

# Carrier Gases in Capillary GC

GC Columns and Consumables

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Application Scientist

January 15, 2008

# CARRIER GAS

## Mobile Phase

Carries the solutes down the column

Selection and velocity influences efficiency and retention time

Must be inert to solutes and stationary phase

Must be free of detectable contaminants

Must have a leak free and very precise pressure delivery system

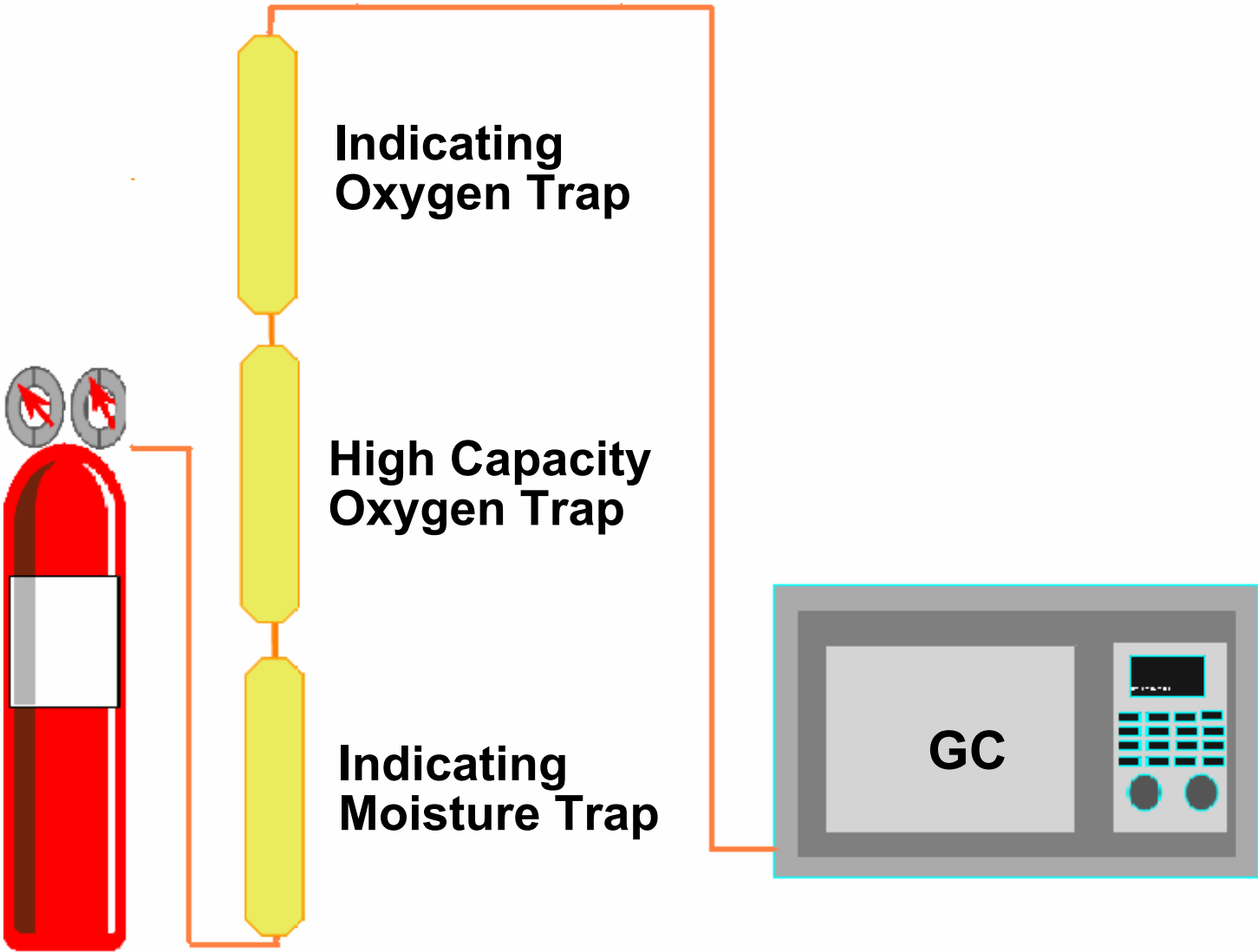
# COMMON CARRIER GASES

Nitrogen

Helium

Hydrogen

# Configurations for Carrier Gas Purifiers



# CARRIER GAS

Flow Rate (mL/min)

**"Volume"**

**Measurement:**

At column exit

Calculate

Electronic Pressure Control  
(EPC)

# CARRIER GAS

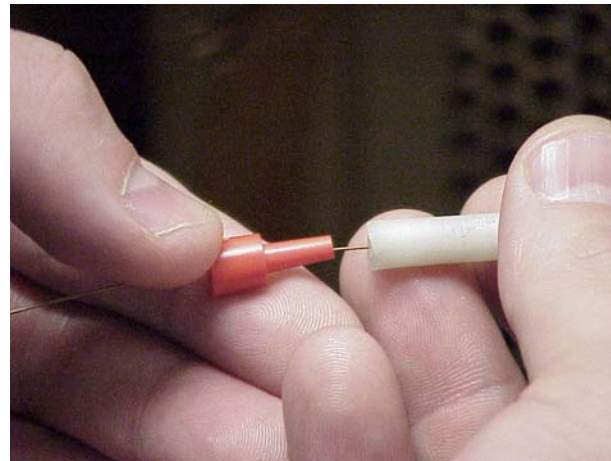
## Flow Rate (mL/min)

“Handy Gizmos” for Flow Measurement:

FID Flow Measuring Insert (p/n 19301-60660)



“Little Red Cap” (p/n 325-0506)



# CARRIER GAS

Average Linear Velocity (cm/sec)

"Speed"

$$\bar{u} = \frac{L}{t_m}$$

L = column length (cm)

$t_m$  = retention time of non-retained peak (sec)

# FLOW RATE CALCULATION

Provides average flow rate

$$F = \frac{\pi r^2 L}{t_m}$$

$r$  = column radius (cm)

$L$  = column length (cm)

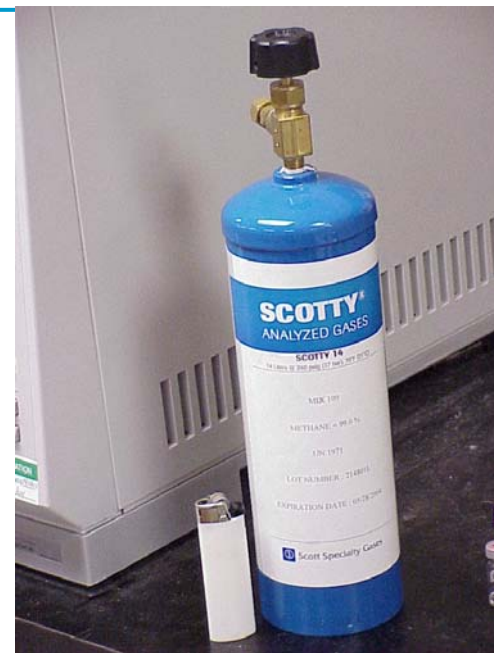
$t_m$  = retention time of a non-retained peak (min)



# NON-RETAINED COMPOUNDS

Detector	Compound
FID	Methane, Butane
TCD, MS	Methane, Butane, Air
ECD	Vinyl chloride, SF6
	Methylene Chloride (vapors)*
NPD	Acetonitrile (vapors)*
PID, ELCD	Vinyl chloride

\* *at elevated temperatures*



# CARRIER GAS

## Average Linear Velocity Calculation

$$t_m = \frac{L}{\bar{u}}$$

L = column length (cm)

$t_m$  = retention time of non-retained peak (sec)

$\bar{u}$  = desired average linear velocity (cm/sec)

# CARRIER GAS

## Average Linear Velocity Calculation

$$t_m = \frac{L}{\bar{u}}$$

$$t_m = \frac{3000 \text{ cm}}{32 \text{ cm/sec}} = 93.8 \text{ sec} = 1.56 \text{ min}$$

**$t_m$  = retention time of non-retained peak (sec)**

**$L$  = 30 meters = 3000 cm**

**$\bar{u}$  = 32 cm/sec**

# Figuring Carrier Gas Flow Rate – the easy way

**USER  
CONTRIBUTED SOFTWARE**

**GC Pressure/Flow  
Calculator Software**

The screenshot shows the 'Column Pressure/Flow Calculator' window. It is divided into several sections for input and output parameters:

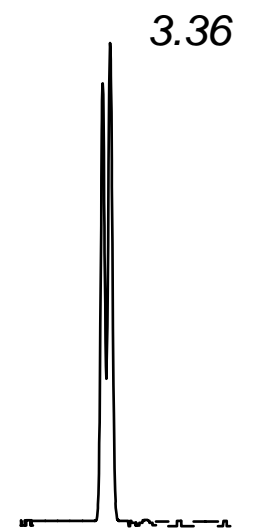
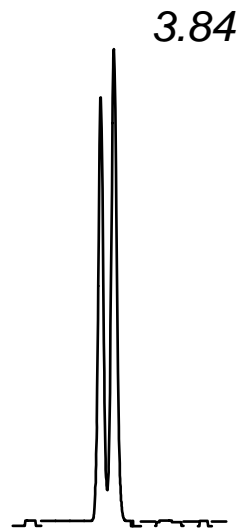
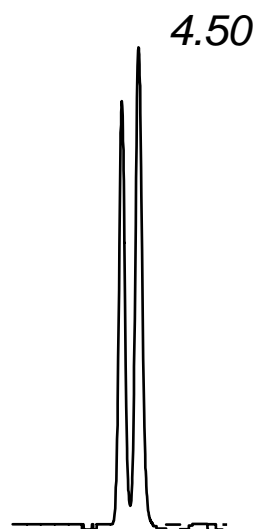
- Column Parameters:** Length (m) is 30.0, i.d. (mm) is 0.320, and Temp (C) is 40.
- Carrier Gas Parameters:** Inlet Pressure (gauge) is 9.7, Outlet Flow (mL/min) is 2.14, Average Velocity (cm/s) is 34.4, and Outlet Pressure (Absolute) is 14.7. The pressure mode is set to '1 Atm'.
- Split Ratio:** Split vent flow is 214.0, and the Split Ratio (vent flow/col flow) is 100:1.
- Holdup time:** Calculated as 1.45 minutes.
- Inlet:** Inlet Temperature (C) is 175, and Inlet Flow (mL/min) is 2.12.
- Carrier gas:** Helium is selected, with an Opt. Vel. range of 20-40. Pressure Units are set to psi.

