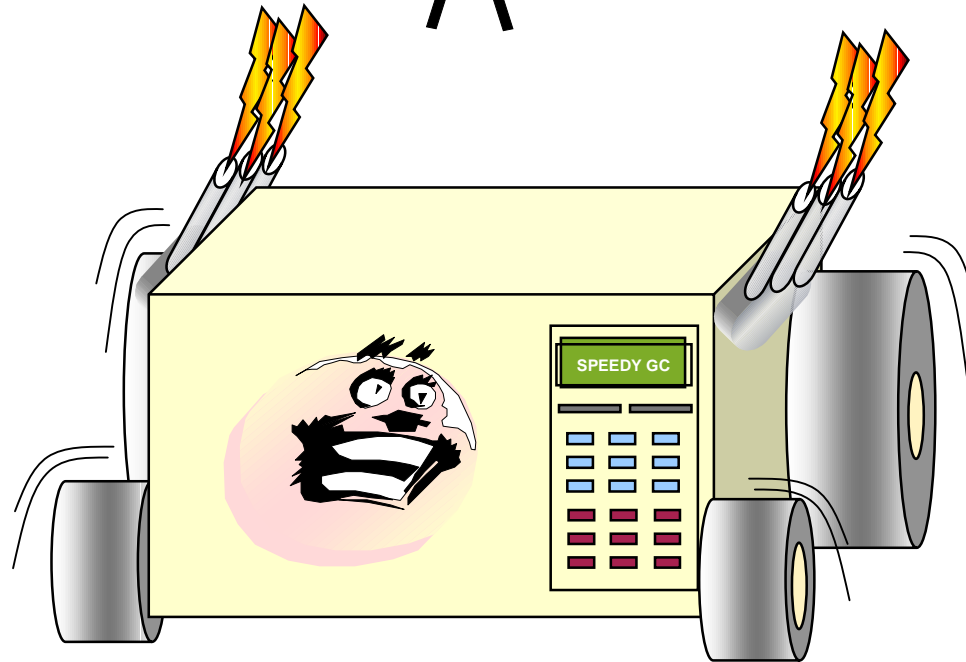


FAST GC



Optimization Goals

- **Primary:** Minimize time for the separation of a given number of peaks
- **Secondary** Maximize the number of peaks separated by a given column



HOW CAN THESE GOALS BE ACHIEVED?



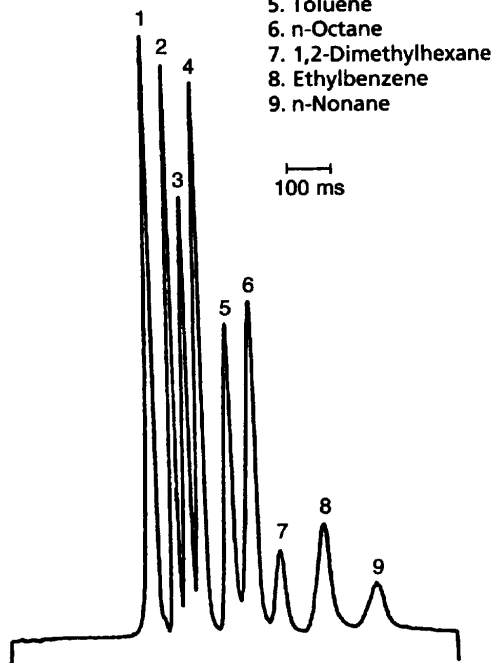
Extreme Systems

Ultra-fast chromatogram (< 1 sec) using cold trap injection device.

Column: OV[™]-1
0.3 m x 0.05 mm I.D.

Carrier: Helium
Oven: 72°C
Detector: FID

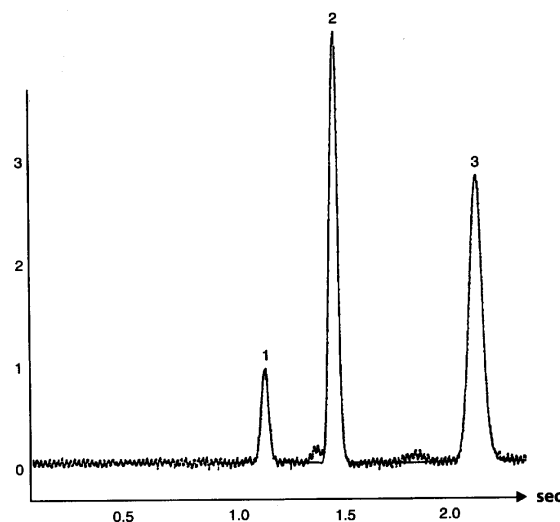
1. n-Hexane
2. Cyclohexane
3. n-Heptane
4. Methylcyclohexane
5. Toluene
6. n-Octane
7. 1,2-Dimethylhexane
8. Ethylbenzene
9. n-Nonane



Ultra-fast chromatogram (2 sec) obtained by using a fluidic logic gate injector

Column: Squalane,
0.85 m x 0.065 mm I.D. 0.005 µm
Carrier: Hydrogen at 80 cm/sec
Oven: 20°C
Detector: FID

1. Methane
2. n-Heptane
3. n-Octane



Complex Inlet systems
Extremely short columns
Small internal diameter

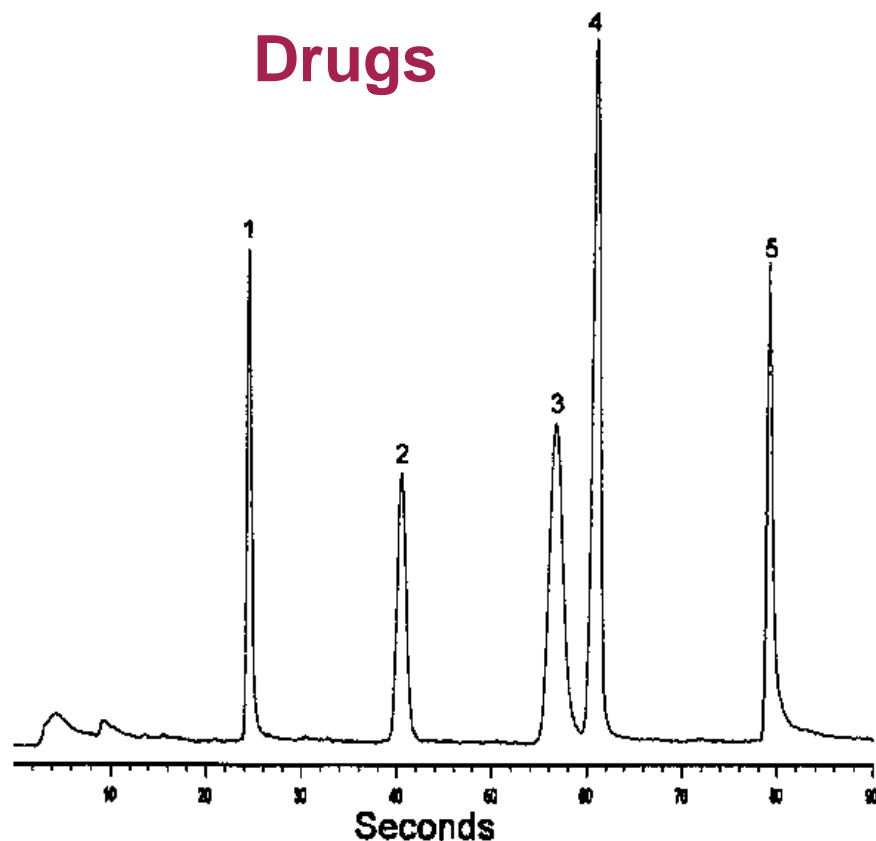


Fast Temperature Programming

- **Capillary GC column wrapped in a metal casing**
- **Resistively heats the capillary column**
- **Heats up to 20°C/sec**



THERMEDICS EZFLASH™



Column: TCX-DB17
6m, 0.25mm I.D., 0.50µm
Carrier: Hydrogen @ 32 psig
Detector: TEA in Nitrogen Mode, 850°C
Injector: 300°C
Oven: 80°C for 10 seconds
80-100°C at 120°C/min.
100-160°C at 180°C/min
160-280°C at 300°C/min.
280-300°C at 60°C/min.

- Compounds:
1. Meperidine
 2. Methadone
 3. Benzotropine
 4. Clomipramine
 5. Verapamil



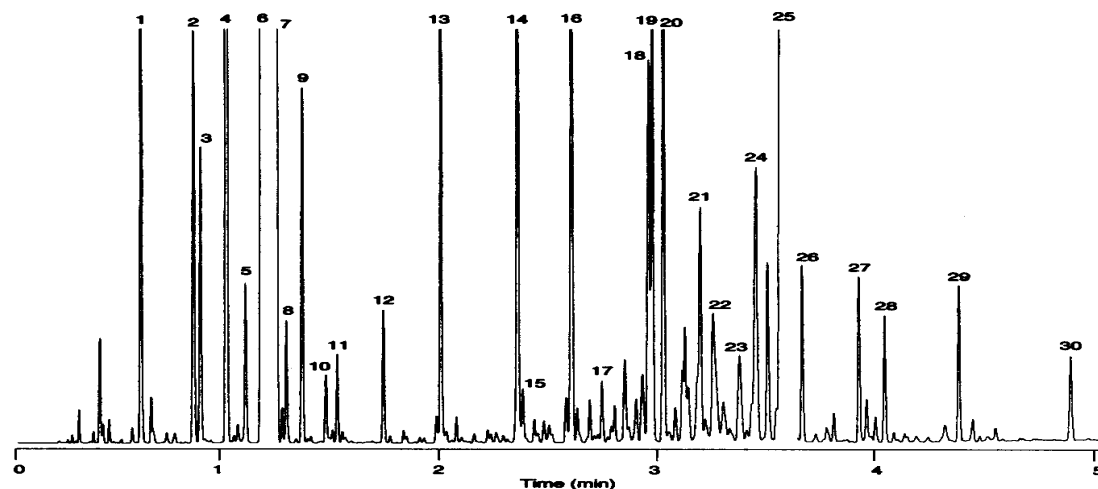
Short Microbore Columns

Western Spearmint Oil DB-Wax

10 m x 100 μ m I.D., 02 μ m
 μ = 55 cm/sec H₂

Inlet: Split 275:1, 275°C
FID:350°C

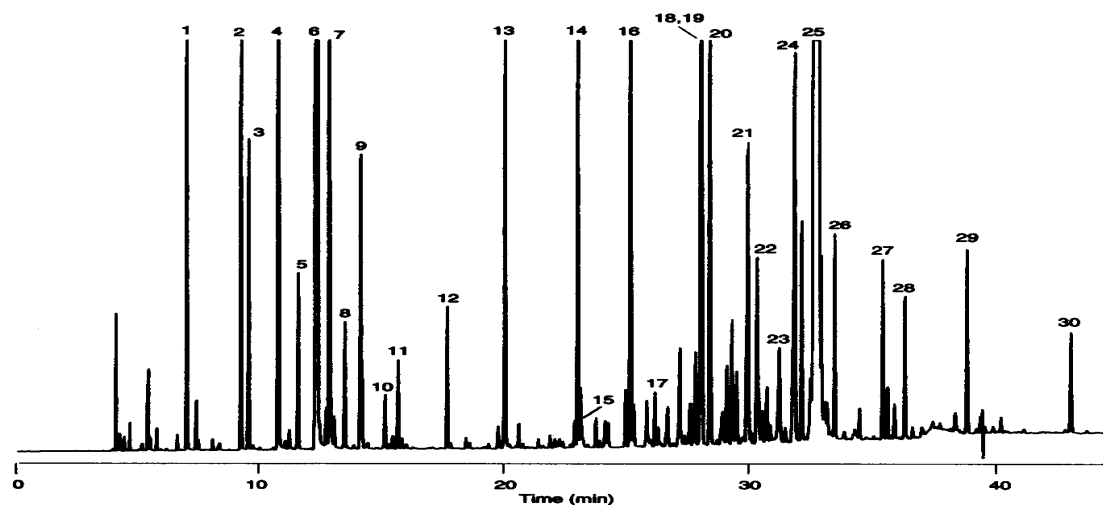
70°C for 0.5 min
30°/min to 120°C
20°/min to
200°C for 2 min



60m x 250 μ m I.D., 025 μ m
 μ = 25 cm/sec He

Inlet: Split 150:1, 270°C
FID:270°C

75°C for 8 min
4°/min to 200°C
200°C for 5 min



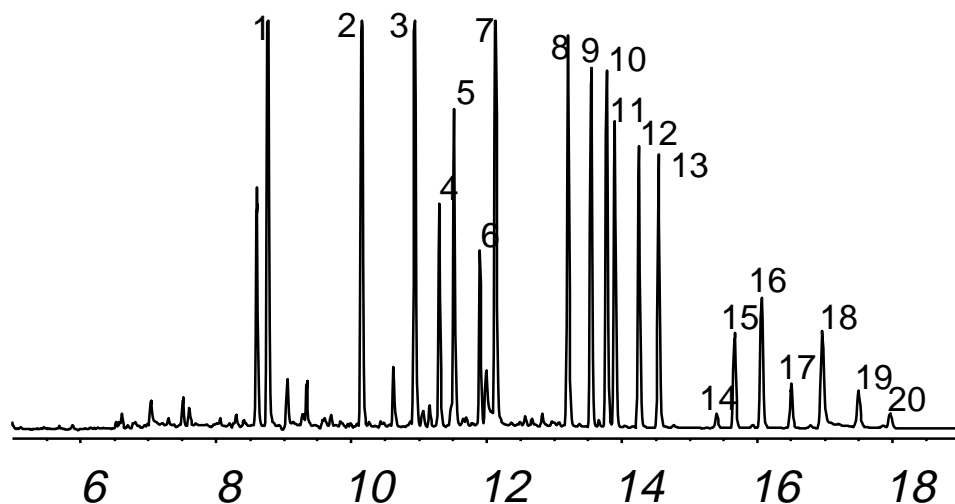
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Slide 10

