Column Diameter Capacity Like Polarity Phase/Solute

Column Diameter

Carrier Gas Flow Rate

Smaller diameters for low flow situations
(e.g., GC/MS)

Larger diameters for high flow situations
(e.g., purge & trap, headspace, gas sample valve)

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Page 52

Column Diameter Carrier Gas Flow Rate

Column Length

Most common: 15-60 meters

Available: 5-150 meters

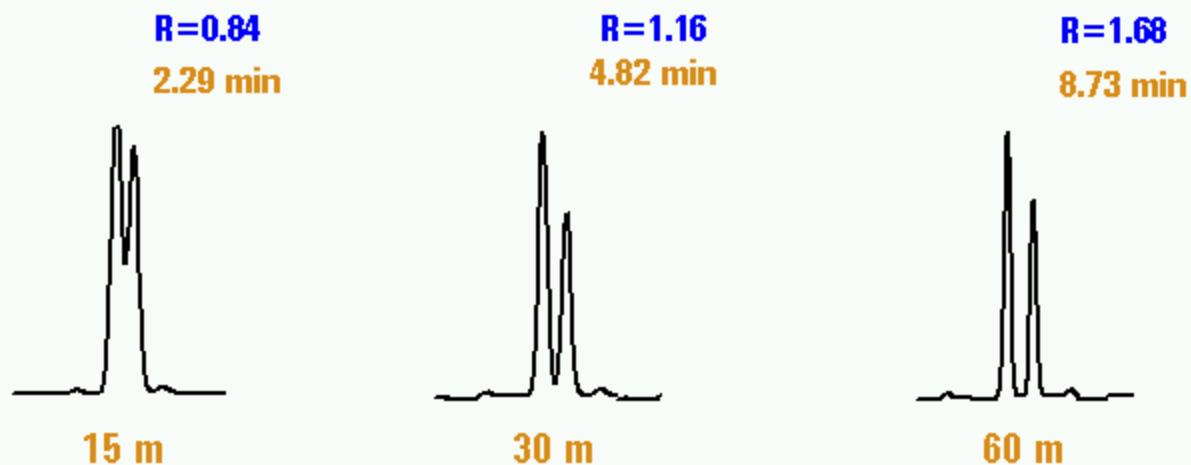
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Page 53

Column Length

Column Length Resolution and Retention 210°C isothermal



Resolution is proportional to the square root of column length
Isothermal: Retention is proportional to length
Temperature program: 1/3-1/2 of isothermal values

Column Length Resolution and Retention 210°C isothermal

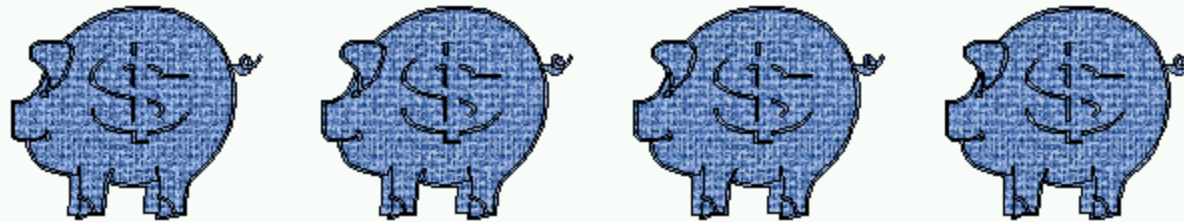
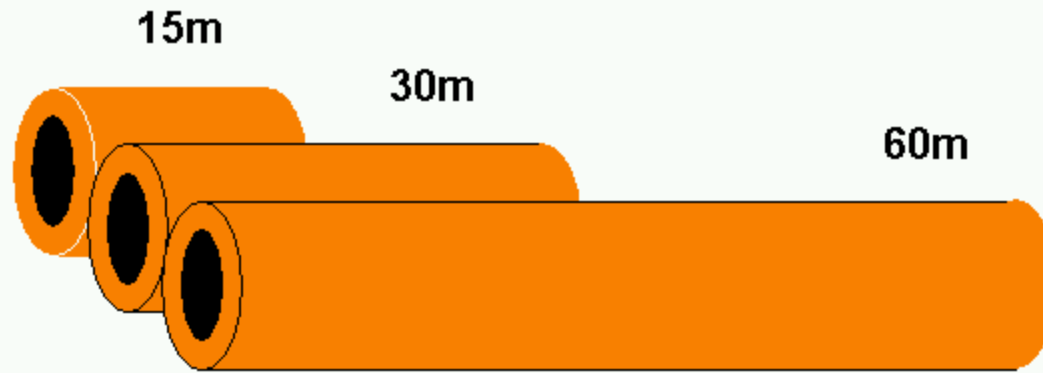
Efficiency and Resolution Relationship