Buttons for 'Help', 'Plot...', 'Print', and 'OK' are located at the bottom right.

<http://www.chem.agilent.com/cag/servsup/usersoft/main.html>

# RESOLUTION VS. LINEAR VELOCITY

Helium



# Effect of Dimensional Tolerances in Capillary GC Columns

**I understand why RT changes occur with “in use” columns, but why with new columns?**

- **Normal dimensional differences in capillary tubing**
  - **Length**
  - **Inner diameter**
- **Minor differences in film thickness ( $\beta$ )**
- **Variability in phase selectivity (RI)**
  - **More of an issue with high polarity phases**

# Capillary Tubing Dimensional Tolerances

**Capillary columns manufactured by Agilent Technologies have a general dimensional specification of:**

- Length      within about 0.5 meter ( $\approx 1$  “loop”)
- ID             $\pm 6 \mu\text{m}$

**Variation in internal diameter is a normal distribution around nominal. Approximating the range ( $12 \mu\text{m}$ ) as 6 times the standard deviation, there is a 95.5% probability that tubing will be within  $\pm 4 \mu\text{m}$ .**

**Let’s look at the effects of these actual tubing dimensions on the pressures required to maintain retention times for a method...**

# Relationship of Tubing Dimensions and Pressure: 30m x 0.25mm ID Column

<u>L (m)</u>	<u>ID (µm)</u>	<u>P (psi)</u>	<u>% of nominal P</u>
29.5	255	8.2	82%
<b>30.0</b>	<b>250</b>	<b>10.0</b>	<b>100%</b>
30.5	245	11.9	119%

Conditions: vacuum outlet (**MSD**), helium carrier,  
100°C oven temperature,  
maintained  $T_m$  at 1.38 min

<u>L (m)</u>	<u>ID (µm)</u>	<u>P (psi)</u>	<u>% of nominal P</u>
29.5	255	9.3	93%
<b>30.0</b>	<b>250</b>	<b>10.0</b>	<b>100%</b>
30.5	245	10.9	109%

Conditions: atmospheric outlet (**FID**), helium carrier,  
100°C oven temperature,  
maintained  $T_m$  at 2.60 min



# Relationship of Tubing Dimensions and Pressure: 12m x 0.20mm ID Column

<u>L (m)</u>	<u>ID (μm)</u>	<u>P (psi)</u>	<u>% of nominal P</u>
11.5	205	6.9	69%
<b>12.0</b>	<b>200</b>	<b>10.0</b>	<b>100%</b>
12.5	195	13.5	135%

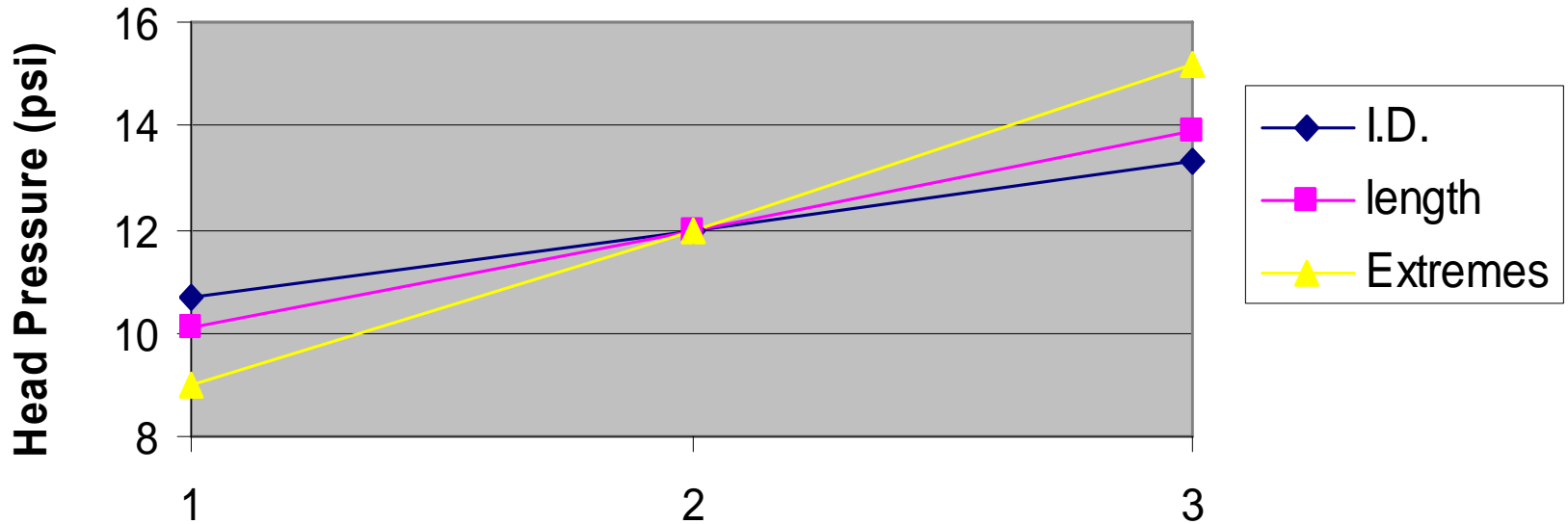
Conditions: vacuum outlet (**MSD**), helium carrier,  
100°C oven temperature,  
maintained  $T_m$  at 0.345 min

<u>L (m)</u>	<u>ID (μm)</u>	<u>P (psi)</u>	<u>% of nominal P</u>
11.5	205	8.7	87%
<b>12.0</b>	<b>200</b>	<b>10.0</b>	<b>100%</b>
12.5	195	11.5	115%

Conditions: atmospheric outlet (**FID**), helium carrier,  
100°C oven temperature,  
maintained  $T_m$  at 0.651 min

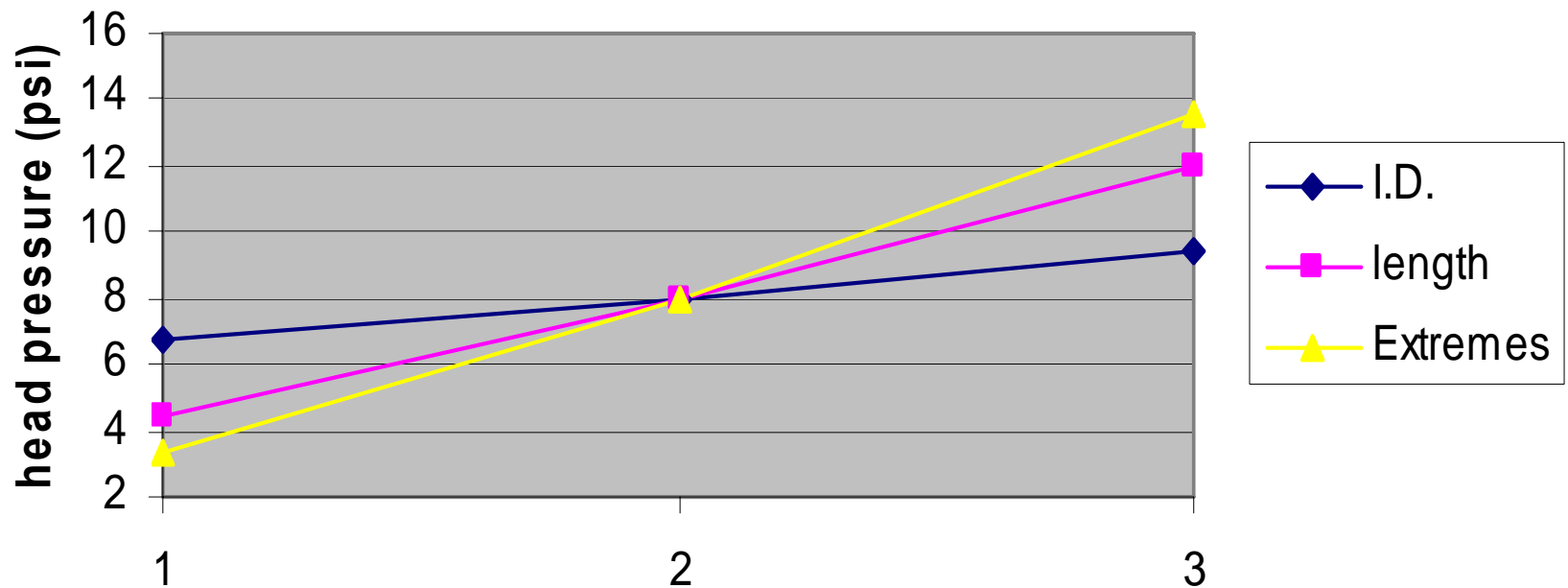
)

## Comparison of Influence of Length and I.D. on Required Head pressure (.25 mm, MSD)



“Extremes” denotes combination of smallest ID/longest column and vice versa. ( $\pm 1$  m length;  $\pm 6$   $\mu$ m ID)

## Comparison of Influence of Length and I.D. on Required Head Pressure (.2 mm, MSD)



“Extremes” denotes combination of smallest ID/longest column and vice versa. ( $\pm 1$  m length;  $\pm 6$   $\mu$ m ID)

# Impact of Dimensional Differences on Required P

**Impact varies inversely with length and ID**

- The relative percentage of impact increases as nominal length and ID decrease.