Small Dimension Changes

Pesticides DB-17ms



30 m x 0.25 mm I.D., 0.25 μm

Hydrogen at 45 cm/sec

Splitless

ECD

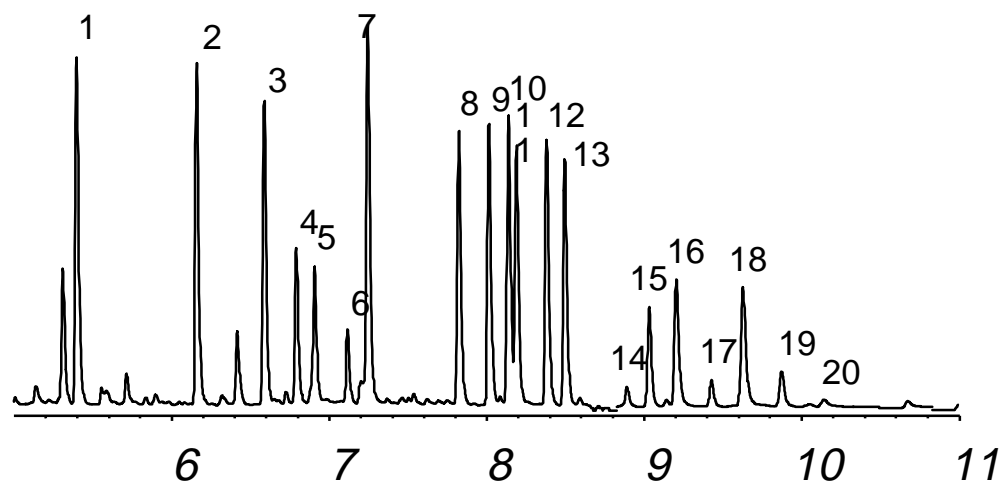
Oven program:

50°C for 0.5 min,

50-150°C at 25°/min,

150-260°C at 12°/min,

260-320°C at 15°/min



20 m x 0.18 mm I.D., 0.18 μm

Hydrogen at 45 cm/sec

Splitless

ECD

Oven program:

50°C for 0.5 min,

50-150°C at 35°/min,

150-260°C at 22°/min,

260-320°C at 25°/min



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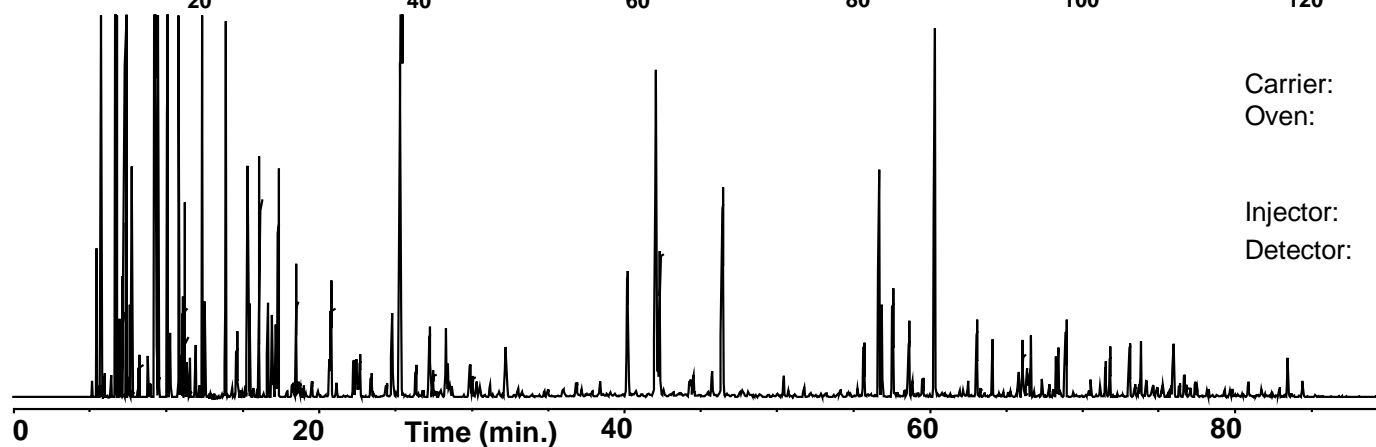
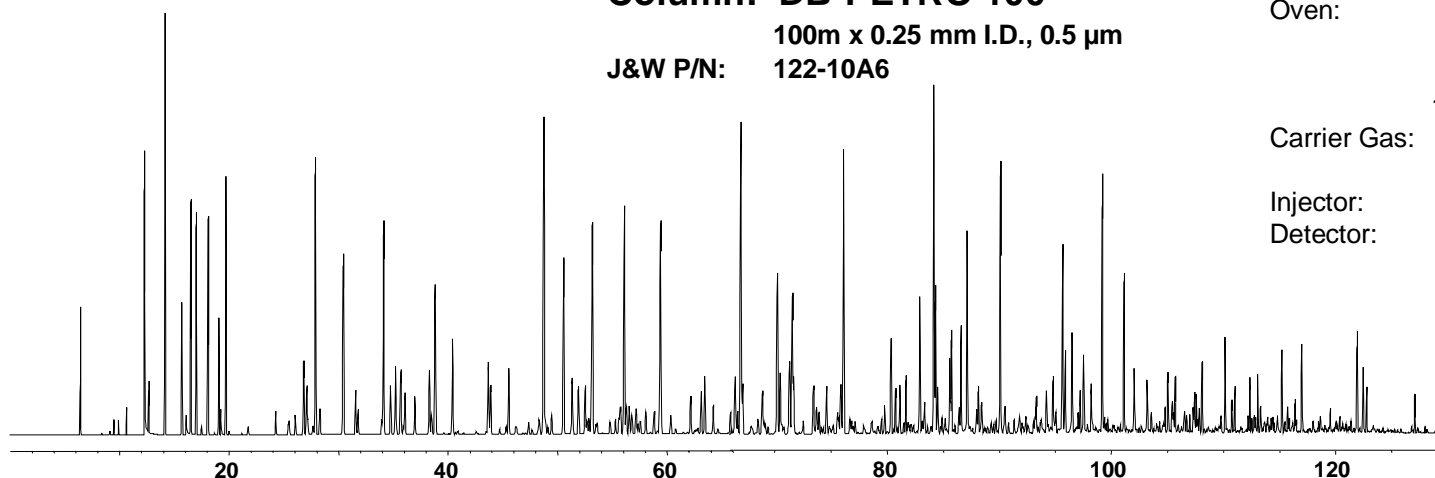
Slide 11

SAME GC SYSTEM

Optimize the Method

Column: DB-PETRO 100
100m x 0.25 mm I.D., 0.5 μ m
J&W P/N: 122-10A6

Oven: 0°C for 15 min
0-50°C at 1°/min
50-130°C at 2°/min
130-270°C at 4°/min
Carrier Gas: Helium at 24 cm/sec
measured at 35°C
Injector: Split 1:200, 250°C
Detector: FID, 300°C



Carrier: H₂, 24 psig, 31 cm/s
Oven: 35°C// 9.5 min// 13.3 °/min// 45°//
11 min// 1.4 °/min// 60°// 11min//
2.7°/min// 220°// 3.6 min
Injector: Split 1:200, 0.2 μ L
Detector: FID @ 300°C



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Slide 12

Questions to Ask

- **What information do you need from your analysis?**
- **Do you have more baseline than you need between your peaks?**
- **Do you need to resolve all of the components?**



Factors Affecting Resolution

$$R_s = [(N)^{1/2}/4] [k/(k+1)] [(\alpha-1)/\alpha]$$

- **Efficiency:** N = theoretical plates
- **Retention:** k = retention factor
- **Selectivity:** α = separation factor



Variables for Shortening Run Times

- **Stationary Phase**
- **Temperature Programming**
- **Carrier Gas: type and linear velocity**
- **Shorten Column Length**
- **Decrease Film Thickness**
- **Decrease Internal Diameter**



**Stationary phase and temperature changes
do not affect the K_c of all solutes equally**



Distribution Constant

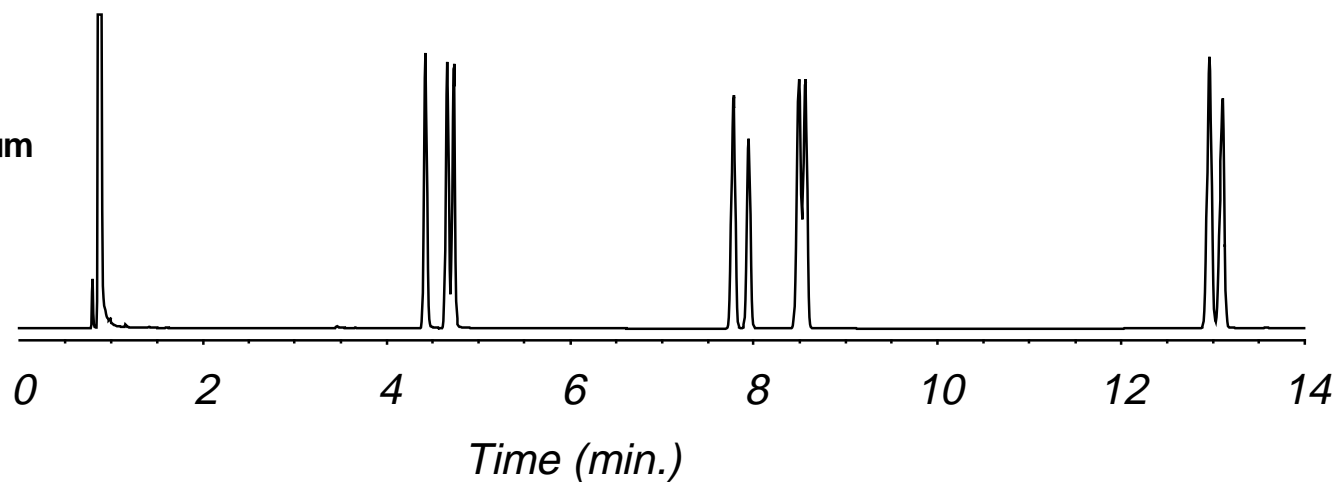
$$K_c = \frac{\text{conc. of solute in stationary phase}}{\text{conc. of solute in mobile phase}}$$

- Change in K_c affects retention
- Co-elution if solute K_c 's are equal
- K_c is determined by:
 - solute
 - stationary phase
 - temperature

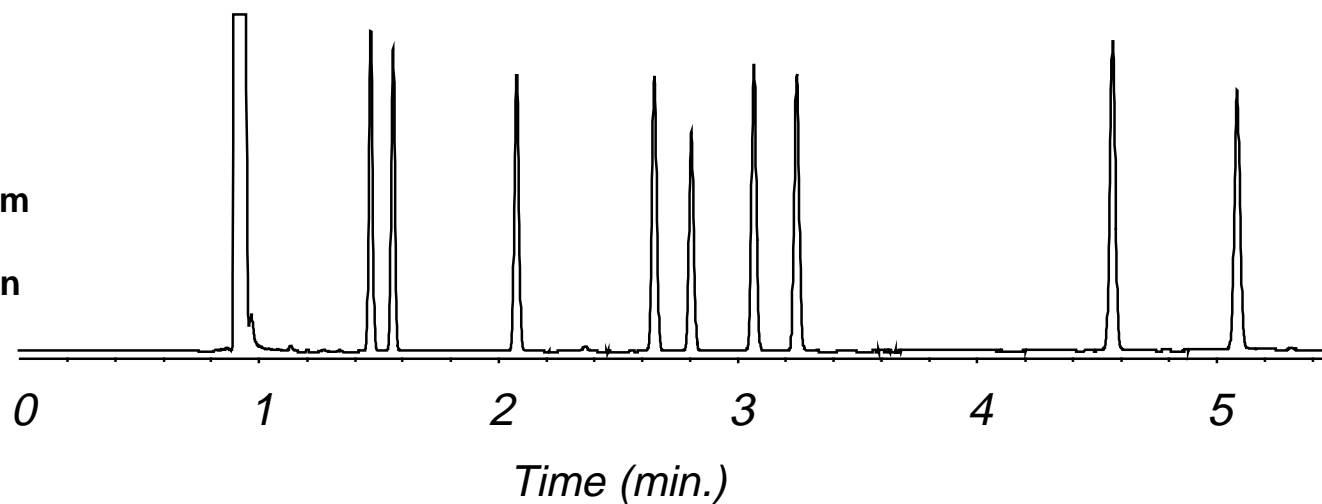


Start with the Right Phase

DB-1
15m x 0.32mm, 0.25 μ m
Oven:
40°C for 2 min
40-120°C at 5°C/min



DB-Wax
15m, 0.32mm, 0.25 μ m
Oven:
80-190°C at 20°C/min



Temperature Programming

EPA Method 8082 A

Column: DB-XLB

30 m x 0.25 mm I.D., 0.25 μ m

J&W P/N: 122-1232

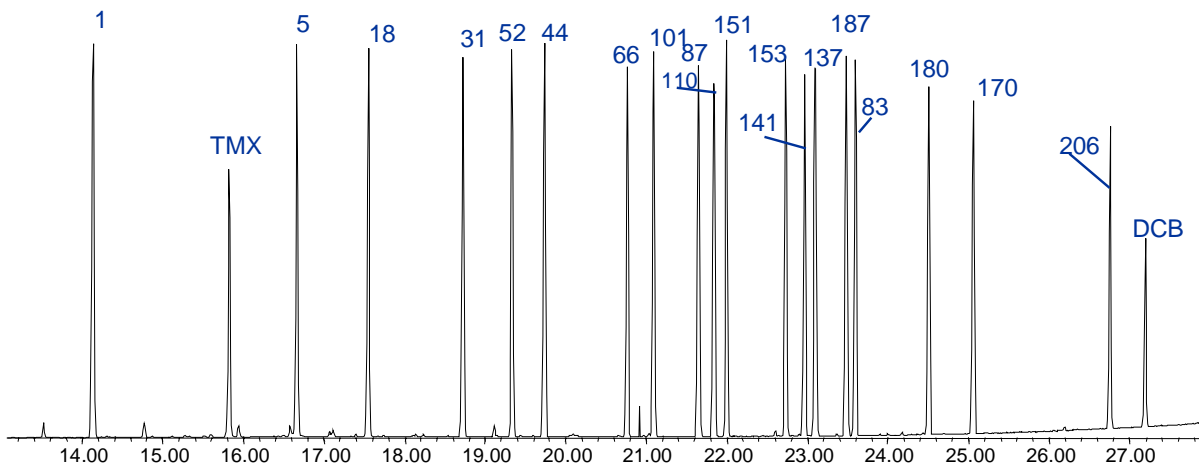
Oven: **50°C for 0.5 min**
50° to 340°C at 10°/min
340°C for 5 min

