

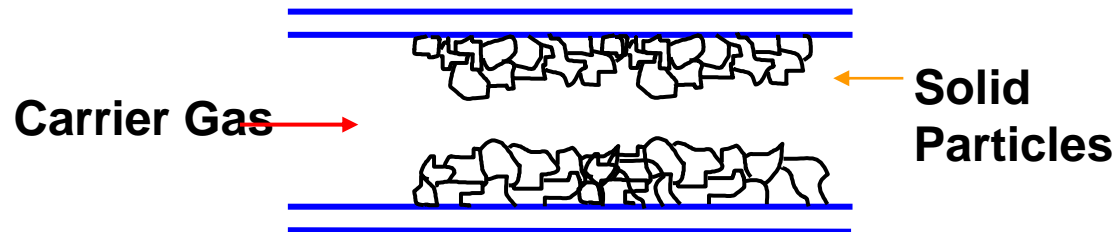
# GC Method Development

## Column and Phase Selection – Series 3

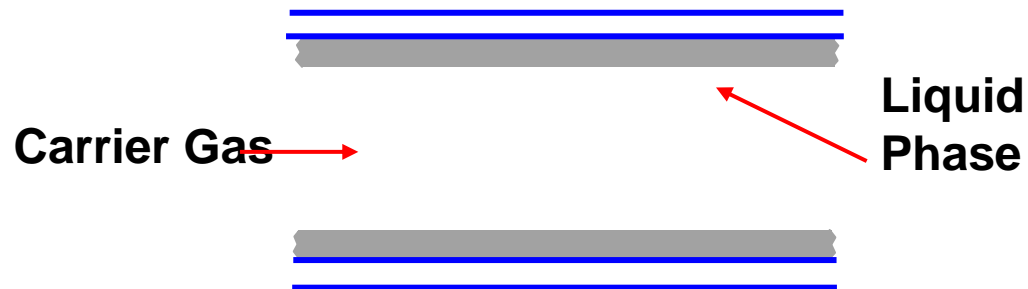
**Simon Jones**  
**Application Engineer**  
**March 24, 2011**

# CAPILLARY COLUMN TYPES

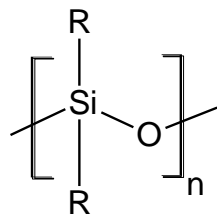
## Porous Layer Open Tube (PLOT)



## Wall Coated Open Tube (WCOT)

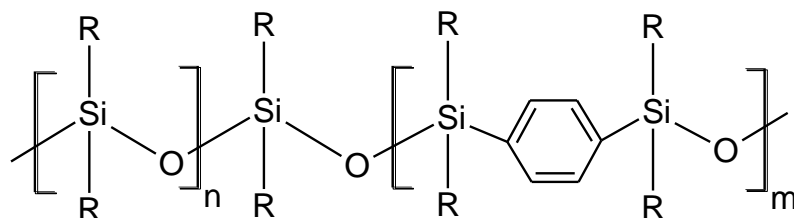


# STATIONARY PHASE POLYMERS

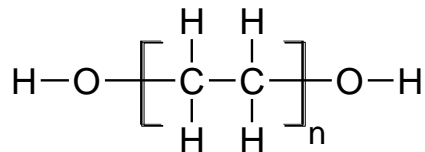


Siloxane

R=methyl, phenyl, cyanopropyl, trifluoropropyl



Siarylene backbone



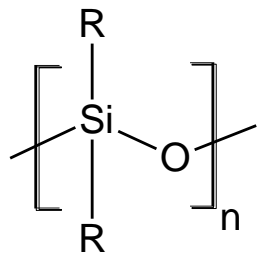
Polyethylene Glycol

# Stationary Phase

% Substitution -- polysiloxanes

**% = # of sites on silicon atoms occupied**

**Balance is methyl**



Siloxane

R=methyl, phenyl, cyanopropyl, trifluoropropyl

# Stationary Phase

## Poly(ethylene) Glycol



**100% PEG (DB-WAX)**  
**Less stable than polysiloxanes**  
**Unique separation characteristics**

# Poly(Ethylene) Glycol Modified

- Base deactivated (CAM)
- Acid Modified (DB-FFAP)
- Extended Temperature Range

# Specialty Phases

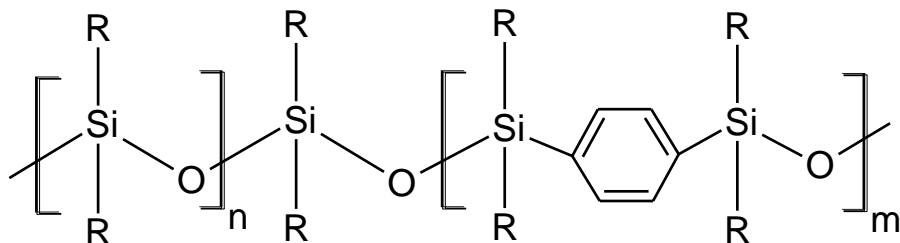
## Columns developed for particular applications

**Examples: DB-VRX, DB-MTBE, DB-TPH, DB-ALC1, DB-ALC2, DB-HTSimDis, DB-Dioxin, Select Low Sulfur, CP-Volamine, Select PAH, DB-EUPAH**

# Three Types Of Low Bleed Phases

- Phases tailored to “mimic” currently existing polymers

**Examples: DB-5ms, DB-35ms, DB-17ms**



Siarylene backbone

- New phases unrelated to any previously existing polymers

**Examples: DB-XLB**

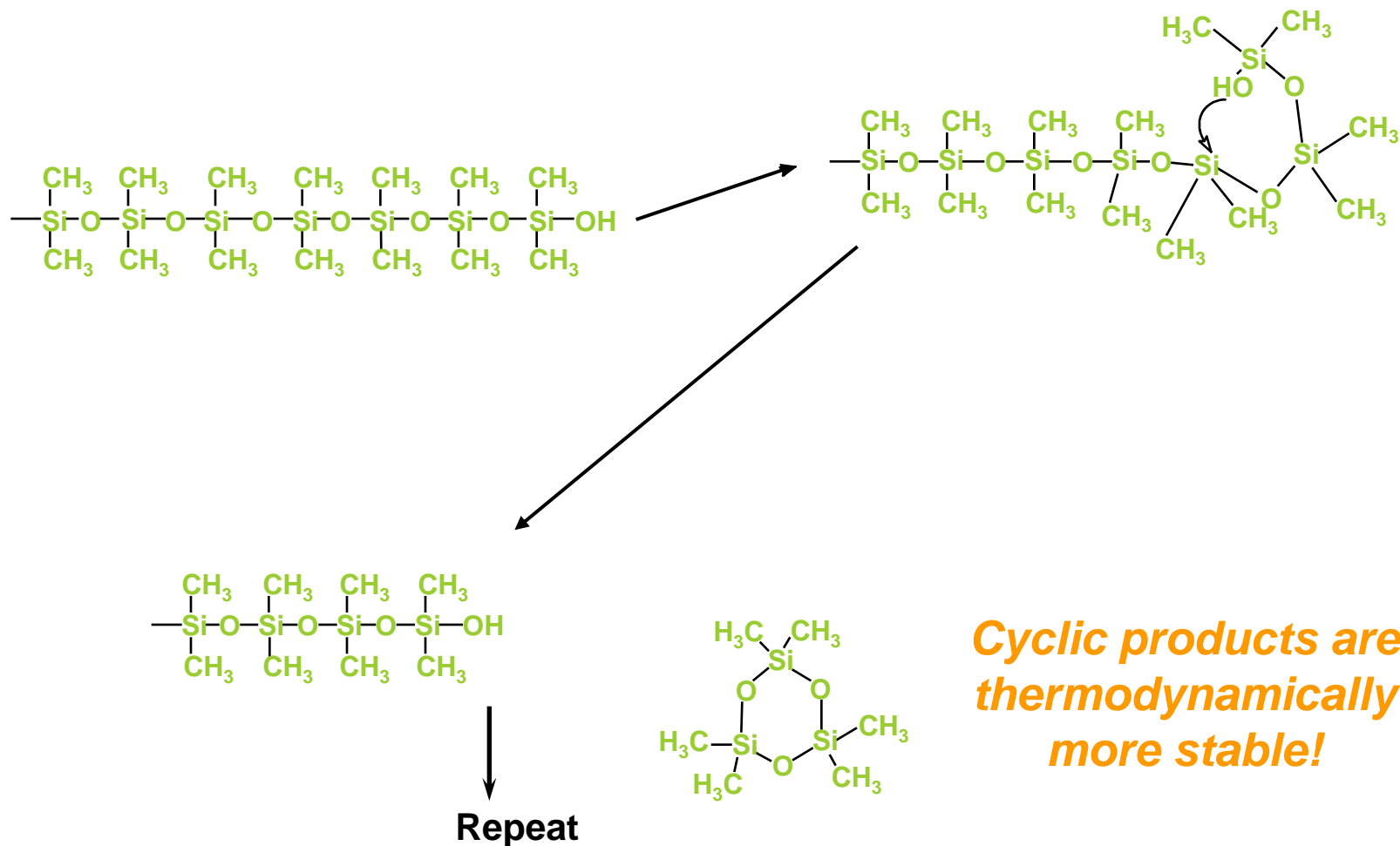
- Optimized manufacturing processes

**DB-1ms, HP-1ms, HP-5ms**



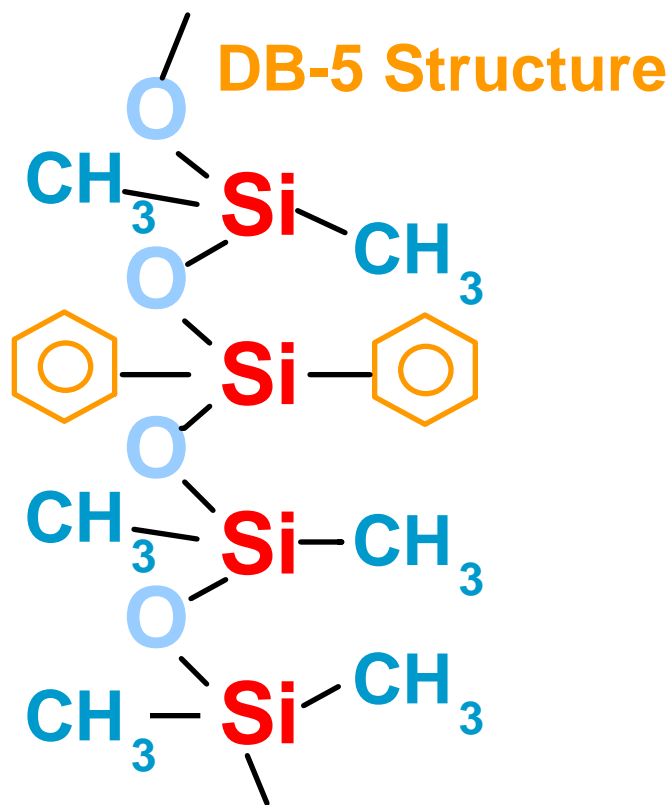
# What is Column Bleed???