$$\sqrt{N} \propto R_s$$

(Remember that N is proportional to L)

Efficiency X 4 = Resolution X 2

Column Length Cost



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Page 56

Column Length Cost

Film Thickness

Most common: 0.1-3.0 μm

Available: 0.1-10.0 μm

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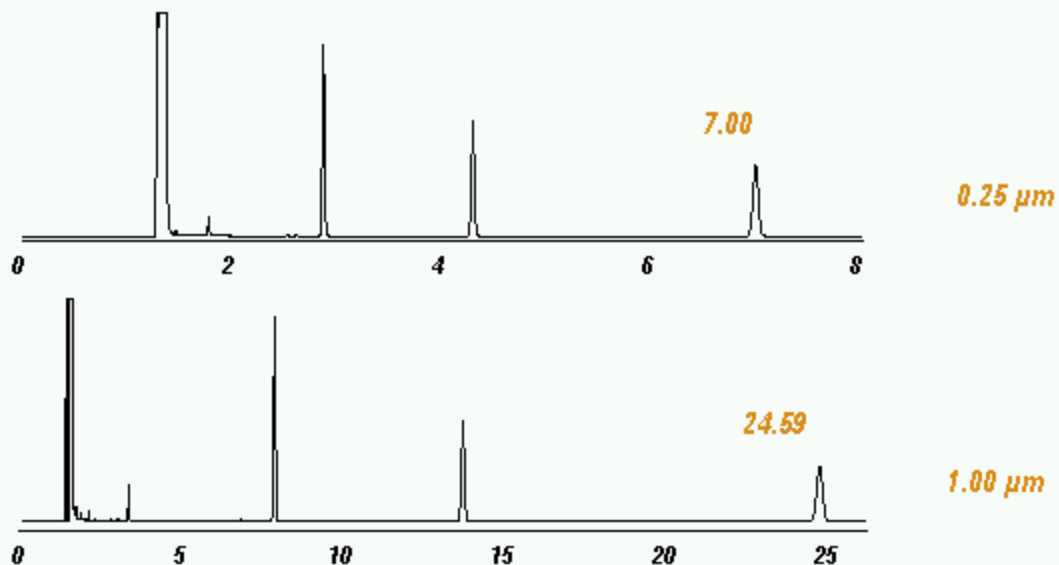
Page 57

