

Carrier Gases in Capillary GC

GC Columns and Consumables

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Application Scientist

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Agilent Technologies

CARRIER GAS

Mobile Phase

Carries the solutes down the column

Selection and velocity influences efficiency and retention time

Must be inert to solutes and stationary phase

Must be free of detectable contaminants

Must have a leak free and very precise pressure delivery system



COMMON CARRIER GASES

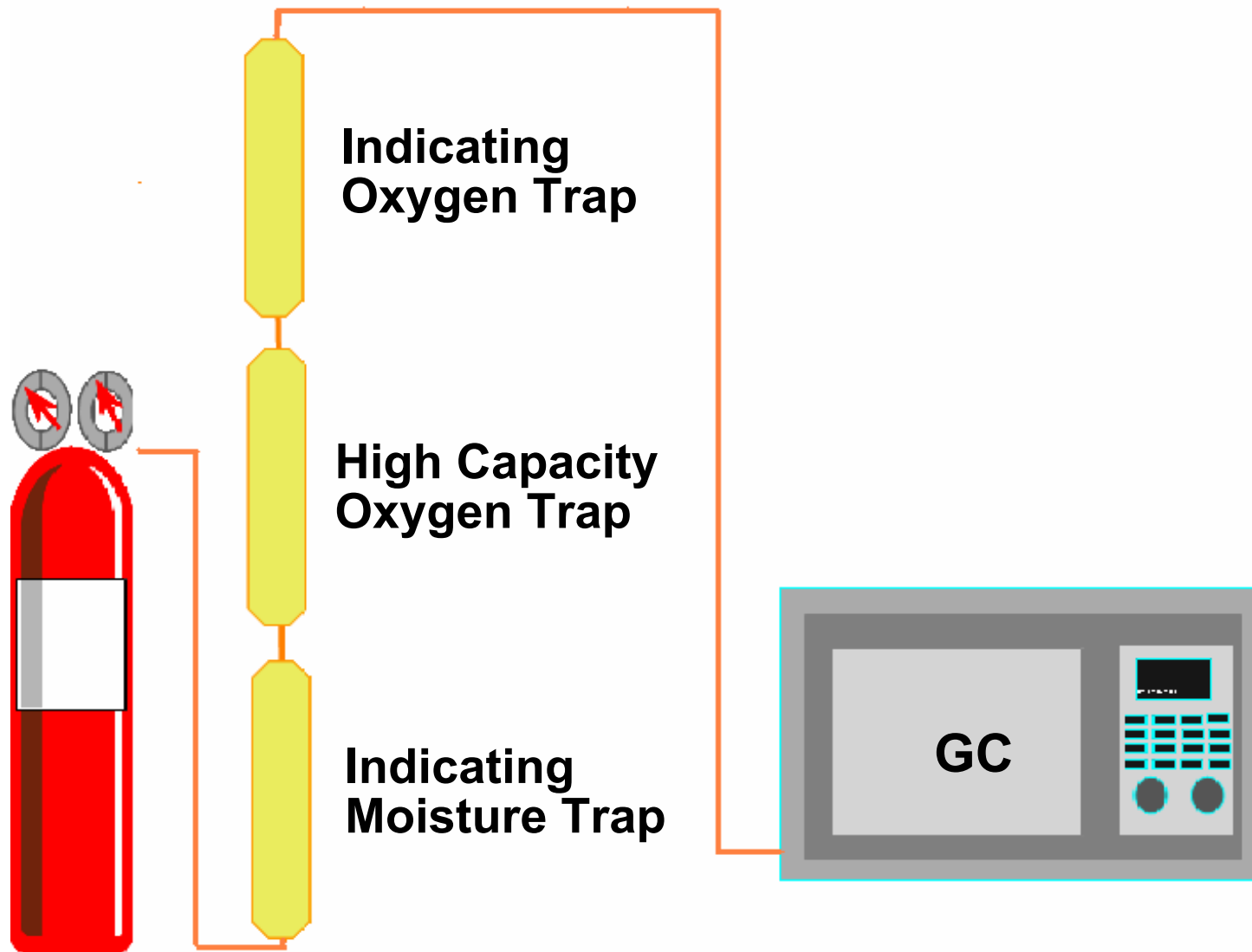
Nitrogen

Helium

Hydrogen



Configurations for Carrier Gas Purifiers



CARRIER GAS

Flow Rate (mL/min)

