

Using the Agilent Deans Switch and Capillary Flow Technology Splitters for Analysis of Complex Matrices

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CFT is a Technology That Provides Easy, Reliable Flow Structures In The GC Oven...

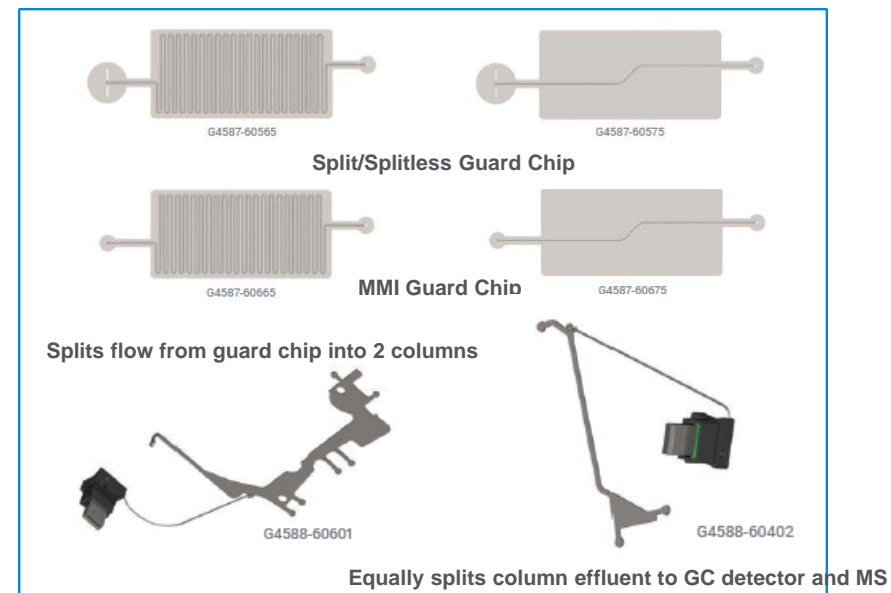
It opens up many capabilities for GC

- **Column connections** (connect pre-column)
- **Change MSD columns** (without venting)
- **Backflush** (Reverse flow through column)
- **Detector splitter** (effluent split to two or more detectors)
- **Merge flows** (2 columns to 1 MSD)
- **Deans switch** (heart cut select peaks to 2nd column)

Capillary Flow Technology (CFT)

Purged Union
2-Way Splitter
3-Way Splitter
Dean Switch

Intuvo CFT Devices



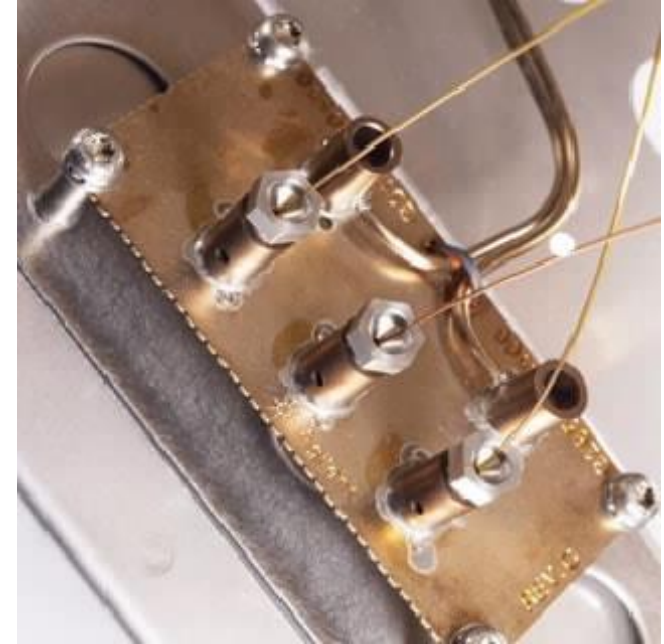
8890 CFT Devices



Capillary Flow Technology Design

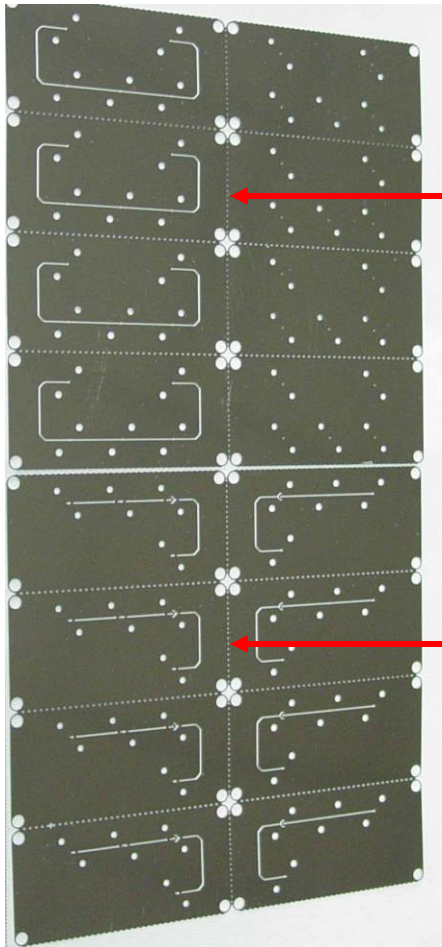
... a proprietary Agilent technology

- Photolithographic chemical milling for low dead volume connections
- Diffusion bonded halves to form a single flow plate
- Small, thin profile provides fast thermal response
- Projection welded connection for leak tight fittings
- Deactivation of all internal surfaces for inertness



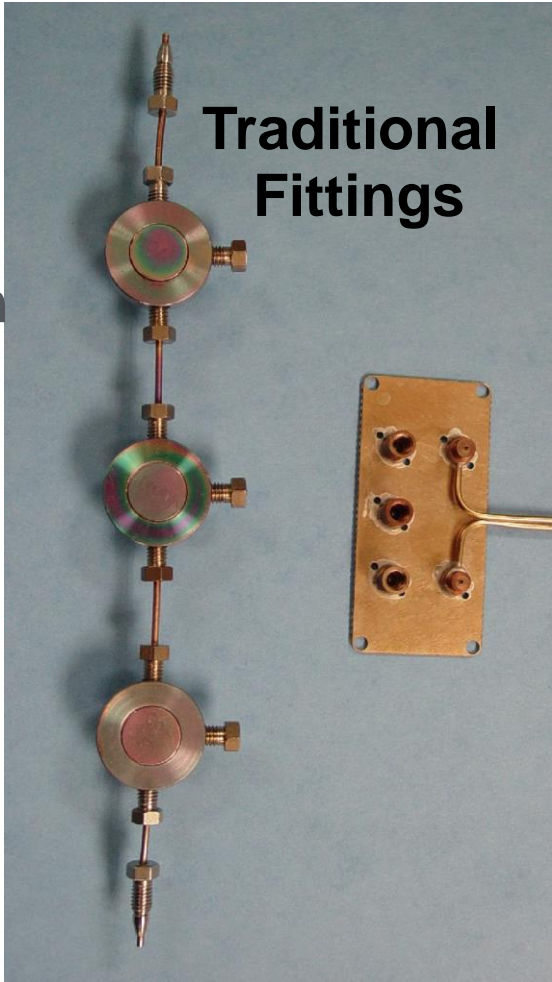
Gas Phase CFT Plate Technology

Photolithography and Chem-milling technologies used to produce a Gas Phase Micro-Fluidic Deans Switch (EPC Technology)



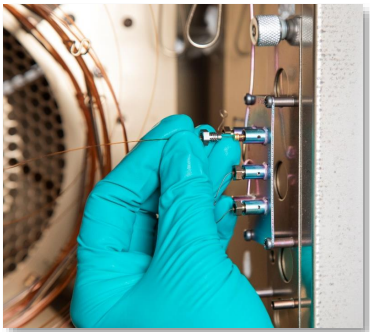
G2855B
Deans Switch

G3180B
Splitter



Traditional
Fittings

Plate
Technology



Capillary Flow Technology

Agilent Gold-Plated Flexible Metal Ferrules (FMFs)

Agilent is excited to announce the release of our new gold-plated Flexible Metal ferrules!

- These newly launched ferrules improve upon the existing Flexible Metal ferrule (FMF) design by applying a gold coating to ensure a leak-free connection **with Capillary Flow Technology (CFT) devices** while providing enhanced ease of use.



How do they work?

Softness is key!

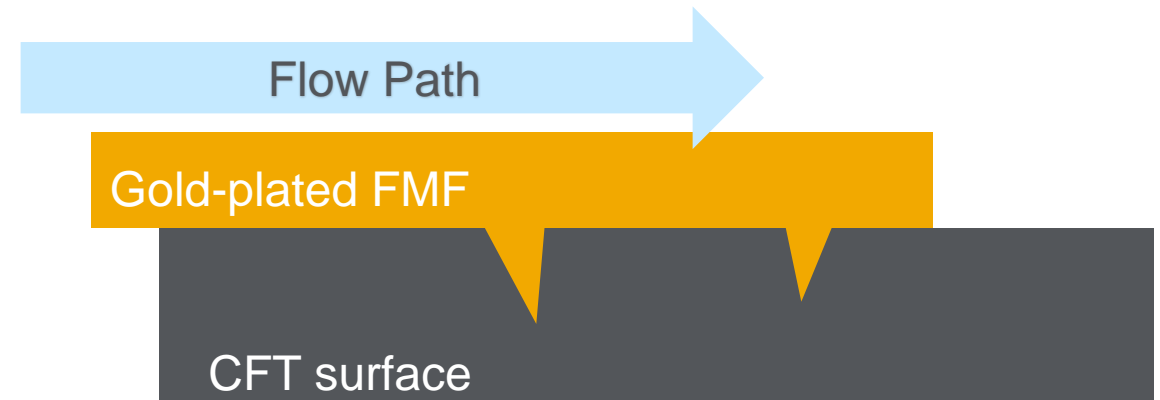
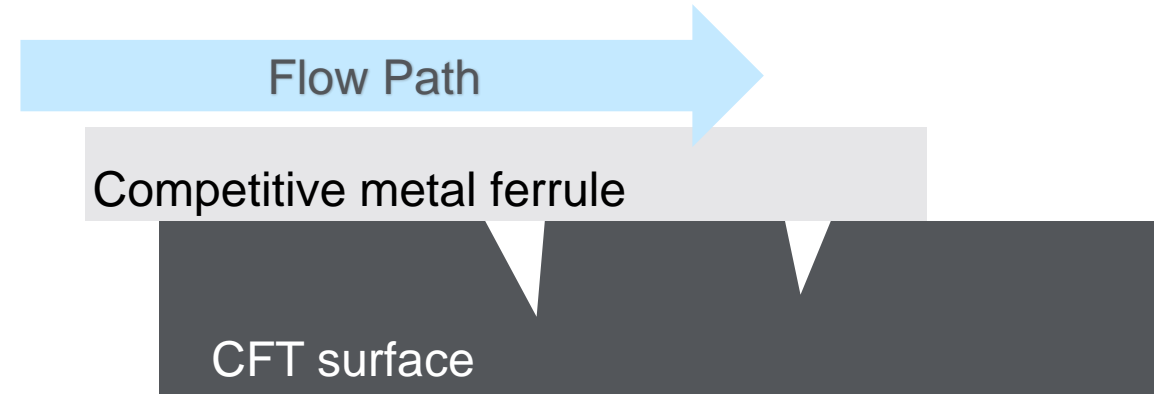
- The softness of the gold coating allows the material to flow into microscratches and striations on the inner surface of the CFT surface
- This fills any potential gaps or voids in the connection and prevents leaks
- The result is leak-free seal, that prevents corrupt data or damaged down-stream columns

Improved Installation

- Thanks to the softness of the gold, a tight, leak- seal is achieved on the first installation attempt
- **No longer need to retighten fittings and run multiple leaks checks!**

Touchless Dial Pack

- Easily thread the ferrule onto your column
- Eliminates potential contamination point



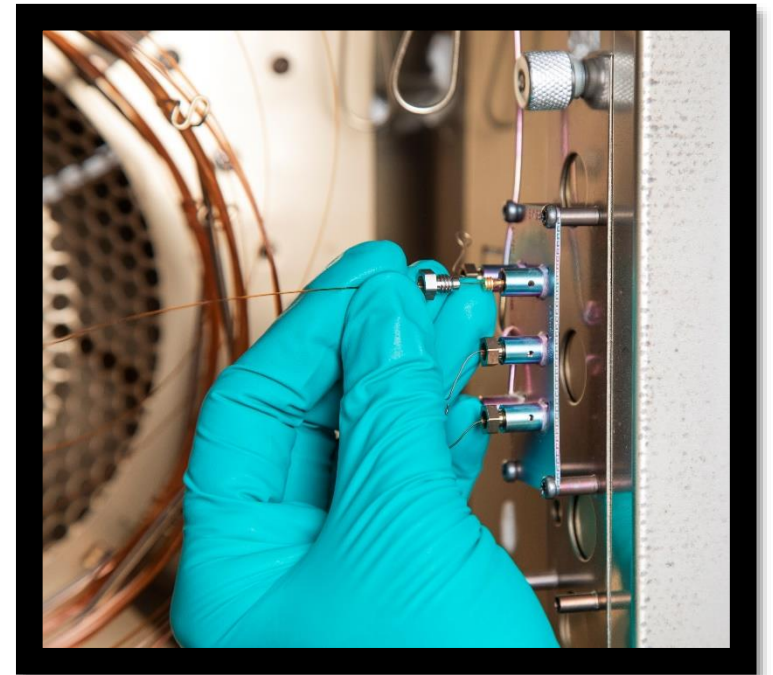
Are these ferrules right for me?