## “Back Biting” Mechanism of Product Formation

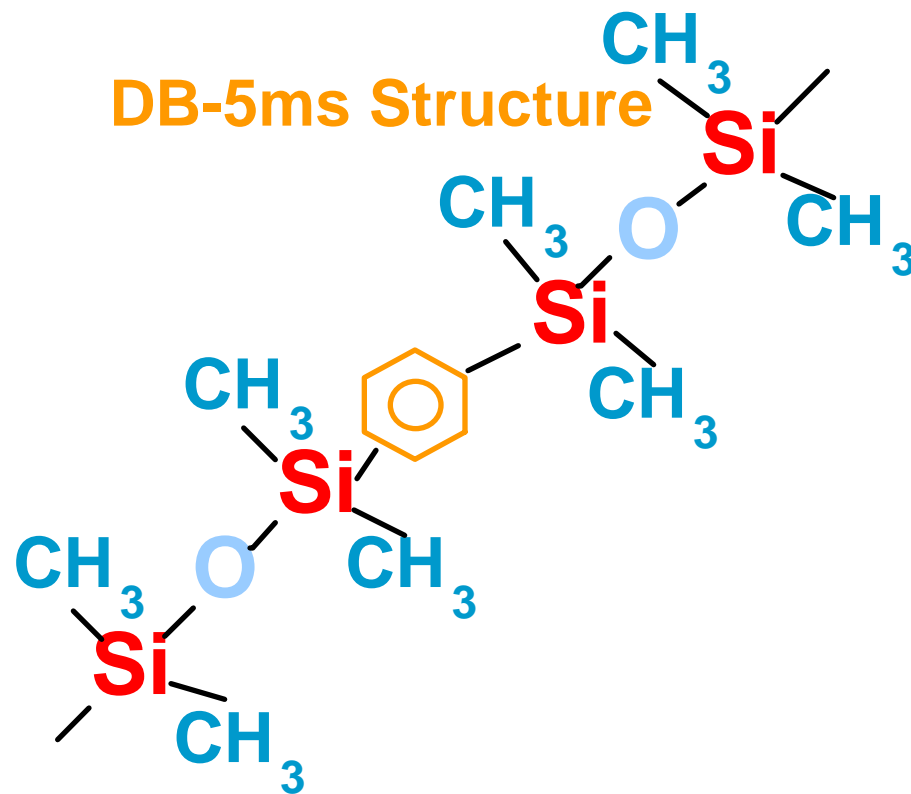


***Cyclic products are thermodynamically more stable!***

# DB-5ms Structure



**DB-5**  
5% Phenyl

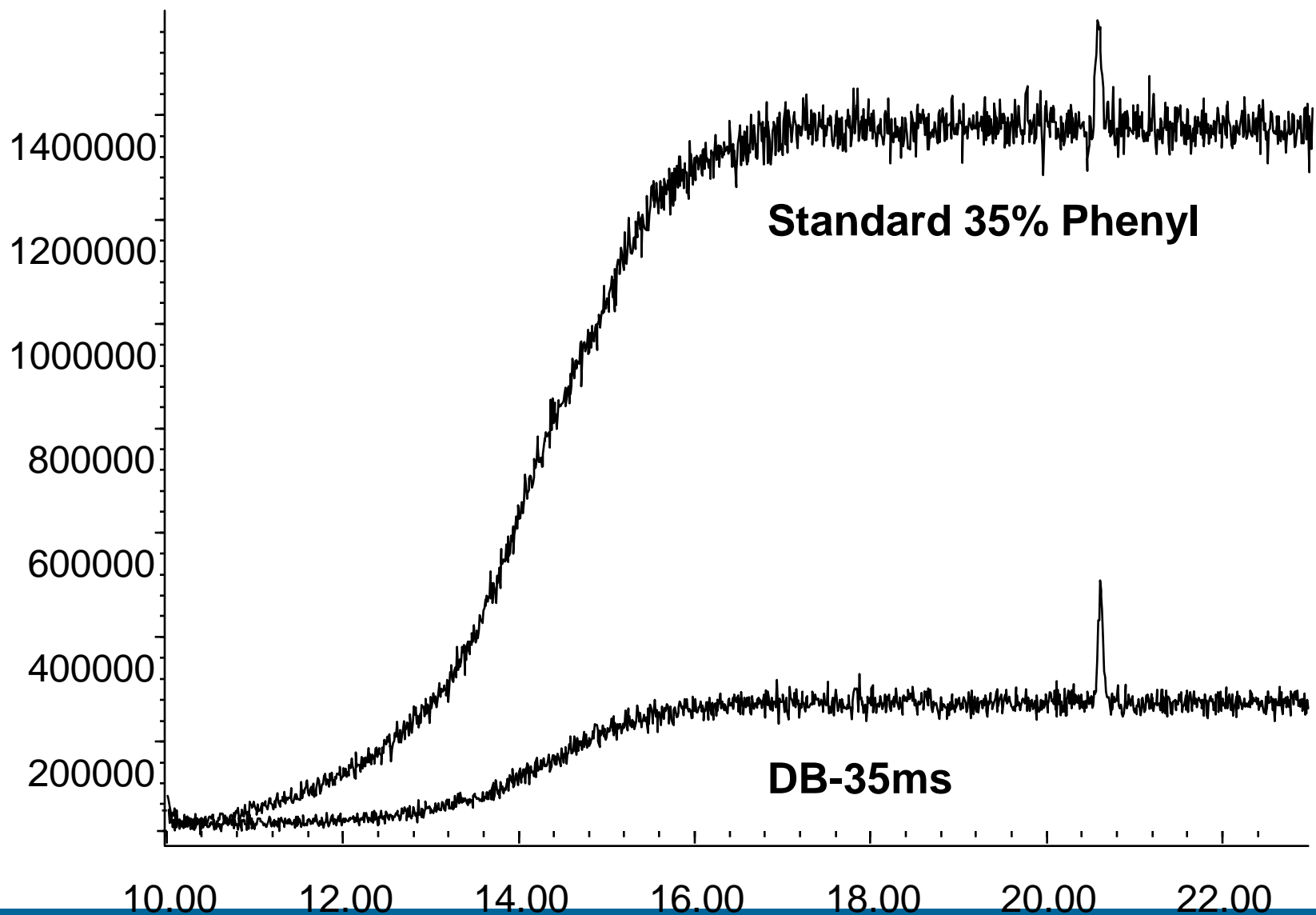


**DB-5ms**

1. Increased stability
2. Different selectivity
3. Optimized to match DB-5

# DB-35MS VS STANDARD 35% PHENYL

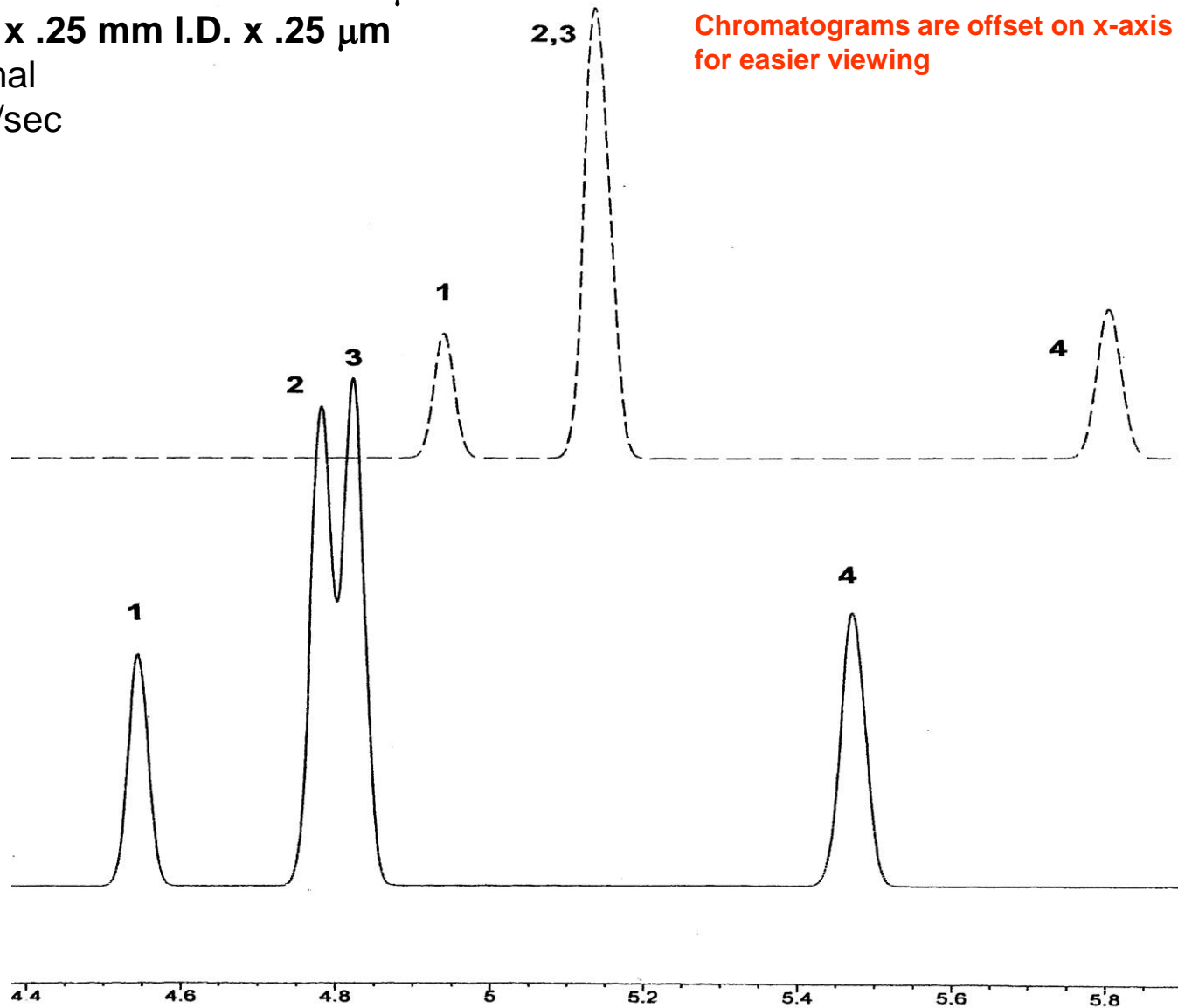
Benzo[g,h,i]perylene, 1 ng



Solid line: DB-5ms 30 m x .25 mm I.D. x .25  $\mu$ m  
Dashed line: DB-5 30 m x .25 mm I.D. x .25  $\mu$ m  
Oven: 60° C isothermal  
Carrier gas: H<sub>2</sub> at 40 cm/sec

- 1: Ethylbenzene
- 2: m-Xylene
- 3: p-Xylene
- 4: o-Xylene

Chromatograms are offset on x-axis for easier viewing



# Why is stationary phase type important?

Influence on  $\alpha$

$$\alpha = \frac{k_2}{k_1}$$

$k_2$  = partition ratio of 2nd peak

$k_1$  = partition ratio of 1st peak

# Selectivity

- Relative spacing of the chromatographic peaks
- The result of all non-polar, polarizable and polar interactions that cause a stationary phase to be more or less retentive to one analyte than another

# Optimizing Selectivity ( $\alpha$ )

**Match analyte polarity to stationary phase polarity**

**- 'like dissolves like'**

**Take advantage of unique interactions between analyte and stationary phase functional groups**

# Analyte Polarity

**Nonpolar Molecules** - generally composed of only carbon and hydrogen and exhibit no dipole moment (Straight-chained hydrocarbons (n-alkanes))

**Polar Molecules** - primarily composed of carbon and hydrogen but also contain atoms of nitrogen, oxygen, phosphorus, sulfur, or a halogen (Alcohols, amines, thiols, ketones, nitriles, organo-halides, etc. Includes dipole-dipole interactions and H-bonding)

**Polarizable Molecules** - primarily composed of carbon and hydrogen, but also contain unsaturated bonds (Alkenes, alkynes and aromatic compounds)



# Selectivity Interactions

- Dispersion
- Dipole
- Hydrogen bonding

# Dispersion Interaction

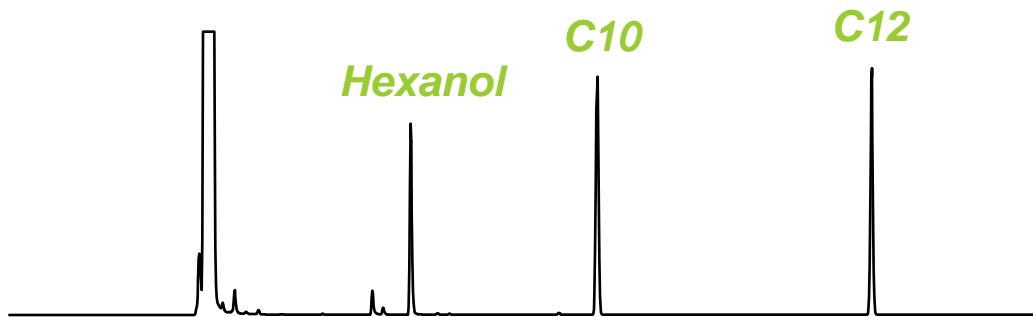
$\Delta H_{\text{vap}}$

- Separation by differences in analyte heat of vaporizations (  $\Delta H_{\text{vap}}$  )
- Heat necessary to convert a liquid into a gas (at the same temperature)