**Additionally, vacuum outlet (MSD) greatly exaggerates pressure drop across the tubing. This in turn amplifies the differences in head pressure required to maintain  $T_m$**

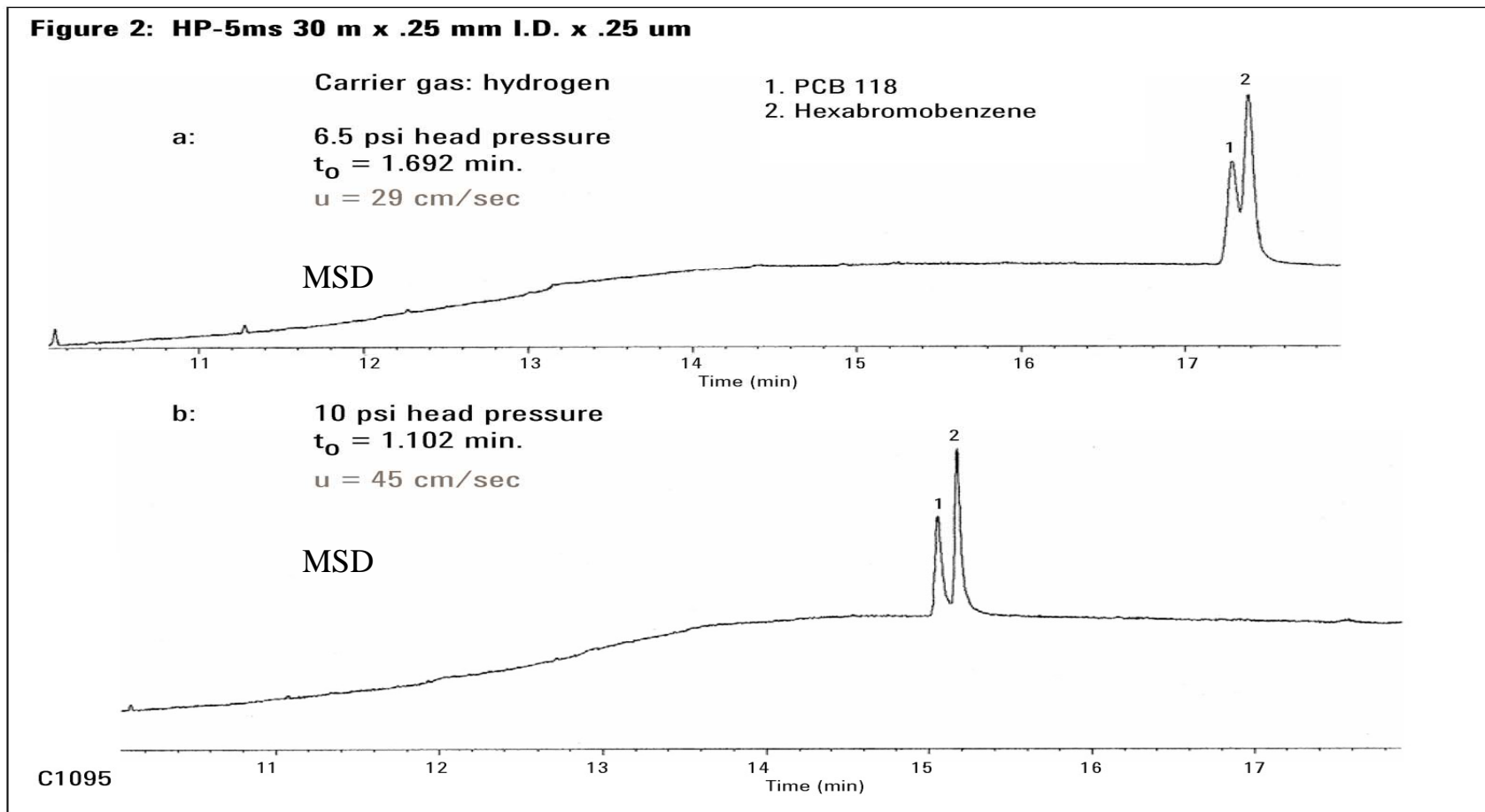
# “I don’t use retention time windows. Why should I care if my retention times shift?”

**Retention time changes in temperature programmed analyses can also alter the *elution sequence of solutes...***

**Solutes elute in an order mandated by their “*net*” vapor pressures - *i.e.*, vapor pressures under their gas chromatographic conditions.**

# Impact of Dimensional Differences on R

Not only may absolute retention times change, but resolution may change as well due to changes in carrier gas linear velocity (efficiency; HETP)



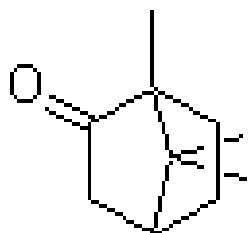
# Net Vapor Pressure

The net vapor pressure is the intrinsic vapor pressure *reduced by the sum of all solute-stationary phase interactions* (e.g., dispersion, proton sharing and dipole interactions, *all of which are influenced by temperature*).

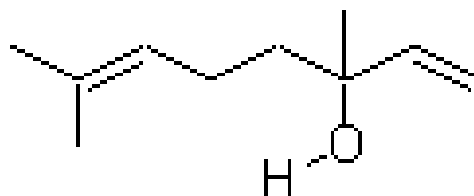
If considerations for the inter-effects of length, diameter and gas velocity are not factored into the method's Standard Operating Procedure (SOP) the end result can be:

- **Loss of resolution**
- **Complete reversal of elution**
  - **More common in mixtures of disparate functionalities; it does not occur with homologues.**
  - **Also more common with solutes and stationary phases employing multiple modes of solute-stationary phase interactions.**

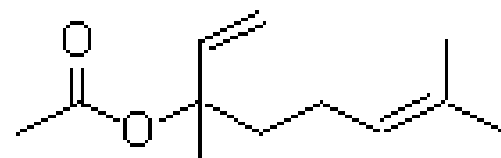
## Example -- Compounds of Interest



**d-Camphor,**  
**b.p 176-180°C**  
**keto function**  
**Weak H-Bonding,**  
**Van der Waals**



**Linalool**  
**b.p. 199°C**  
**hydroxy and alkene functions**  
**Strong H-Bonding, weak dipole,**  
**Van der Waals**



**Linalyl acetate**  
**b.p. 220°C**  
**acid ester**  
**and alkene functions**  
**2 x Weak H-Bonding,**  
**weak dipole, Van der Waals**