Carrier: Helium, 36 cm/s @ 100°C
constant flow mode

Injection: 275°C, Splitless 0.5 min

Detector: HP 5973 MSD,
300°C transfer line temp,
full scan of m/z 50-500

Sample: 1.0 μ L of a 20 ng/ μ L mixture



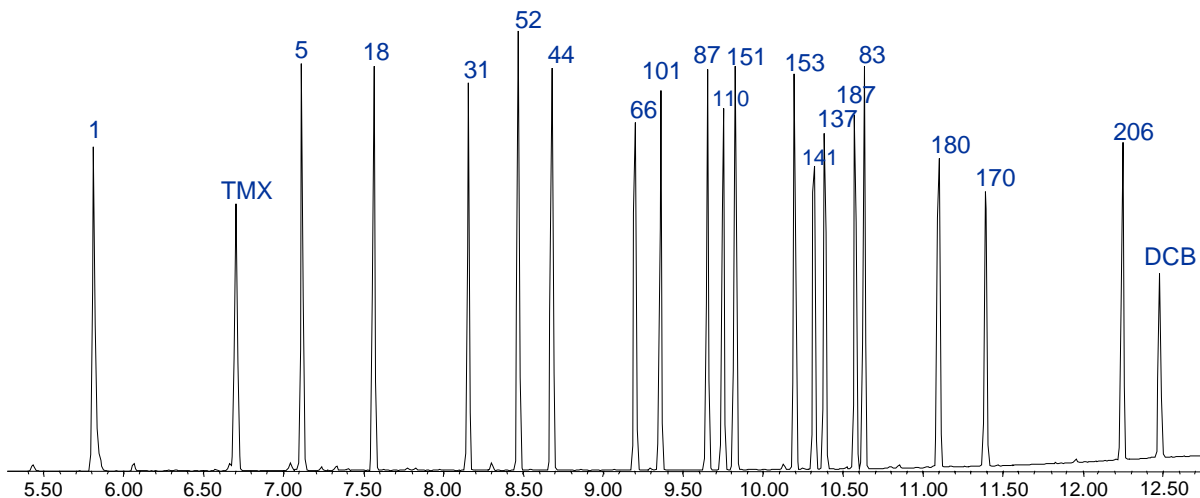
Oven: **100°C for 0.8 min**
100° to 340°C at 20°/min
340°C for 2.2 min

Carrier: Helium, 36 cm/sec at 100°C
constant flow mode

Injection: 275°C, Splitless 0.8 min

Detector: HP 5973 MSD,
300°C transfer line temp,
full scan of m/z 50-500

Sample: 1.0 μ L of a 20 ng/ μ L mixture



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K_c and Temperature

$$K_c = \frac{\text{conc. of solute in stationary phase}}{\text{conc. of solute in mobile phase}}$$

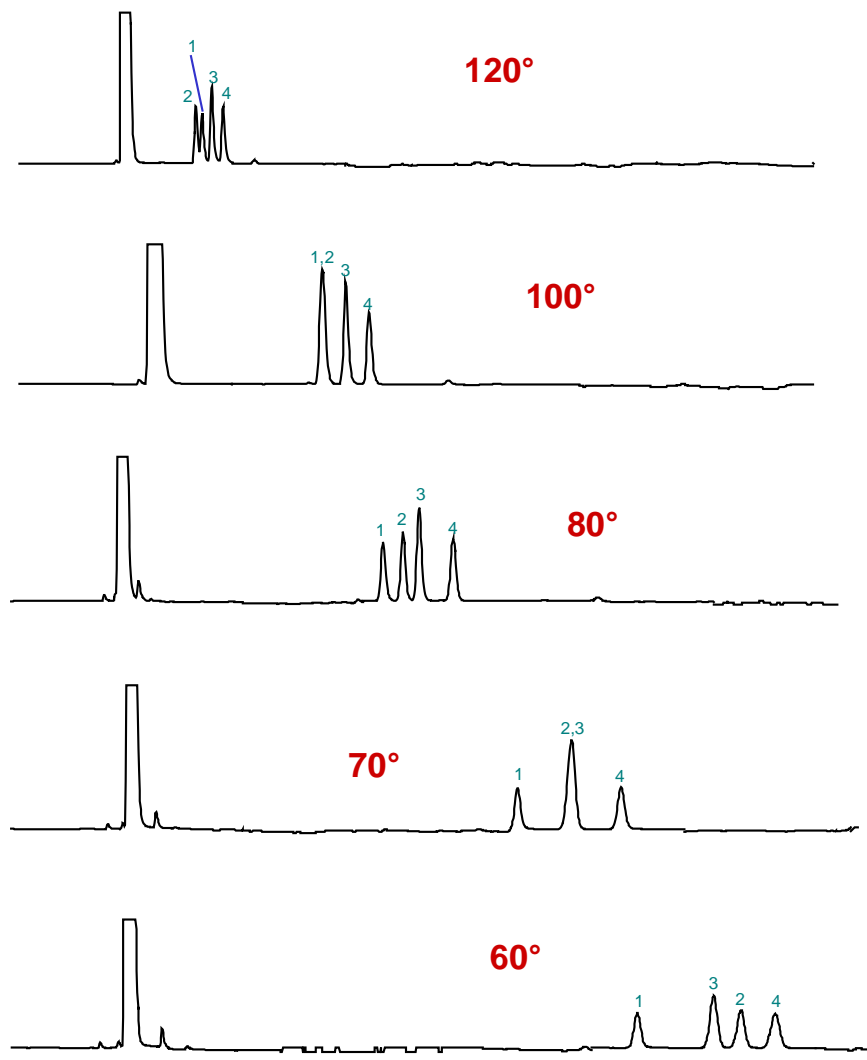
- K_c decreases with an increase in temperature
- Each solute's K_c may change at it's own rate



DB-WAX

Temperature Dependence

1. α -Terpinene
2. Dodecane
3. Limonene
4. 1,8-Cineole

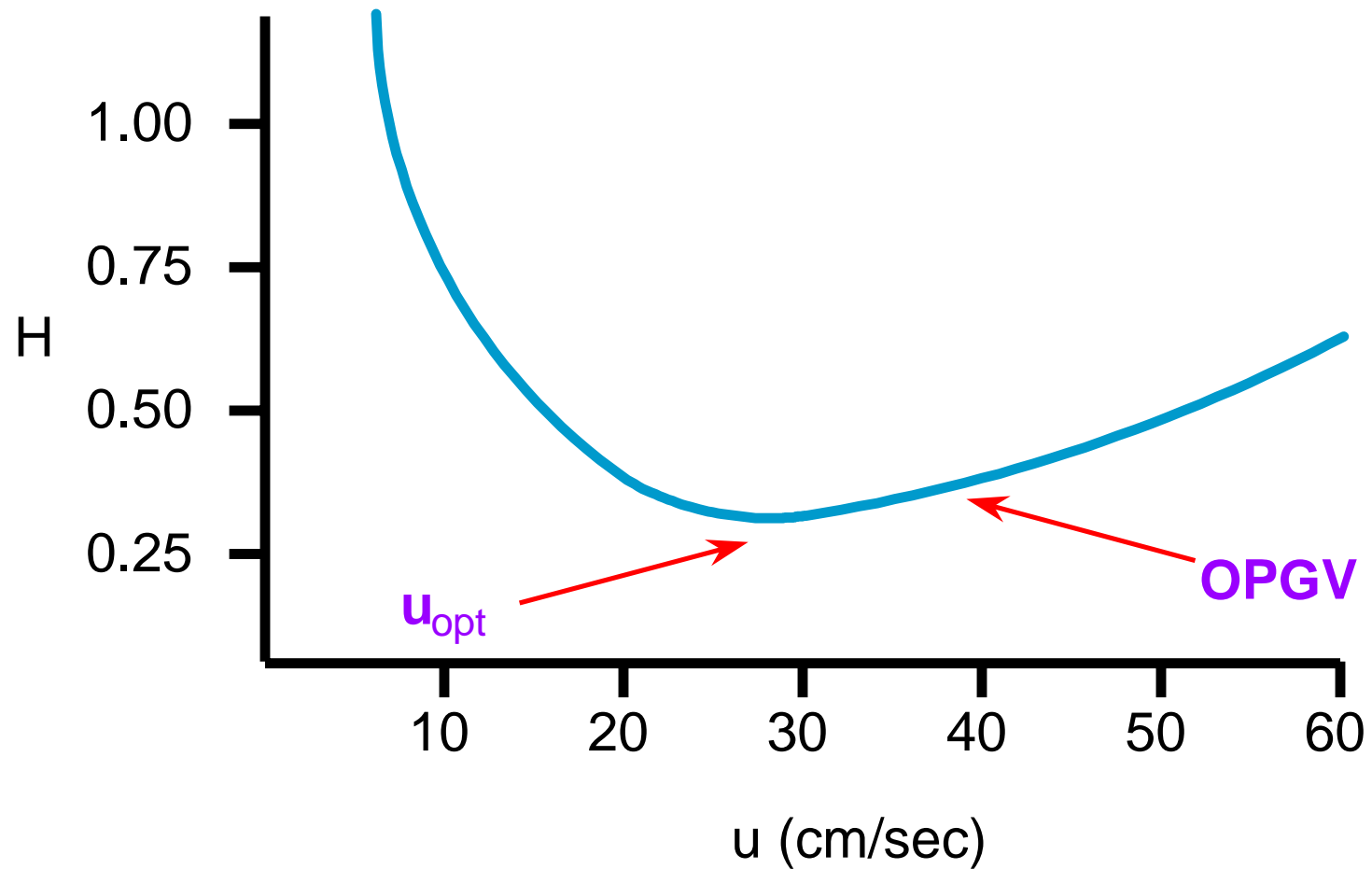


Carrier Gas Type and Linear Velocity



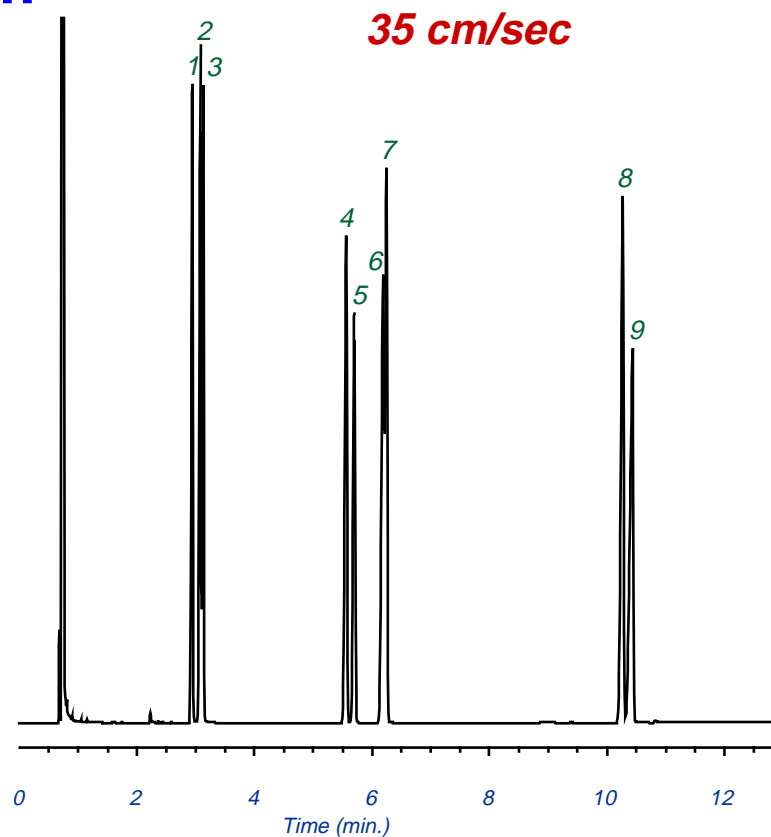
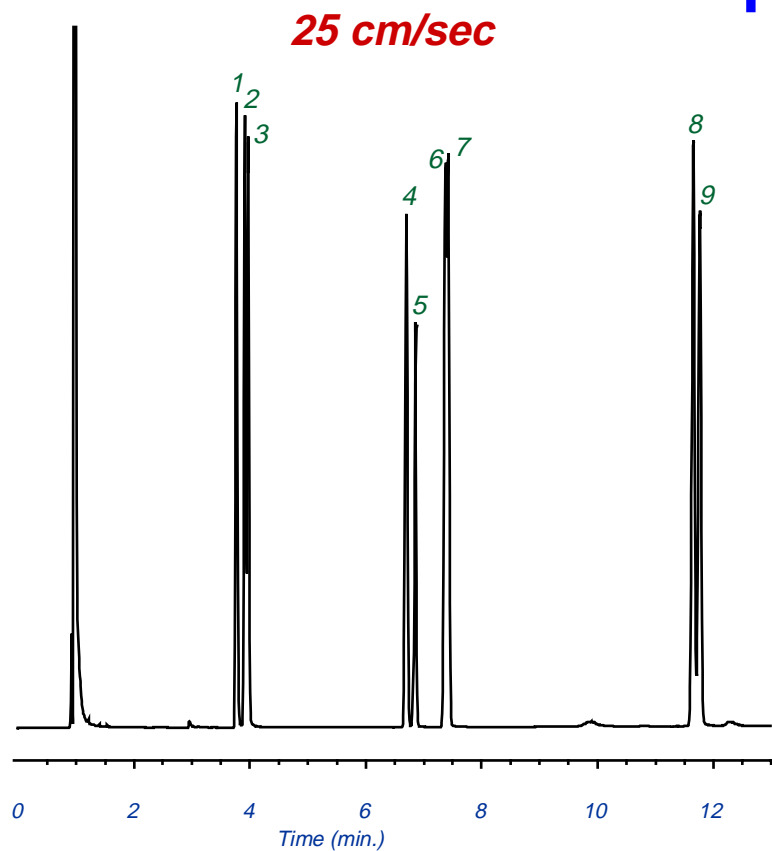
Carrier Gas