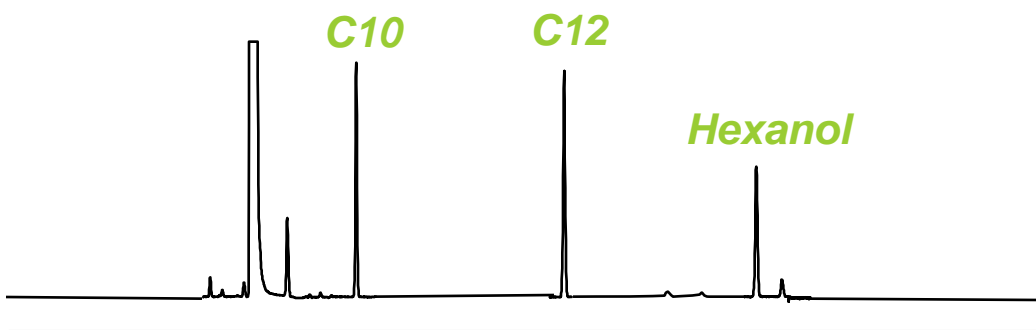
# Dispersion Interaction

## Solubility And Retention

Hexanol 158°C  
Decane 174°C  
Dodecane 216°C



**100% Methyl  
(non-polar)**



**100% PEG  
(polar)**

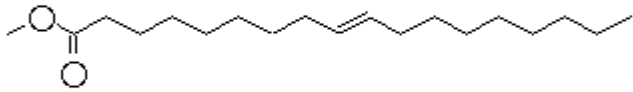
30 m x 0.32 mm ID, 0.25  $\mu$ m  
He at 35 cm/sec  
50-170°C at 15°/min

# Dispersion Interaction

$$\Delta H_{\text{vap}}$$

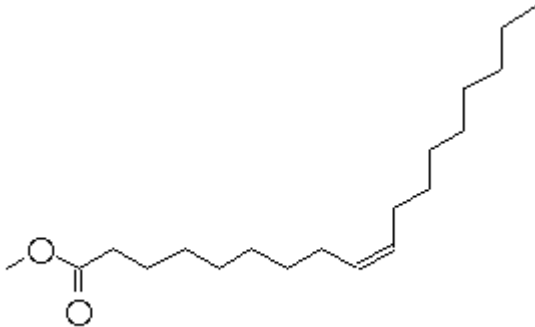
- ✓ **Vapor pressure: good approximation**
- ✓ **Boiling point: poor approximation**

# Dipole Interaction



C18:1 (Methyl *trans*-9-octadecenoate)

**B.Pt. 186°C**



C18:1 (Methyl *cis*-9-octadecenoate)

**B.Pt. 186°C**

**Smaller differences require a stronger dipole phase**

# Bacterial Fatty Acid Methyl Esters

**Column:** DB-23

30 m x 0.25 mm I.D., 0.25 µm

J&W P/N: 122-2332

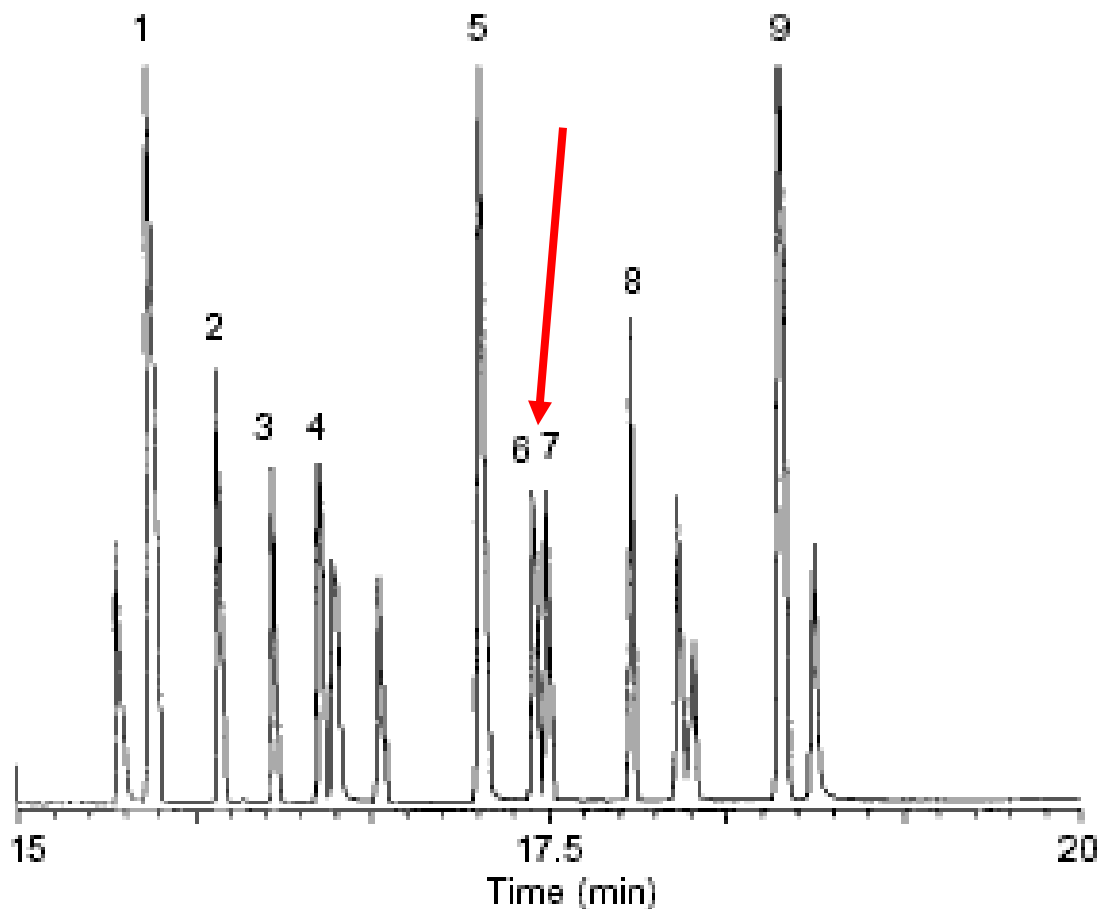
Carrier: Hydrogen at 40 cm/sec

Oven: 90°C for 6 min  
90-210°C at 10°/min

Injector: Splitless, 45 sec purge activation time, 1 µL

Detector: Finnigan INCOS 50 MSD

- |    |             |                             |
|----|-------------|-----------------------------|
| 1. | 14-Me C15:0 | 14-Methyl pentadecanoate    |
| 2. | C16:1       | <i>cis</i> -9-Hexadecanoate |
| 3. | 14-Me C16:0 | 14-Methyl hexadecanoate     |
| 4. | C17:0       | Heptadecanoate              |
| 5. | 15-Me C17:0 | 15-Methyl heptadecanoate    |
| 6. | C18:1       | <i>cis</i> -Octadecanoate   |
| 7. | C18:1       | <i>trans</i> -Octadecanoate |
| 8. | C19:0       | Nonadecanoate               |
| 9. | C20:0       | Arachidate                  |



# Fames – 37 Component Standard

Column: DB-23  
60 m X 0.25 mm X 0.15  $\mu$ m

Agilent P/N 122-2361

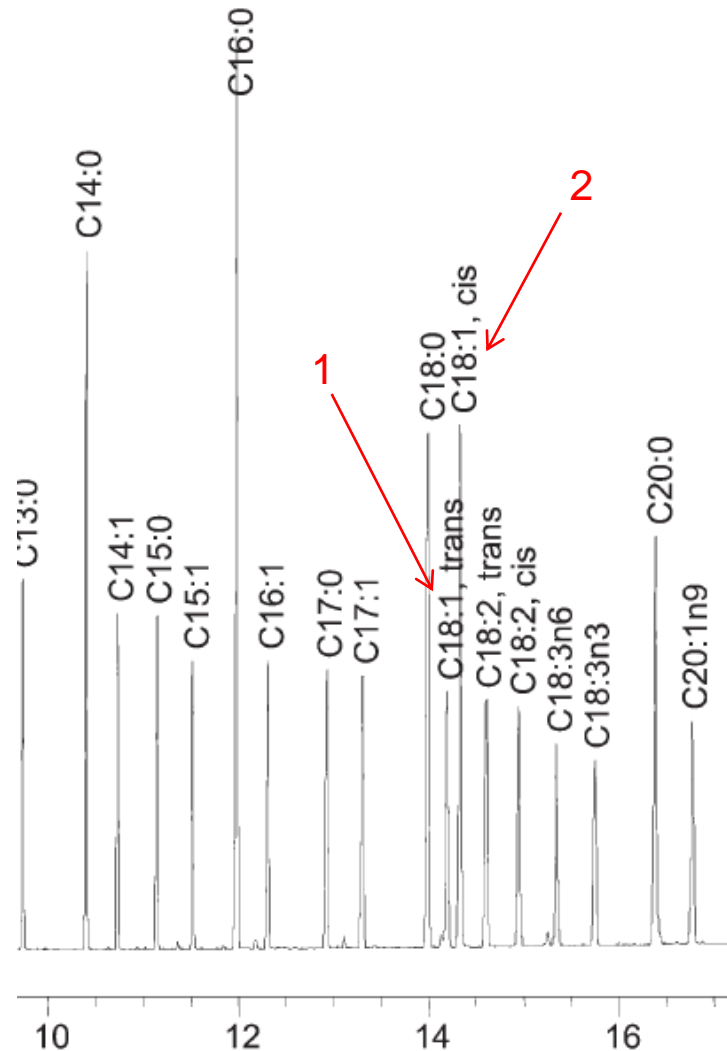
Carrier: He, 33 cm/sec @ 50°C

Oven: 50°C for 1 min  
25°C/min to 175 (no hold)  
4°C/min to 230°C hold 5 min

Injector: 250°C, Split 50:1, 1  $\mu$ L

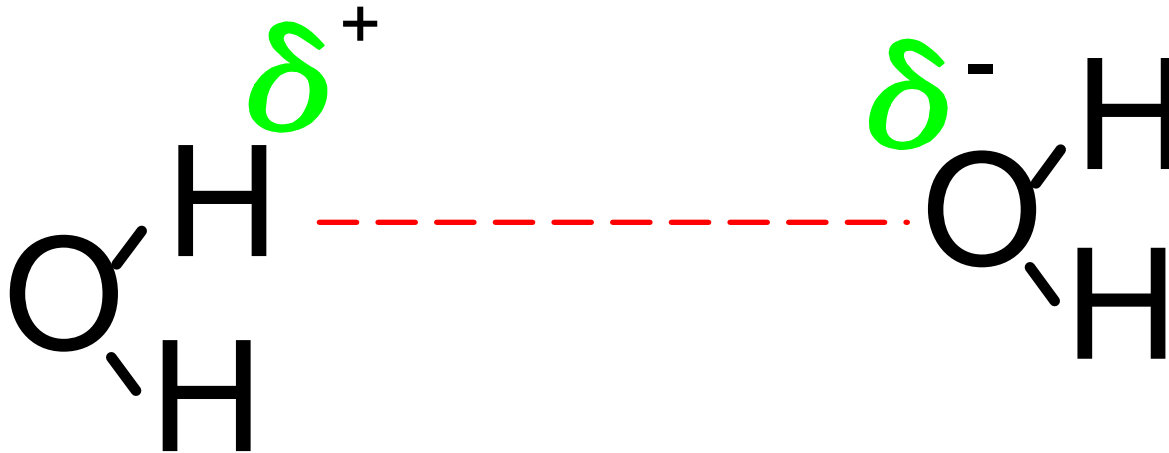
Detector: FID, 250°C

- 1 C18:1 (Methyl *trans*-9-octadecenoate)
- 2 C18:1 (Methyl *cis*-9-octadecenoate)



# Hydrogen Bonding Interaction

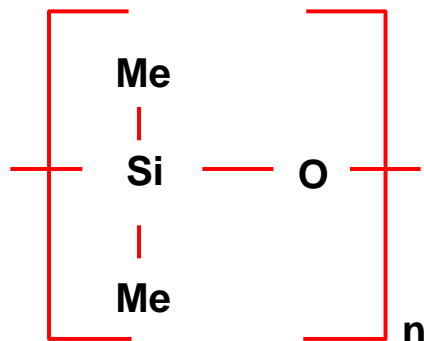
Dipole-Dipole interaction with H bound to O or N interacting with an O or N





# NONPOLAR PHASES

Typified by 100% polydimethylsiloxanes such as HP-1, DB-1, DB-1ms, HP-1ms, VF-1ms, CP-Sil 5 CB

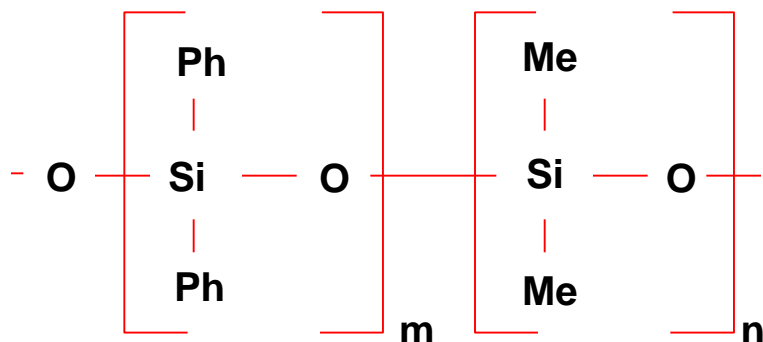


## Separation Mechanisms:

- Dispersion only

# POLARIZABLE PHASES

Typified by phenyl substituted siloxanes, substituted at 5-50% (HP-5, HP-5ms, DB-35, DB-35ms, DB-17, DB-17ms)