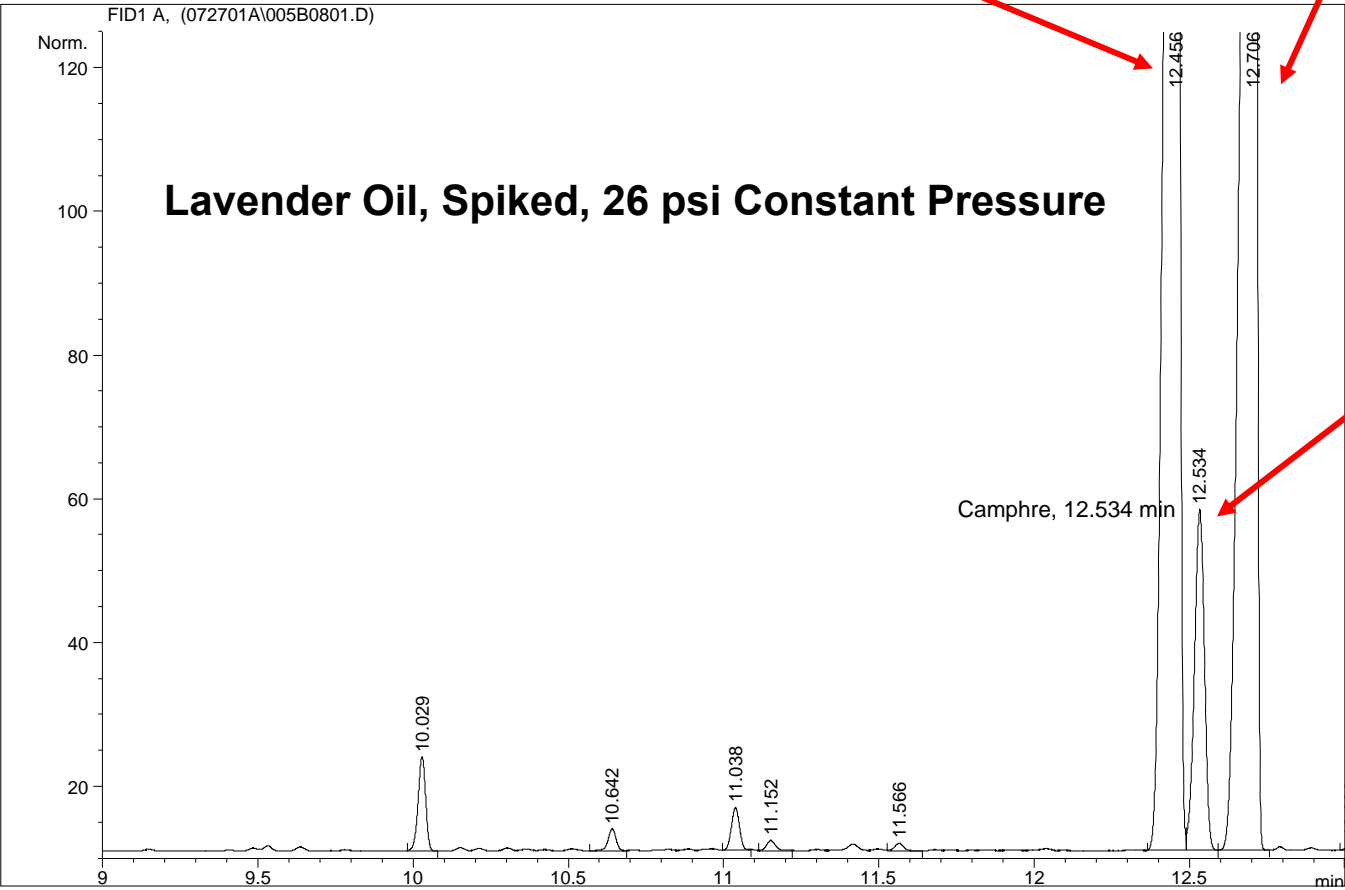


# Effects of Head Pressure on Elution Order: 26 psi

Column: 20m x 0.10mm ID x 0.2µm, DB-WAX

Oven: 50C (0.33 min), 10C/min to 200C and hold **linalool**

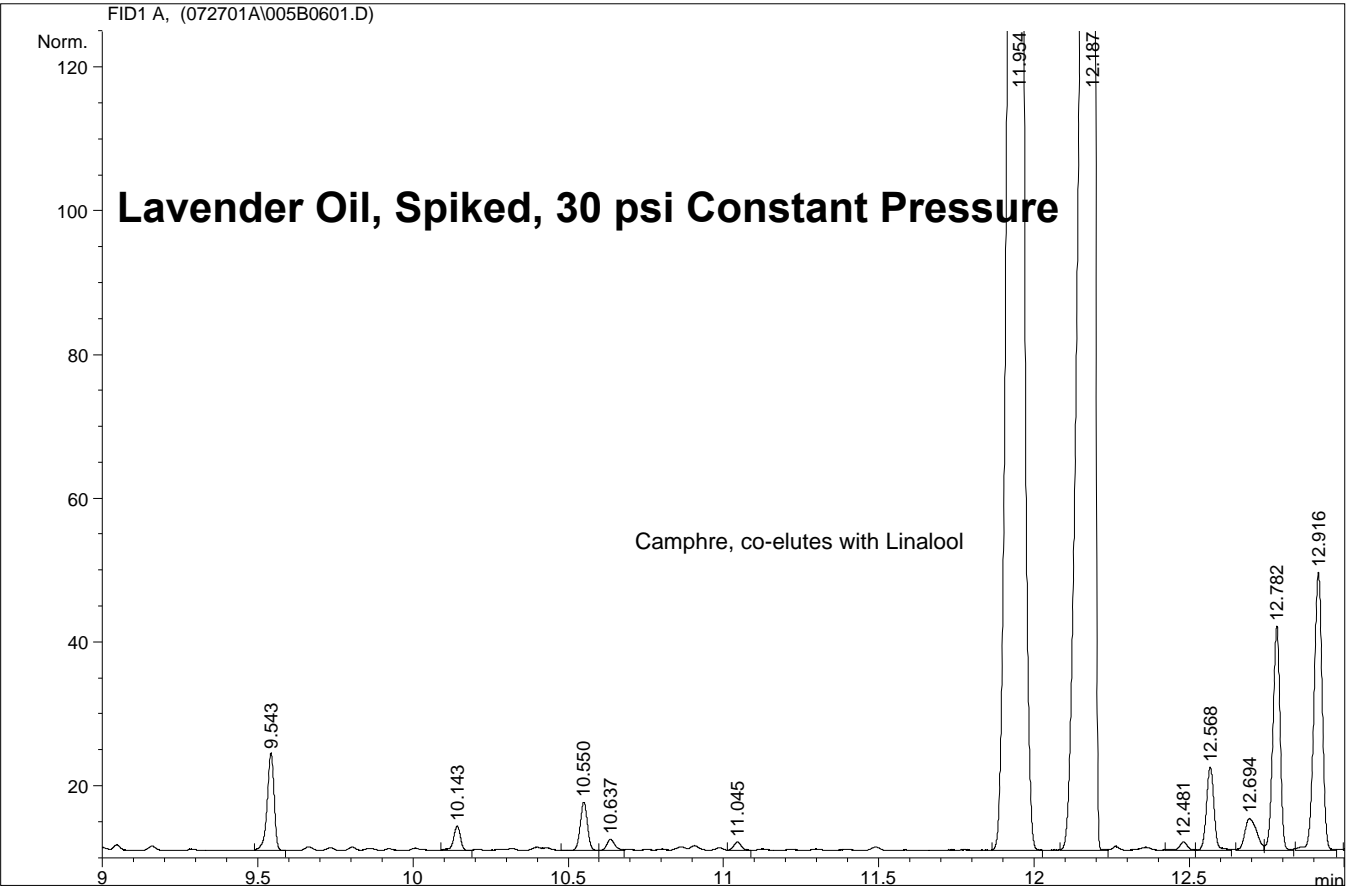
**Linalyl acetate**



# Effects of Head Pressure on Elution Order: 30 psi

Column: 20m x 0.10mm ID x 0.2um, DB-WAX

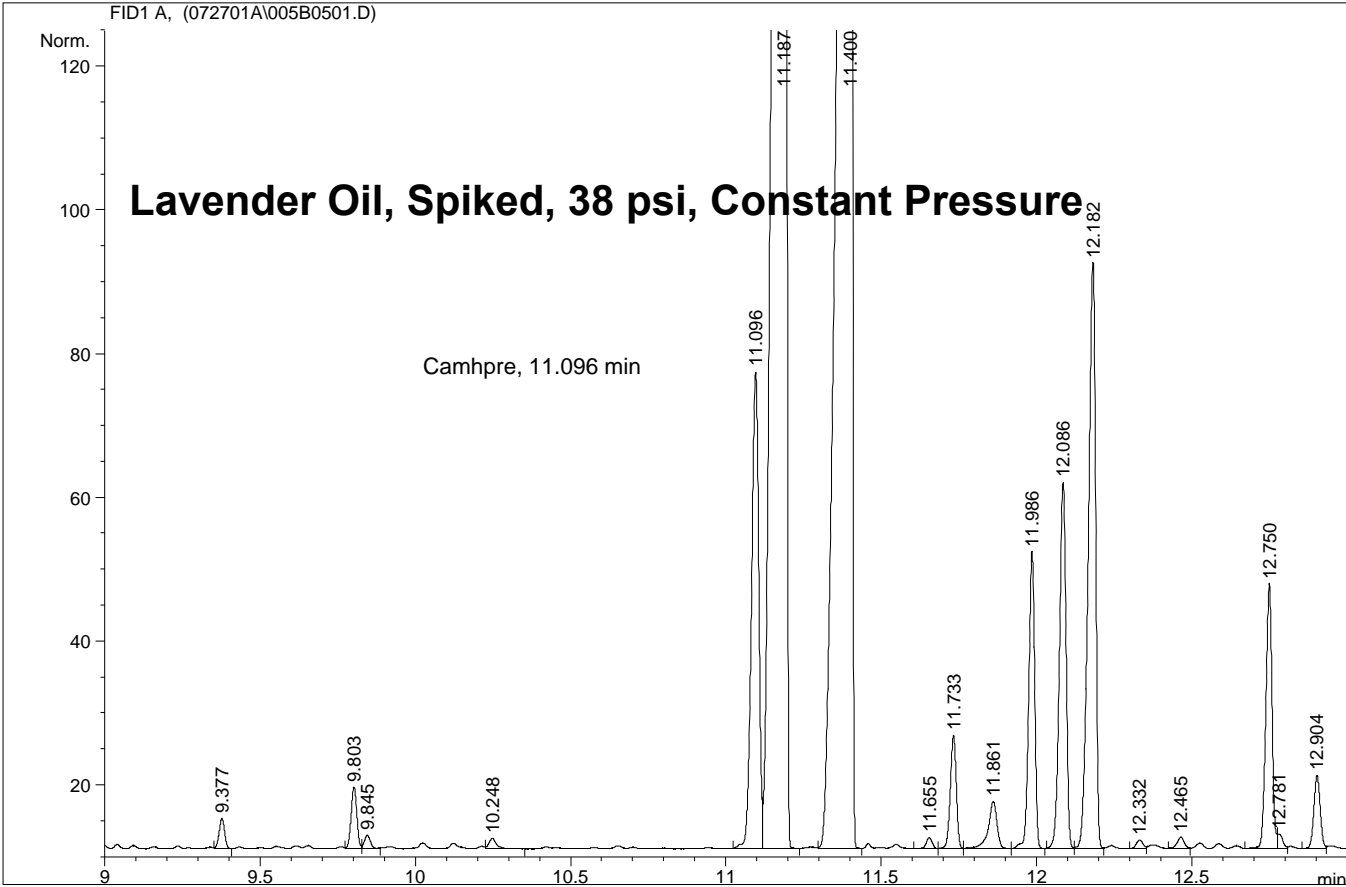
Oven: 50C (0.33 min), 10C/min to 200C and hold



# Effects of Head Pressure on Elution Order: 38 psi

Column: 20m x 0.10mm ID x 0.2um, DB-WAX

Oven: 50C (0.33 min), 10C/min to 200C and hold

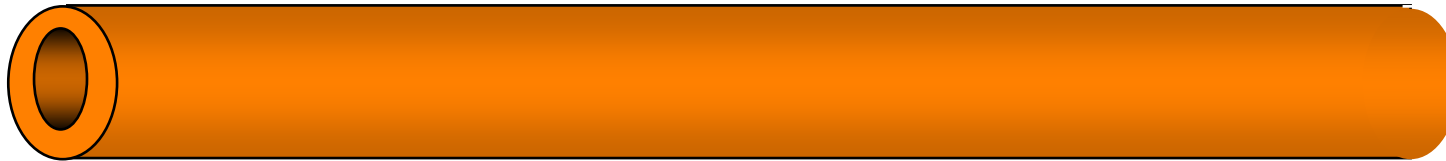


# Temperature Programming

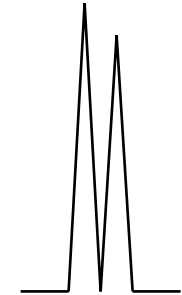
## Effect Of Locking Software On Temperature Of Elution

### COLUMN A

Inner diameter = 0.240 mm, Head Pressure 9.70 psi



$T_m$  1.52 min

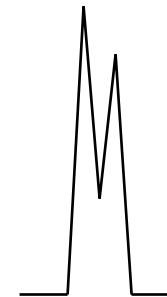


### COLUMN B

Inner diameter = 0.260 mm, Head Pressure 9.70 psi



$T_m$  1.29 min



Temperature Profile

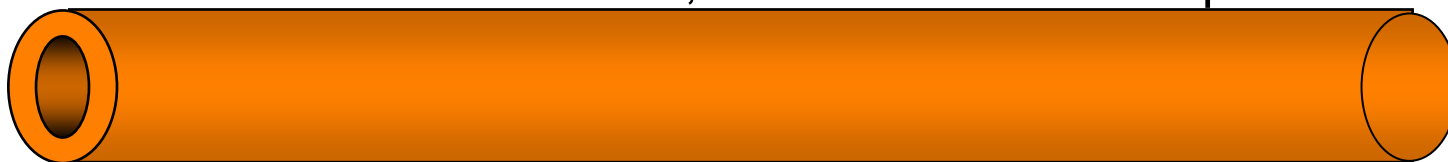


# Temperature Programming

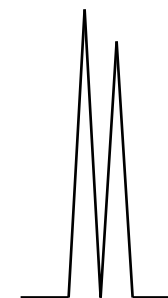
## Effect Of Locking Software On Temperature Of Elution