Gold-plated FMFs have been designed specifically for usage with Capillary Flow Technology (CFT) devices such as:

- Purged ultimate unions
- Flow splitters
- Learn more [here!](#)

These devices are required for running analytical techniques such as:

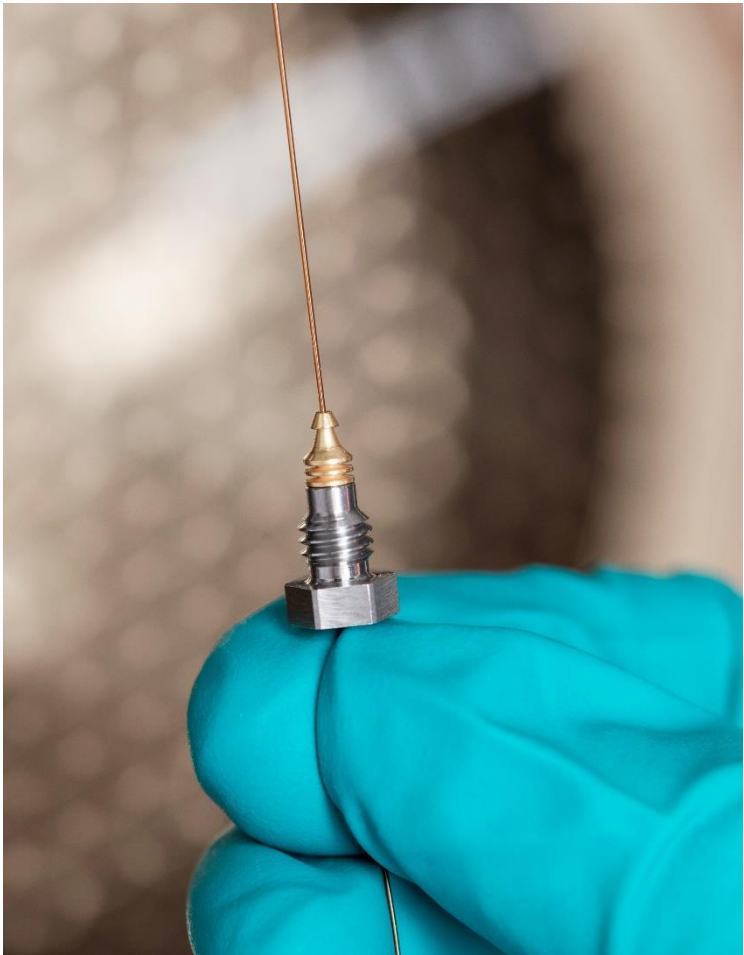
- Backflush
- Deans Switch
- Heart Cutting
- GC X GC



How do I get them?!

Part Number	Description
G2855-28501	CFT Ferrule, Flexi, Gold 0.25mm ID Col 10/PK
G2855-28502	CFT Ferrule, Flexi, Gold 0.32mm ID Col 10/PK
G2855-28503	CFT Ferrule, Flexi, Gold 0.53mm ID Col 10/PK
G2855-28505	CFT Ferrule, Flexi, Gold UM Small, 10/PK
G2855-28506	CFT Ferrule, Flexi, Gold UM Large, 10/PK

For more information on these new products, please visit the [Flexible Metal ferrule product page](#).



Purged vs. Unpurged

Purged Ultimate Union
G3186B

Enables capillary column backflush using purge gas from additional EPC. **Extremely popular.** Common application: pesticide residue analysis with backflush, vent-free MS column change.

CFT Modulator
G3486A

Reverse flow modulator continuously and rapidly switches between two capillary columns of differing phases in series. Enables comprehensive multidimensional GC/GC of complex mixtures. Common in flavors/fragrances, petroleum.

Deans Switch
G2855B

Divides primary column effluent between detector #1 and column #2 → detector #2. Advanced technique used for heart cutting of samples that are not resolved by on the column #1.

2-way Splitter w/ MUG
G3180B

Divides column effluent to 2 different detectors or flow paths. Column flow mixes with makeup flow in splitter. Commonly used to divide effluent between two columns and/or detectors.

3-way Splitter w/ MUG
G3183B

Divides column effluent to 3 different detectors; or 2 columns in → 2 detectors. Column flow mixes with makeup flow in the splitter.

2-way Splitter w/o MUG
G3181B

Divides column effluent to 2 different detectors or flow paths.

Inert tee
G3184-60065

Precolumn splitter divides restrictor effluent to 2 different columns. Common application: Blood Alcohol, CLP Pesticides.

MS Transfer Line Optimized Tee
G3184B

Post-column splitter divides column effluent to MS and GC detector.

Purged

Requires purge gas supply from **additional EPC module** (see next slide)

Unpurged (passive)

Does not require purge gas

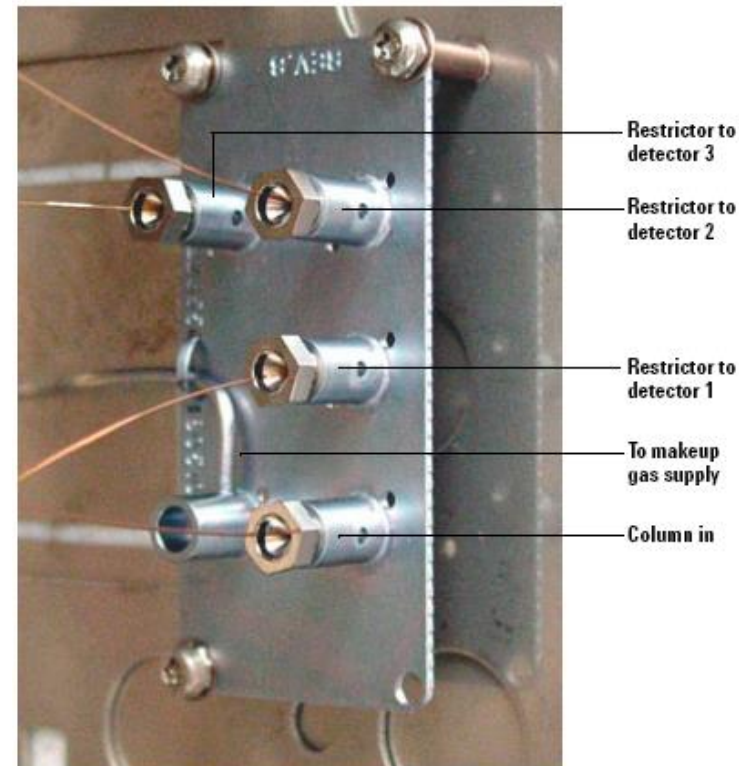
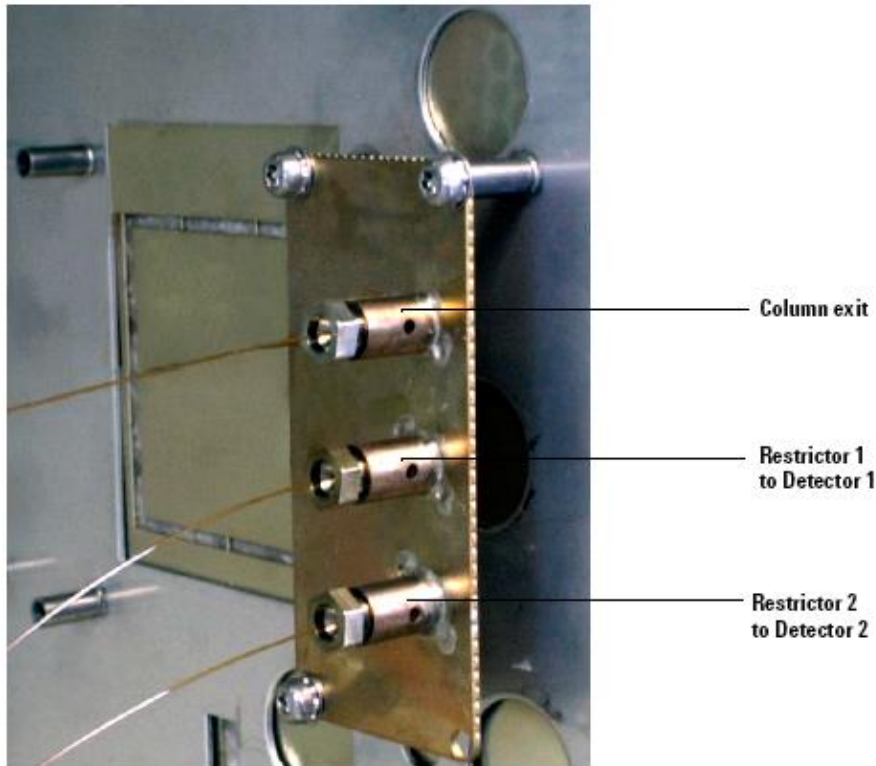
CFT Devices

Capillary Flow Technology

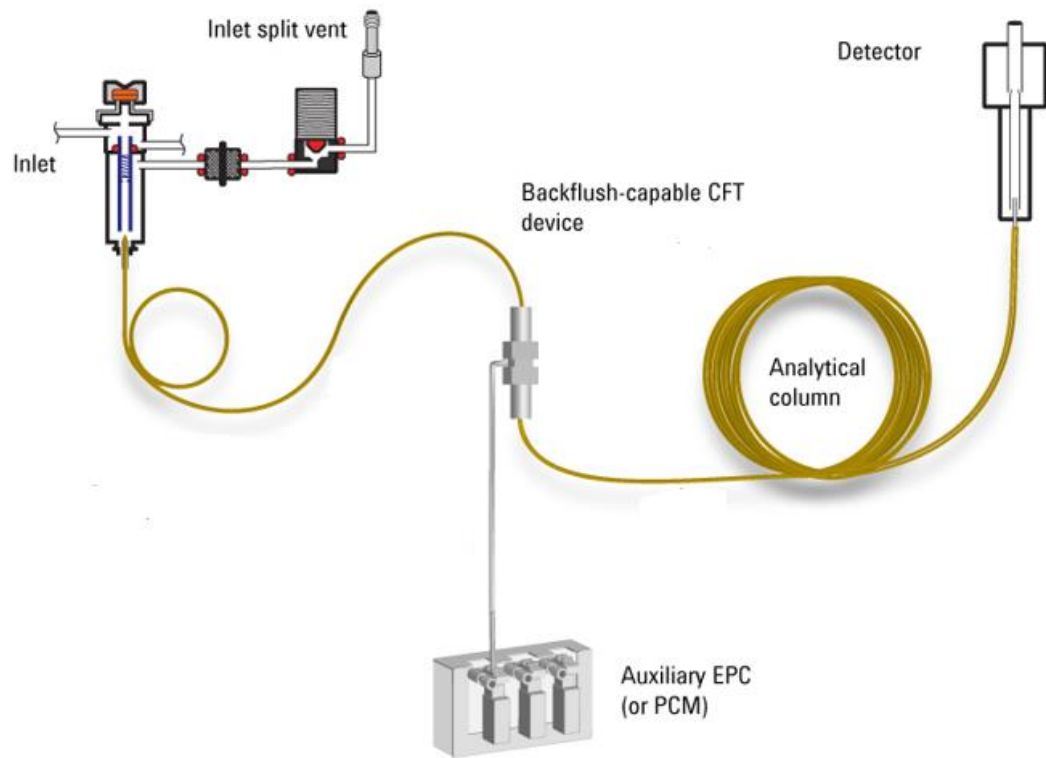
- 2-way Splitter G3181B
- 2-way splitter with purge G3180B
- 3-way splitter with MUG G3183B
- Inert Tee G3184-60065

Typical Uses:

- Splitting Column effluent between 2 detectors
- Injecting into 2 different columns
- Back-flushing



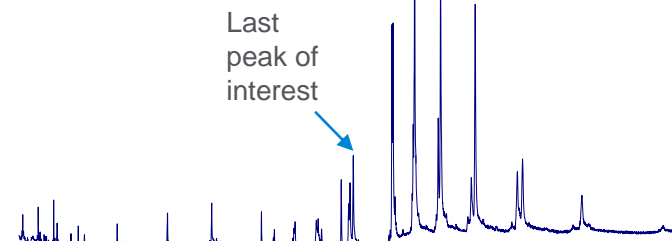
What is GC Capillary Column backflush?



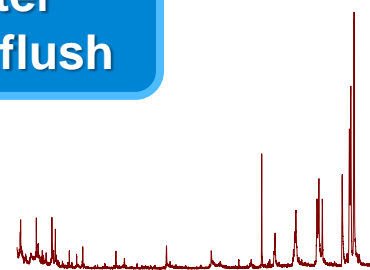
Backflush is a technique that is used to chromatographically remove mainly high boiling compounds from samples.

Backflush is performed either at the end of, or during, an analytical run.