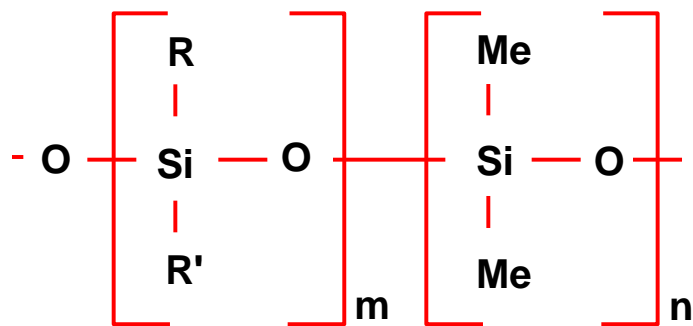
5%--weakly polar,  
rest--mid polar

## Separation Mechanisms:

- Dispersion
- Inducible dipole at phenyl groups

# STRONG DIPOLE PHASES

Typified by cyanopropyl or trifluoropropyl substituted siloxanes, substituted 6-50% (DB-1701, DB-1301, DB-200, DB-23, DB-225)



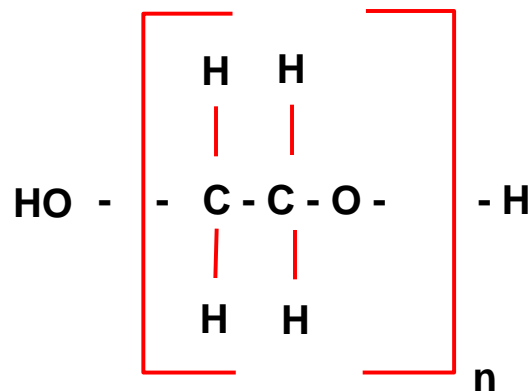
R = cyanopropyl or trifluoropropyl  
R' = phenyl or methyl

## Separation Mechanisms:

- Dispersion
- Inducible dipole at phenyl groups
- Strong permanent dipole
- Hydrogen bonding

# HYDROGEN BONDING PHASES

Typified by polyethylene glycol polymers (Carbowax, HP-INNOWax, DB-WAX, DB-FFAP, CAM)



## Separation Mechanisms:

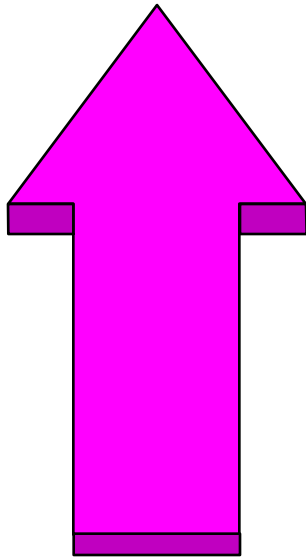
- Dispersion
- Strong permanent dipole
- Hydrogen bonding

# Selectivity

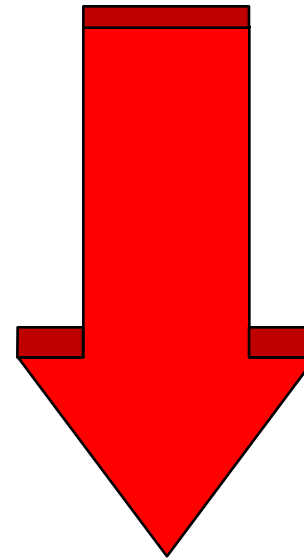
## Interaction Strengths

Phase	Dispersion	Dipole	H Bonding
Methyl	Strong	None	None
Phenyl	Strong	None	Weak
Cyanopropyl	Strong	Strong	Moderate
Trifluoropropyl	Strong	Moderate	Weak
PEG	Strong	Strong	Moderate

# Polarity



**Polarity**

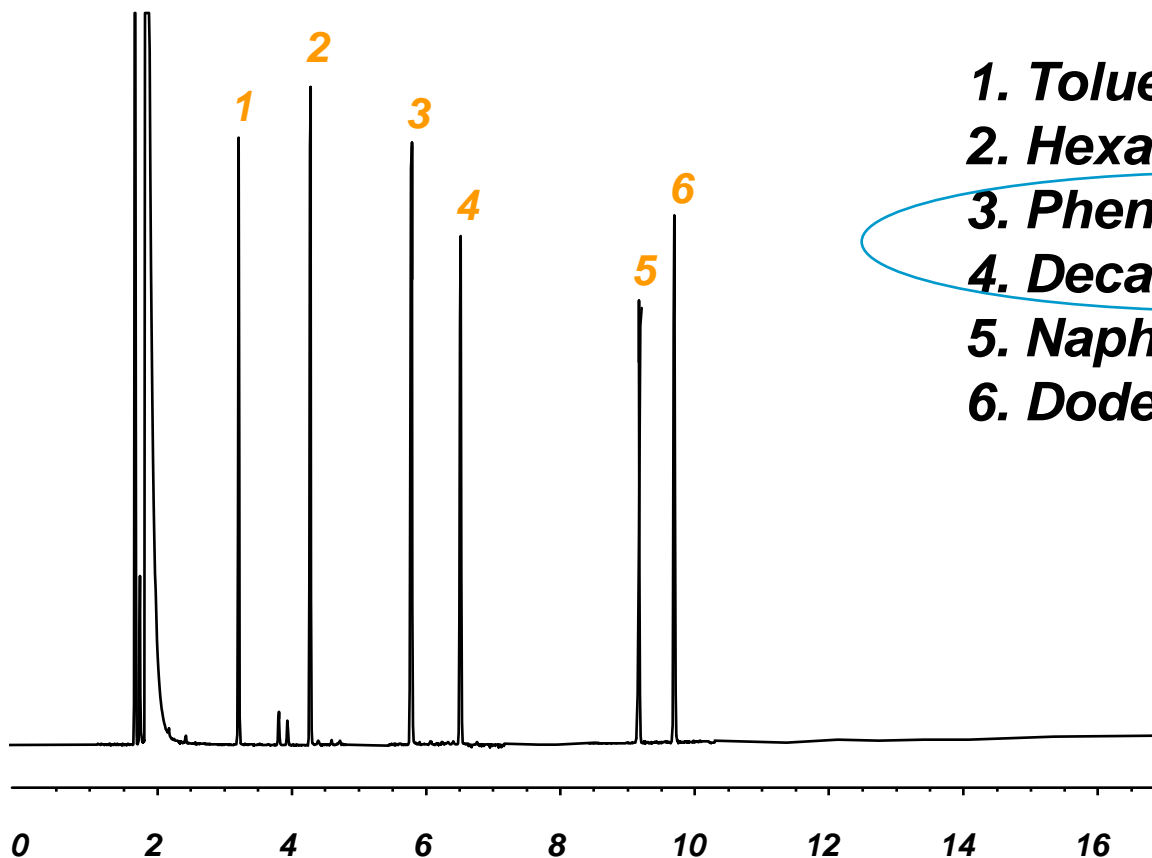


**Stability  
Temperature Range**

# Compounds Properties

Compounds	Polar	Aromatic	Hydrogen Bonding	Dipole
Toluene	no	yes	no	induced
Hexanol	yes	no	yes	yes
Phenol	yes	yes	yes	yes
Decane	no	no	no	no
Naphthalene	no	yes	no	induced
Dodecane	no	no	no	no

# 100% Methyl Polysiloxane

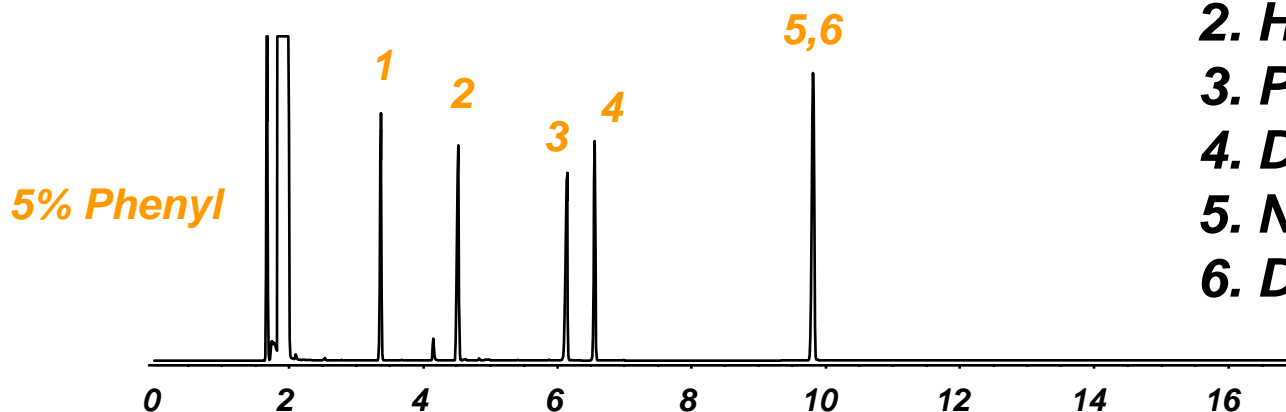


- |                   |       |
|-------------------|-------|
| 1. Toluene        | 110°C |
| 2. Hexanol        | 158°C |
| 3. Phenol         | 181°C |
| 4. Decane (C10)   | 174°C |
| 5. Naphthalene    | 218°C |
| 6. Dodecane (C12) | 216°C |

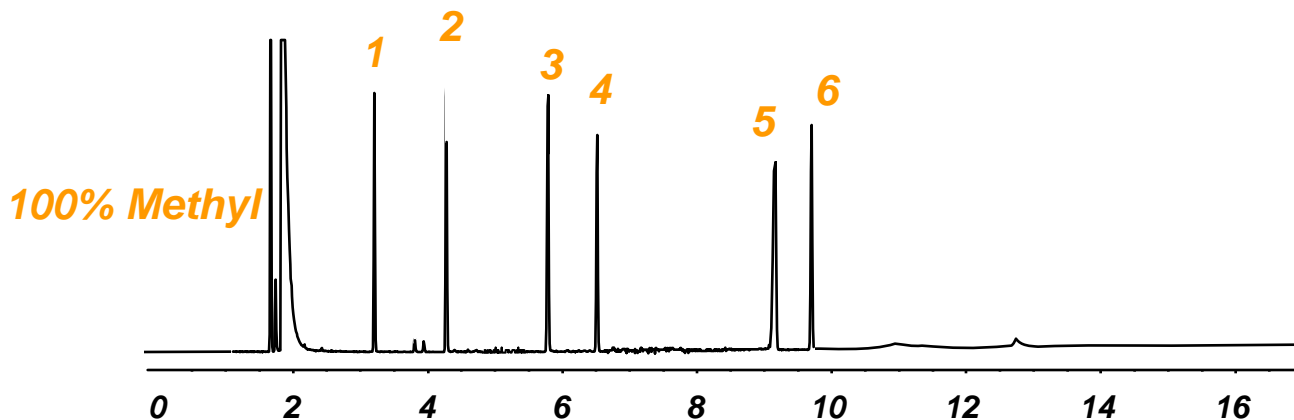
Strong Dispersion  
No Dipole  
No H Bonding