Film Thickness

Film Thickness

Retention

100°C Isothermal



Isothermal: Retention is proportional to film thickness

Temperature program: 1/3-1/2 of isothermal values

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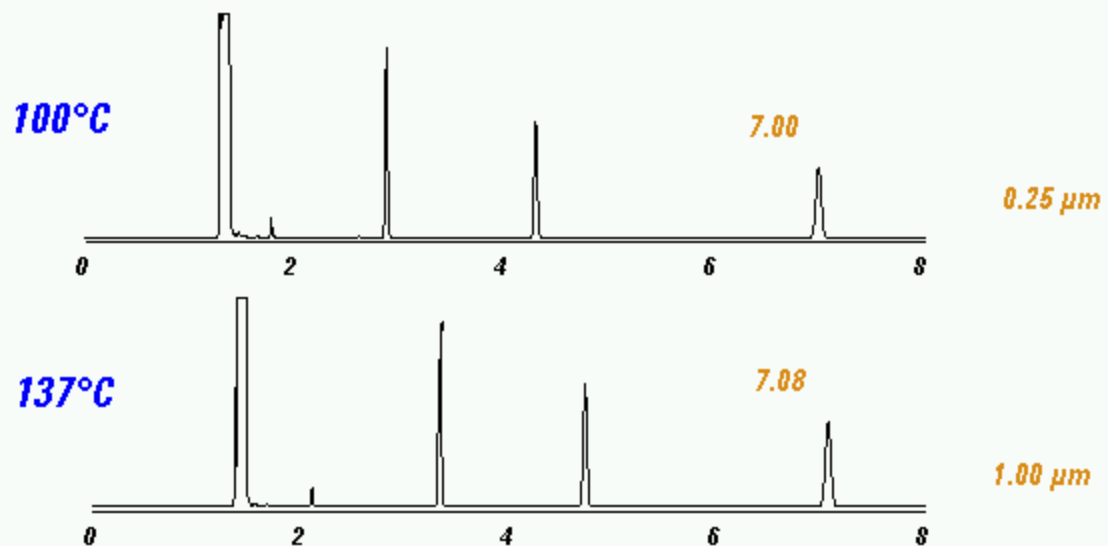