Van Deemter Curve



Carrier Gas Linear Velocity

Helium



DB-1, 15 m x 0.25 mm I.D., 0.25 μ m
50°C for 2 min, 50-110°C at 5°/min

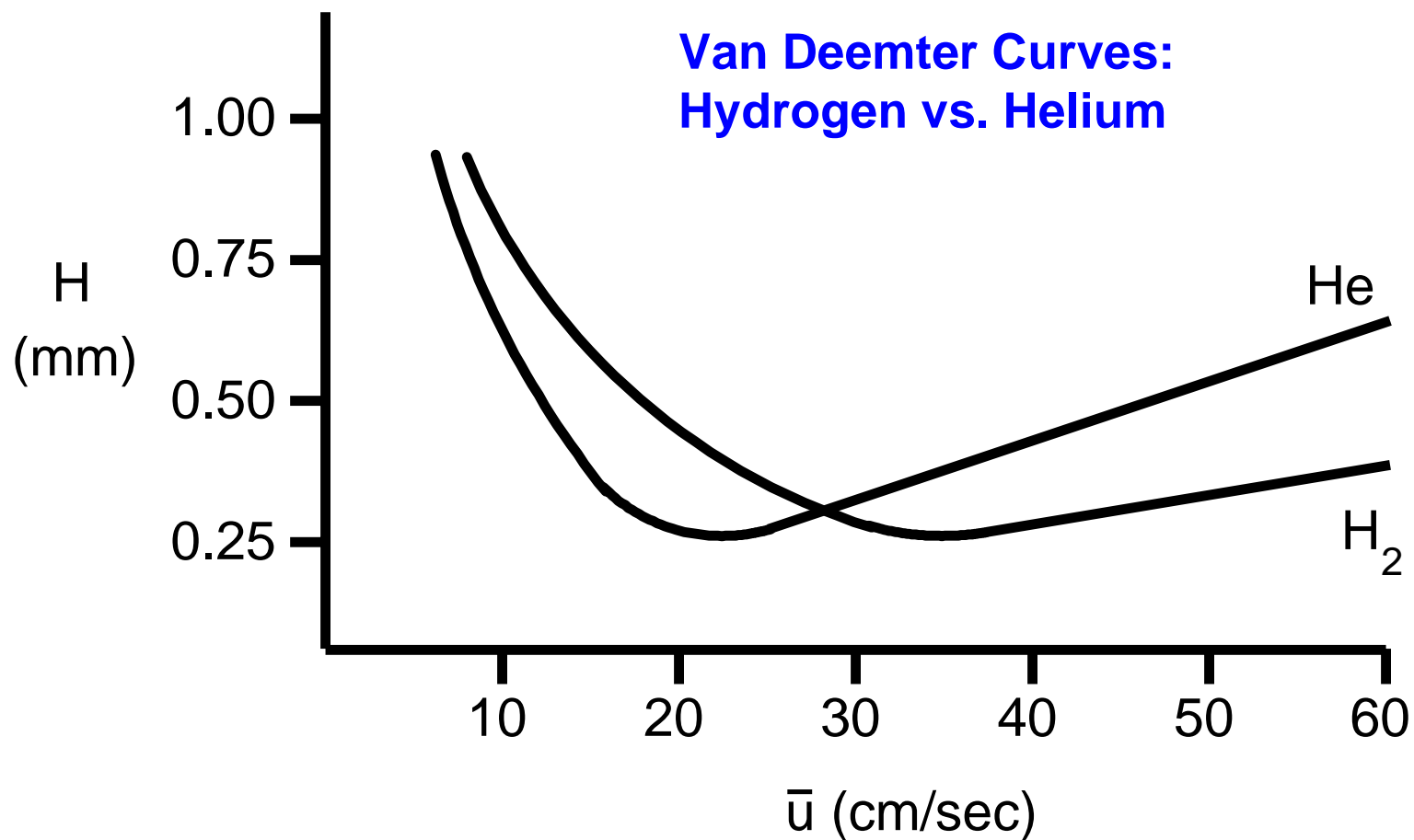


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Slide 24

Carrier Gas Type

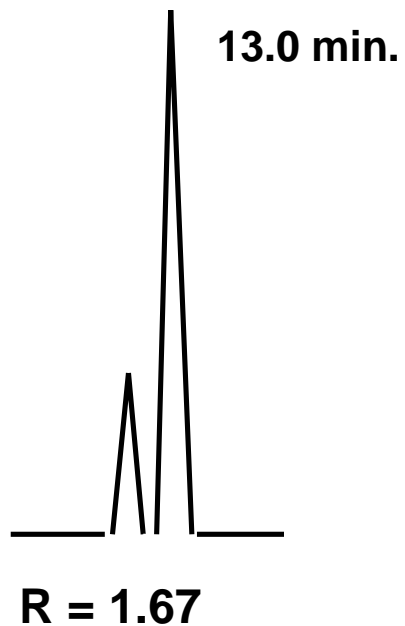


Hydrogen vs. Helium

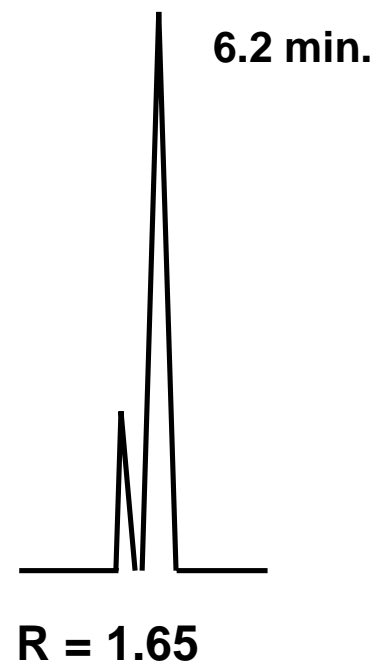
SE-52
15m x 0.25mm
150°C isothermal

Compounds:
C17
Pristane

Helium
23.2 cm/sec



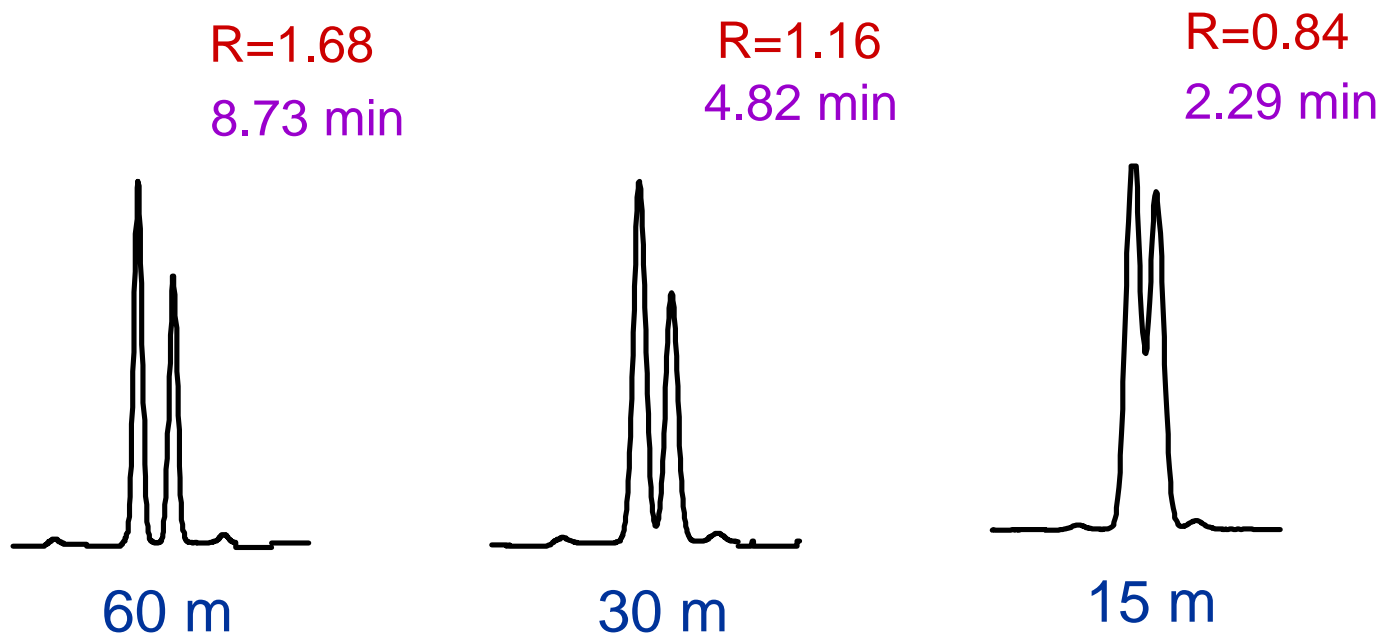
Hydrogen
48 cm/sec



Optimize Column Dimensions



Column Length Resolution and Retention 210°C isothermal

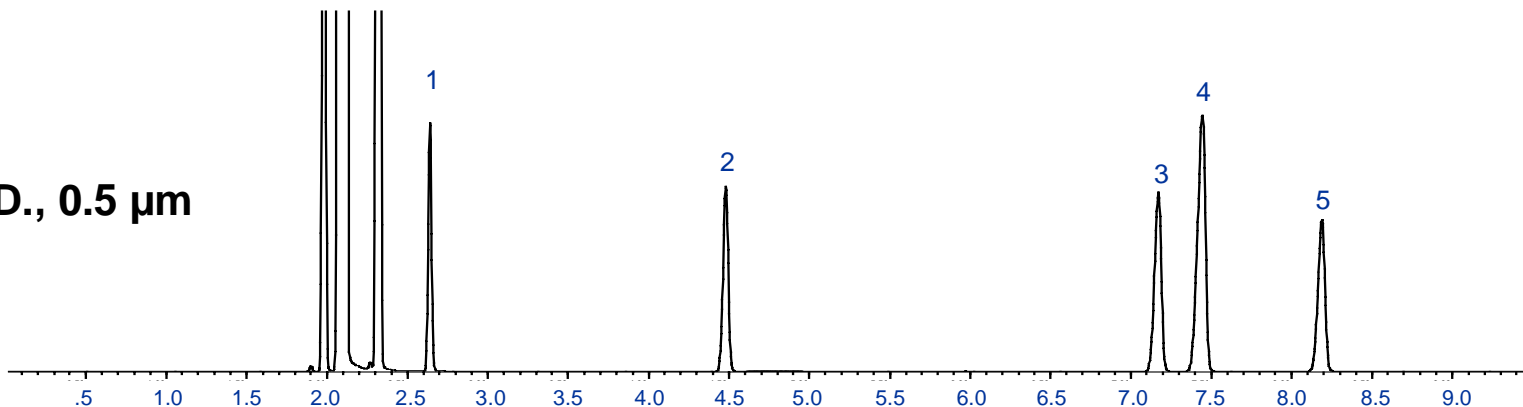


Resolution is proportional to square root of length
Isothermal: Retention is proportional to length
Temperature program: 1/3-1/2 of isothermal values