# 5% Phenyl



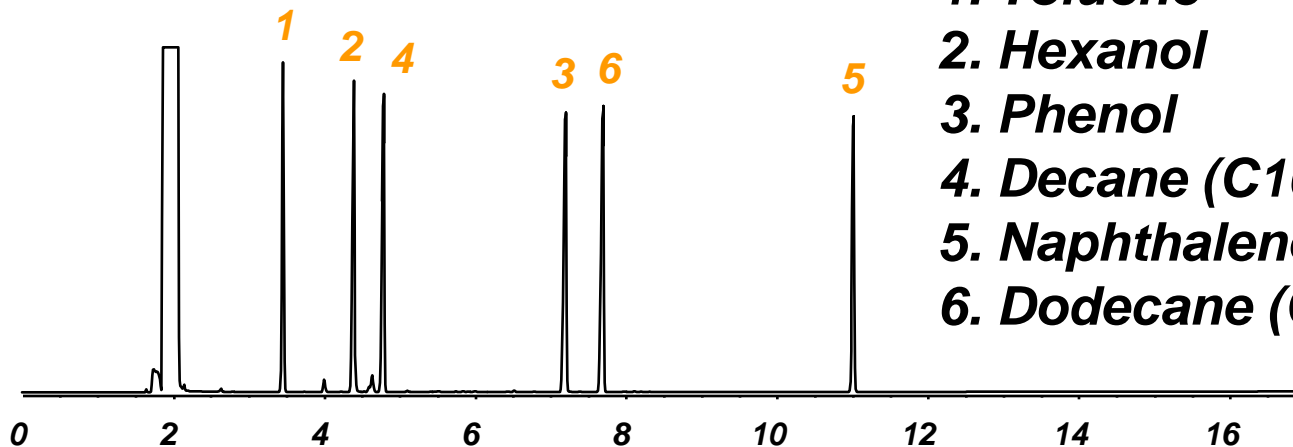
1. Toluene	110°C
2. Hexanol	158°C
3. Phenol	181°C
4. Decane (C10)	174°C
5. Naphthalene	218°C
6. Dodecane (C12)	216°C



Strong Dispersion  
No Dipole  
Weak H Bonding

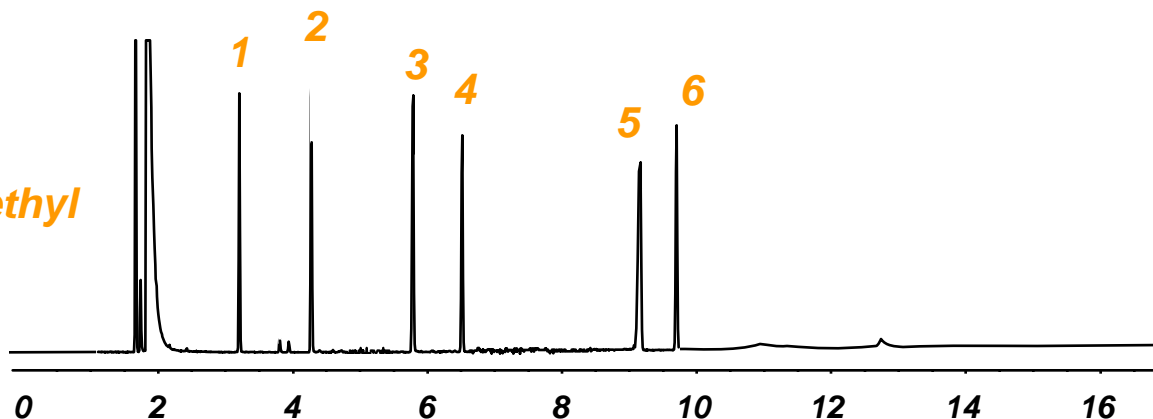
# 50% Phenyl

50%  
Phenyl



1. Toluene 110°C
2. Hexanol 158°C
3. Phenol 181°C
4. Decane (C10) 174°C
5. Naphthalene 218°C
6. Dodecane (C12) 216°C

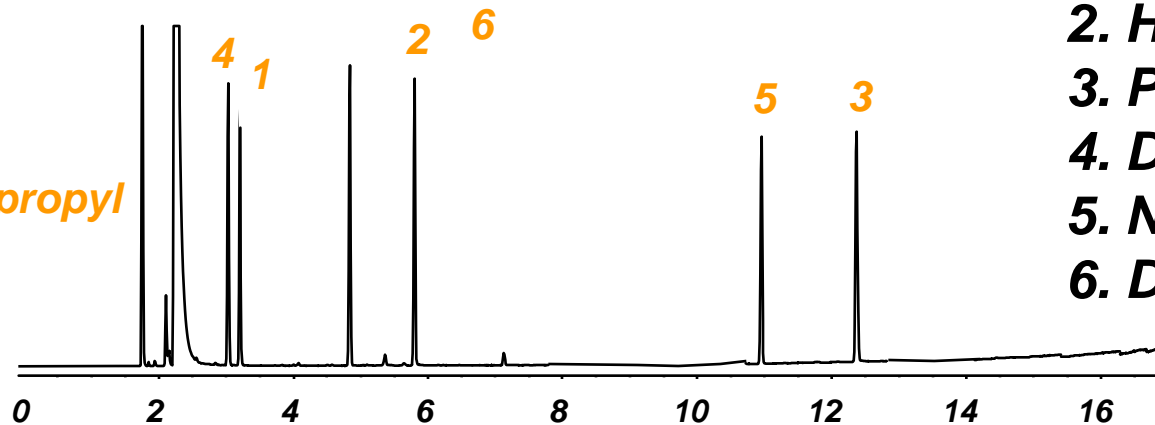
100% Methyl



Strong Dispersion  
No Dipole  
Weak H Bonding

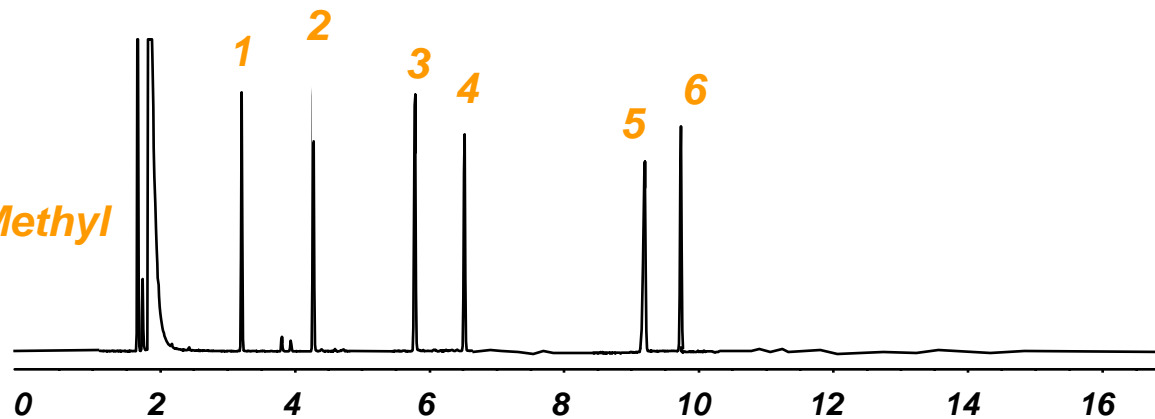
# 50% Cyanopropyl

50%  
Cyanopropyl



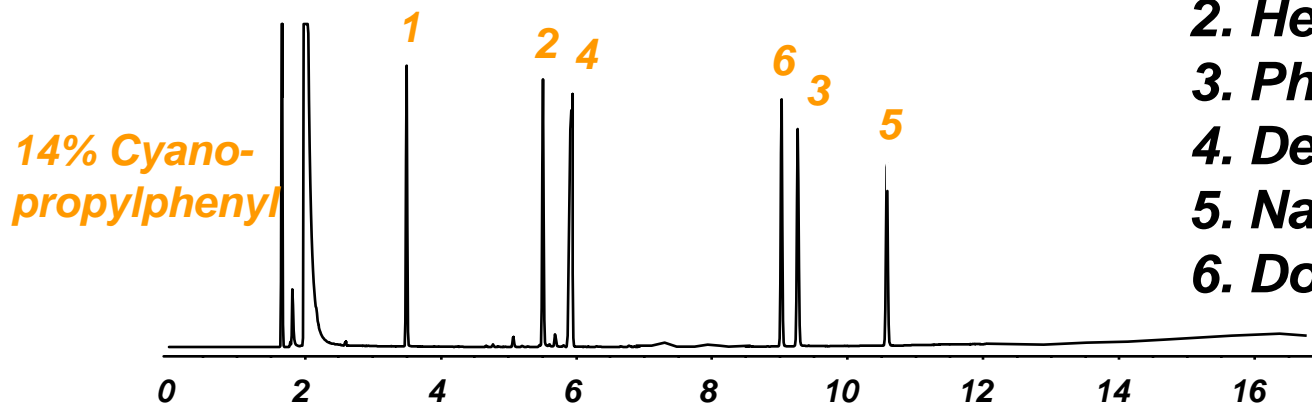
1. Toluene	110°C
2. Hexanol	158°C
3. Phenol	181°C
4. Decane (C10)	174°C
5. Naphthalene	218°C
6. Dodecane (C12)	216°C

100% Methyl

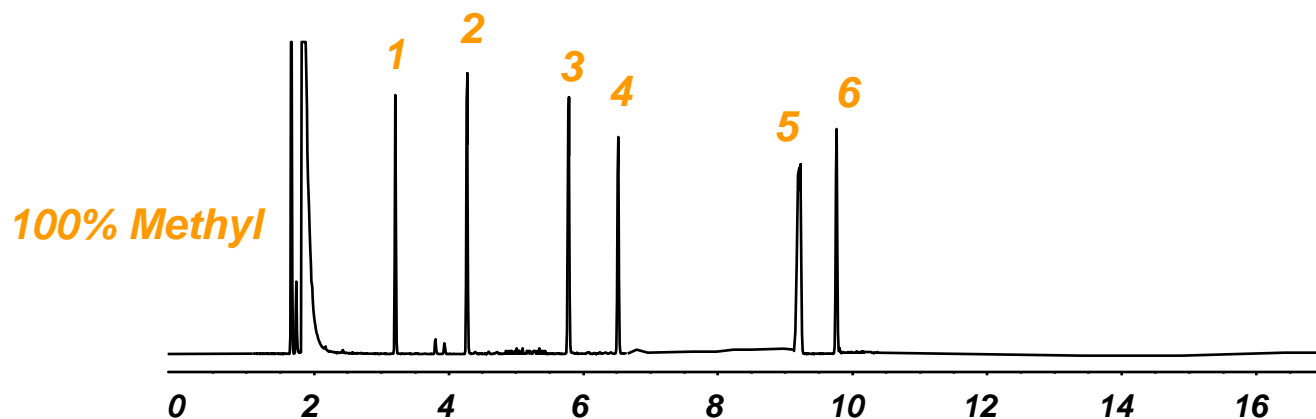


Strong Dispersion  
Strong Dipole  
Moderate H Bonding

# 14% Cyanopropylphenyl



1. Toluene	110°C
2. Hexanol	158°C
3. Phenol	181°C
4. Decane (C10)	174°C
5. Naphthalene	218°C
6. Dodecane (C12)	216°C

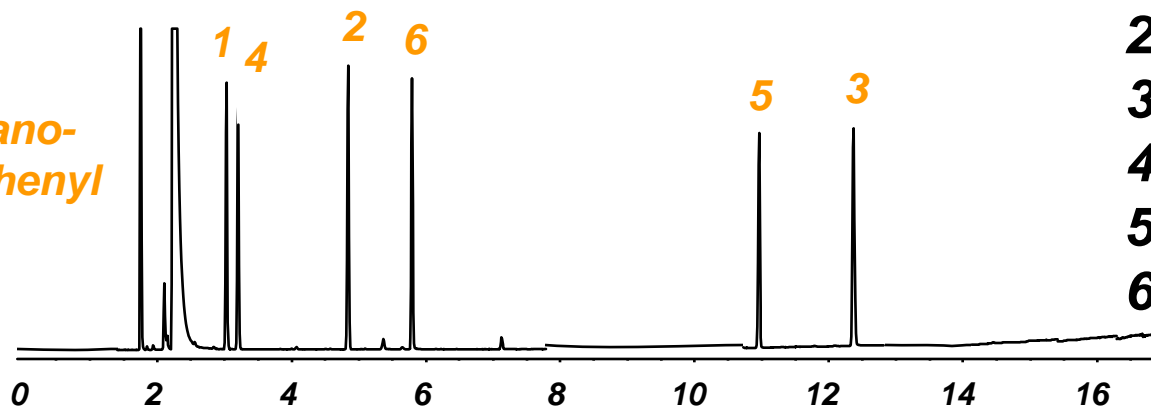


Strong Dispersion  
None/Strong Dipole (Ph/CNPr)  
Weak/Moderate H Bonding (Ph/CNPr)