**Before
Backflush**

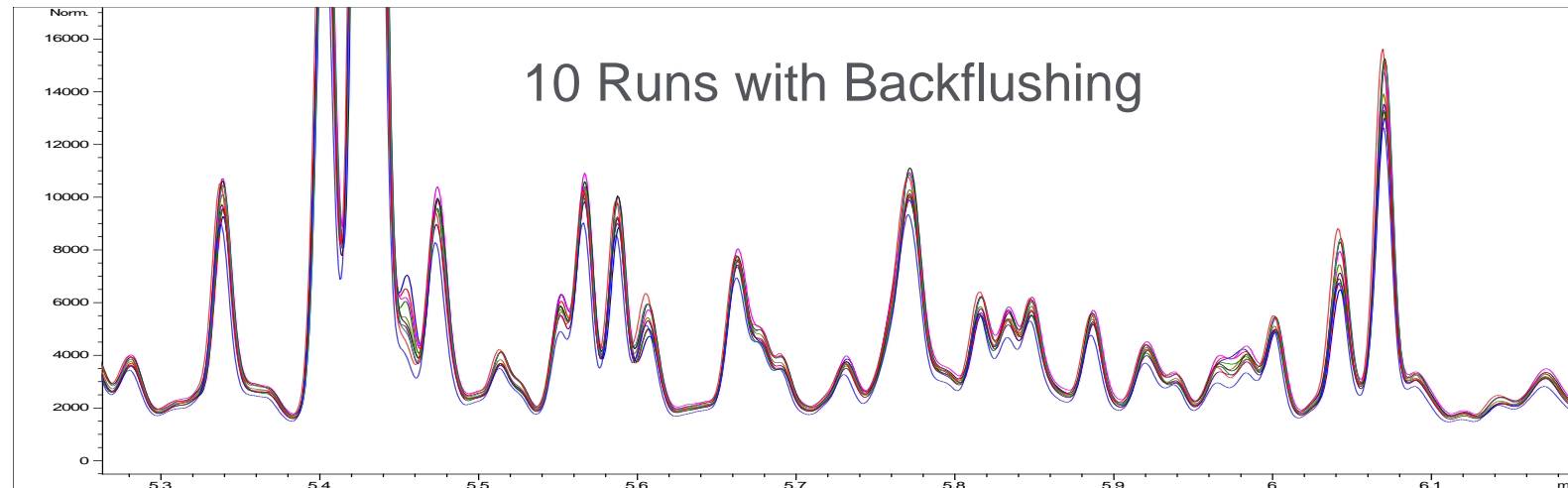
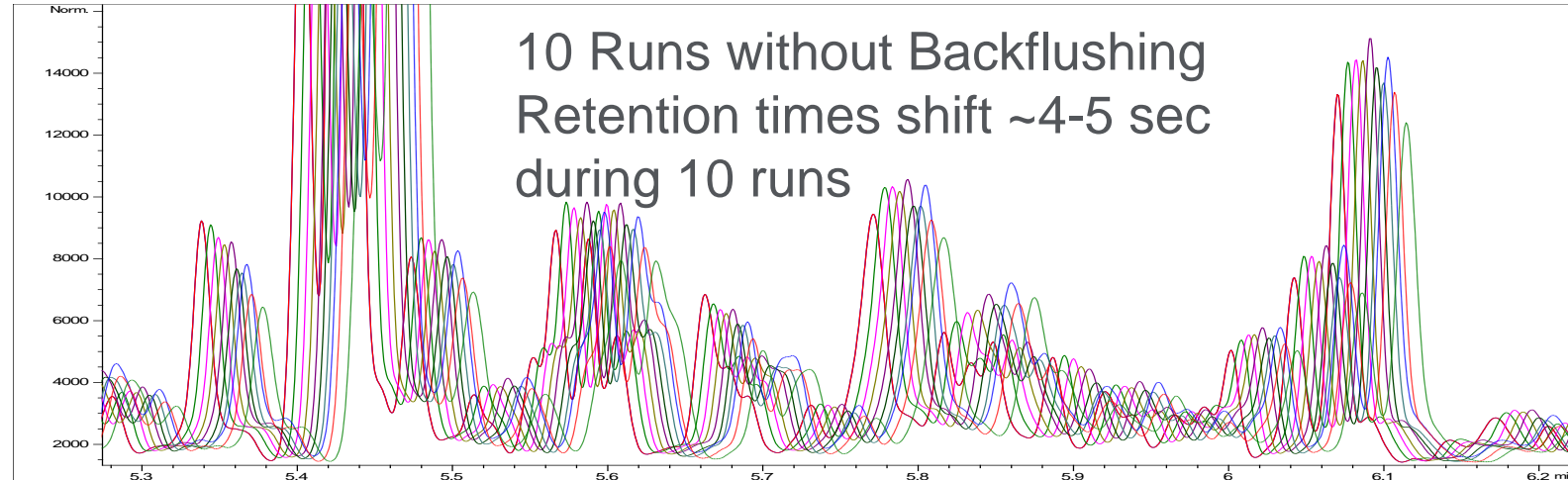


**After
Backflush**



PCBs in Fish Oil. GC Analysis with ECD

- Residual Sample Matrix Affects RTs



Back flushing removes high boilers

eliminates ghost peaks

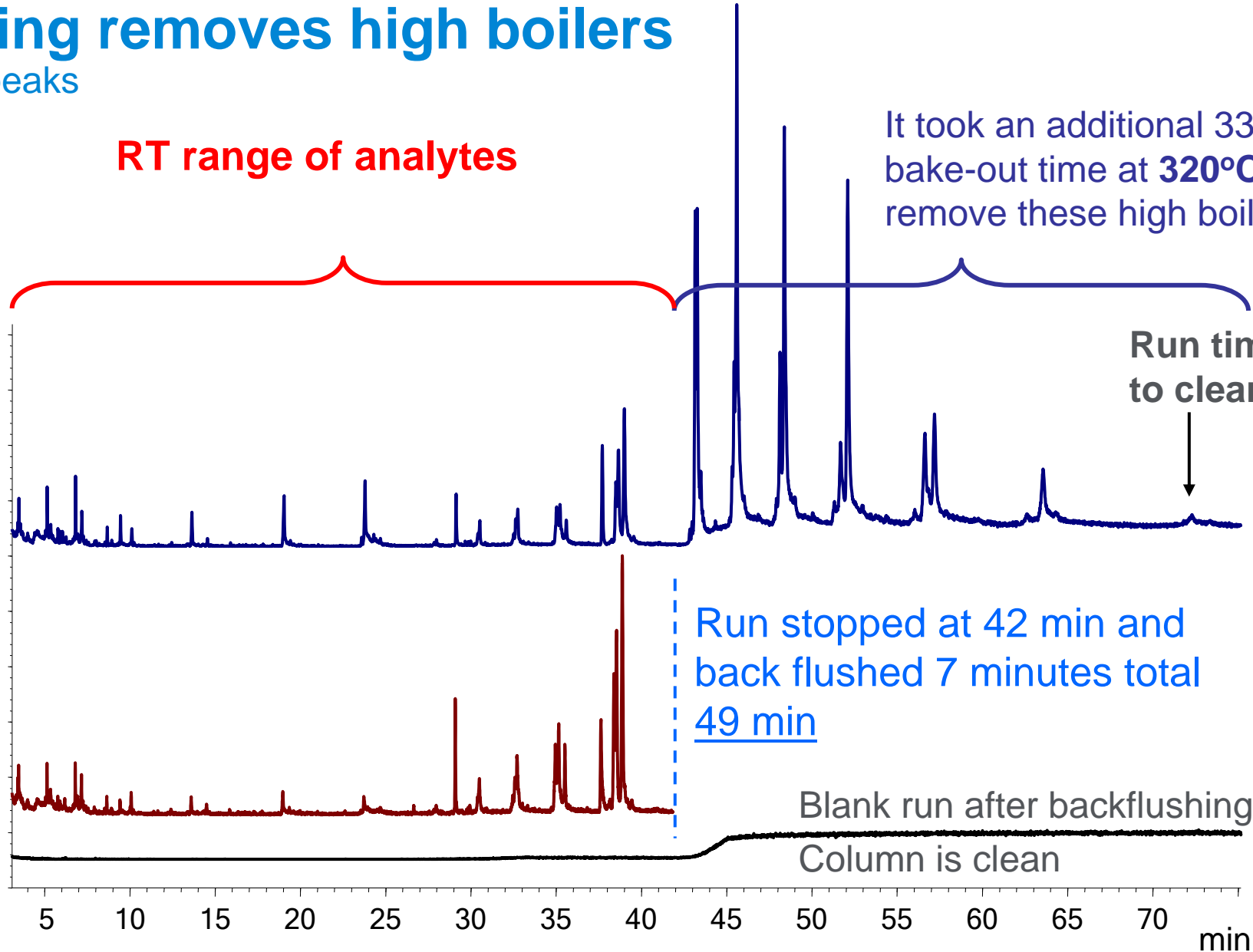
RT range of analytes

It took an additional 33 min
bake-out time at **320°C** to
remove these high boilers

Run time > 75 min
to clean the column

Run stopped at 42 min and
back flushed 7 minutes total
49 min

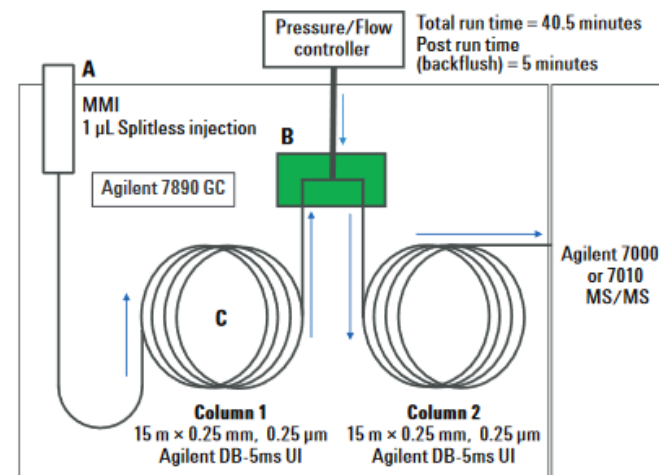
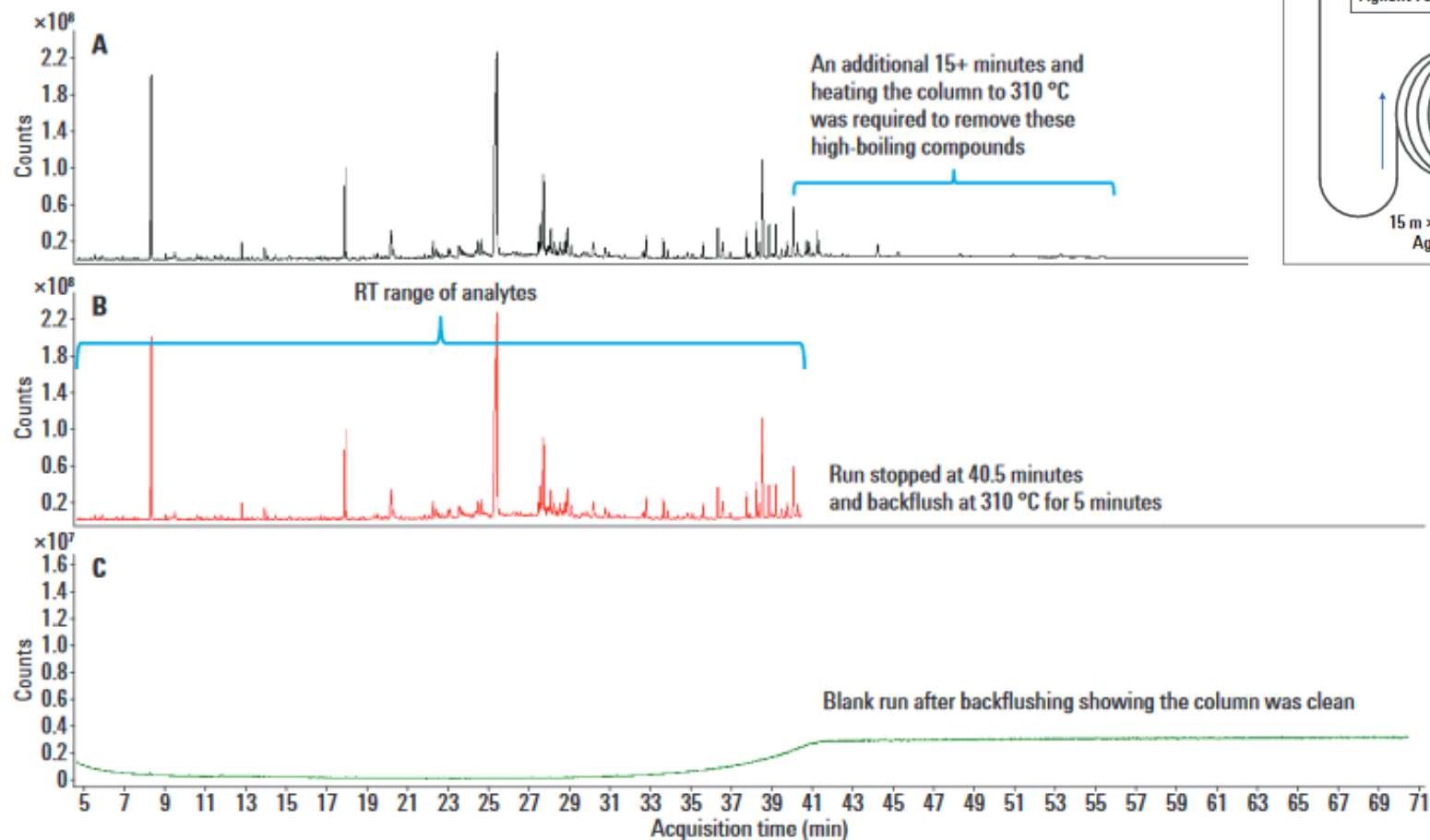
Blank run after backflushing.
Column is clean