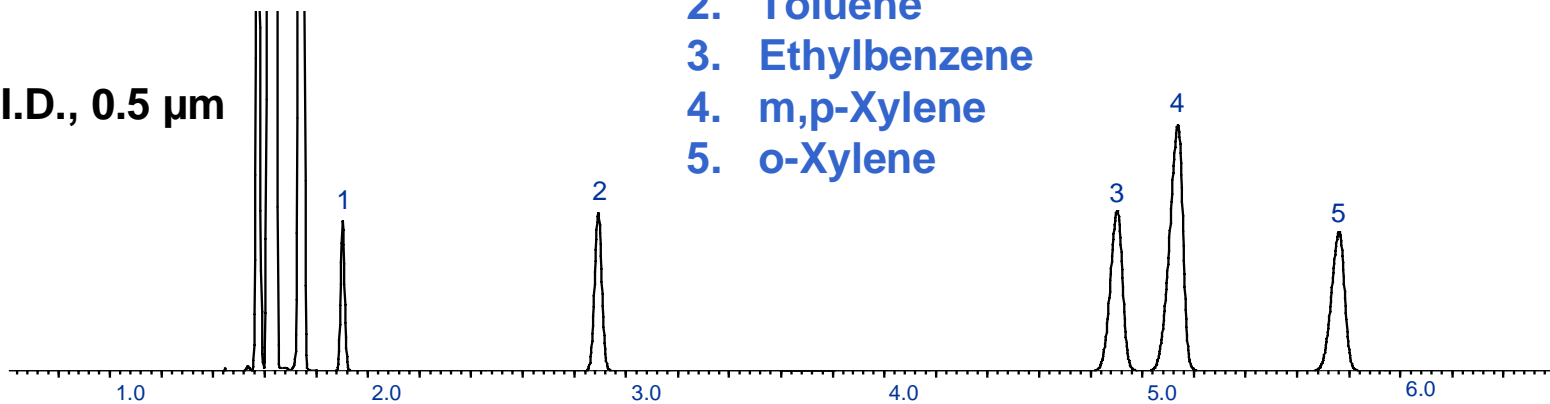


Decreasing Column Length

DB-5
30 m
0.53 mm I.D., 0.5 μ m



DB-5
15 m
0.53 mm I.D., 0.5 μ m



1. Benzene
2. Toluene
3. Ethylbenzene
4. m,p-Xylene
5. o-Xylene

BTEX

Carrier: Helium, 36 cm/sec at 40°C

Oven: 40°C for 3 min, 5°/min to 100°C



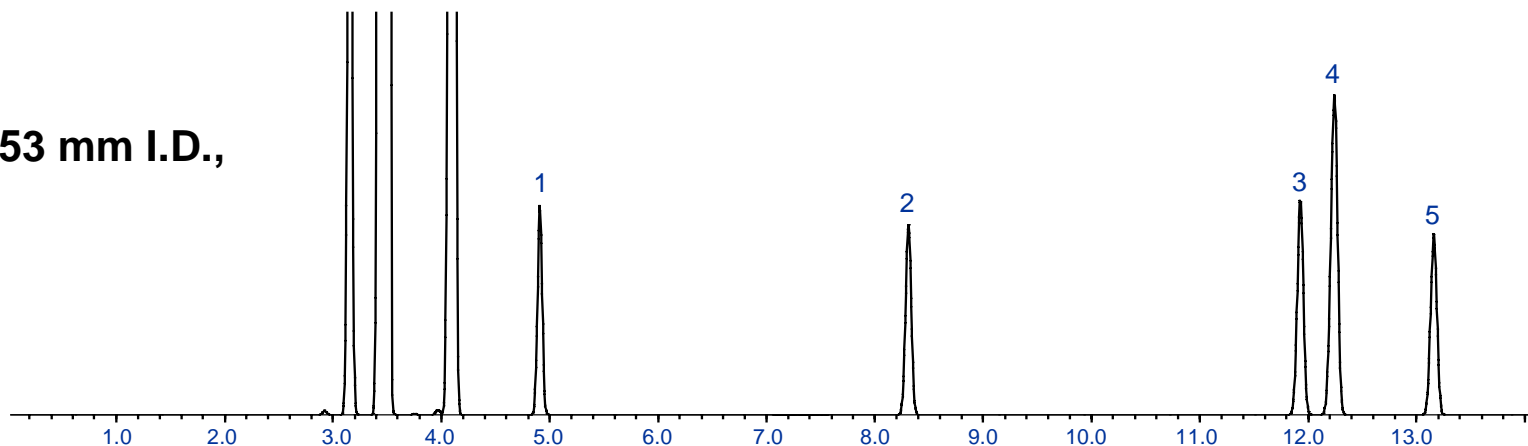
Agilent Technologies

Dial 1-816-650-0621 for e-Seminar Audio

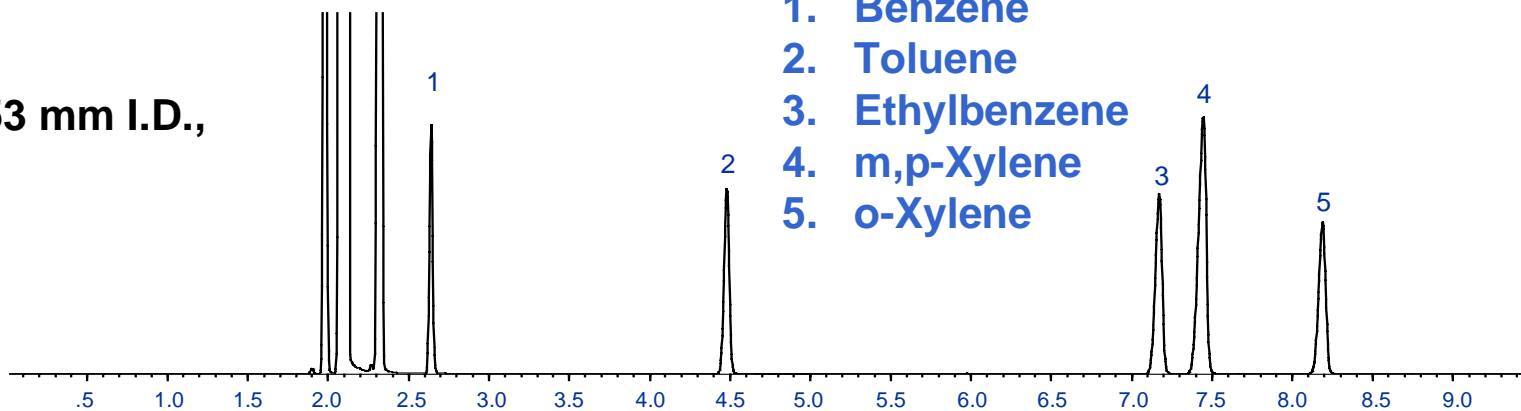
Slide 29

Decreasing Film Thickness

DB-5
30 m, 0.53 mm I.D.,
1.5 μm



DB-5
30 m, 0.53 mm I.D.,
0.5 μm



1. Benzene
2. Toluene
3. Ethylbenzene
4. m,p-Xylene
5. o-Xylene

BTEX

Carrier: Helium, 36 cm/sec at 40°C

Oven: 40°C for 3 min, 5°/min to 100°C



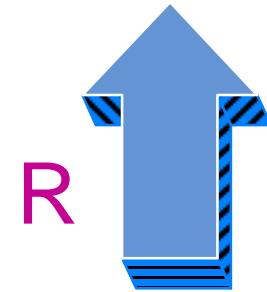
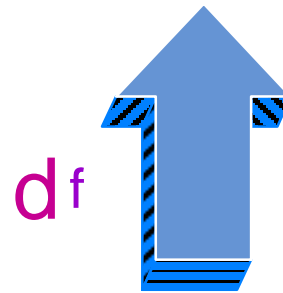
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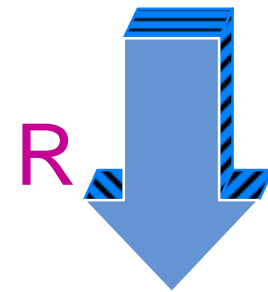
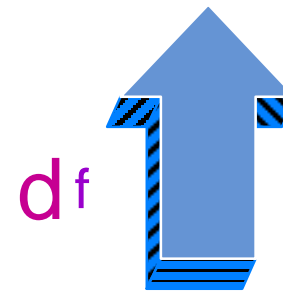
Slide 30

Effect of Film Thickness on Resolution

When solute $k < 5$



When solute $k > 5$



Column Diameter

Retention: Same film thickness

I.D. (mm)	Retention Change (k)
-----------	----------------------

0.18	1.39
------	------

0.20	1.25
------	------

0.25	1.00
------	------

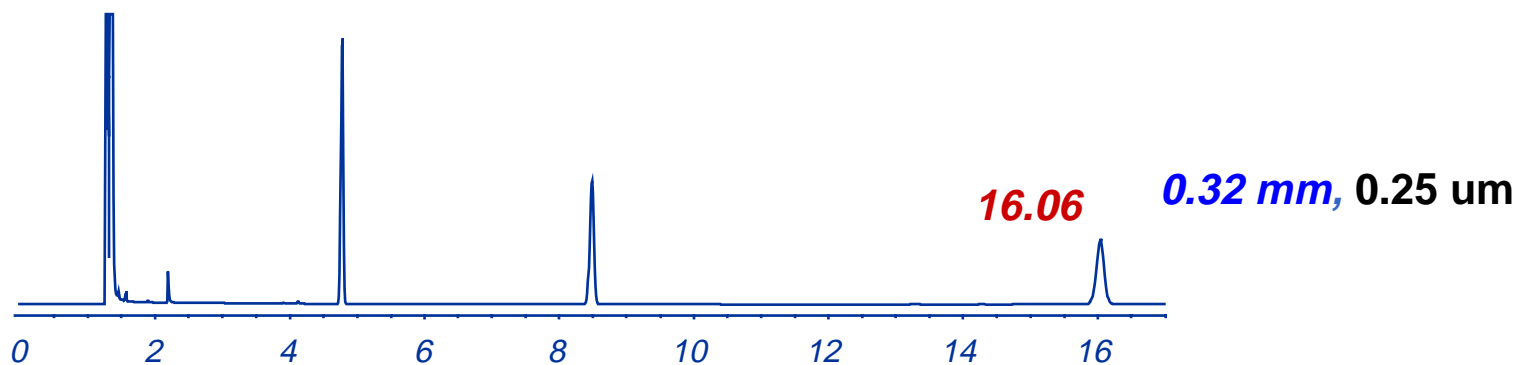
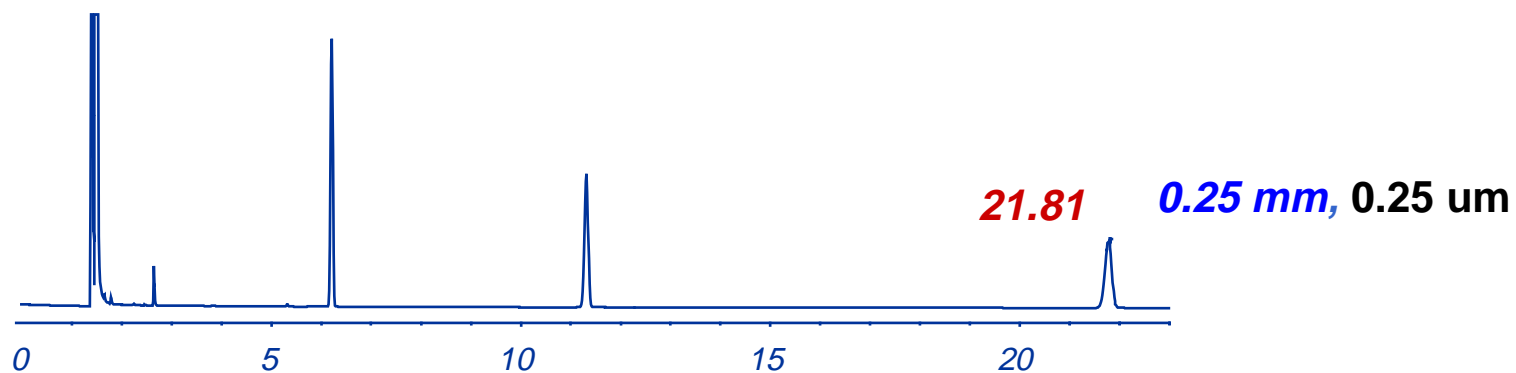
0.32	0.78
------	------

0.53	0.47
------	------

Normalized to 0.25mm



Decrease Diameter Effect on Retention



DB-1, 30 m, 0.25 um
80°C isothermal, He at 37 cm/sec
C10, C11, C12



Distribution Constant

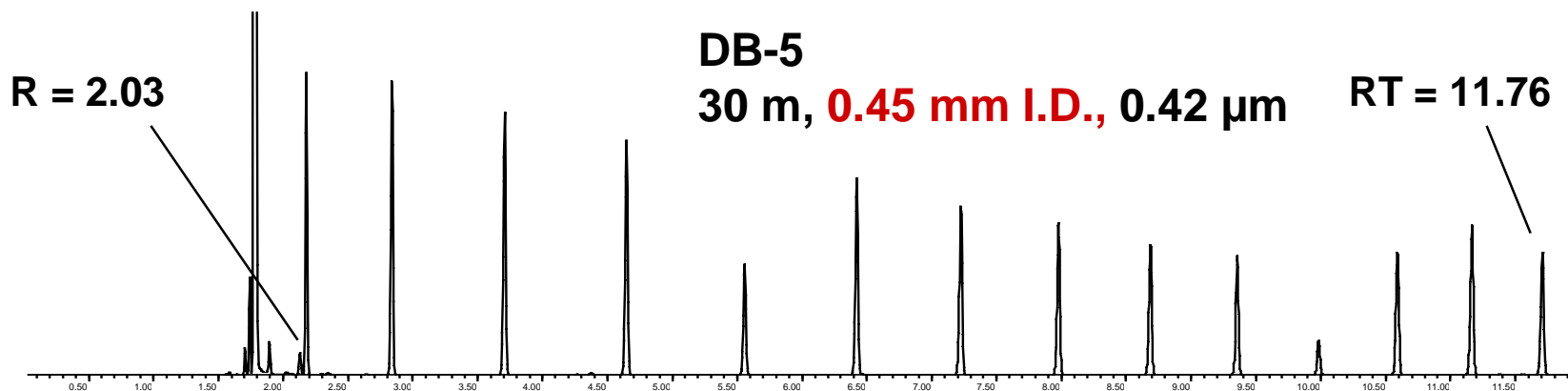
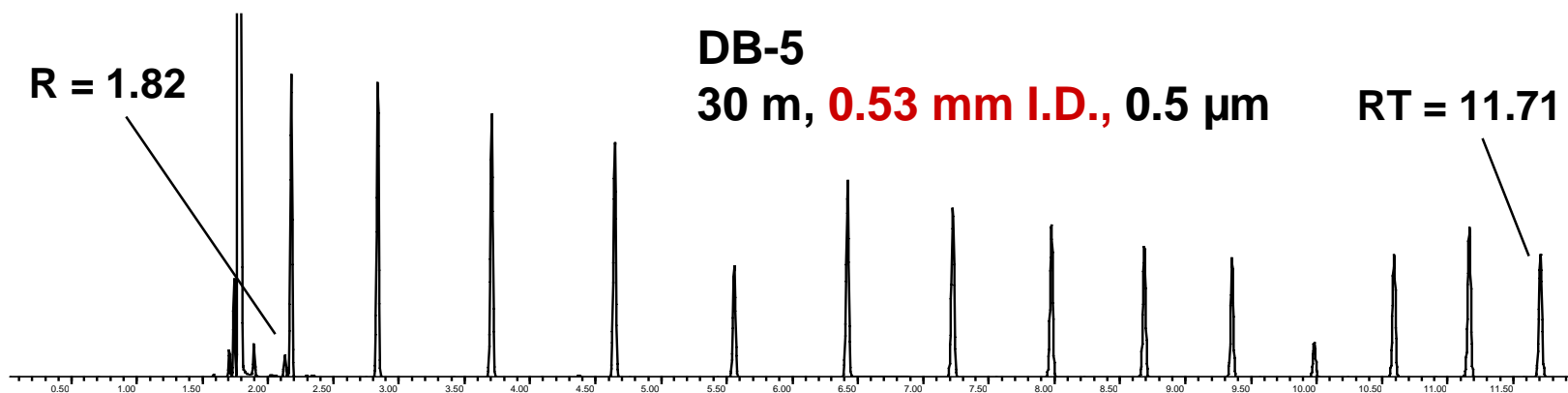
K_C

$$K_C = k\beta$$

$$k = \frac{t_r'}{t_m} \quad \beta = \frac{r}{2d_f}$$



Decrease Diameter Phase Ratio Held Constant



C₇ - C₂₀
Carrier: Helium, 36 cm/sec at 40°C
Oven : 60°C for 1 min, 20°/min to 300°C