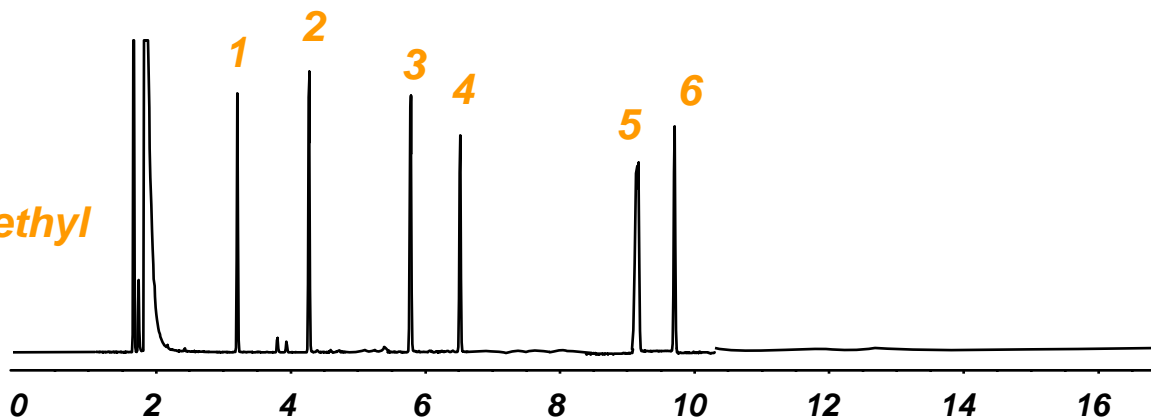
# 50% Cyanopropylphenyl

1. Toluene
2. Hexanol
3. Phenol
4. Decane (C10)
5. Naphthalene
6. Dodecane (C12)

50% Cyano-  
propylphenyl

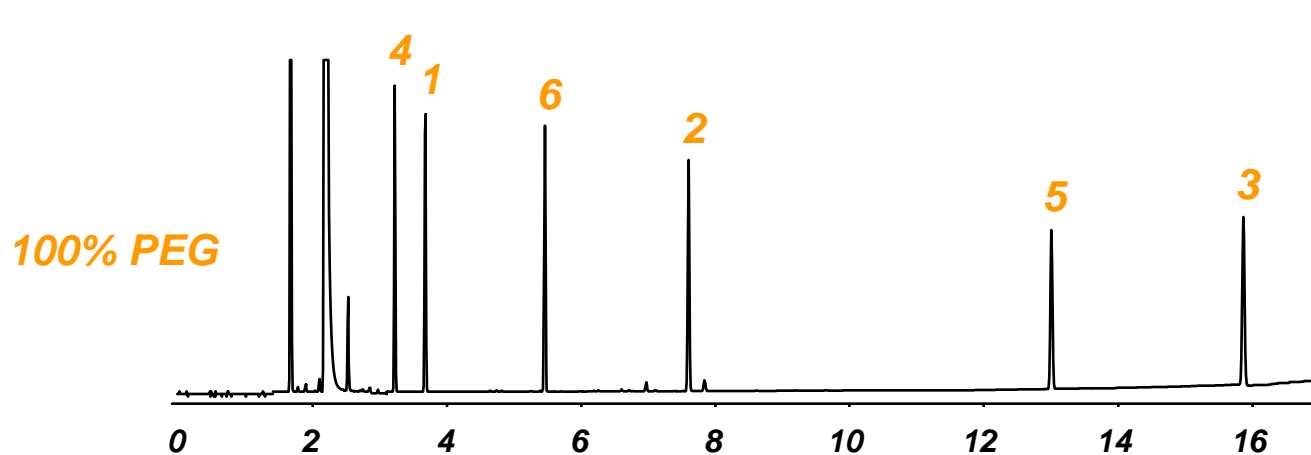


100% Methyl

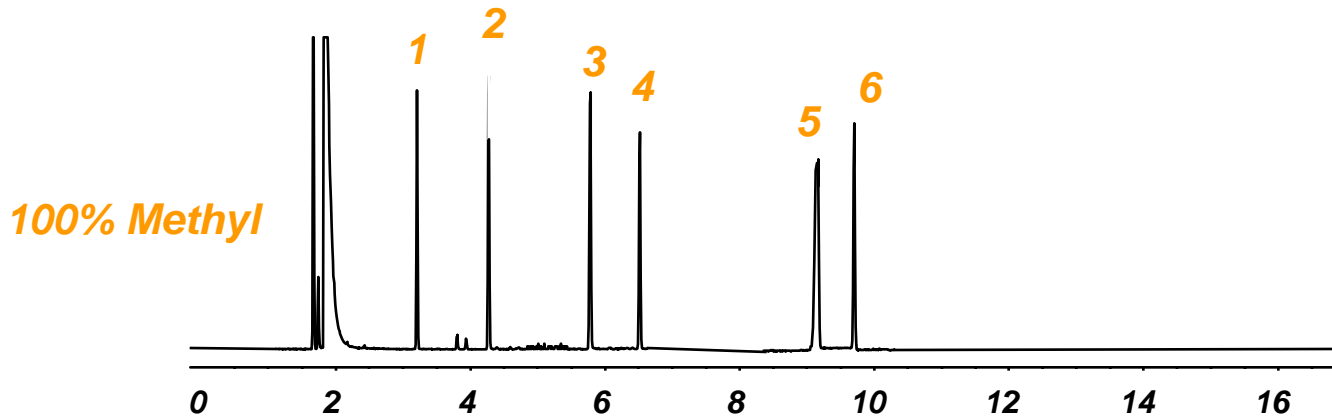


Strong Dispersion  
None/Strong Dipole (Ph/CNPr)  
Weak/Moderate H Bonding (Ph/CNPr)

# 100% Polyethylene Glycol



1. *Toluene*
2. *Hexanol*
3. *Phenol*
4. *Decane (C10)*
5. *Naphthalene*
6. *Dodecane (C12)*



**Strong Dispersion**  
**Strong Dipole**  
**Moderate H Bonding**

# Stationary Phase Selection

## Part 1

- Existing Information
- Selectivity
- Polarity
- Critical Separations
- Temperature Limits

# Stationary Phase Selection

## Part 2

- Capacity
- Analysis Time
- Bleed
- Versatility
- Selective Detectors



# Column Dimensions

- Inner Diameter
- Length
- Film Thickness

# Column Diameter

## Capillary Columns

I.D. (mm)	Common Name
0.53	Megabore
0.45	High speed Megabore
0.32	Wide
0.20-0.25	Narrow
0.18	Minibore

# Column Diameter

## Theoretical Efficiency

I.D. (mm)	N/m
0.10	11905
0.18	6666
0.20	5941
0.25	4762
0.32	3717
0.53	2242

**k = 5**

# Efficiency and Resolution Relationship

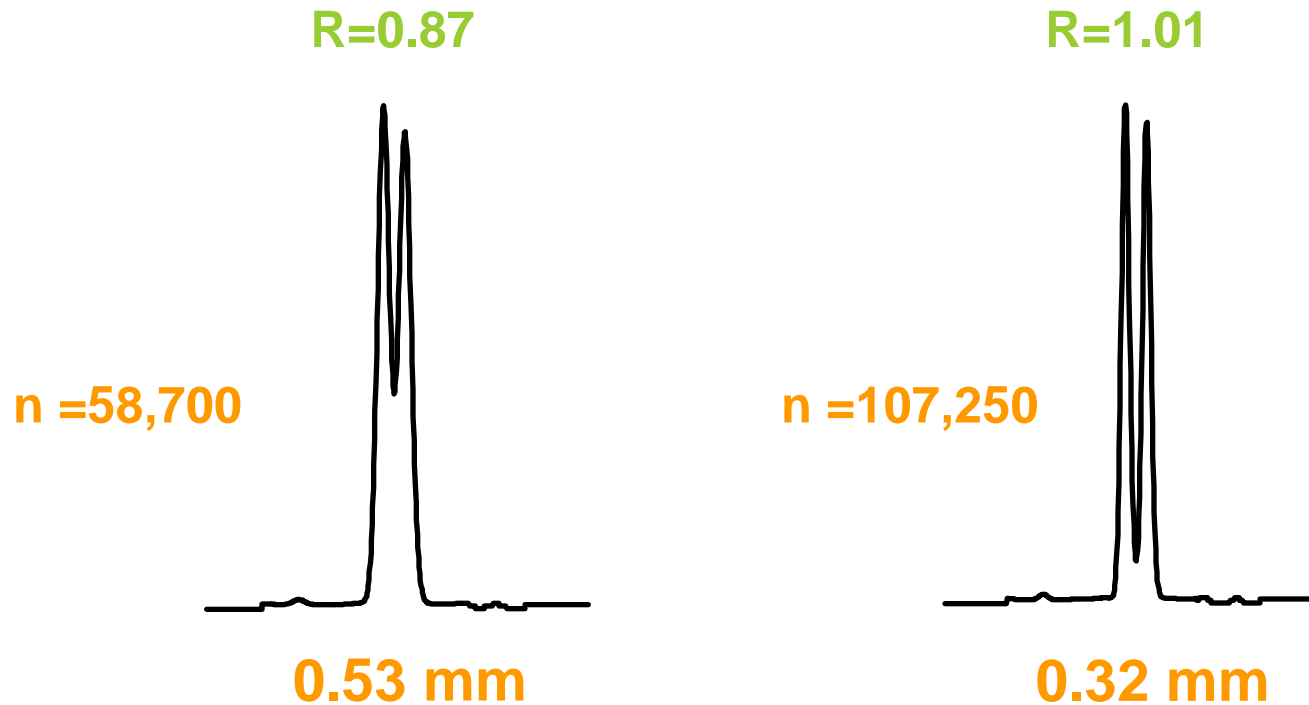
$$\sqrt{N} \propto R_s$$

**Efficiency X 4 = Resolution X 2**

# Column Diameter

Resolution

180°C isothermal



Square root of resolution is inversely proportional to column diameter

# Column Diameter

## Inlet Head Pressures

### Helium

I.D (mm)	Pressure (psig)
0.10	225-250
0.20	25-35
0.25	15-25
0.32	10-20
0.53	2-4

**30 meters**

**Hydrogen pressures x 1/2**

# Column Diameter

## Capacity

### Like Polarity Phase/Solute

I.D. (mm)	Capacity (ng)
0.20	50-100
0.25	75-150
0.32	125-250
0.53	200-400

**0.25  $\mu\text{m}$  film thickness**

# Column Diameter

## Carrier Gas Flow Rate

- Smaller diameters for low flow situations (e.g., GC/MS)
- Larger diameters for high flow situations (e.g., purge & trap, headspace, gas sample valve)