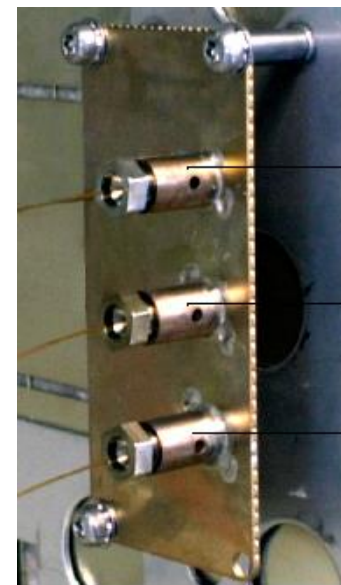
2-way Splitter w/o MUG

Analysis of Multi-pesticide Residues in Crop Plant

Agilent Application Note: 5991-5763EN

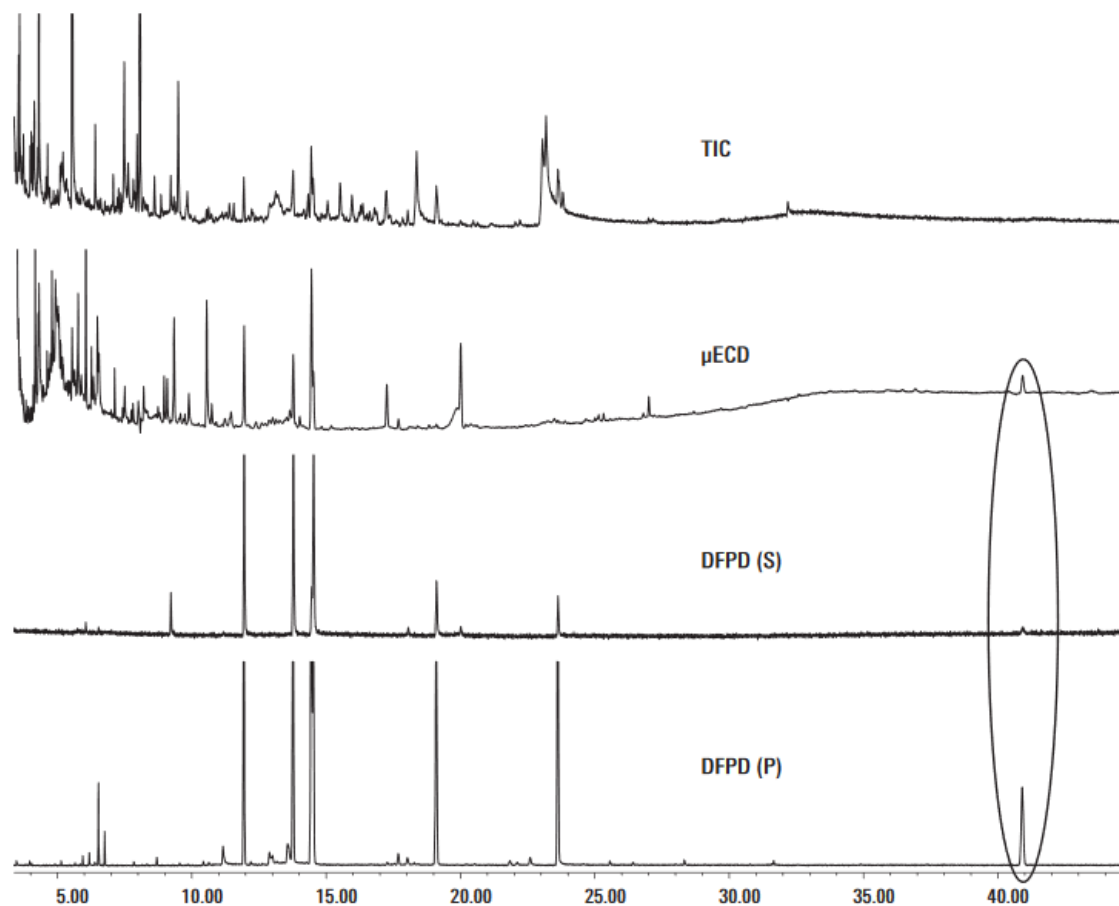


Unpurged Two-way Splitter



Using RTL and 3-Way Splitter w/ MUG to Identify Unknown in Strawberry Extract

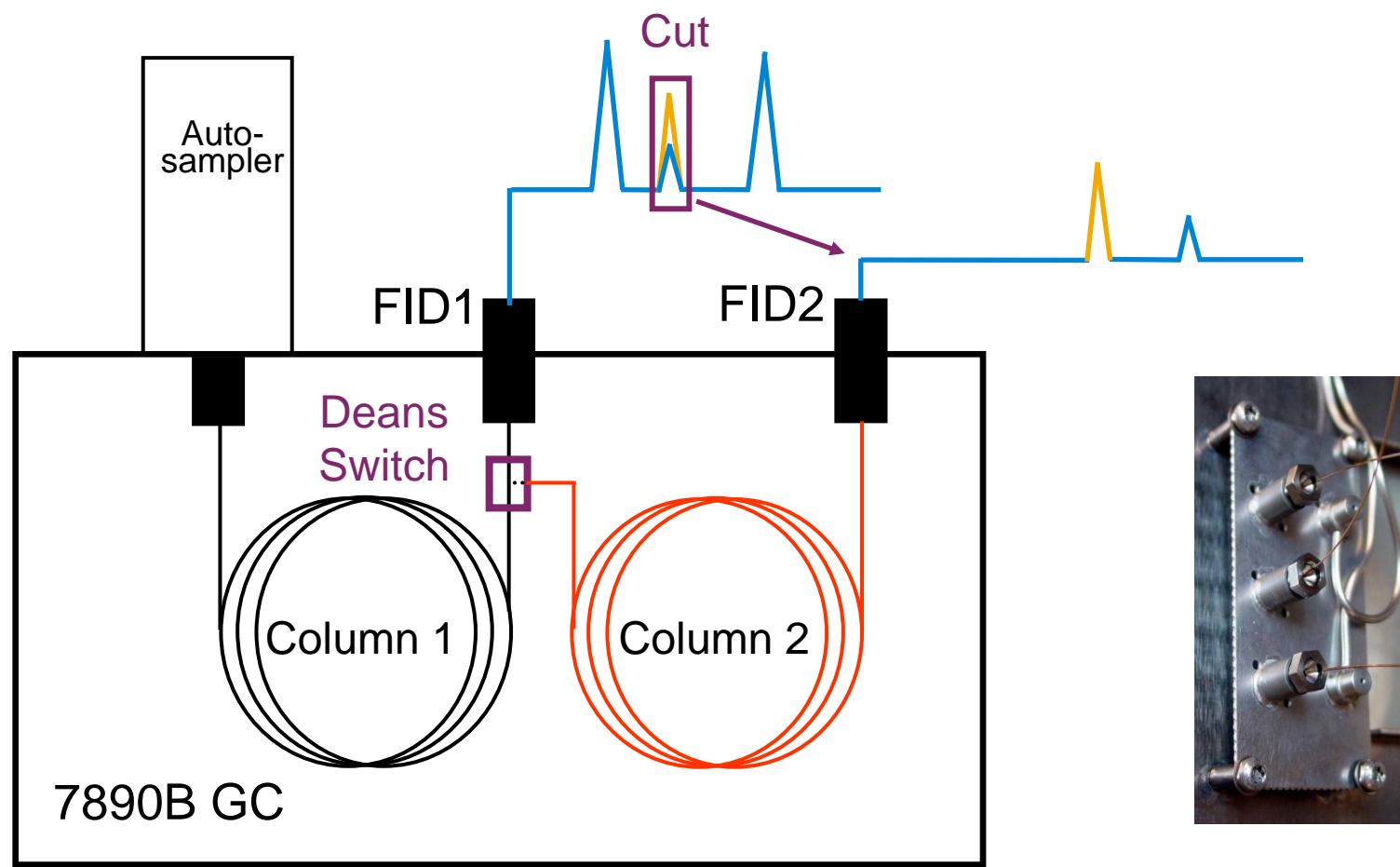
Agilent Application Note: 5989-6007EN



Threeway Splitter
inside GC oven

Deans Switch

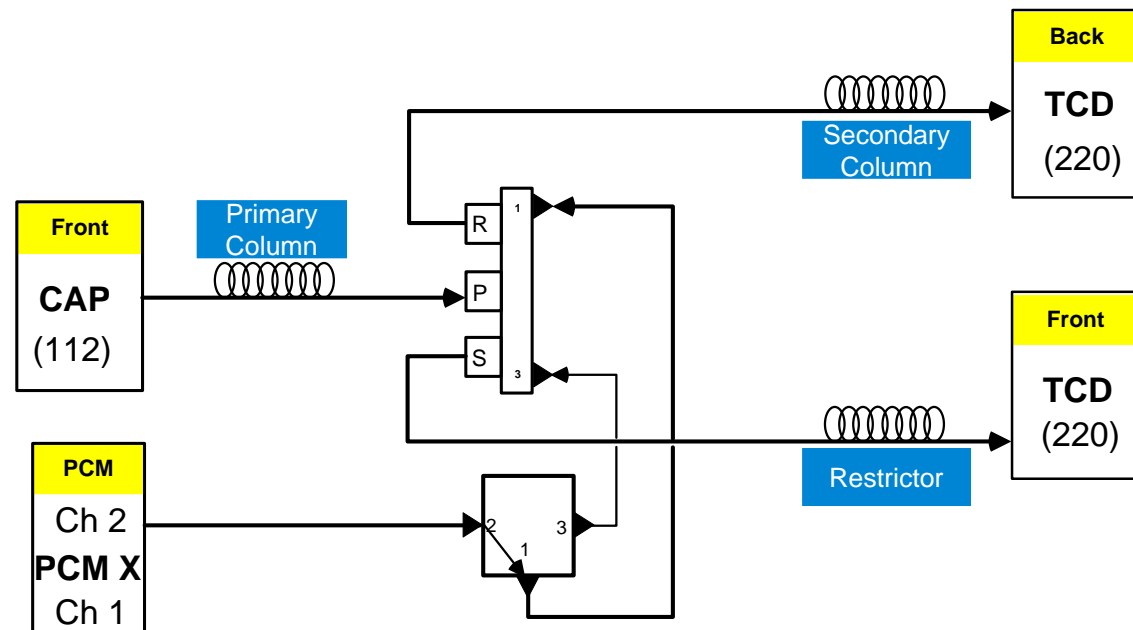
Heart-cutting 2-D GC provides extremely high chromatographic resolution



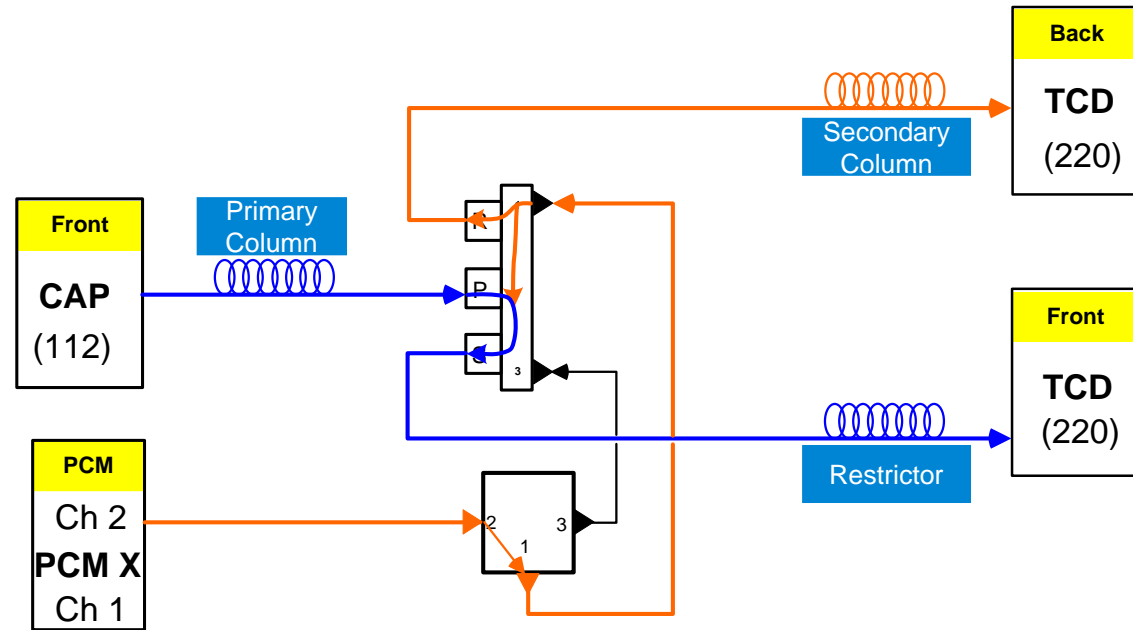
Two-dimensional GC by Deans Switch Advantages

- High resolution of target compounds in complex matrices
- Improvement in analysis speed
- High level of precision
- Ease of setup
- Use of readily available capillary columns and hardware
- Allows for backflush

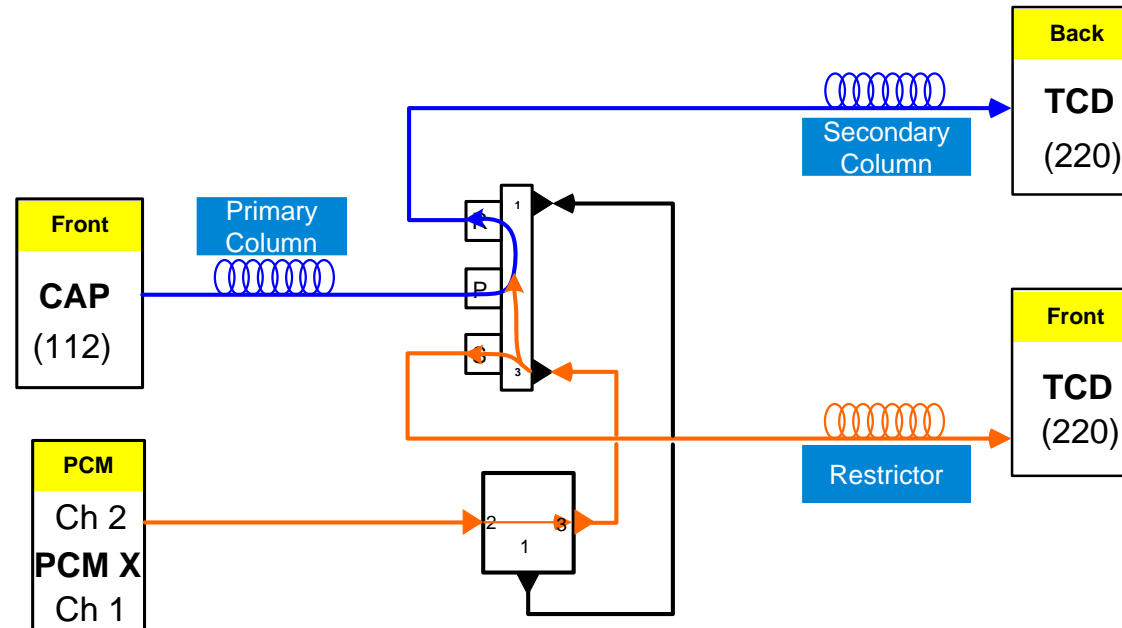
How does a Deans Switch work?