Column Diameter Theoretical Efficiency

I.D. (mm)	N/m
0.10	11905
0.18	6666
0.20	5941
0.25	4762
0.32	3717
0.53	2242

k = 5



Decrease Diameter

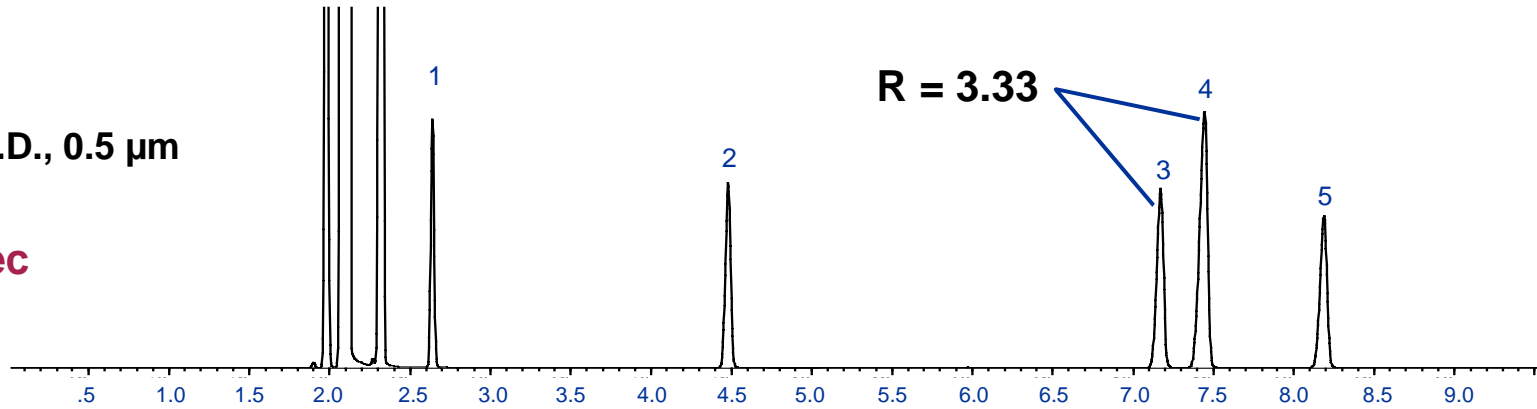
- **Small changes**
 - **examples: 0.53 mm to 0.45 mm**
0.25 mm to 0.20 mm
- **Extreme changes**
 - **Using short microbore columns: $\leq 0.1\text{mm}$**



Decrease Diameter Adjust Linear Velocity

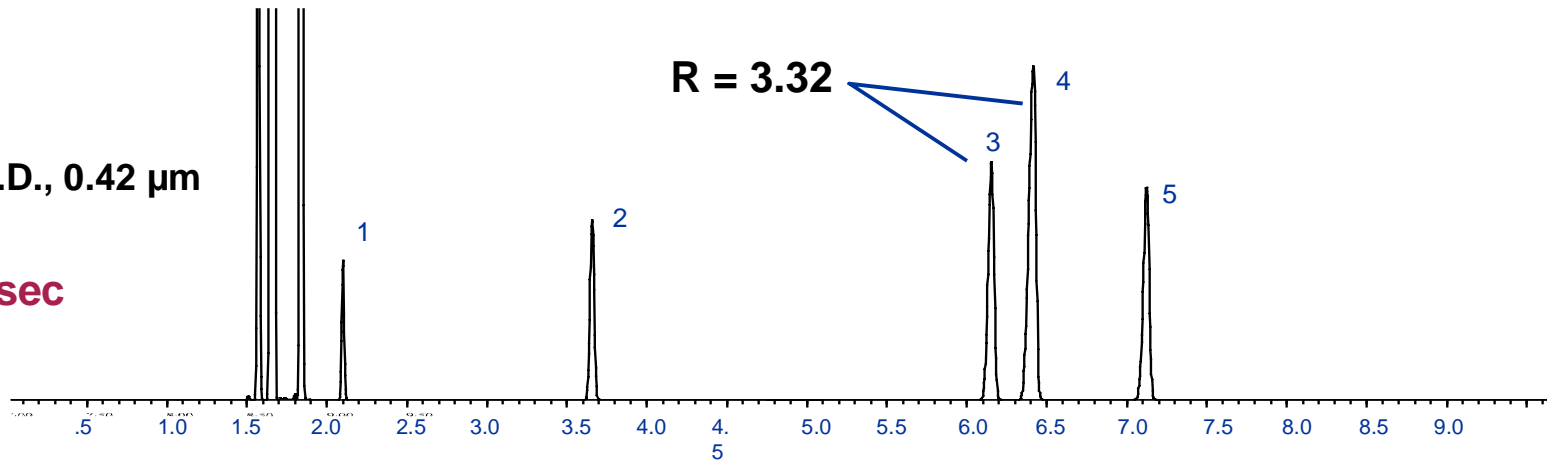
DB-5
30 m,
0.53 mm I.D., 0.5 μm

36 cm/sec



DB-5
30 m,
0.45 mm I.D., 0.42 μm

45.9 cm/sec



BTEX

Carrier: Helium

Oven : 40°C for 3 min, 5°/min to 100°C

Dial 1-816-650-0621 for e-Seminar Audio



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Decrease Diameter Small Change - adjust conditions

Column: DB-502.2

105m x 0.53mm x 3.0 µm,

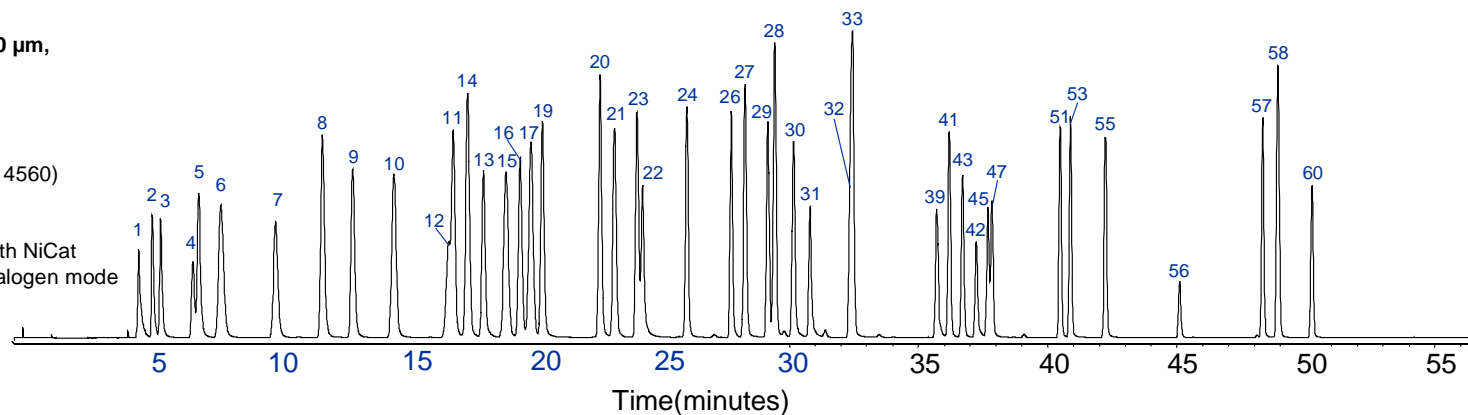
Oven: 35°C for 10 min,
35-200°C at 4°C/min
200°C for 5 min

Carrier: Helium at 10 ml/min
Injector: Purge and trap (O.I.A 4560)

Trap: Tenax/Silica gel/CMS

Desorb: 200°C for 0.6 min

Detector B: ELCD (O.I.A 4420) with NiCat
reaction tube in the halogen mode



Column: DB-502.2

75m x 0.45mm x 2.55 µm,

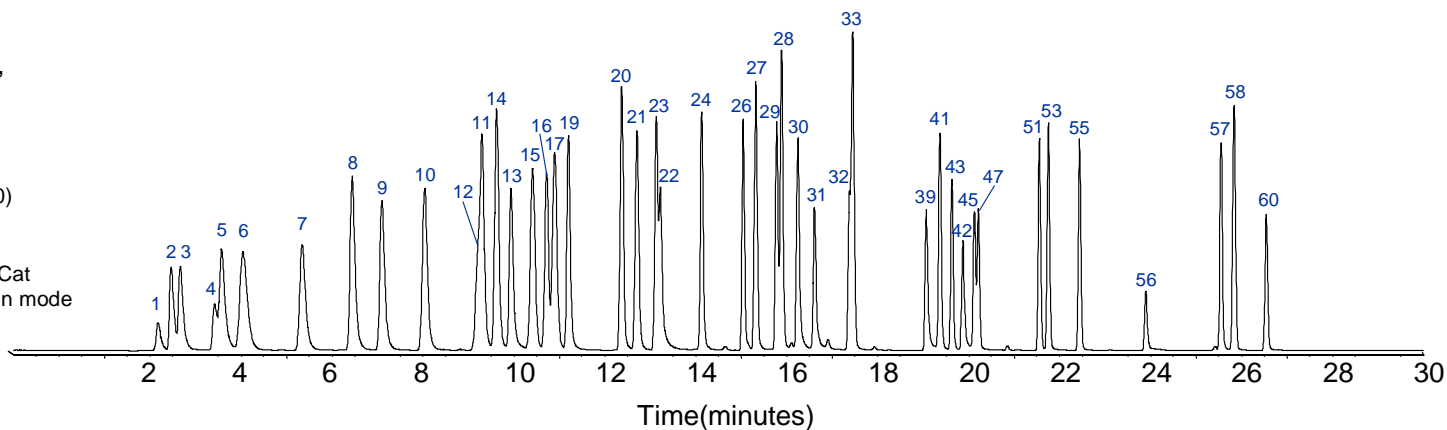
Oven: 35°C for 6 min,
35-200°C at 8°C/min
200°C for 3.5 min

Carrier: Helium at 10 ml/min
Injector: Purge and trap (O.I.A 4560)

Trap: Tenax/Silica gel/CMS

Desorb: 200°C for 0.6 min

Detector B: ELCD (O.I.A 4420) with NiCat
reaction tube in the halogen mode



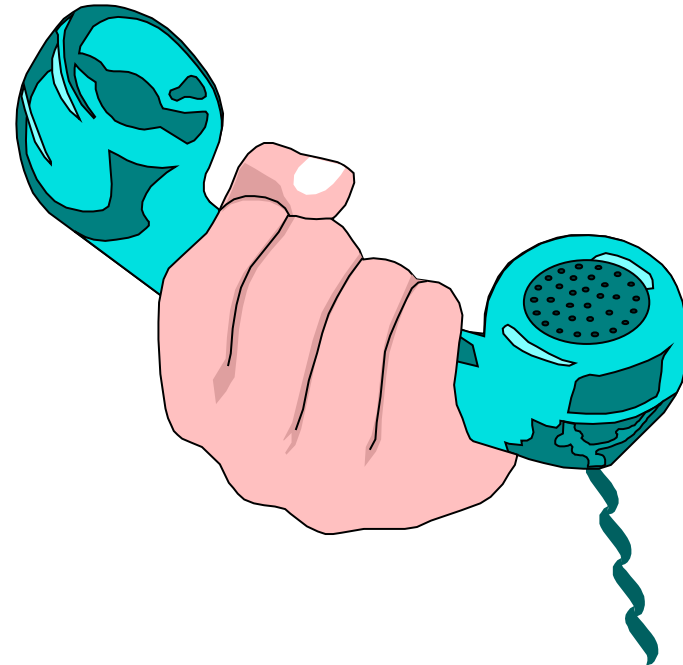
Extreme Diameter Changes

- **Shorten column length to decrease run time**
- **Increase plates/meter by decreasing column diameter**
- **For similar retention and selectivity keep the stationary phase and phase ratio**
($\beta = r/d_f$) the same.



Break

- For Questions and Answers
- Press *1 on Your Phone to
- Ask a Question



Considerations of using 0.1mm ID Columns

- **Carrier Gas**
- **Temperature Program**
- **Injection efficiency**
- **Data system and detectors**
- **Working Range**

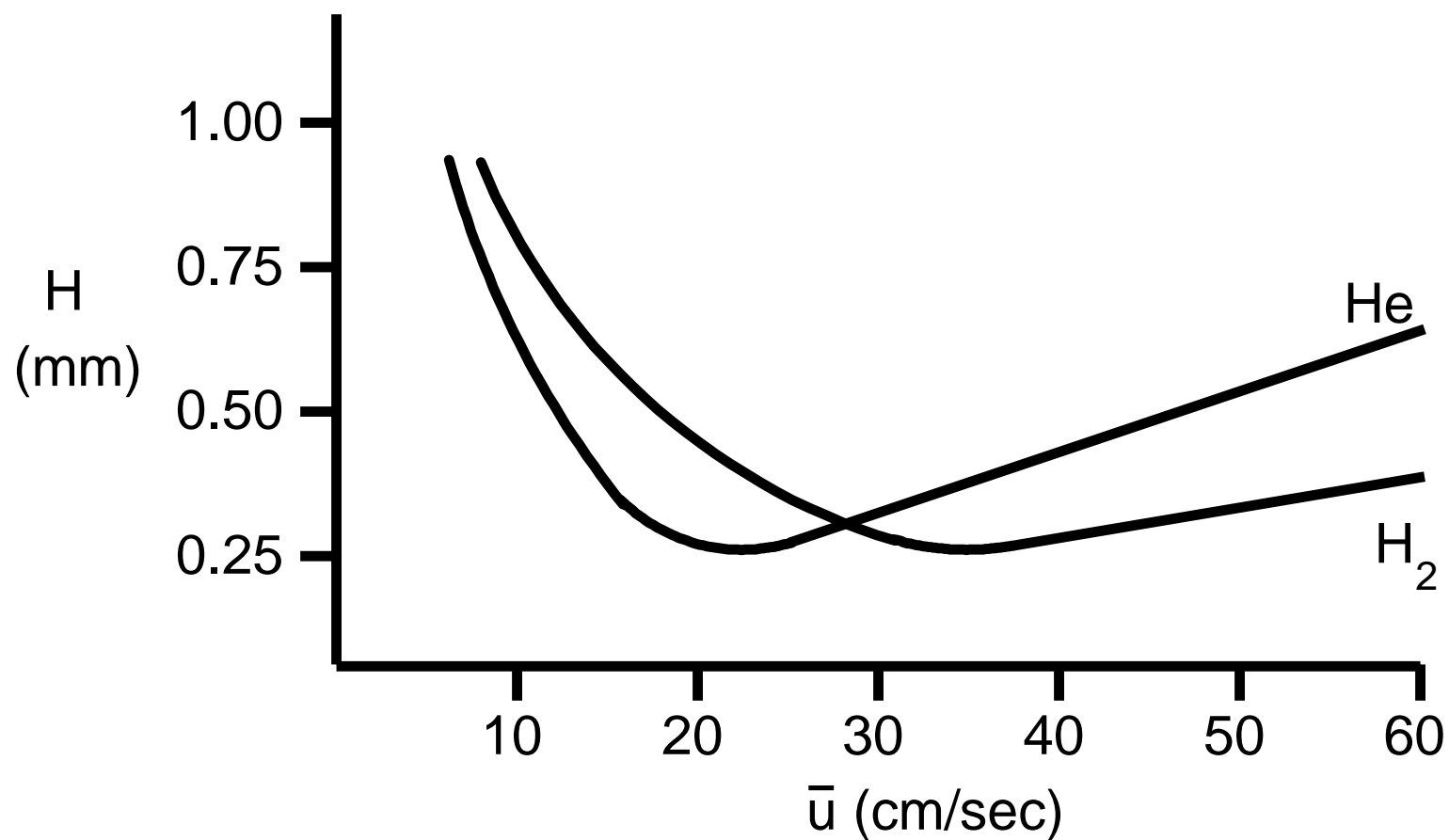


Carrier Gas

- **Hydrogen is the accepted carrier gas for fast GC analysis**
- **Fast optimal linear velocity**
- **Lower head pressure requirements**