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Page 58

Film Thickness Retention 100°C Isothermal

Film Thickness Equal Retention: Isothermal



DB-1, 30 m x 0.32 mm ID
He at 37 cm/sec
C10, C11, C12

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Page 59

Film Thickness Equal Retention: Isothermal

Film Thickness Resolution

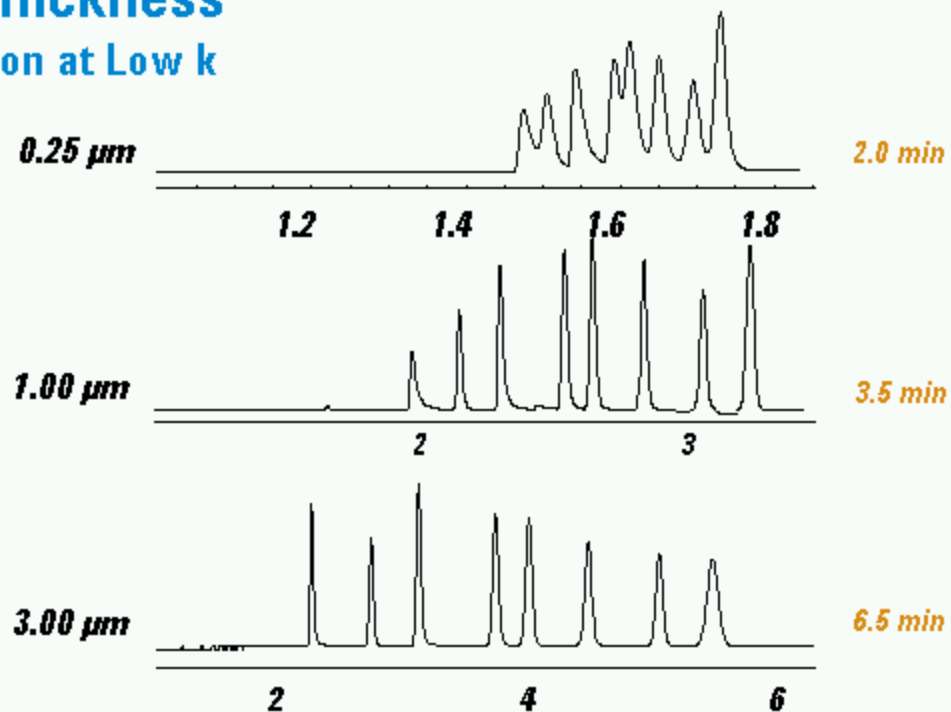
When solute $k < 5$



When solute $k > 5$



Film Thickness Resolution at Low k



DB-1, 30 m x 0.32 mm ID
40°C isothermal, He at 35 cm/sec
Solvent mixture

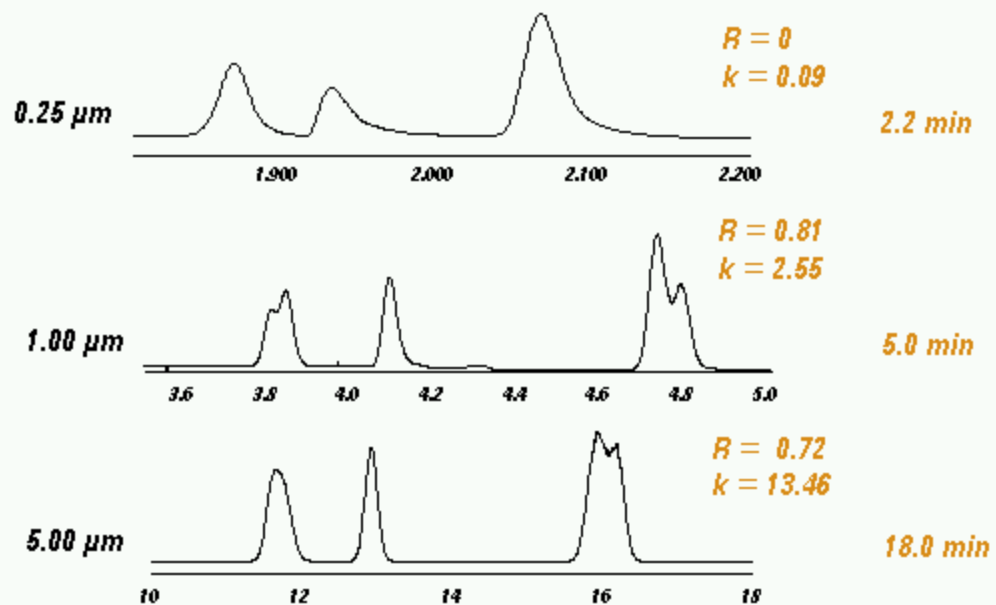
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Page 61

Film Thickness Resolution at Low k

Film Thickness Resolution at High k



DB-1, 30 m x 0.32 mm ID
40°C isothermal, He at 35 cm/sec
Solvent mixture

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Page 62

Film Thickness Resolution at High k

Film Thickness

Capacity

Like Polarity Phase/Solute

| Thickness (um) | Capacity (ng) |
|----------------|---------------|
| 0.10 | 50-100 |
| 0.25 | 125-250 |
| 1.0 | 500-1000 |
| 3.0 | 1500-3000 |
| 5.0 | 2500-5000 |

0.32 mm I.D.

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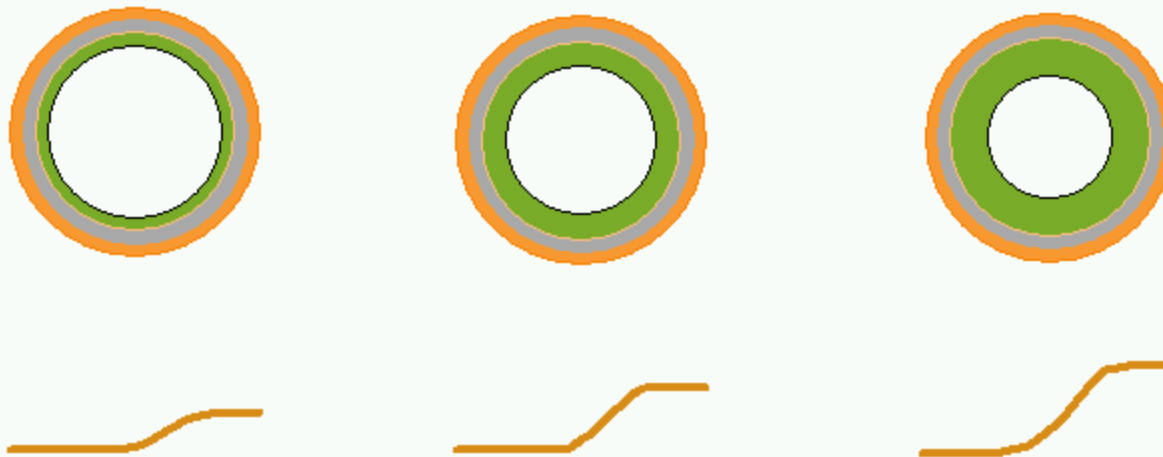
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Page 63