### COLUMN A

Inner diameter = 0.240 mm, Head Pressure 9.70 psi

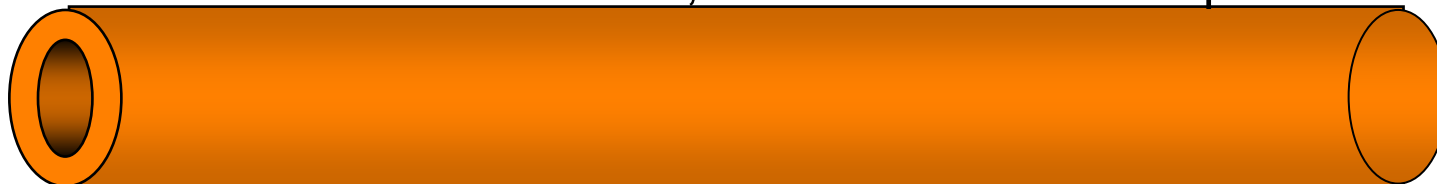


$T_m$  1.52 min

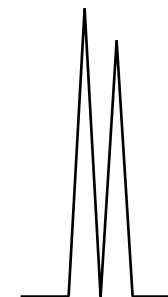


### COLUMN B

Inner diameter = 0.260 mm, Head Pressure 5.97 psi



$T_m$  1.52 min



Temperature Profile



# CARRIER GAS

## Properties

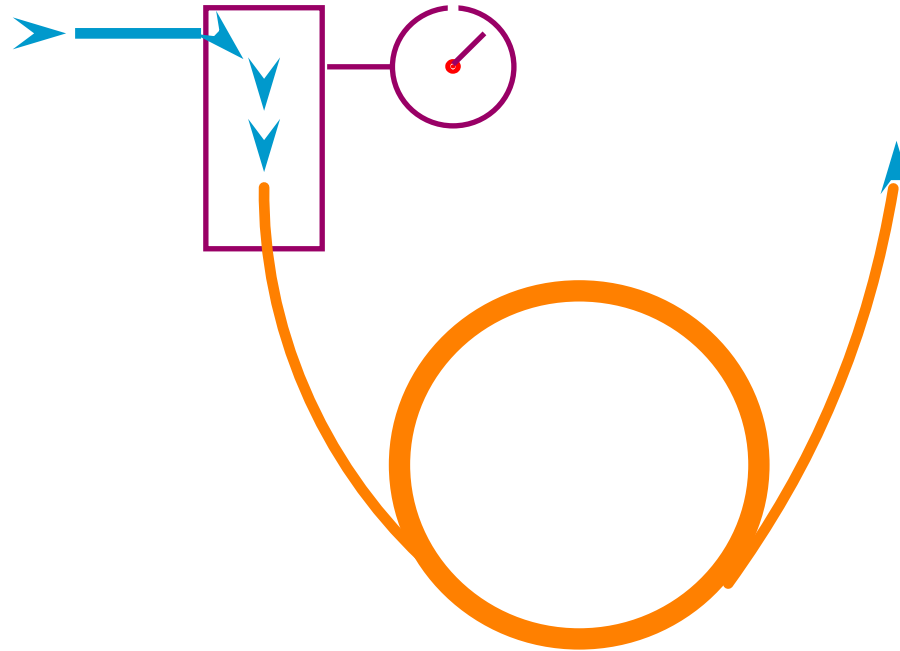
Compressible

Expands with temperature

Viscosity increases with temperature

# CARRIER GAS

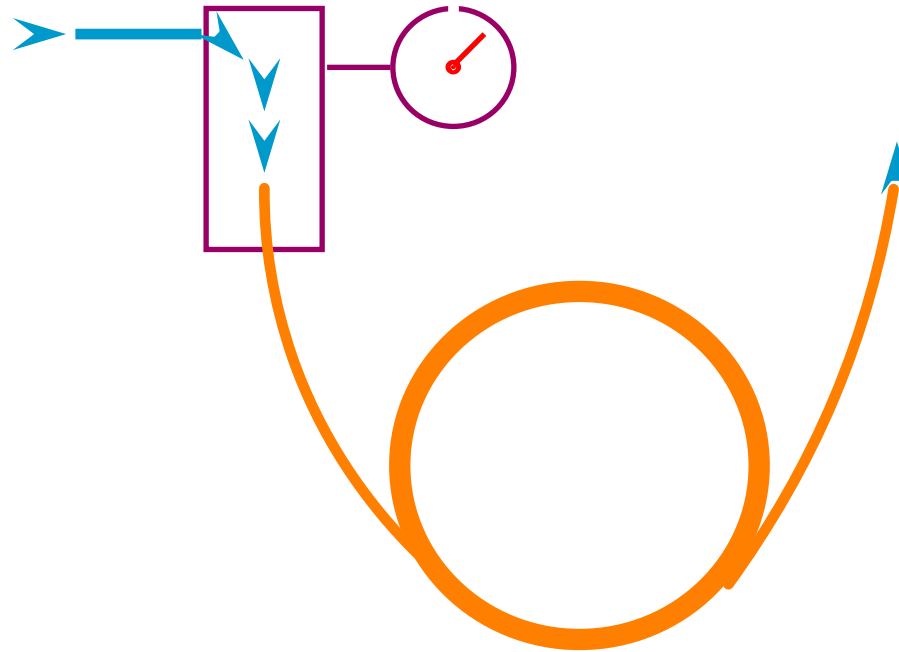
## Constant Pressure Mode



Head pressure is constant  
Flow decreases with temperature

# CARRIER GAS

## Constant Flow Mode



Carrier gas flow is constant  
Pressure increases with temperature



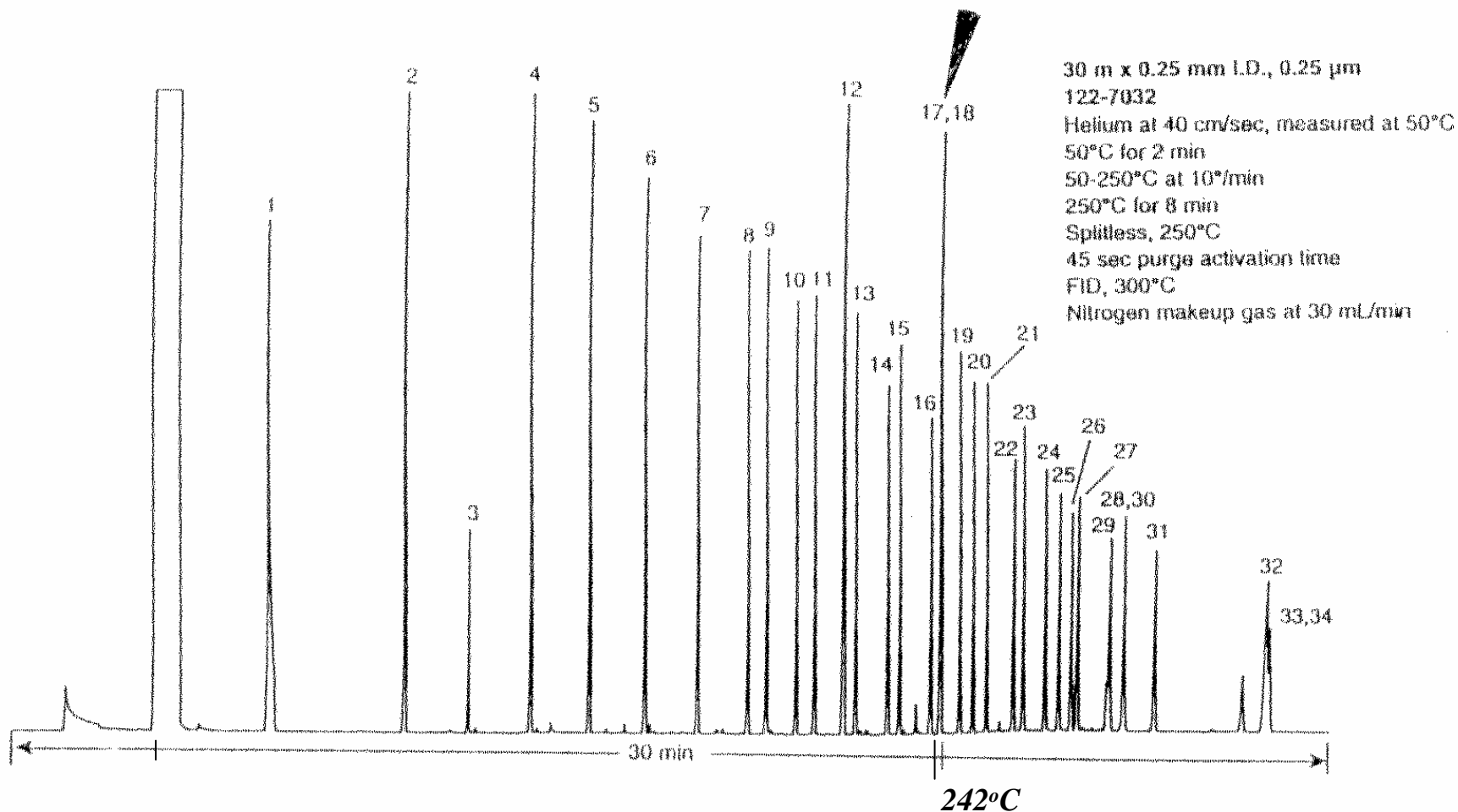
# CARRIER GAS

## Consistent Temperature

Set the velocity at the same temperature

Initial temperature is the most convenient

# Optimizing $\bar{u}$ for a Specific Area in Programmed Mode



***Critical area elutes at 242°C; at 212°C, that chromatographing plug is ca. half way through the column. Set oven temperature at 212, and optimize carrier for a solute  $k = 7$ . Cool oven to 50°C starting temperature, and institute run.***