# Column Length

Most common: 15-60 meters

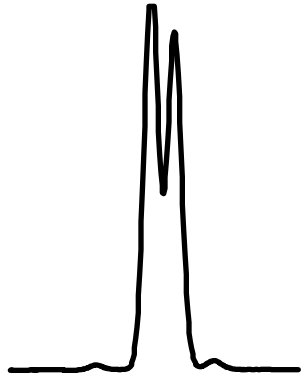
Available: 5-150 meters

# Column Length

## Resolution and Retention

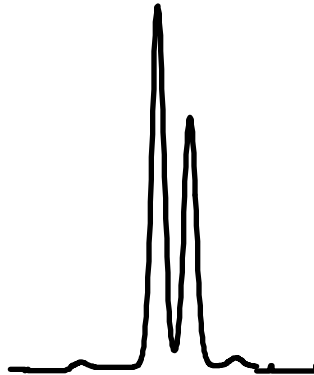
### 210°C isothermal

R=0.84  
2.29 min



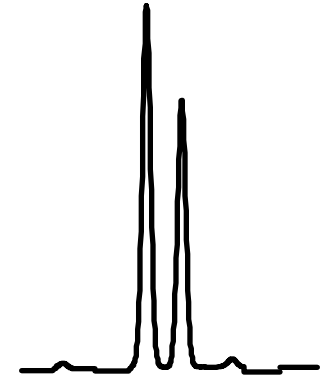
15 m

R=1.16  
4.82 min



30 m

R=1.68  
8.73 min

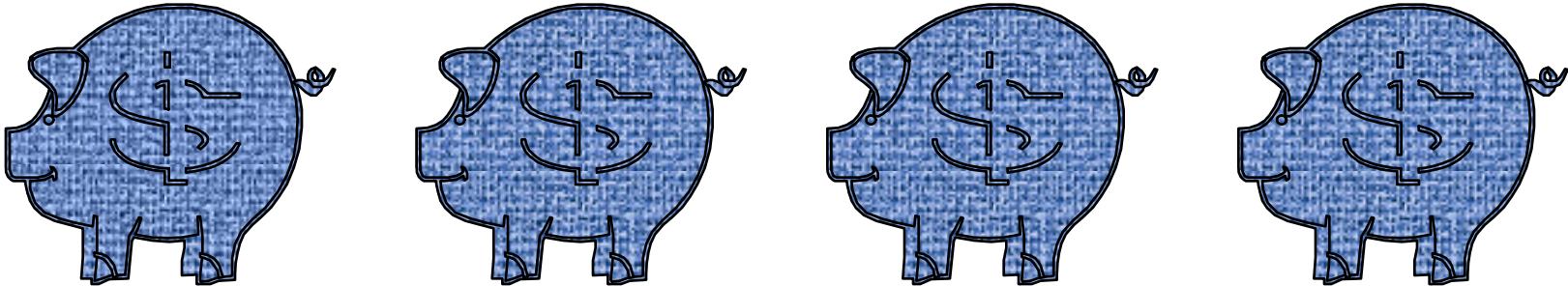
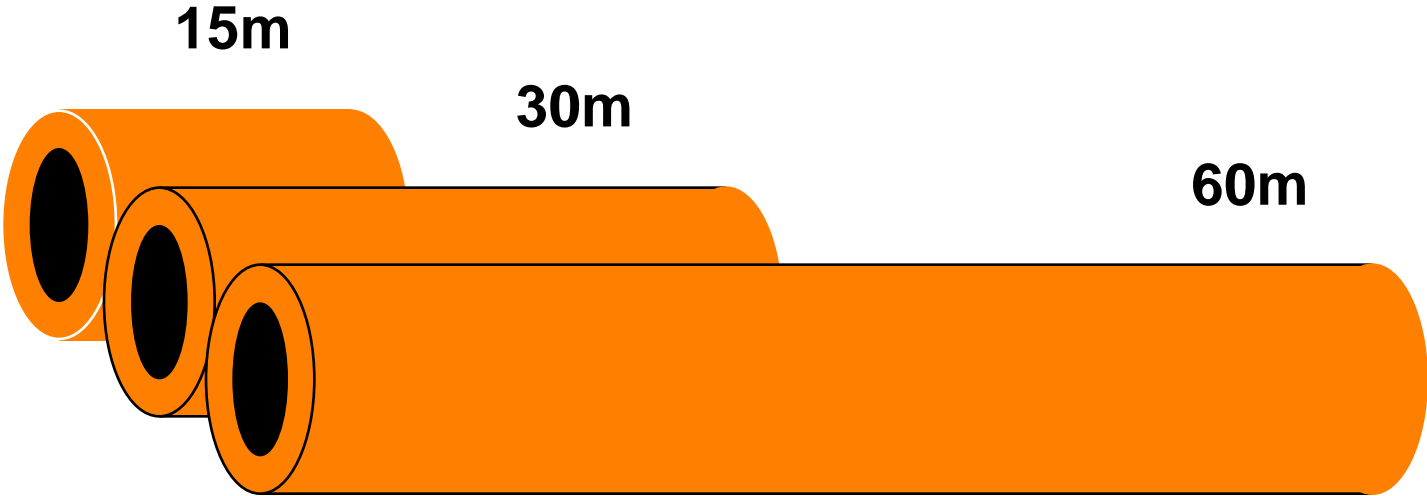


60 m

Resolution is proportional to the square root of column length  
Isothermal: Retention is proportional to length  
Temperature program: 1/3-1/2 of isothermal values