Deans Switch "OFF"



Deans Switch "ON"



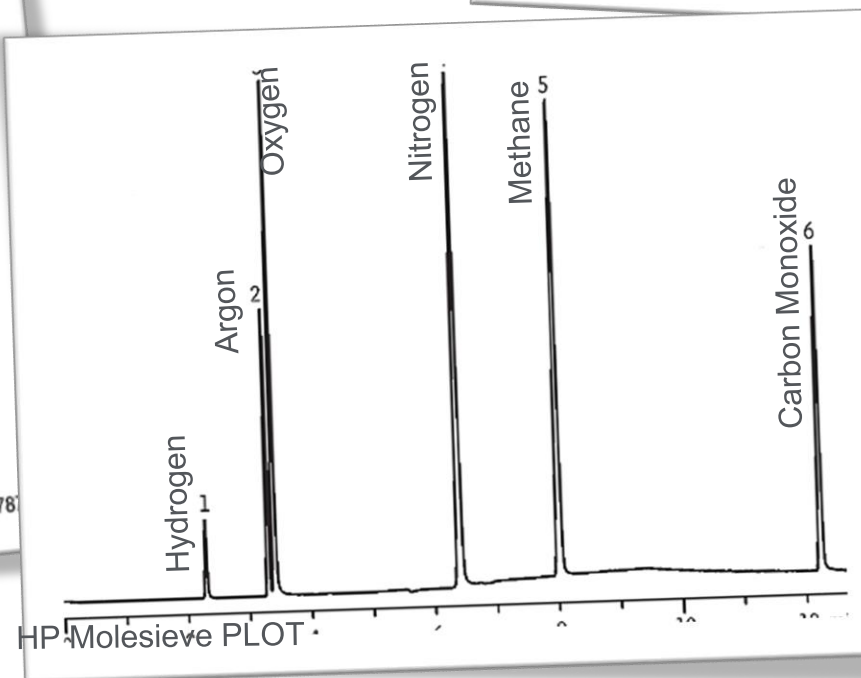
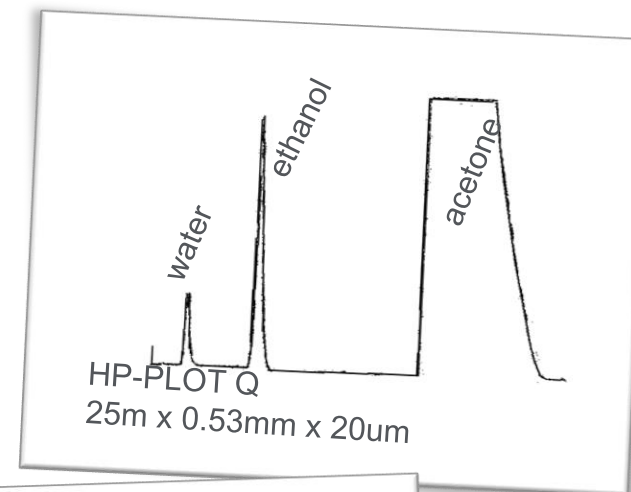
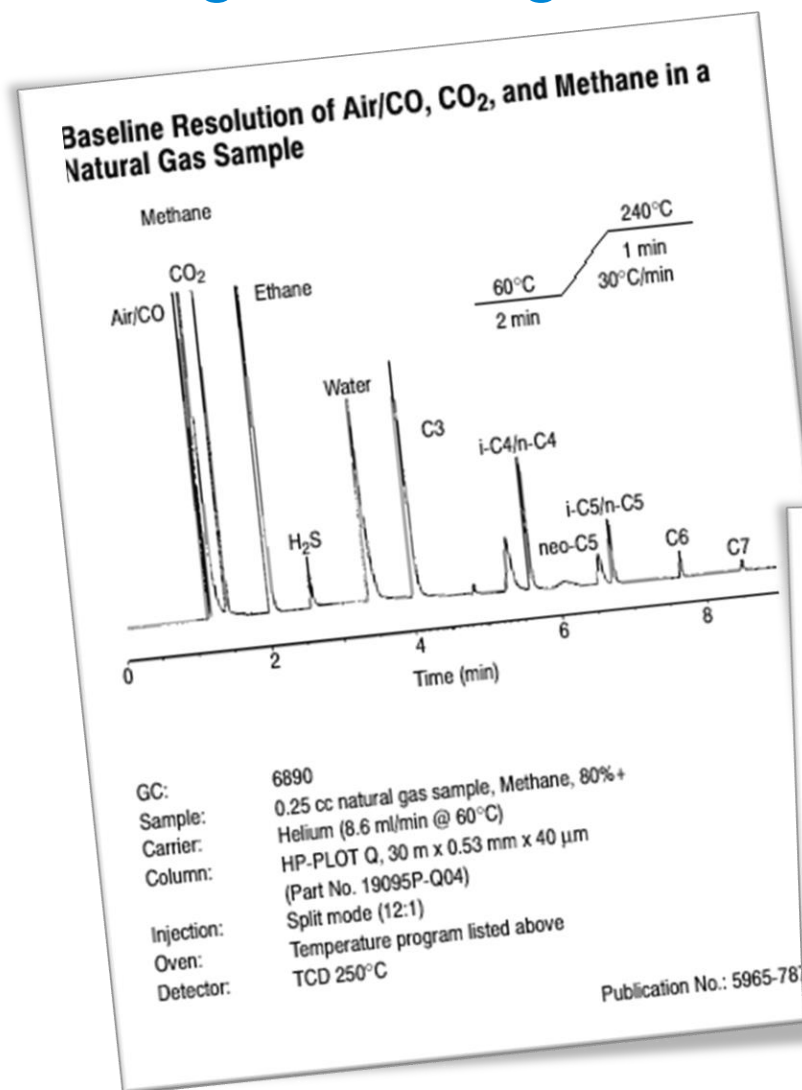
Example: Bio-Ethanol Fermentation Monitoring

Sample Name : Bio-Ethanol Headspace from Reactor

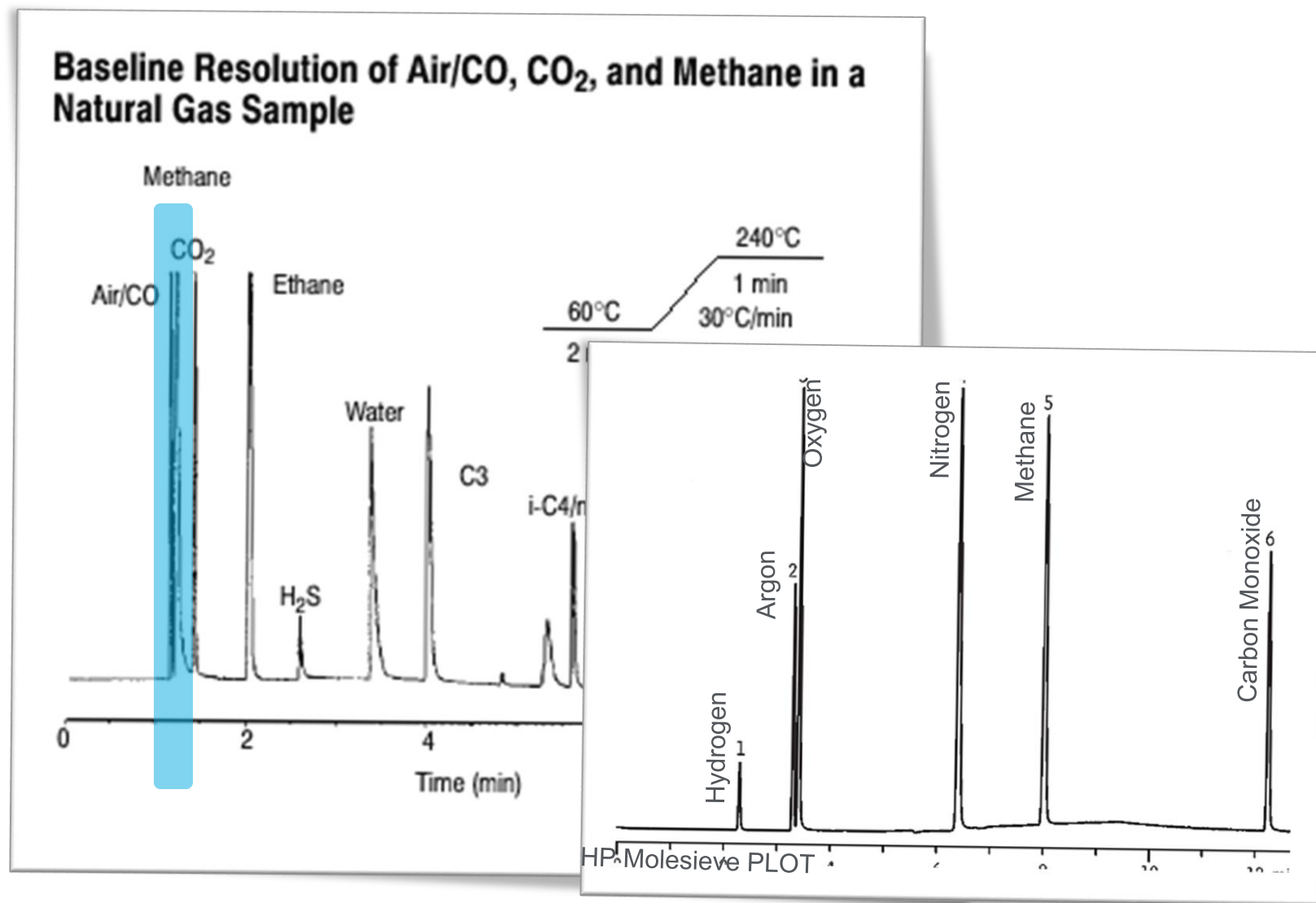
Phase : Gas _____ Pressure :30 psi____ psi/bar Temperature at the GC: Ambient____

*Components of interest, MW, CAS #	Critical, Desired or NQ ***	Sample 1 Concentration Range (ppm or %) (wt, mol, or vol)		Sample 2 Concentration Range (ppm or %) (wt, mol, or vol)		Sample 3 Concentration Range (ppm or %) (wt, mol, or vol)	
		Min. **	Max	Min. ** —	Max	Min. ** —	Max
	*Please ensure that you set realistic Detection limits (Zero is not viable)						
Oxygen	C	0.1%	20%				
Nitrogen	C	0.1%	100%				
Carbon Monoxide	C	0.1%	20%				
Carbon Dioxide	C	0.1%	20%				
Hydrogen Sulfide	C	0.1%	1%				
Ethanol	C	0.1%	100%				
Water	NQ						
Ethane	C	?					
Propane	C	?					

System Design: Picking Columns

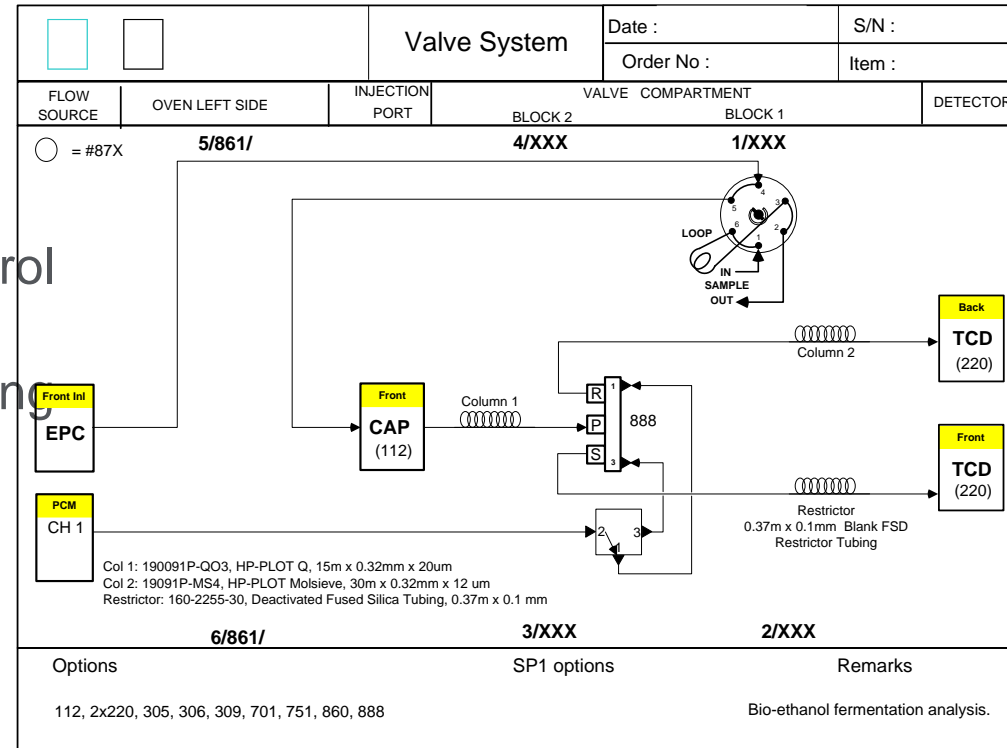


Deans Switch Heart Cut...