***© Walter Jennings, 2000***

# VAN DEEMTER EQUATION

$$H = A + \frac{B}{\bar{u}} + Cu$$

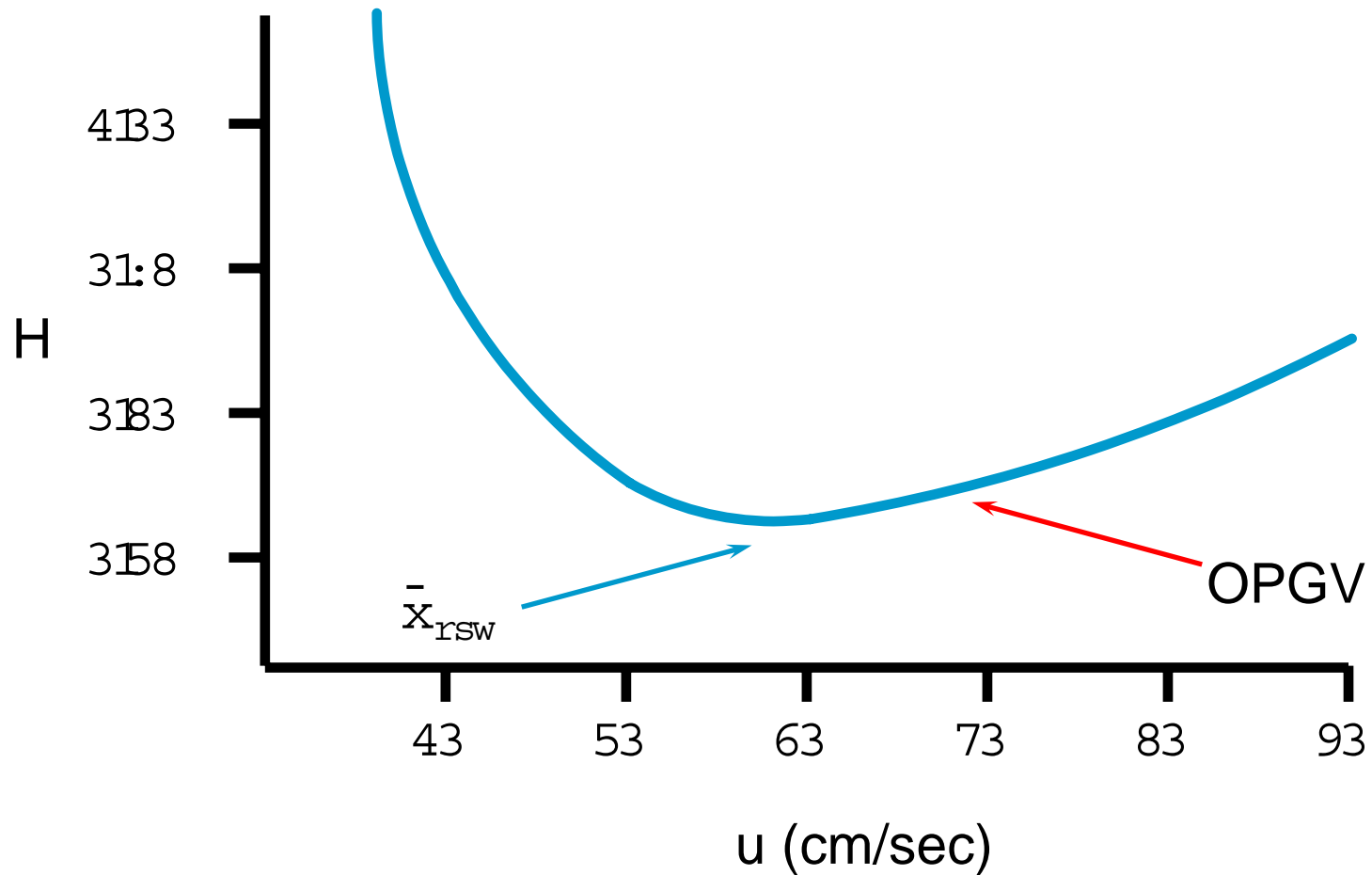
H = Height equivalent to a theoretical plate

