Introduction
The High Performance Agilent Reliance Cartridge Guard-Column Series has been developed to provide convenient, cost-effective protection for high-performance analytical columns. The cartridge components assemble quickly and easily to provide a high-efficiency, low-dead-volume column that seals with hand tightening, against operating pressures up to 5000 psi (340 bar). The reusable exit end fitting with integrated 1/16-inch od tubing adapts the cartridge guard-column for direct connection to standard 1/16-inch LC fittings and provides a standalone guard-column system. The materials used in these guard cartridges are Agilent HC-C18(2) and TC-C18(2) packings.

Guard-Columns
The guard-column cartridges provide physical (filtration) and chemical (adsorption) protection for analytical columns. They are packed with 5 µm Agilent packing of identical chemistry to Agilent analytical columns to provide the most effective protection. The guard-column cartridges are unthreaded 4.6 mm id × 12.5 mm PPS Polymer tubes with press-fit 2-micron porosity frits. A packed 4.6 mm id guard-column cartridge has a void volume of less than 150 µL.

Guard-Column Hardware Kit
The Reliance Guard-Column Hardware Kit, (Part Number 820888-901), consists of four major components:
- Low-volume guard-column holder
- Inlet end fittings (2)
- Exit end fitting with integrated column connector
- PEEK finger-tight fitting (see note on this page)

Assembly of a Reliance Cartridge Guard-Column
The standard configuration, illustrated in the exploded-view in Figure 1, requires a guard-column hardware kit and a polymeric guard-column cartridge chosen from the list in the order information section of this sheet.

To assemble, first loosely screw the inlet end fitting into the inlet end of the guard-column holder, leaving one or two threads showing. Place the assembly on the bench top, open end up. Put the polymeric guard cartridge into the holder with the arrow on the cartridge pointing up. With the guard-column holder still vertical on the bench top, the guard-column exit end fitting should be screwed into it until it is finger tight. The full assembly should be fully hand-tightened by gripping both ends and turning them clockwise until tight. Connection of the guard-column assembly to the analytical column is achieved using the integral column connector provided (.010 inch id x 30 mm). Alternately, a second inlet end fitting (included) can be used on the exit end of the guard column holder to allow the use of other connecting tubing, if desired.

NOTE: PEEK finger-tight fittings should only be used when application conditions permit (for example, lower-pressure operation, < 200 bar). For higher-pressure applications, it is recommended that permanent 1/16-inch steel fittings (not included) be used to connect the guard system to the analytical column. Initial use of permanent steel fittings requires careful tightening inside the inlet fitting of an analytical column to properly set the depth of the ferrule.
Operational Guidelines

To maintain optimum column performance and obtain long column life, the following guidelines should be observed:

- Do not use a mobile-phase pH outside the range of the analytical column being used.
- Only finger tighten the cartridge holder to avoid damaging the polymeric cartridge.
- Guard-columns may be used up to 60 °C. Do not exceed the maximum operating temperature of the analytical column.
- Routinely check for the presence and integrity of the perfluoro-elastomer seals on the end-fittings before every assembly operation. Replace when necessary.

In addition, we recommend:

- For all 4.6 mm id guard-columns, flush a minimum of 3 mL of methanol through the guard-column assembly after installing a new guard cartridge, then 10 mL of mobile phase to ensure equilibration before reattachment to the analytical column.
- Replace the guard cartridge when the system pressure has increased by 10% from normal or after every 100 to 200 injections.
- Minimize the system dead volume to maintain efficiency.
- Pump through the guard-column in the recommended direction.

Safety

Safety precautions must be observed while operating any HPLC column, including the Agilent Reliance cartridge guard-column. Considerations for safe operation are primarily concerned with chemical exposure. Prior to using any chemical, its hazards should be assessed. Precautions should be taken to prevent exposure to these hazards both under normal operating conditions and in case of spills, leaks, and other accidents.

The small particles in the guard-column are respirable; therefore, the guard-columns should not be opened.

Ordering Information

Guard-Column Cartridge
4.6 mm id × 12.5 mm, 2-Pack
Agilent HC-C18(2) 520518-904
Agilent TC-C18(2) 520518-905

Hardware
Guard-Column Hardware Kit 820888-901
or parts can be ordered separately:
Inlet End Fitting 820340-001
Exit End Fitting w/integrated Column Connector 820345-001
PEEK Finger-tight Fittings (2-pack) 0100-1516
Perfluoro-Elastomer Seals (2-pack) 820370-901

Agilent Ordering Information

For more information on our products and services, visit our Web site at: www.agilent.com/chem/supplies.

For Technical Support in China, call 1-800-820-3278.