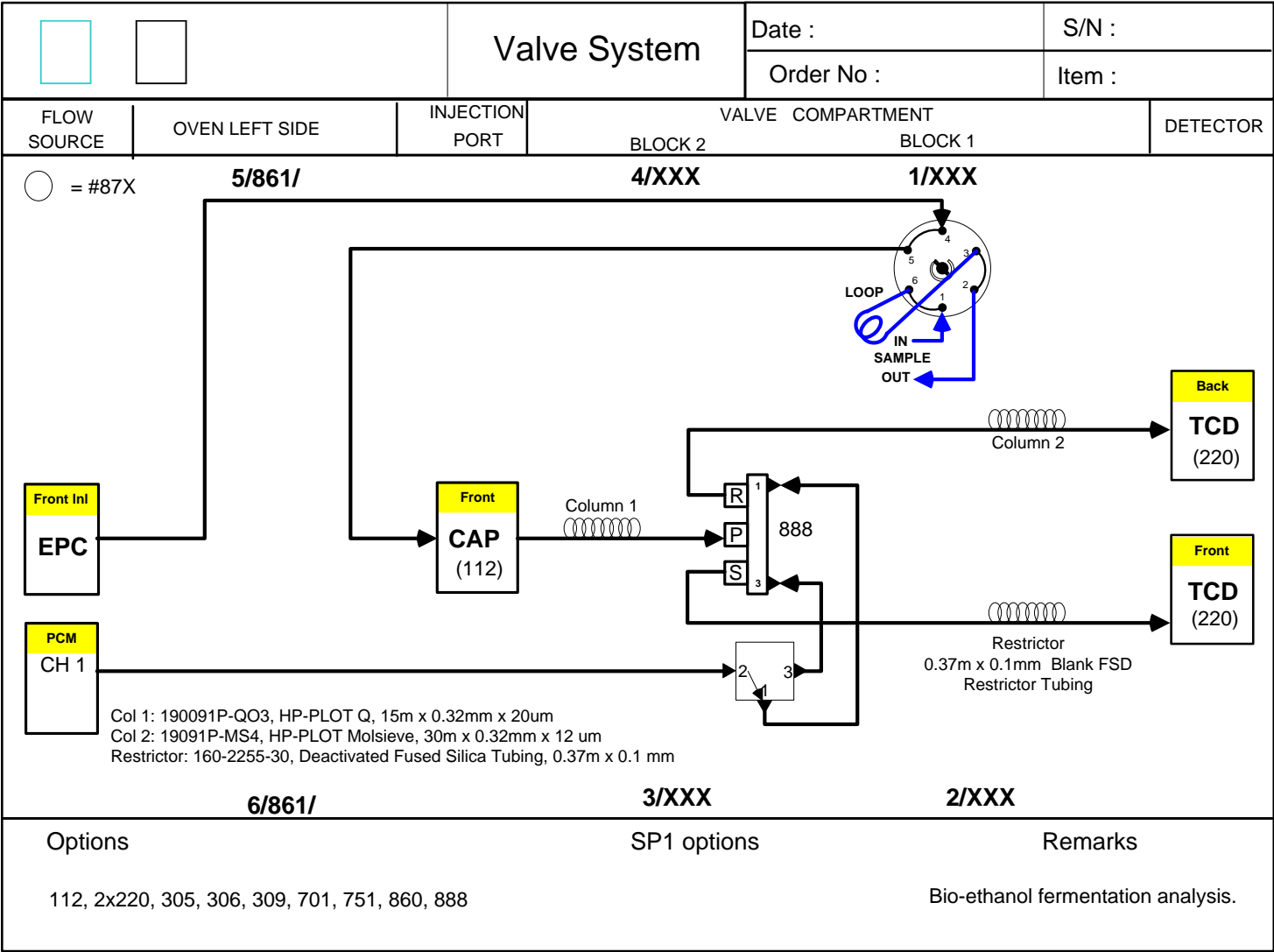


System Design

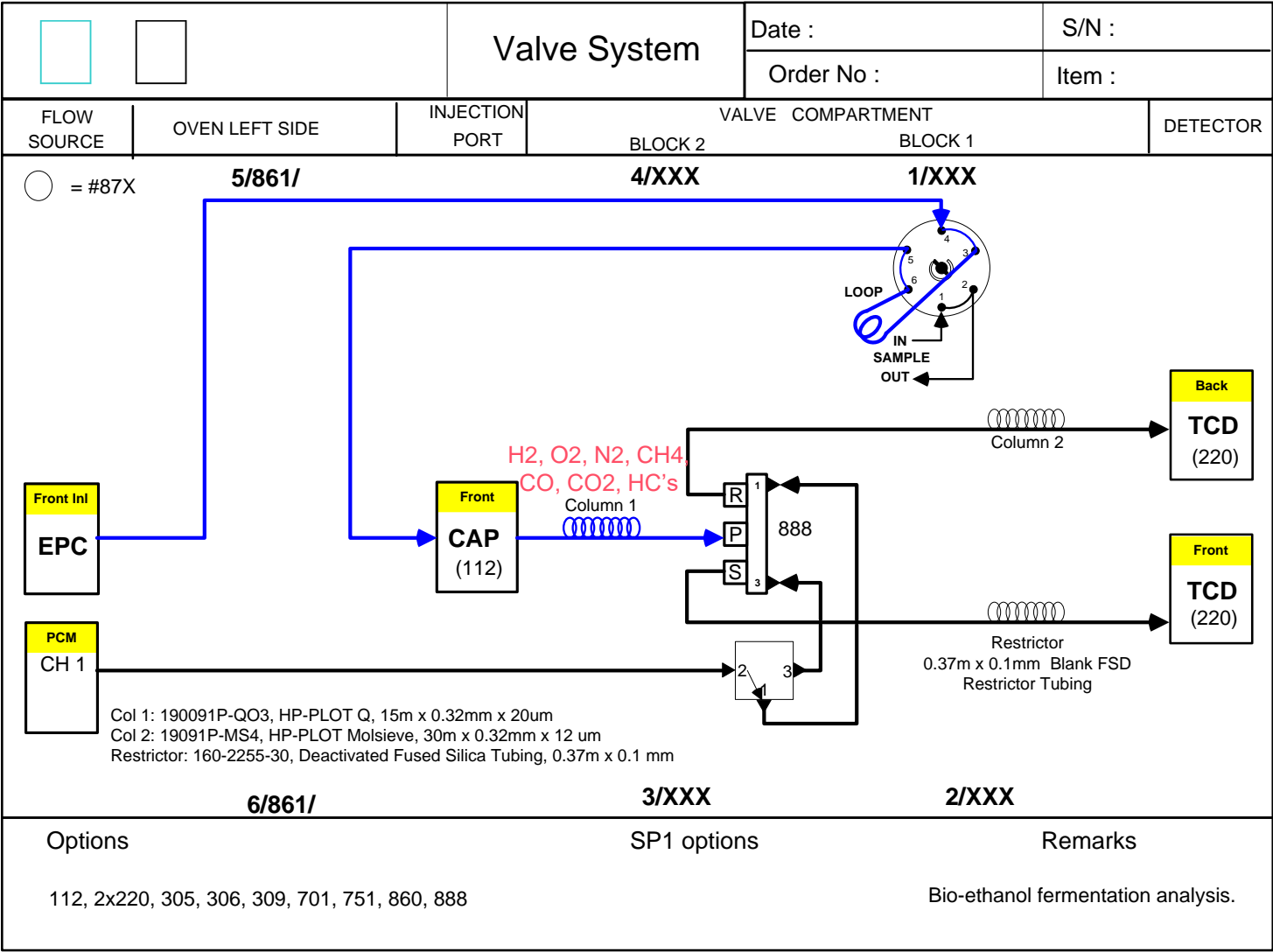
- System designed for analysis of permanent gases and organics
- Gas sample valve for sample introduction
- Split inlet for injection volume control and alternative injection source
- Deans switch allows for heart cutting permanent gases to Molsieve column
- Dual detectors for simultaneous analysis from two columns



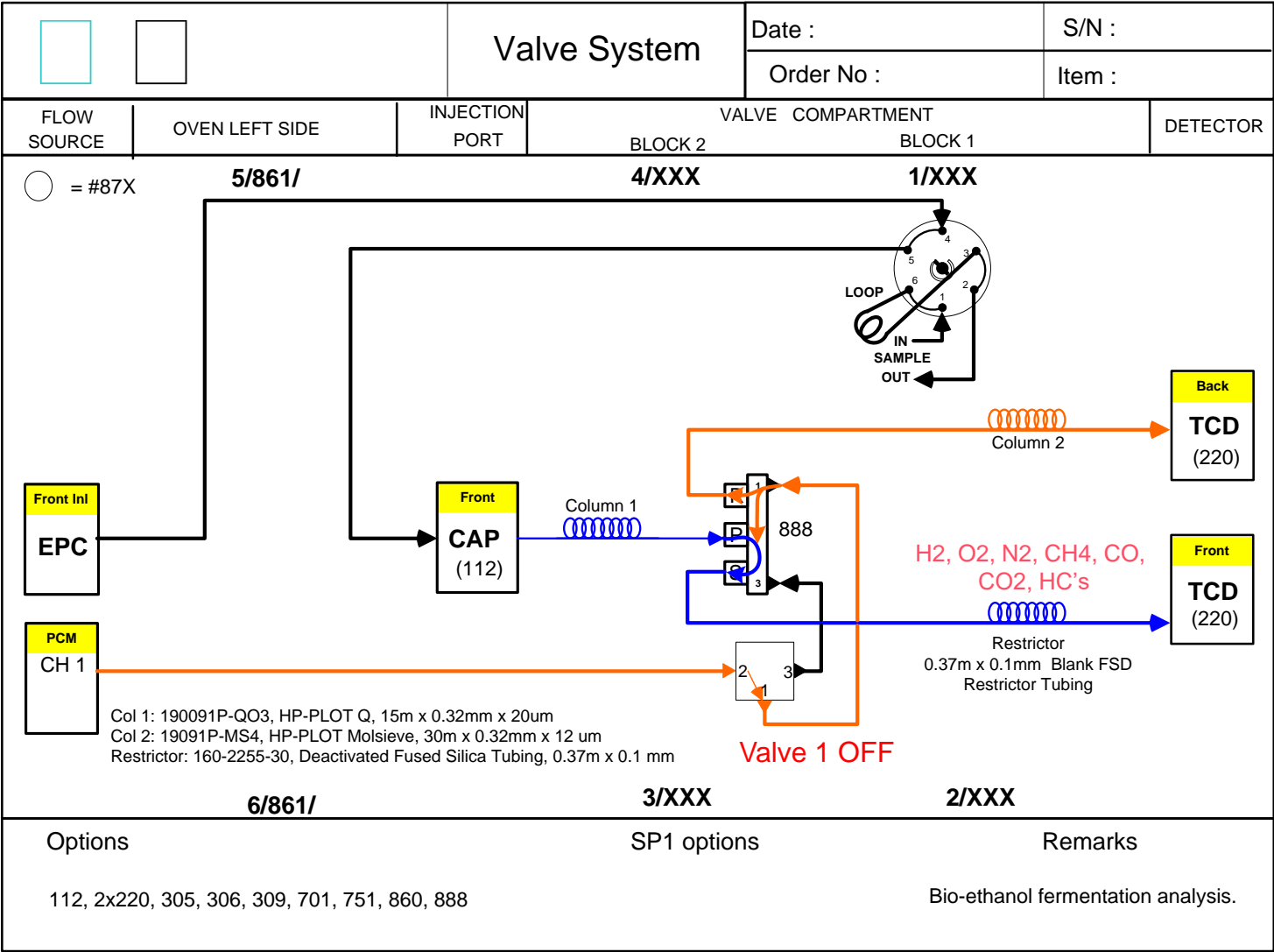
System Operation: Sample Load



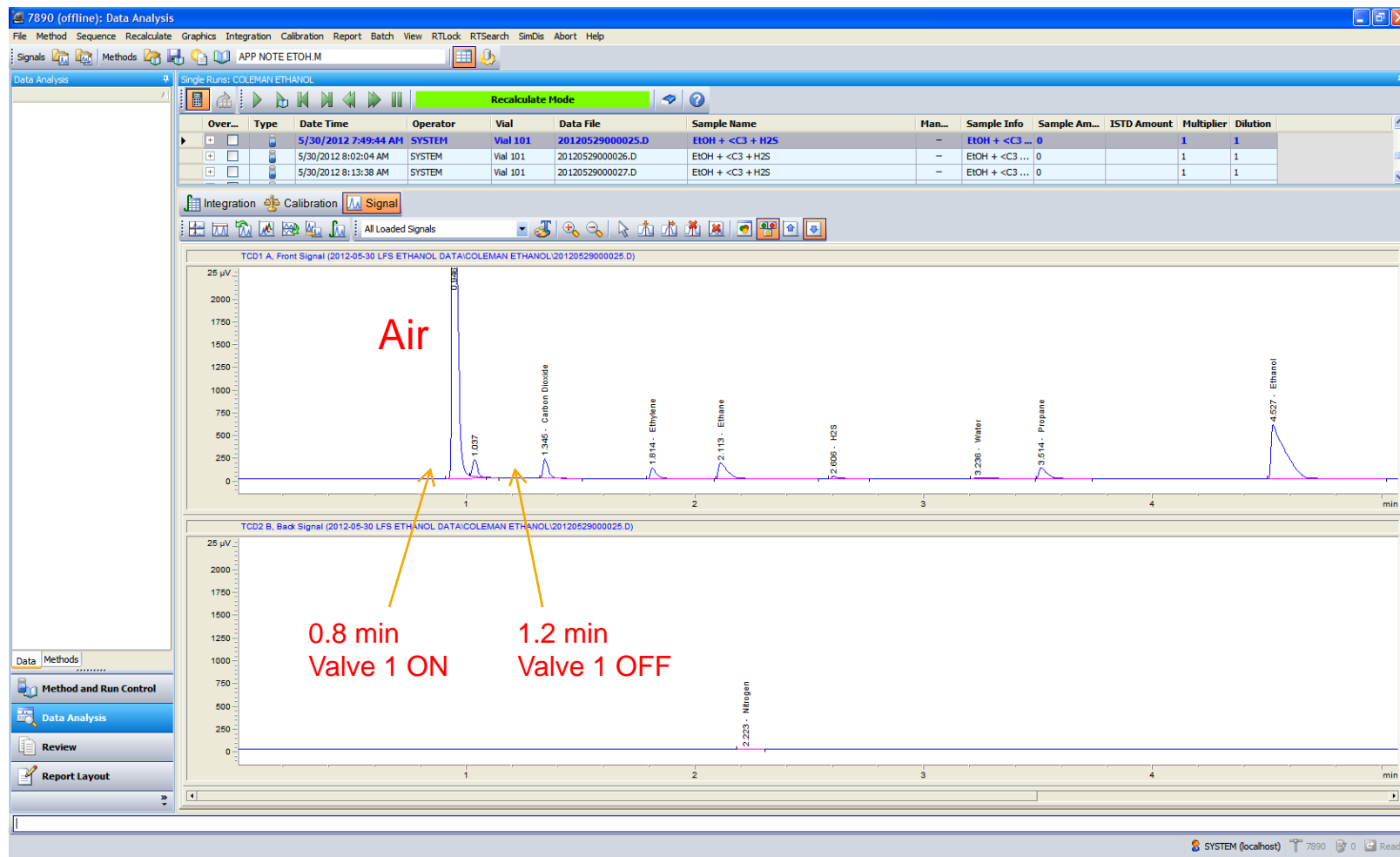
System Operation: Sample Inject



System Operation:



Finding the Cut Time for the Deans Switch Valve



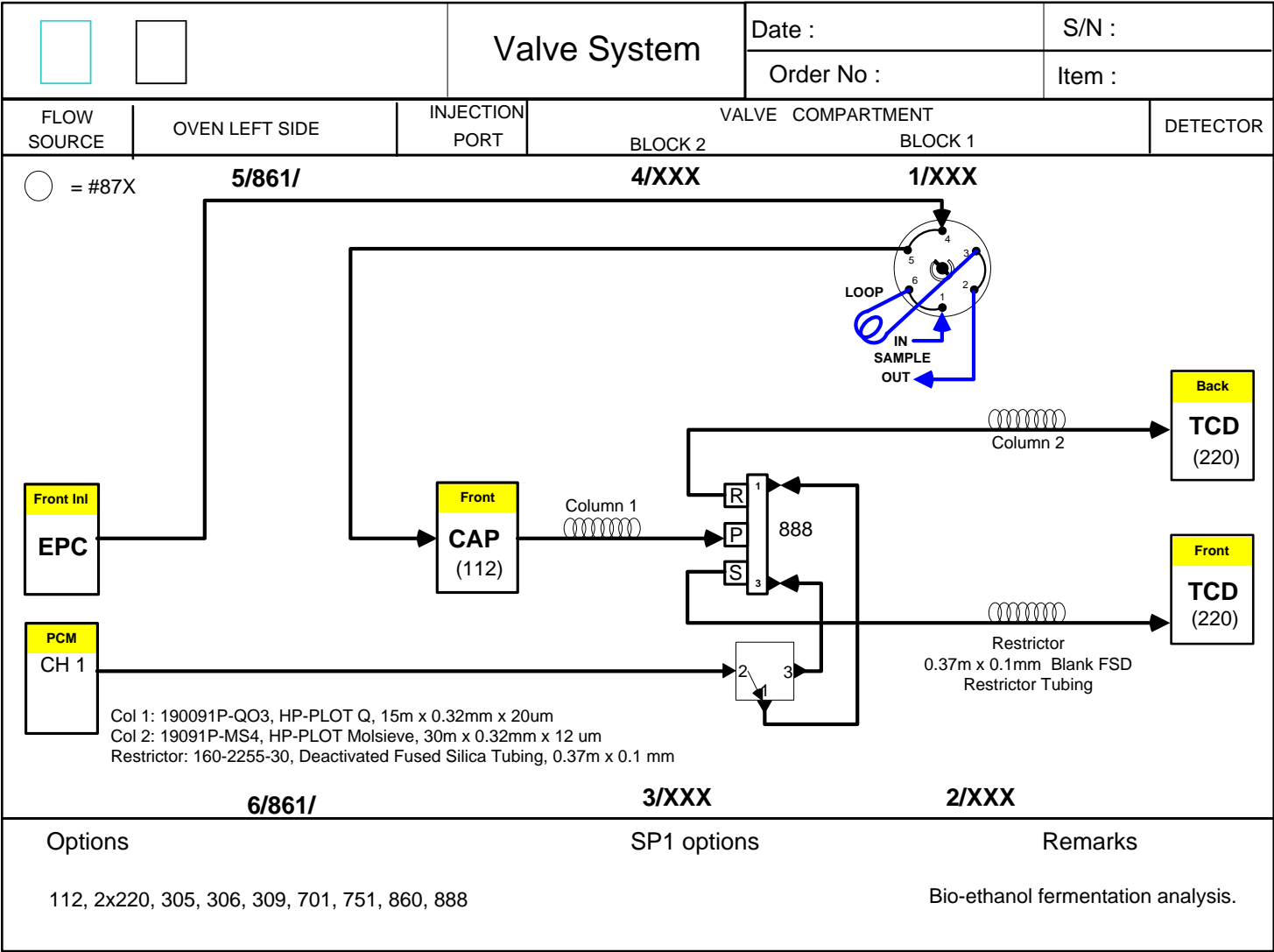
Add Valves Times to Run Time Events Table

Runtime Events [Delete] [Append]

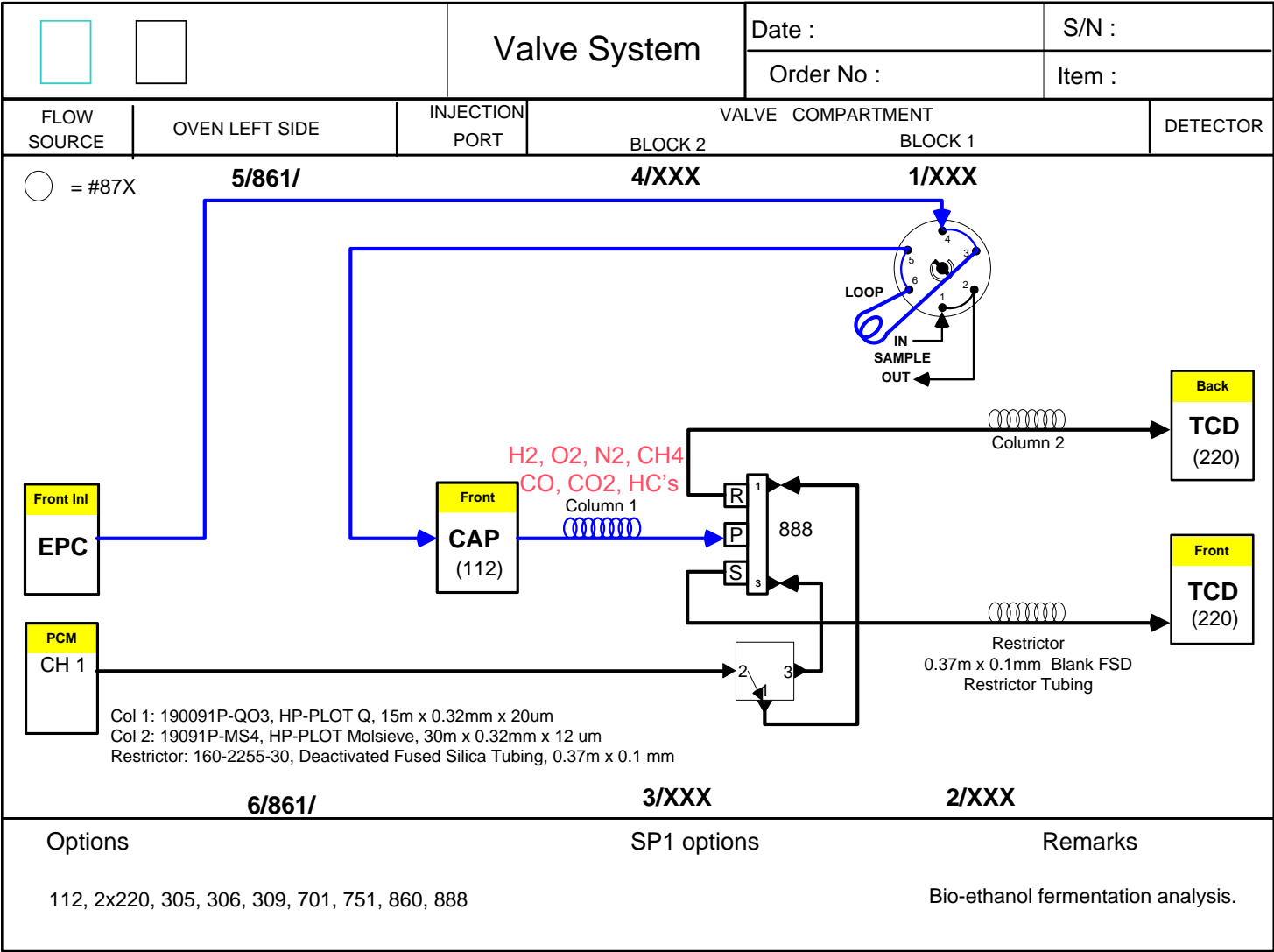
	Time (min)	Event Type	Position	Setpoint
1	0.01	Valve	Valve 2	On
2	0.2	Valve	Valve 2	Off
3	→ 0.8	Valve	→ Valve 1	On
▶ 4	→ 1.2	Valve	→ Valve 1	Off
*				0

[OK] [Apply] [Upload from Instrument] [Cancel] [Help]