A = Multi-path term

B = Longitudinal diffusion term

C = Mass transfer term

# VAN DEEMTER CURVE



# $\bar{u}_{opt}$ and OPGV

$\bar{u}_{opt}$ :  
Maximum efficiency

OPGV:  
Optimal practical gas velocity

Maximum efficiency per unit time

$1.5 - 2x \bar{u}_{opt}$

# COMMON CARRIER GASES

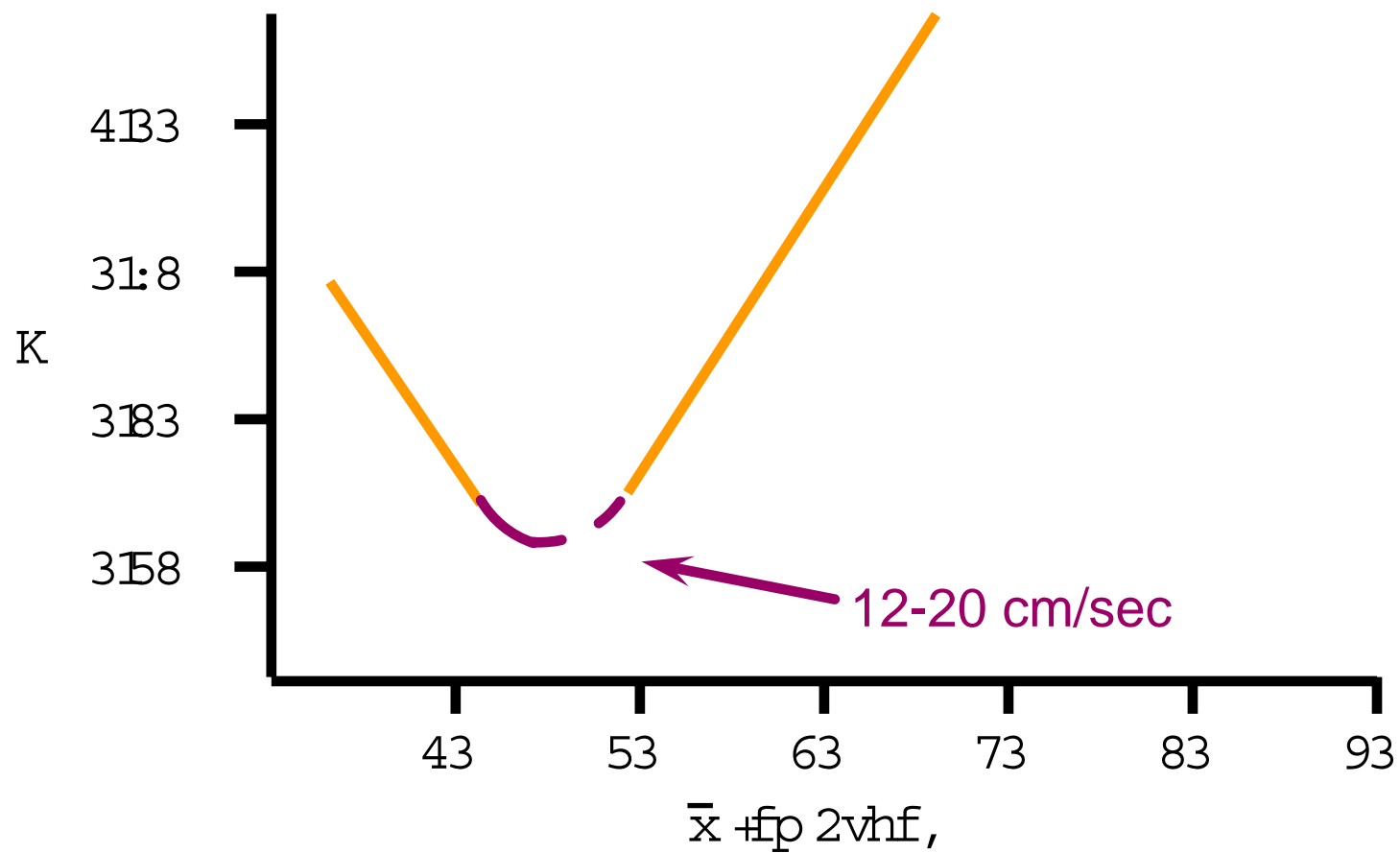
Nitrogen

Helium

Hydrogen

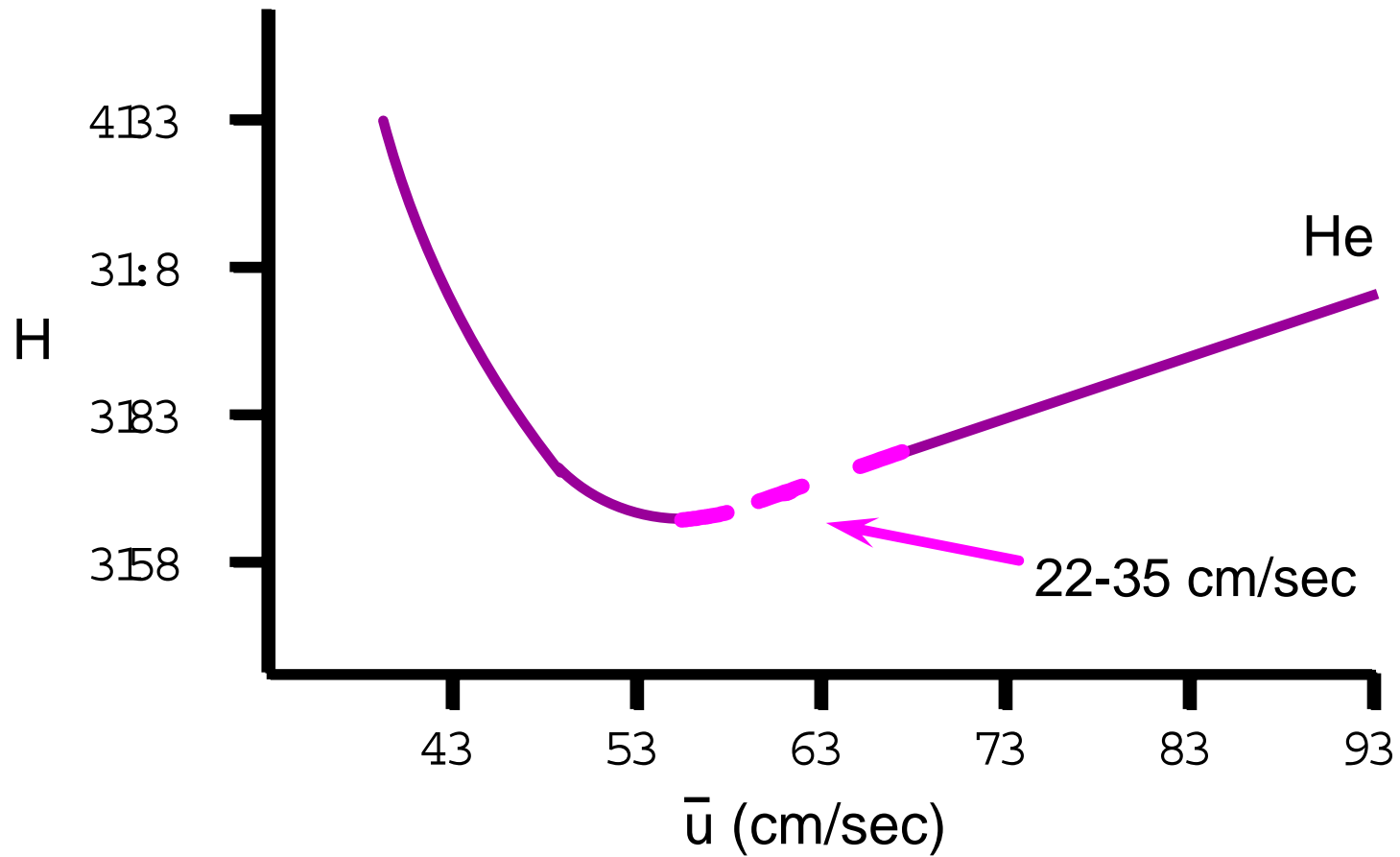
# VAN DEEMTER CURVE

Nitrogen



# VAN DEEMTER CURVE

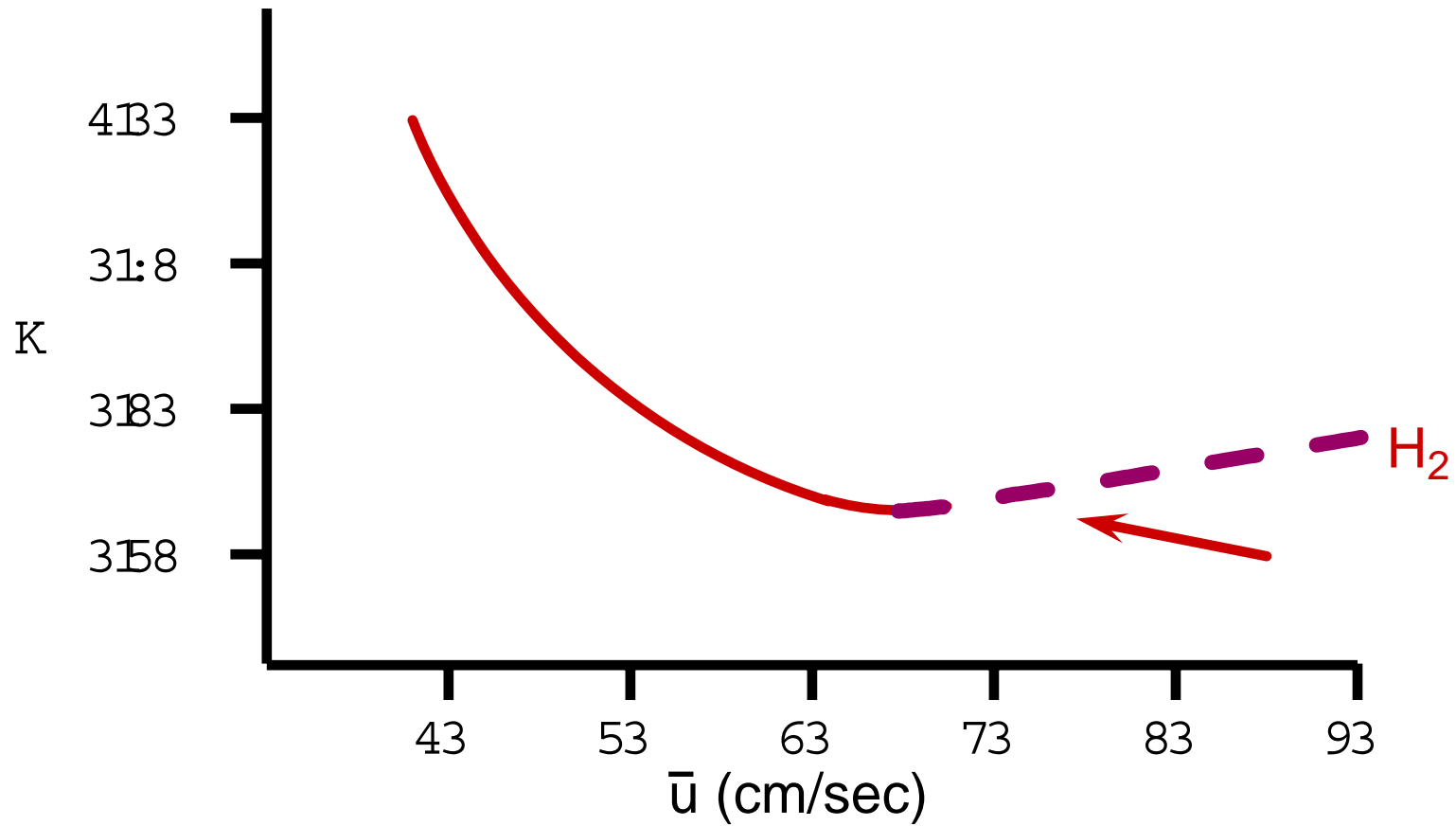
Helium



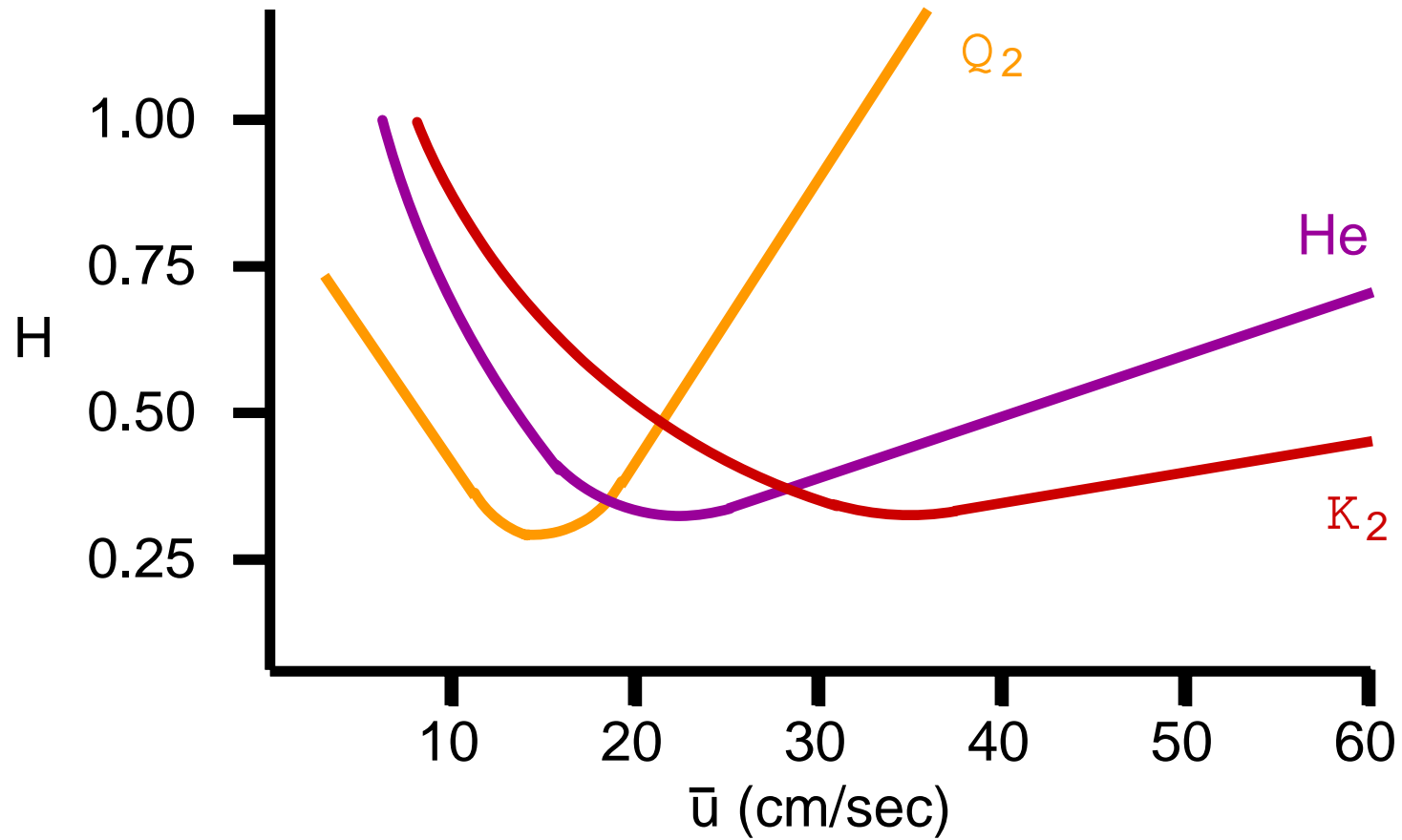


# VAN DEEMTER CURVE

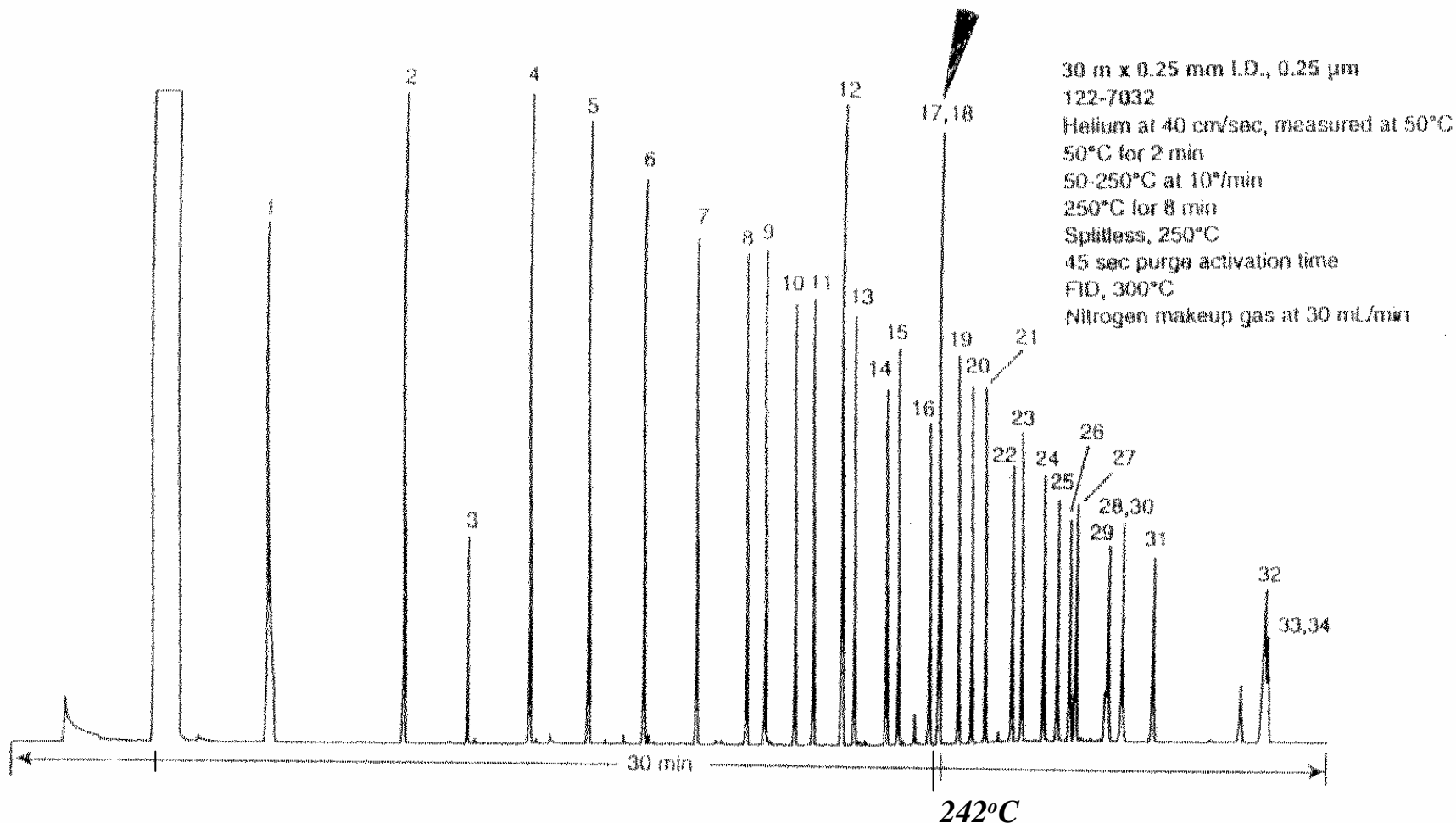
Hydrogen



# VAN DEEMTER CURVES



# Optimizing $\bar{u}$ for a Specific Area in Programmed Mode



***Critical area elutes at 242°C; at 212°C, that chromatographing plug is ca. half way through the column. Set oven temperature at 212, and optimize carrier for a solute  $k = 7$ . Cool oven to 50°C starting temperature, and institute run.***