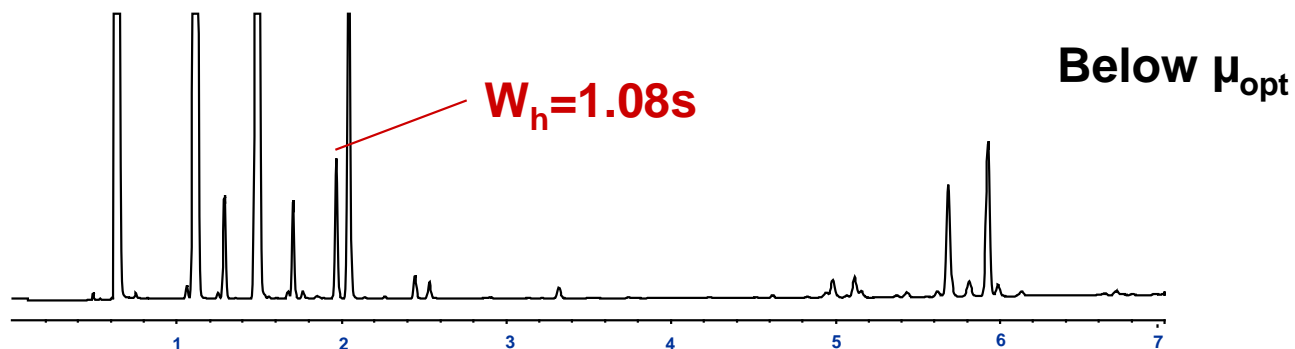


Van Deemter Curves: Hydrogen vs. Helium

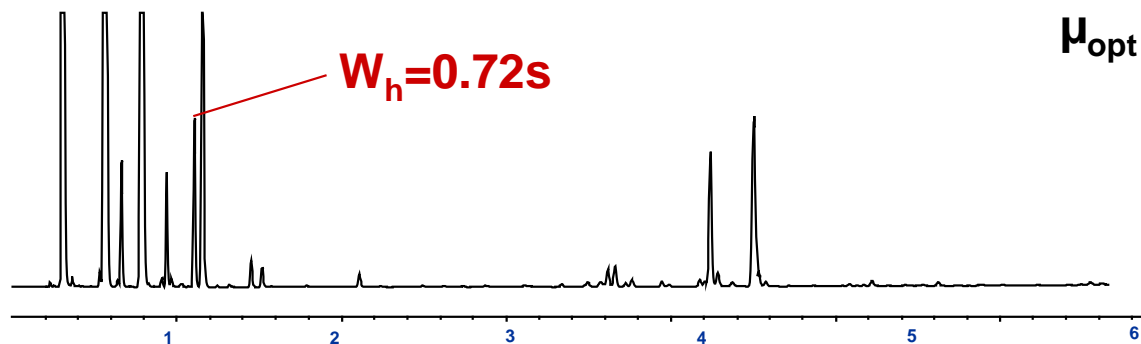


Turpentine DB-WAX

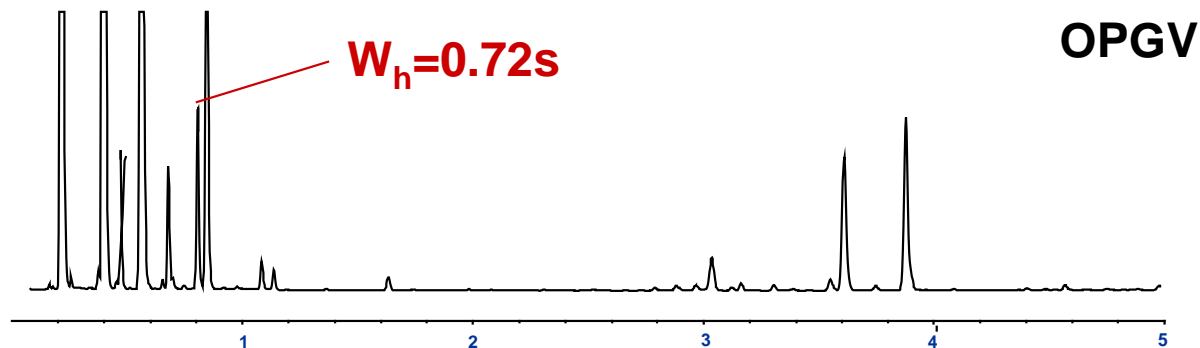
10 m x 0.10 mm, 0.2 μ m
70° to 180°C at 15°/min
H₂, 30 cm/sec at 70°



10 m x 0.10 mm, 0.2 μ m
70° to 180°C at 15°/min
H₂, 65 cm/sec at 70°



10 m x 0.10 mm, 0.2 μ m
70° to 180°C at 15°/min
H₂, 95 cm/sec at 70°



Pressure Considerations: 0.10 ID

Hydrogen

10m	Velocity	Split Ratio	Split Flow	Column Flow	Head Pressure
μ_{opt}	65	300	204	0.68	33.5
OPGV	94	300	387	1.29	50.1

Helium

10m	Velocity	Split Ratio	Split Flow	Column Flow	Head Pressure
μ_{opt}	41	300	153	0.51	43.3
OPGV	59	300	394	0.98	64.5



K_c and Temperature

- K_c of analytes must be maintained
- Temperature programs must be accurately scaled to maintain relative analyte retention



Method Translation Software

- **Tool allowing GC methods to be translated to different conditions & maintain selectivity/resolution**
 - new column configuration
 - different carrier gas
 - faster separation
- **Translates:**
 - inlet Pressure, temp program, hold times
- **Benefits**
 - reduces methods development time
 - help assess if GC method compatible with HW



Method Translation Software

GC Method Translation

Criterion: Translate Only Best Efficiency Fast Analysis None **Speed gain: 4.43545**

	Original Method	Translated Method																																				
Column																																						
Length, m	100.0	<input type="checkbox"/> 40.00																																				
Internal Diameter, μm	250.0	<input type="checkbox"/> 100.0																																				
Film		<input type="radio"/> Unlock																																				
Thickness, μm	0.500	<input type="radio"/> 0.200																																				
Phase Ratio	125.0	<input checked="" type="radio"/> 125.0																																				
Carrier Gas	Helium	<input type="checkbox"/> Hydrogen																																				
Enter one Setpoint																																						
Head Pressure, psi	40.000	85.242																																				
Flow Rate, mLn/min	1.7619	0.8810																																				
Outlet Velocity, cm/sec	62.33	194.77																																				
Average Velocity, cm/sec	23.77	42.17																																				
Hold-up Time, min	7.01259	1.58103																																				
Outlet Pressure (absolute), psi	14.696	<input type="checkbox"/> 14.696																																				
Ambient Pressure (absolute), psi	14.696	<input type="checkbox"/> 14.696																																				
Oven Temperature 3-ramp Program																																						
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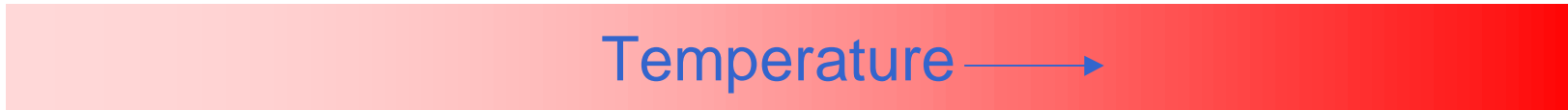


Temperature Programming

30m, 0.25mm ID

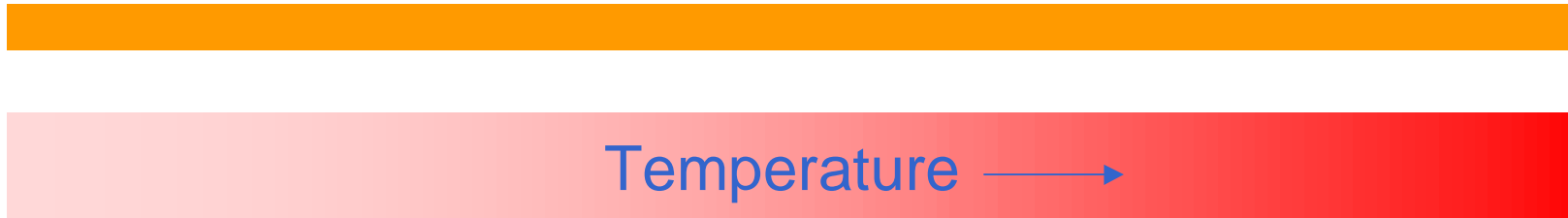


10m, 0.1mm ID

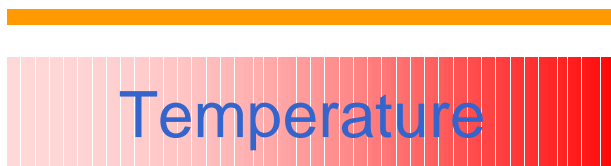


Temperature Programming

30m, 0.25mm ID



10m, 0.1mm ID



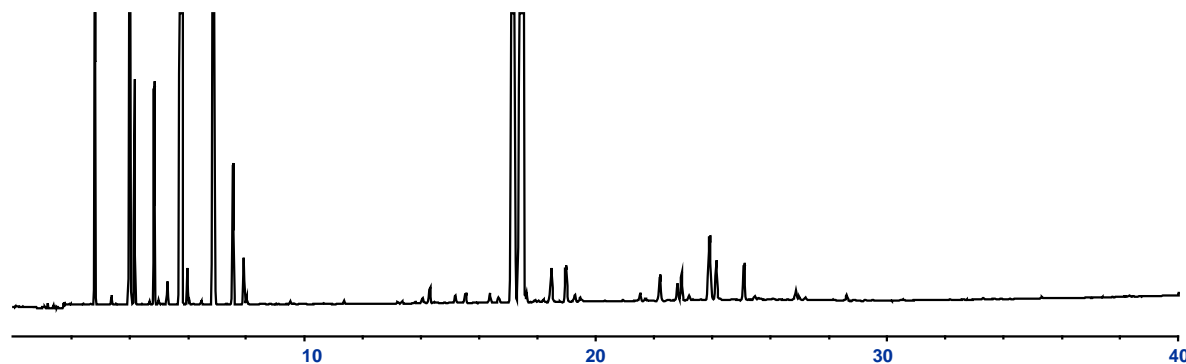
Temperature program must be modified to give same temperature of elution (i.e. faster ramps, shorter hold times)



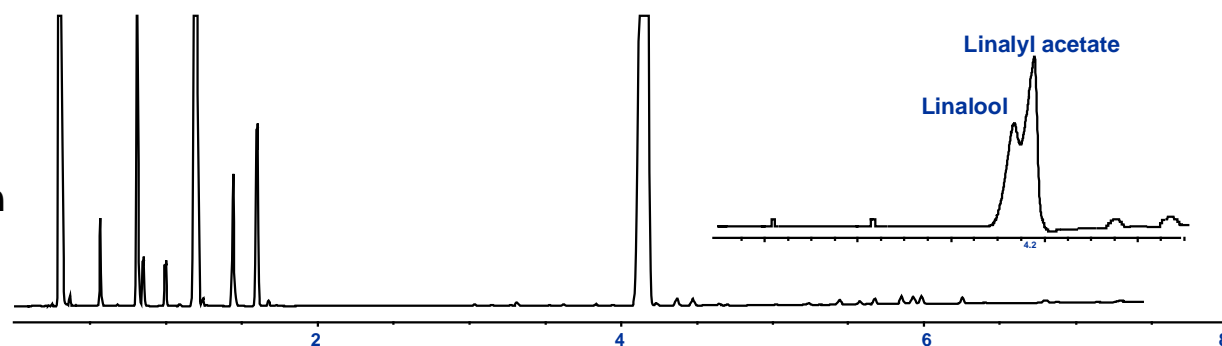
Bergamot Oil

DB-WAX

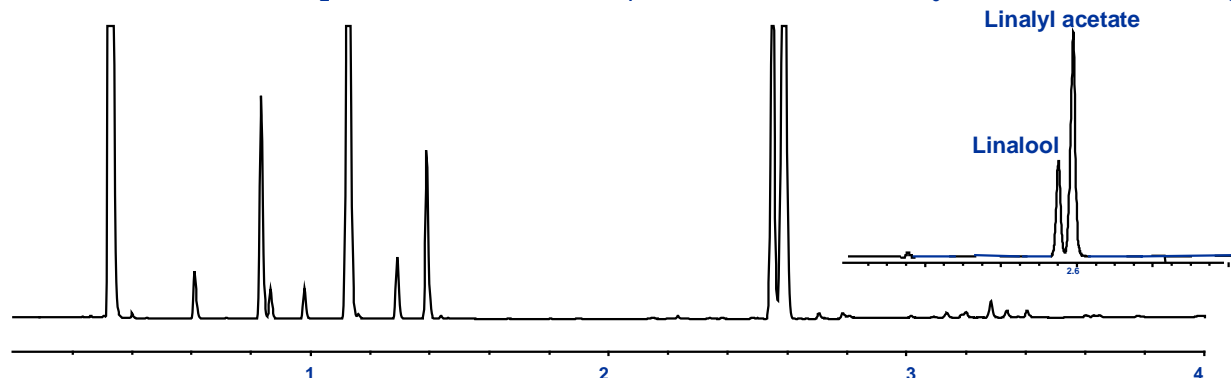
30 m x 0.25 mm, 0.5 μ m
70° to 200°C at 3°/min
H₂, 45 cm/sec at 70°