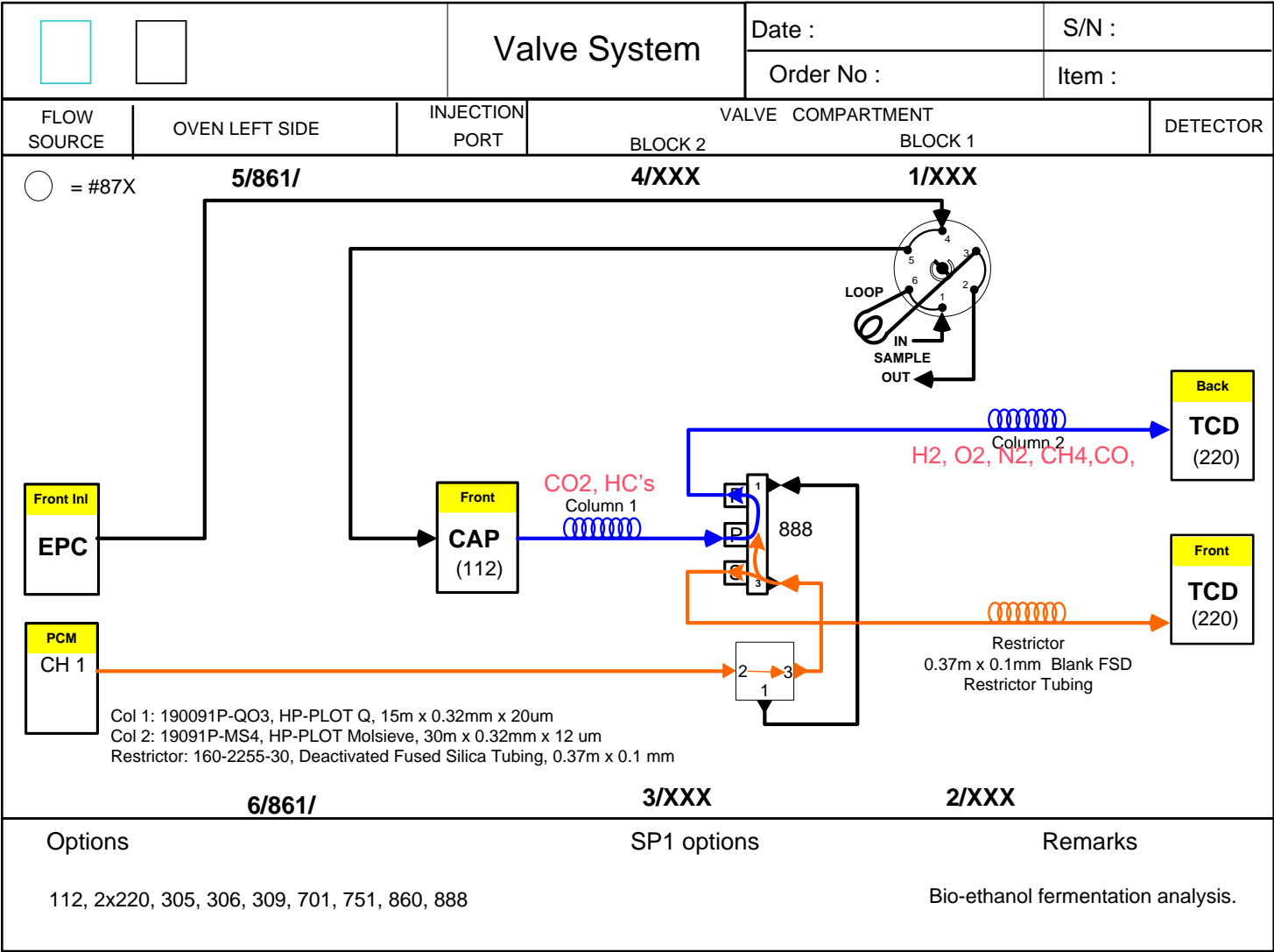
System Operation: Sample Load



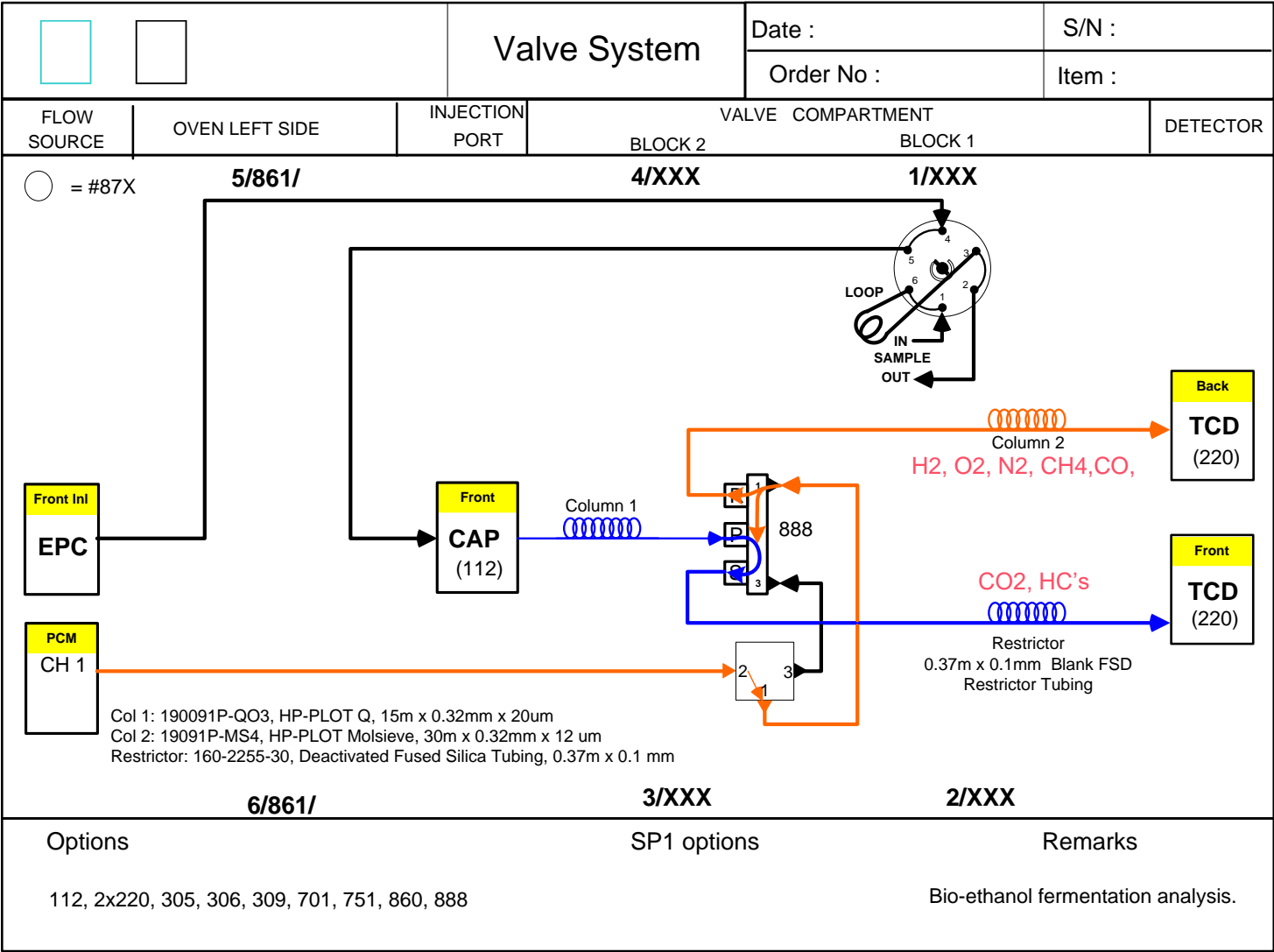
System Operation: Sample Inject



System Operation, Valve 1 ON @ 0.8 min



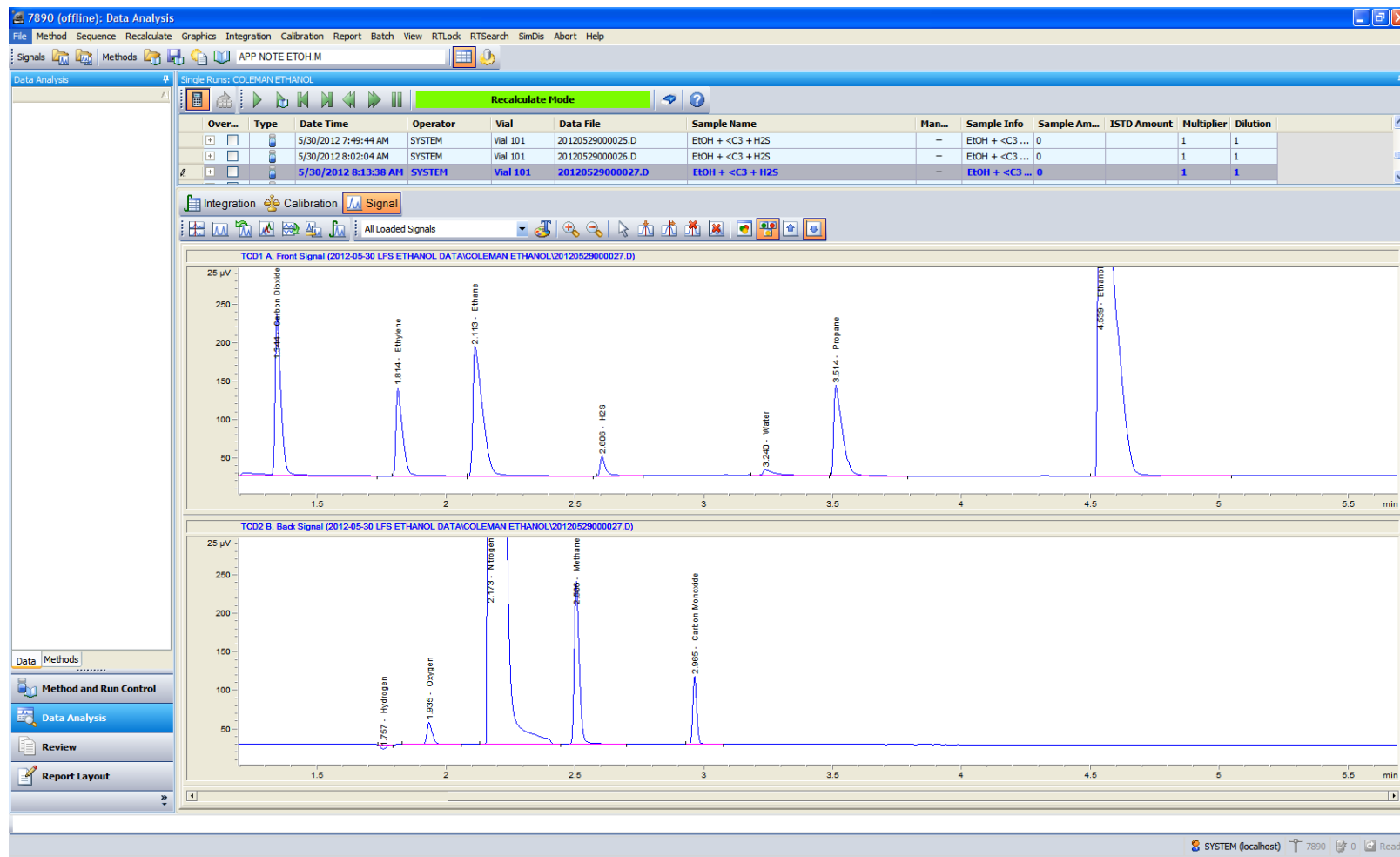
System Operation: Valve 1 OFF @ 1.2 min



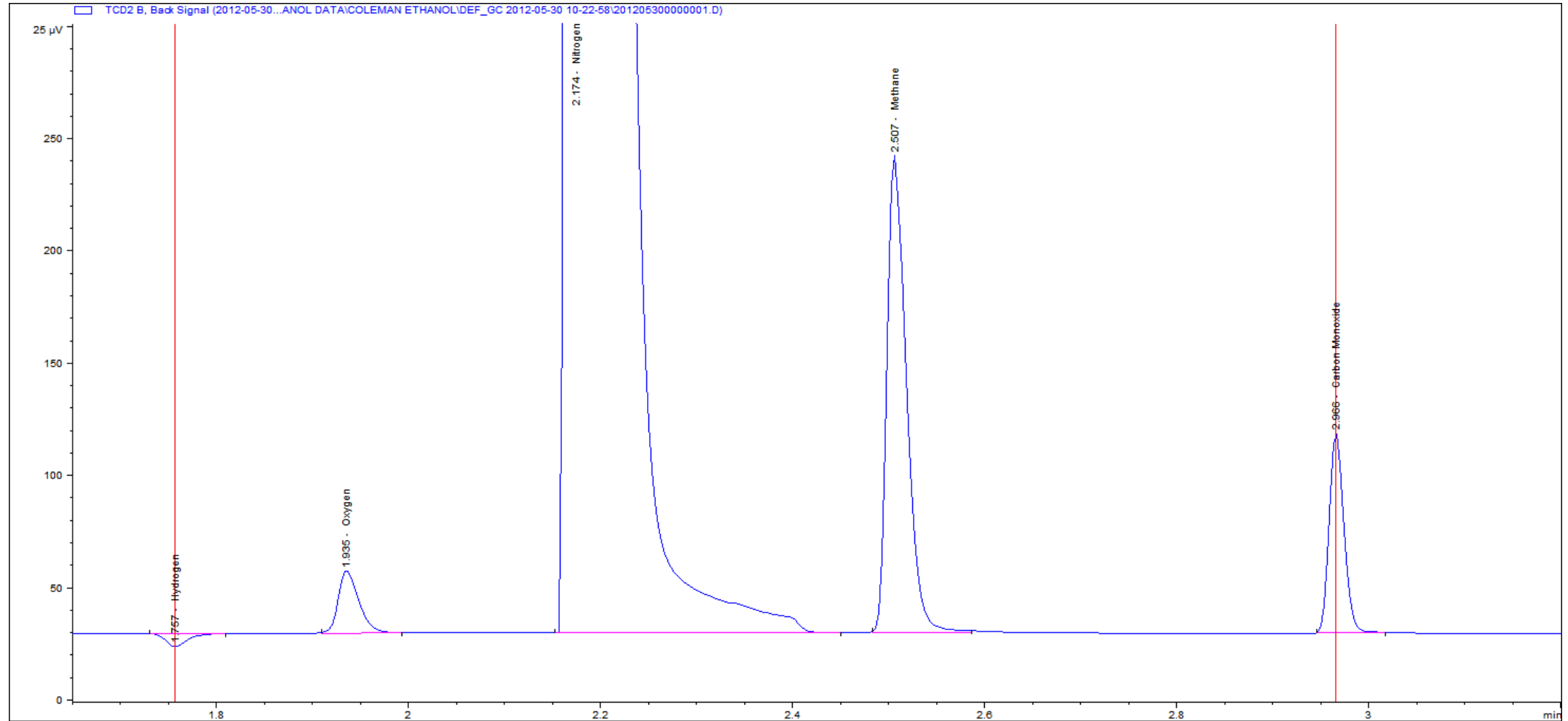
Results

PPQ Channel: CO₂, ethylene, ethane, H₂S, water, propane, and ethanol

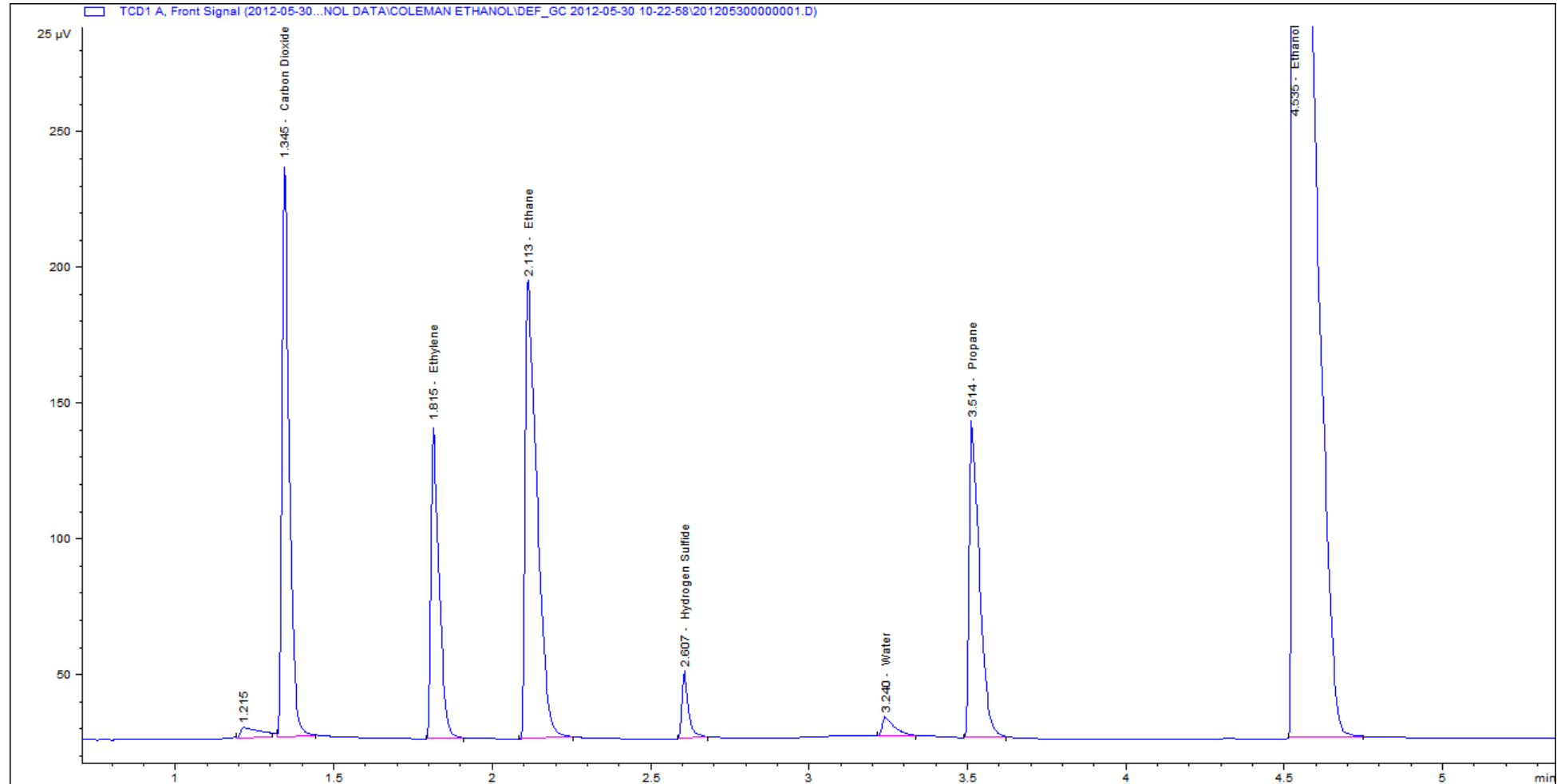
Molsieve Channel: H₂, O₂, N₂, CH₄, CO



Molsieve Channel: H₂, O₂, N₂, CH₄, CO



PPQ Channel: CO₂, ethylene, ethane, H₂S, water, propane, and ethanol



Thank You!

Any Questions?

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