© Walter Jennings, 2000

# CARRIER GAS

## Hydrogen Comments

Hydrogen is extremely diffusive in air

Difficult to reach explosive level of ~4 %

Many GC's are flow regulated

# CARRIER GAS

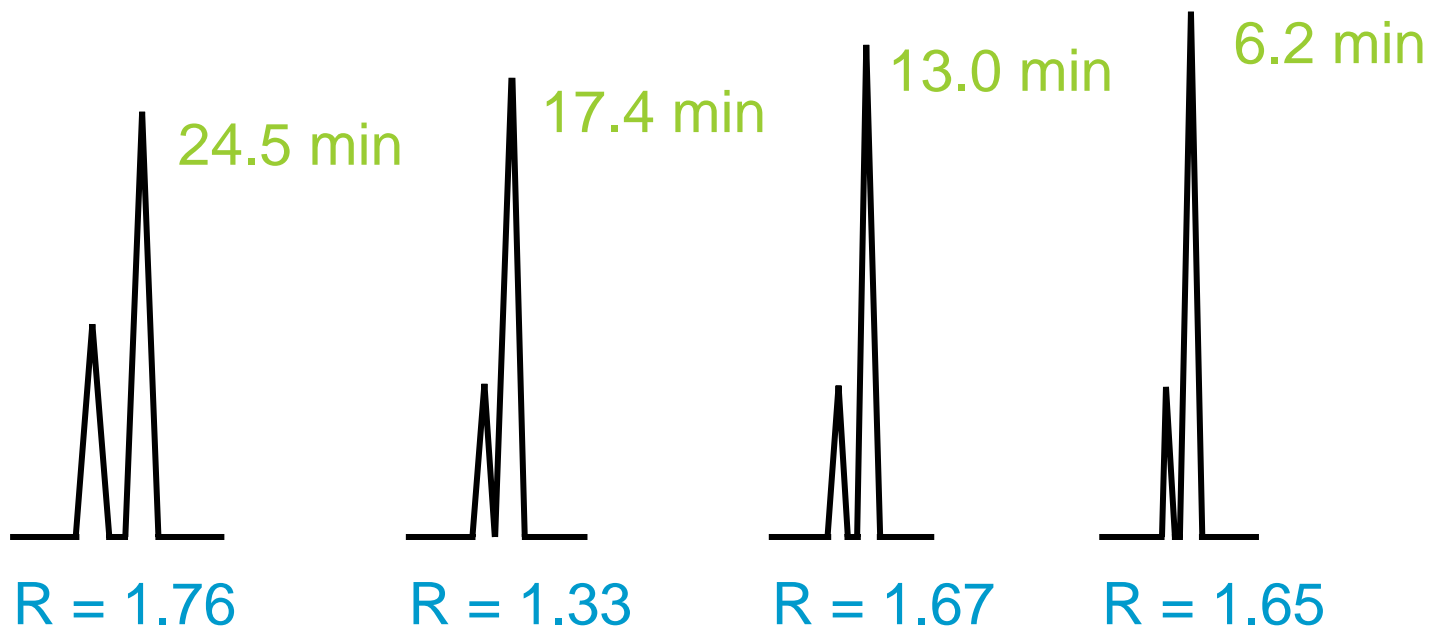
## Selection Example

Nitrogen  
11.7 cm/sec

Nitrogen  
20 cm/sec

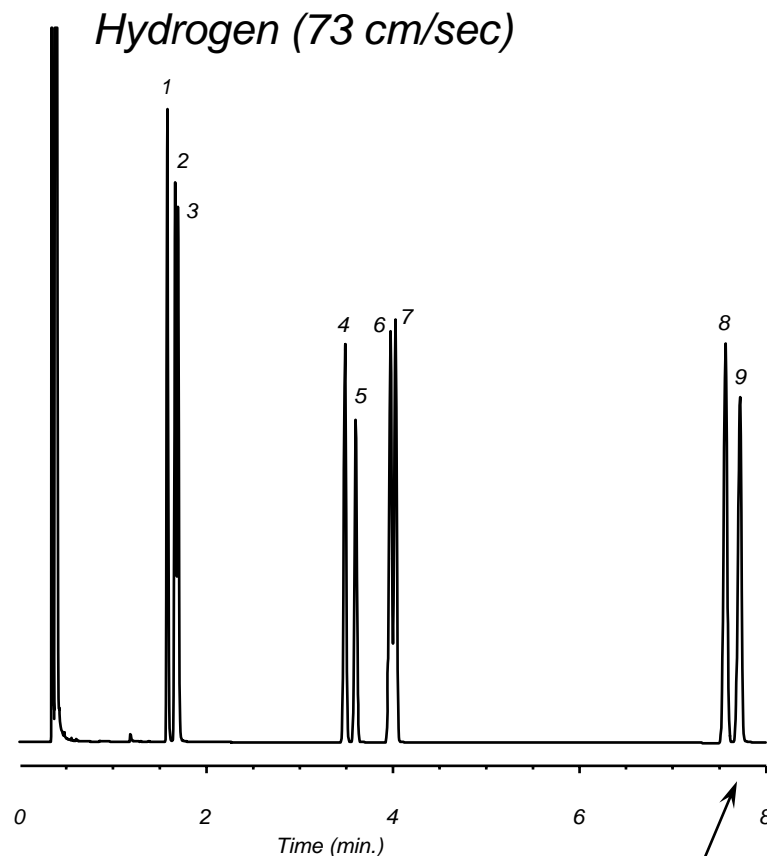
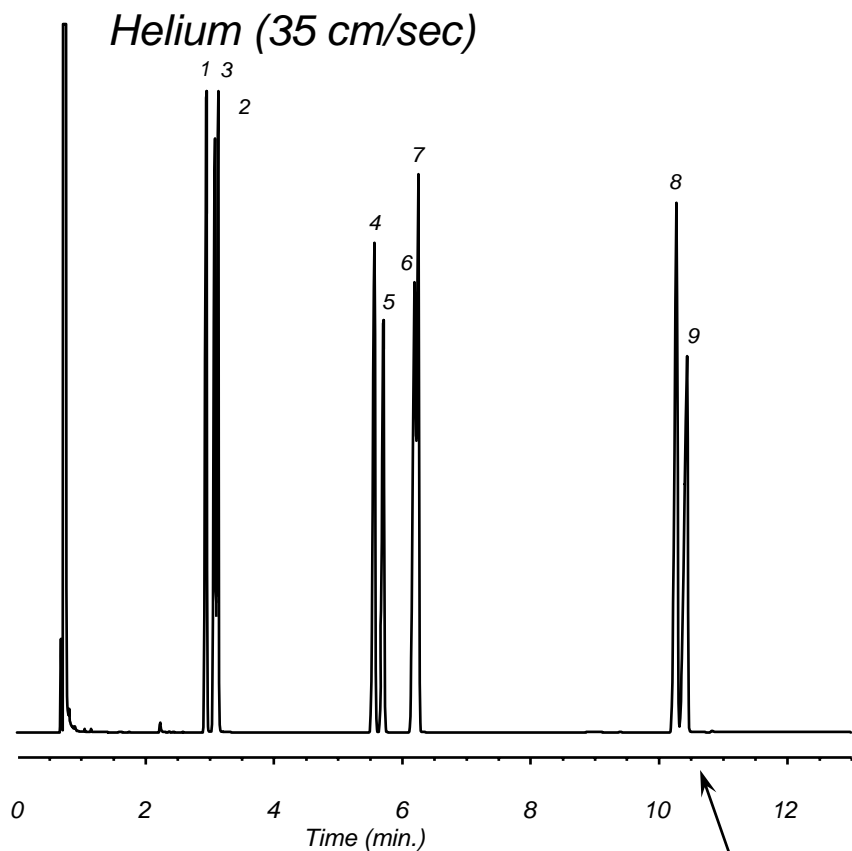
Helium  
23.2 cm/sec

Hydrogen  
48 cm/sec



# Carrier Gas

## Helium vs. Hydrogen



DB-1, 15 m x 0.25 mm I.D., 0.25  $\mu$ m  
50°C for 2 min, 50-110°C at 20°/min

# Carrier Gas

Gas	Advantages	Disadvantages
Nitrogen	Cheap, Readily available	Long run times
Helium	Good compromise, Safe	Expensive
Hydrogen	Shorter run times, Cheap	Explosive

Hydrogen is difficult to explode under GC conditions

# CARRIER GAS

## Selection Summary

Hydrogen is best especially for wide k range analyses

Helium is acceptable

Nitrogen is not recommended



# Thank you!

## TECHNICAL SUPPORT

**Agilent 1-800-227-9770 #4, #1**

**E-mail: [gc\\_column\\_support@Agilent.com](mailto:gc_column_support@Agilent.com)**



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**NEW!**

## **Introduction to Capillary GC - Series 2**

**February 20, 2008 - 1:00 p.m. EST**

## **Selection of a Capillary GC Column - Series 3**

**March 13, 2008 - 2:00 p.m. EST**

## **Installation, Care and Maintenance of Capillary GC Columns - Series 4**

**April 22, 2008 - 1:00 p.m. EST**



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