10 m x 0.10 mm, 0.2 μ m
70° to 200°C at 10.4°/min
H₂, 65 cm/sec at 70°



10 m x 0.10 mm, 0.2 μ m
60° to 180°C at 30°/min
H₂, 65 cm/sec at 60°



Injector Efficiency

Injector Efficiency

Narrow columns generate narrow peaks

Injection band must be narrow to take advantage of the column efficiency



Injection Techniques

Split: high split ratio

Cold trapping



Data System Requirements

Narrow columns generate narrow peaks

0.5-5 second peak widths are common

Requires fast sample rate of detectors and data system



Detectors

FID - works well

NPD - works well

ECD - increase makeup, but very large dead volume

TCD - large volume issue

MS - scan speed

Area Counts Reduced

Scan rates- 50Hz for GC

12-20/sec scans for MS

Check your system



Working Range

$$W = Q_s \div Q_o$$

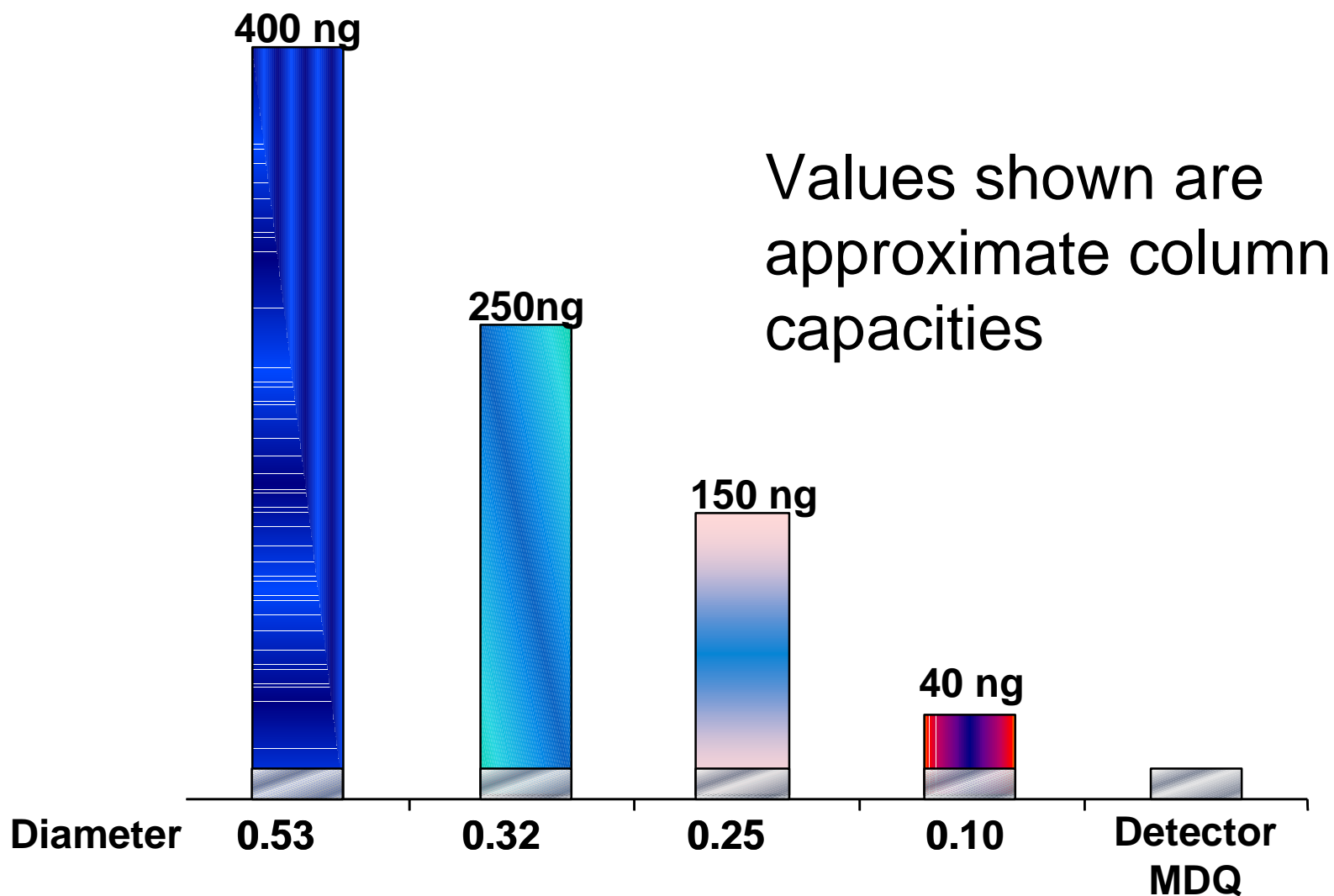
Q_s = maximum column capacity

Q_o = minimum amount that can be reliably detected

- **Column capacity is proportional to column diameter**
- **Column diameter will have little effect on detector sensitivity**

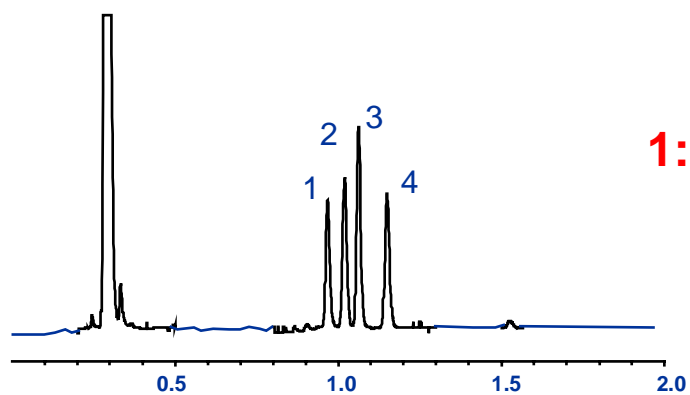


Working Range

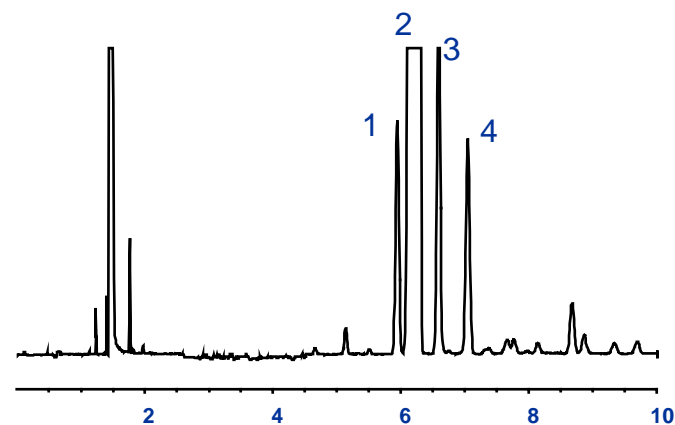
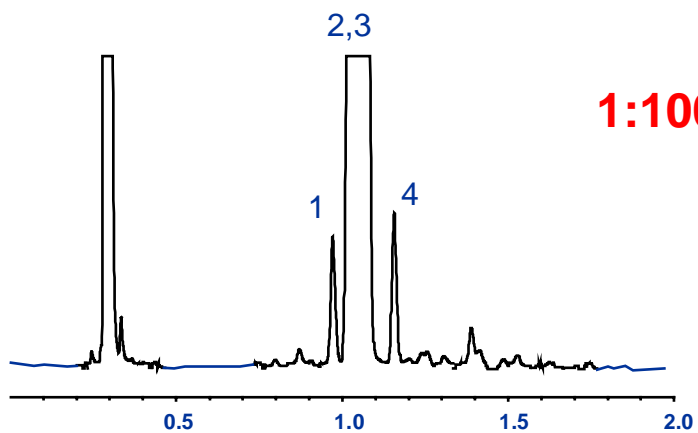
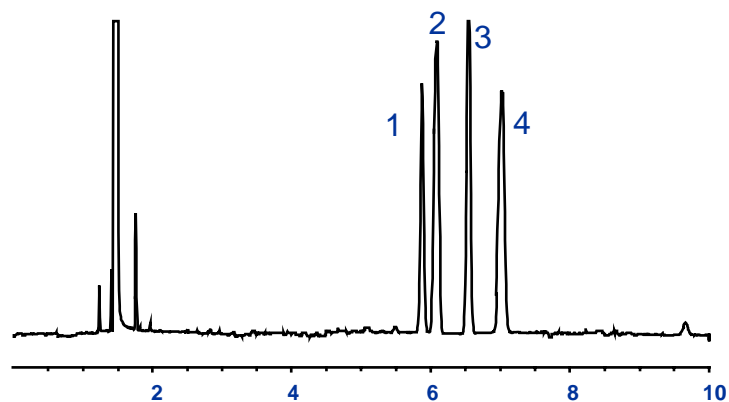


Capacity: Effect on Resolution

10 m x 0.1 mm, 0.2 μ m

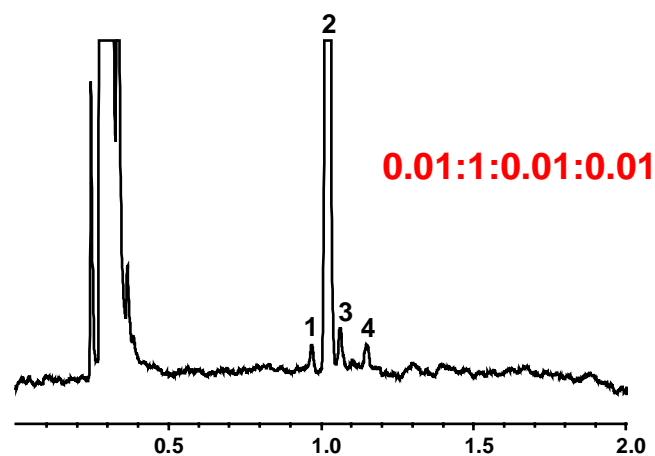
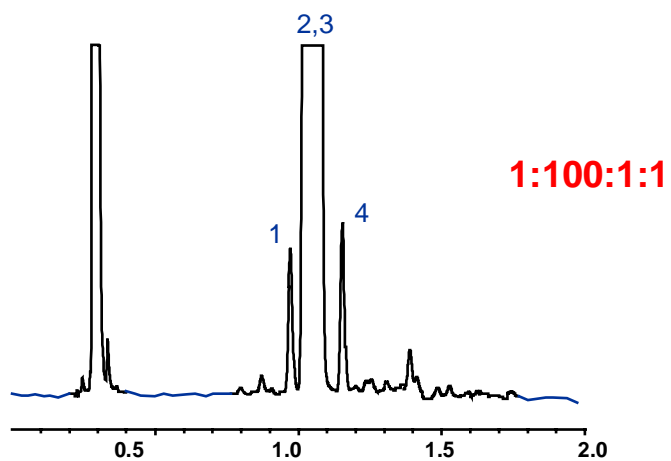
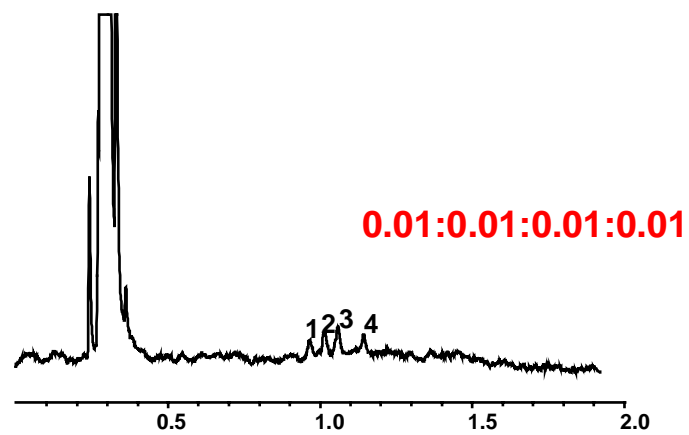
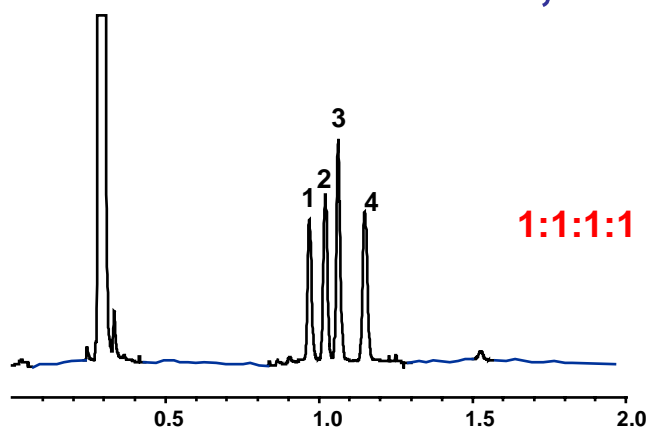


30 m x 0.25 mm, 0.5 μ m



Is Dilution the Solution?

10 m x 0.1 mm, 0.2 μ m



Instrument Requirements

- **High pressure capability**
- **Split Inlet**
- **Fast temperature ramping capability**
- **Fast detector scan or sample rate**



Remember to ask the right questions

- **What information do you need from your analysis?**
- **Do you have more baseline than you need between your peaks?**
- **Do you need to resolve all of the components?**
- **Does your instrument have the necessary capabilities?**



Remember the Variables for Shortening Analysis Time

- **Stationary Phase**
- **Temperature Programming**
- **Carrier Gas: type and linear velocity**
- **Shorten Column Length**
- **Decrease Film Thickness**
- **Decrease Internal Diameter**



Wrap-up E-Seminar Questions

**Thank you for attending Agilent e-Seminars.
Our e-Seminar schedule is expanding every
week. Please check our website frequently at:
www.agilent.com**