# Column Length

## Cost



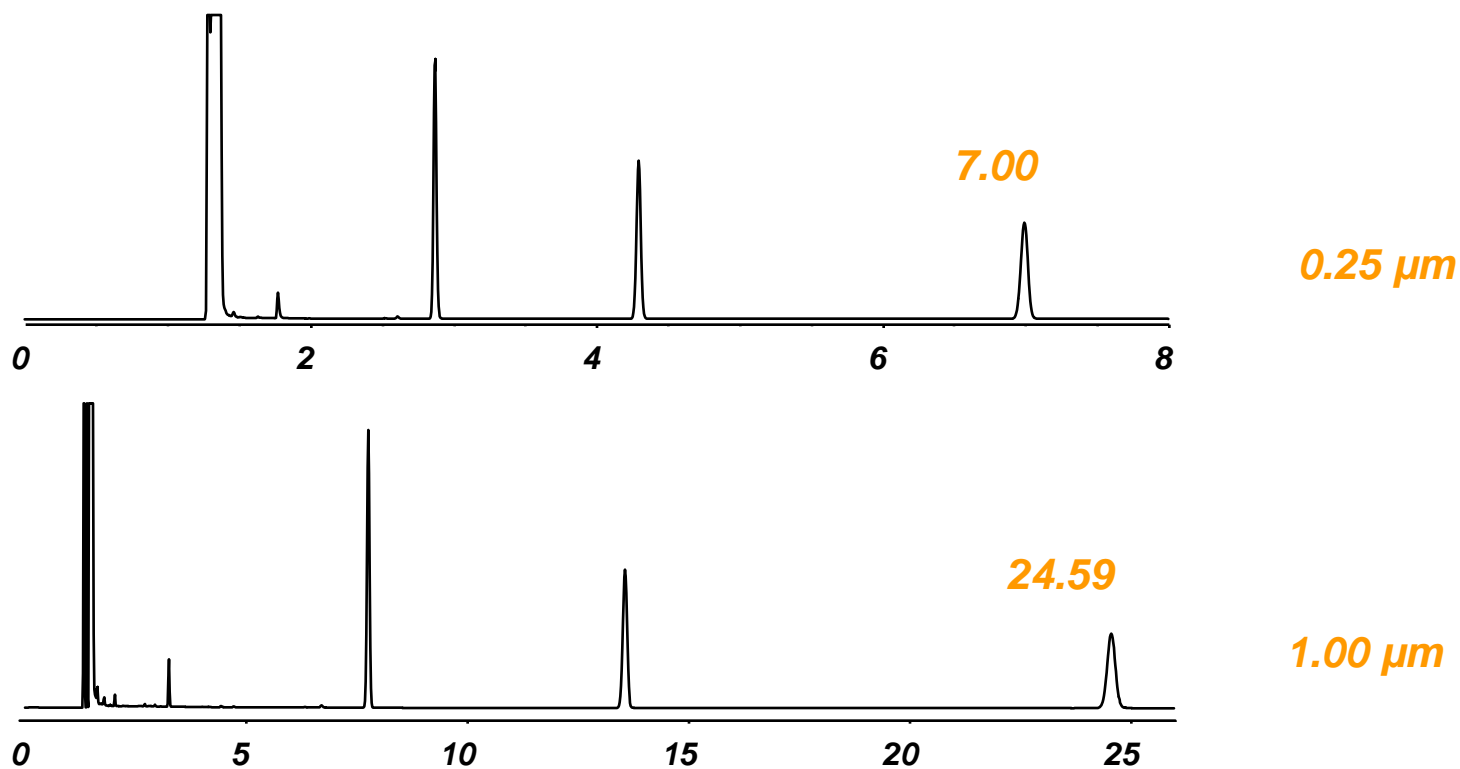
# Film Thickness

- Most common: 0.1-3.0  $\mu\text{m}$
- Available: 0.1-10.0  $\mu\text{m}$

# Film Thickness

Retention

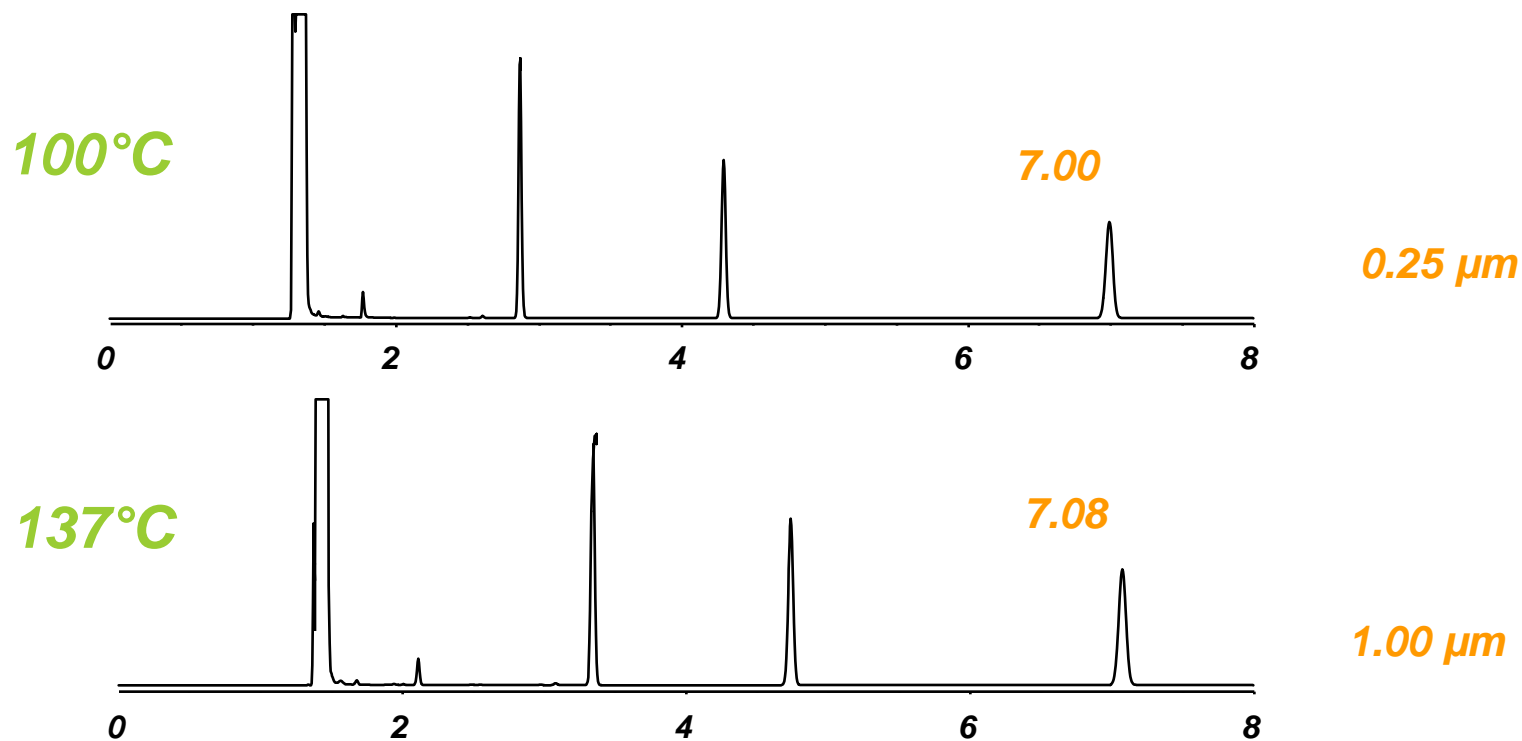
100°C Isothermal



**Isothermal: Retention is proportional to film thickness**  
**Temperature program: 1/3-1/2 of isothermal values**

# Film Thickness

## Equal Retention: Isothermal

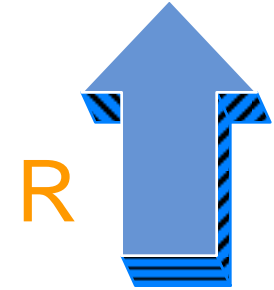


DB-1, 30 m x 0.32 mm ID  
He at 37 cm/sec  
C10, C11, C12

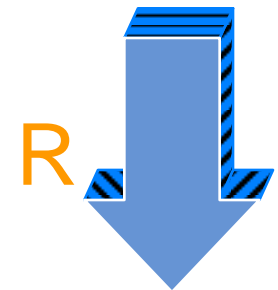
# Film Thickness

## Resolution

When solute  $k < 5$

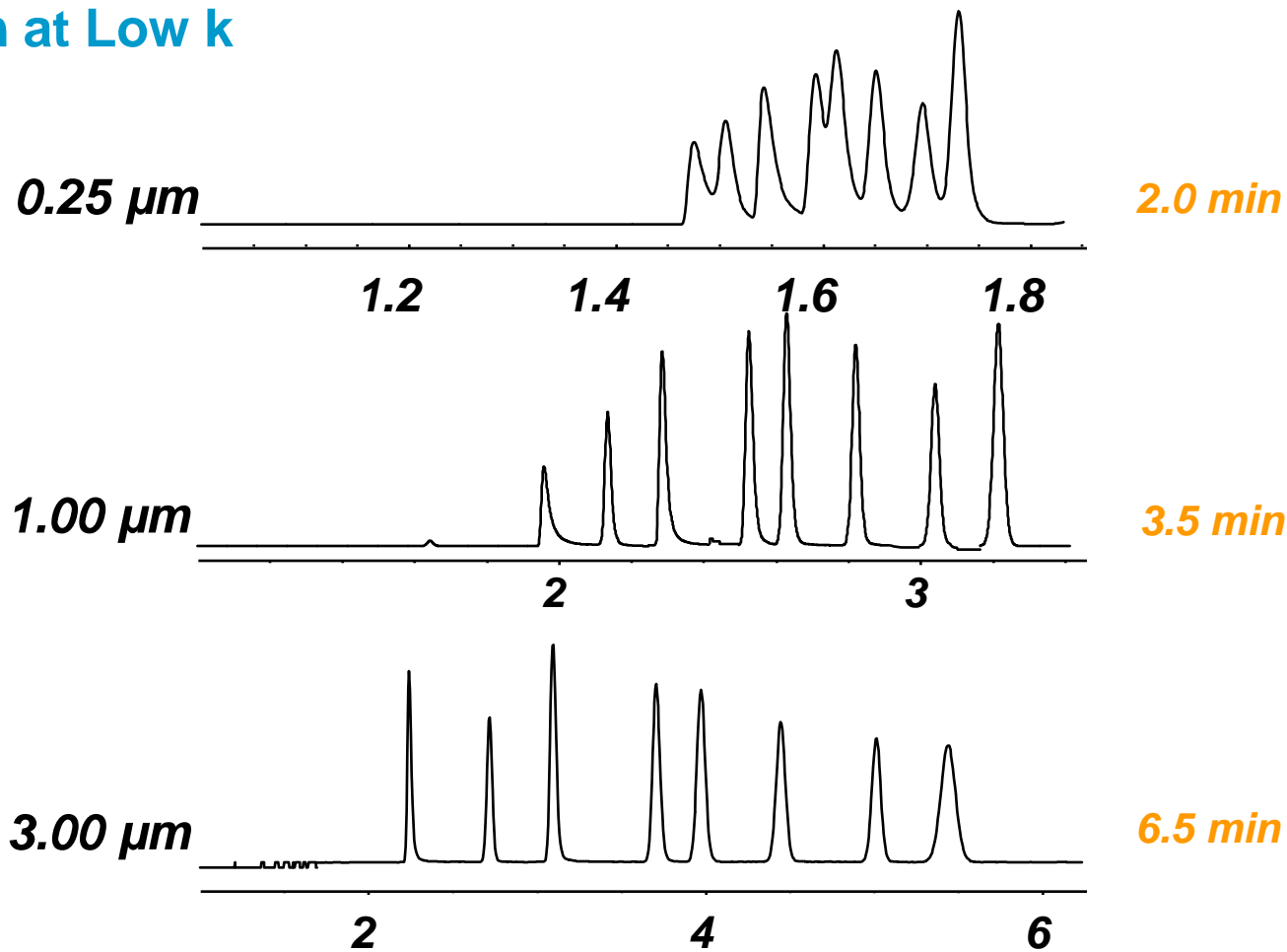


When solute  $k > 5$



# Film Thickness

## Resolution at Low k

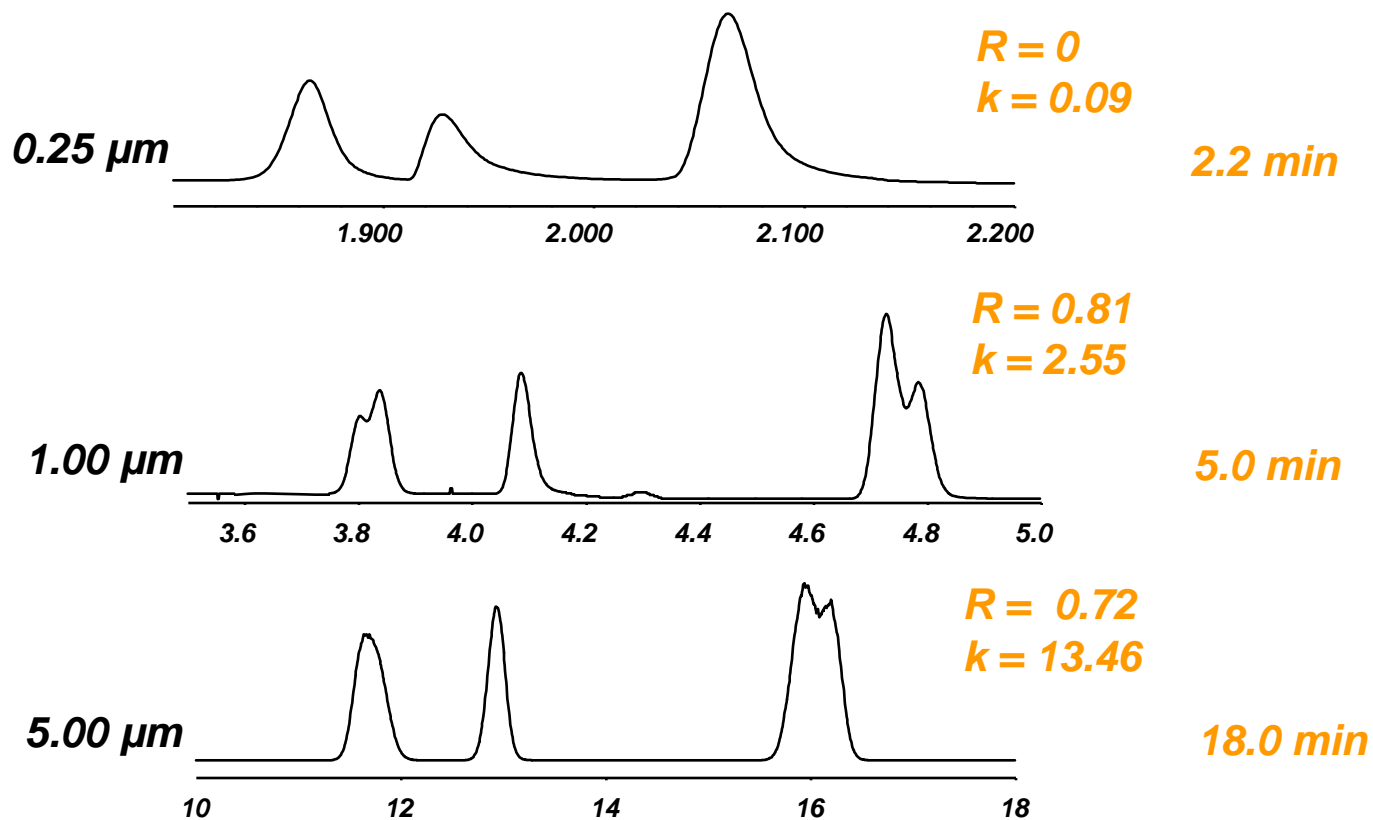


DB-1, 30 m x 0.32 mm ID  
40°C isothermal, He at 35 cm/sec  
Solvent mixture



# Film Thickness

## Resolution at High k



DB-1, 30 m x 0.32 mm ID  
40°C isothermal, He at 35 cm/sec  
Solvent mixture

# Film Thickness

Capacity

Like Polarity Phase/Solute

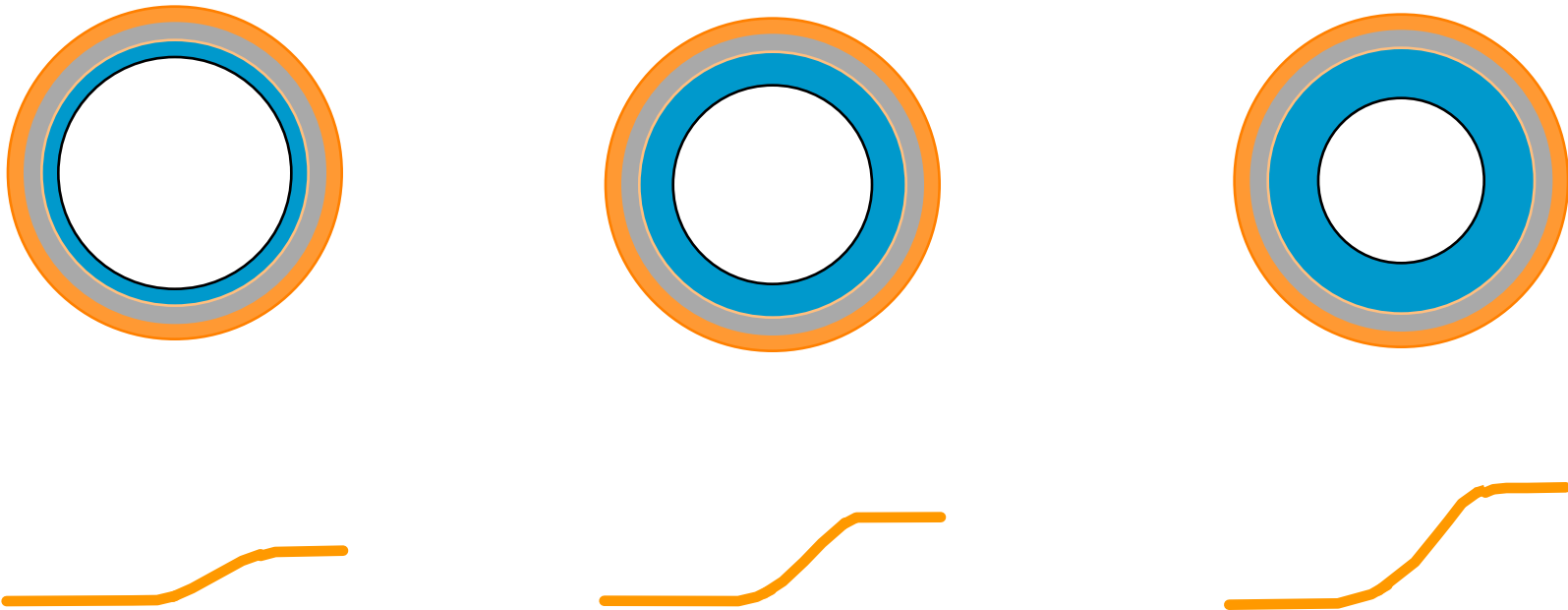
Thickness (um)	Capacity (ng)
0.10	50-100
0.25	125-250
1.0	500-1000
3.0	1500-3000
5.0	2500-5000

**0.32 mm I.D.**

# Film Thickness

## Bleed

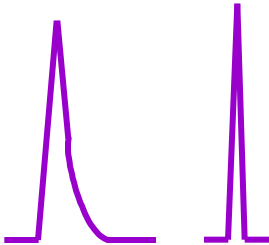
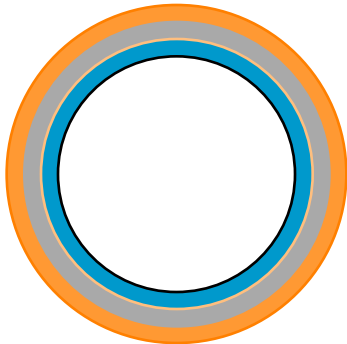
**More stationary phase = More degradation products**



# Film Thickness

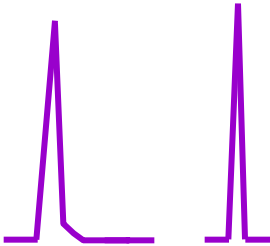
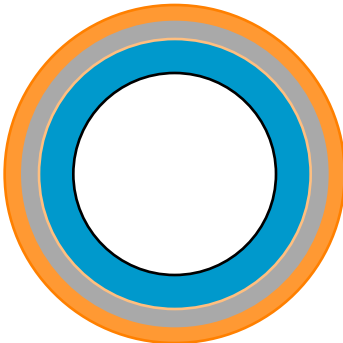
## Inertness Summary

0.25



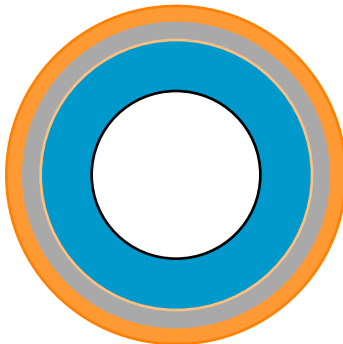
**active inactive**

1.0



**active inactive**

3.0



**active inactive**

# Column Dimensions

## Diameter Summary

To Increase	Make Diameter
Resolution	Smaller
Retention	Smaller
Pressure	Smaller
Flow rate	Larger
Capacity	Larger

# Column Dimensions

## Length Summary

To Increase

Make Length

---

Resolution

Longer

Retention

Longer

Pressure

Longer

Cost

Longer

# Column Dimensions

## Film Thickness Summary

To Increase

Make Film

---

Retention

Thicker

Resolution ( $k < 5$ )

Thicker

Resolution ( $k > 5$ )

Thinner

Capacity

Thicker

Inertness

Thicker

Bleed

Thicker

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