Film Thickness Capacity Like Polarity Phase/Solute

Film Thickness Bleed

More stationary phase = More degradation products



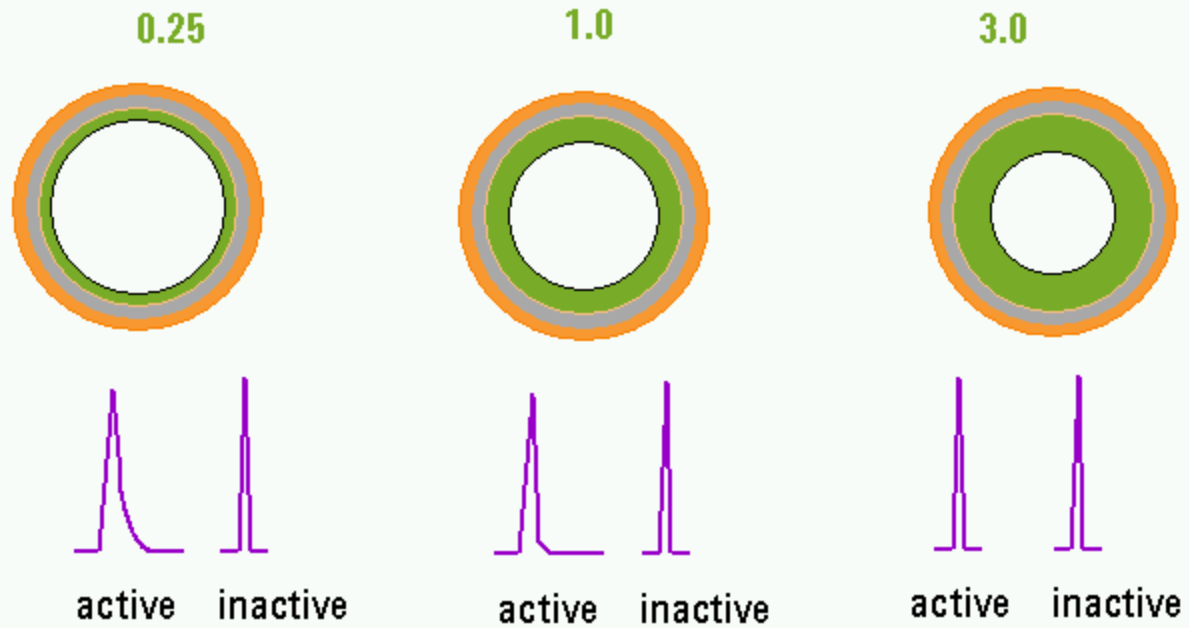
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Page 64

Film Thickness Bleed

Film Thickness Inertness Summary



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Page 65

Film Thickness Inertness Summary

Column Dimensions Diameter Summary

| To Increase | Make Diameter |
|-------------|---------------|
| Resolution | Smaller |
| Retention | Smaller |
| Pressure | Smaller |
| Flow rate | Larger |
| Capacity | Larger |

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Page 66

Column Dimensions Diameter Summary

Column Dimensions Length Summary

| To Increase | Make Length |
|-------------|-------------|
| Resolution | Longer |
| Retention | Longer |
| Pressure | Longer |
| Cost | Longer |

Column Dimensions Length Summary

Column Dimensions

Film Thickness Summary

| To Increase | Make Film |
|------------------------|-----------|
| Retention | Thicker |
| Resolution ($k < 5$) | Thicker |
| Resolution ($k > 5$) | Thinner |
| Capacity | Thicker |
| Inertness | Thicker |
| Bleed | Thicker |

Column Dimensions Film Thickness Summary

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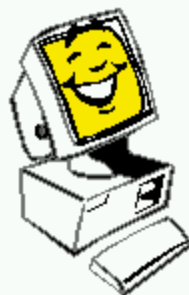
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Page 69

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