"Volume"

Measurement:

At column exit

Calculate

Electronic Pressure Control
(EPC)



CARRIER GAS

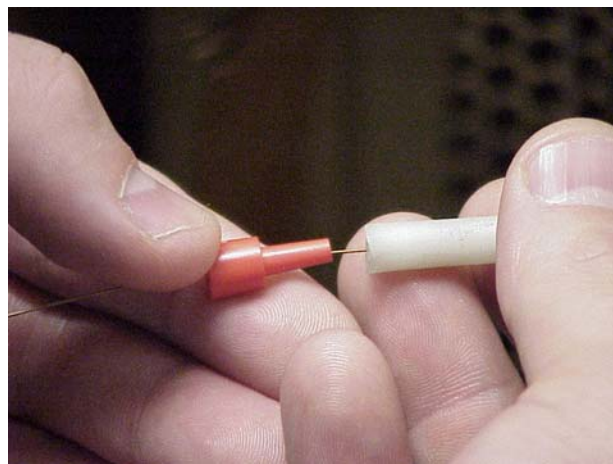
Flow Rate (mL/min)

“Handy Gizmos” for Flow Measurement:

FID Flow Measuring Insert (p/n 19301-60660)



“Little Red Cap” (p/n 325-0506)



CARRIER GAS

Average Linear Velocity (cm/sec)

"Speed"

$$\bar{u} = \frac{L}{t_m}$$

L = column length (cm)

t_m = retention time of non-retained peak (sec)



FLOW RATE CALCULATION

Provides average flow rate

$$F = \frac{\pi r^2 L}{t_m}$$

r = column radius (cm)

L = column length (cm)

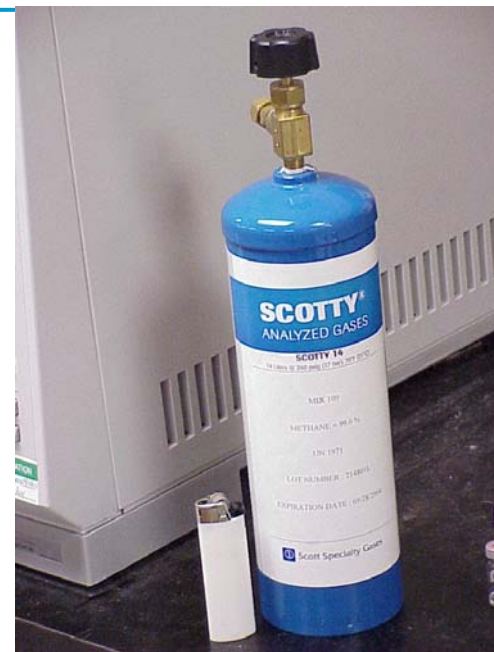
t_m = retention time of a non-retained peak (min)



NON-RETAINED COMPOUNDS

Detector	Compound
FID	Methane, Butane
TCD, MS	Methane, Butane, Air
ECD	Vinyl chloride, SF6
	Methylene Chloride (vapors)*
NPD	Acetonitrile (vapors)*
PID, ELCD	Vinyl chloride

* *at elevated temperatures*



CARRIER GAS

Average Linear Velocity Calculation

$$t_m = \frac{L}{\bar{u}}$$

L = column length (cm)

t_m = retention time of non-retained peak (sec)

$\bar{u}$ = desired average linear velocity (cm/sec)



CARRIER GAS

Average Linear Velocity Calculation

$$t_m = \frac{L}{\bar{u}}$$

$$t_m = \frac{3000 \text{ cm}}{32 \text{ cm/sec}} = 93.8 \text{ sec} = 1.56 \text{ min}$$

t_m = retention time of non-retained peak (sec)

L = 30 meters = 3000 cm

$\bar{u}$ = 32 cm/sec



Figuring Carrier Gas Flow Rate – the easy way

**USER
CONTRIBUTED SOFTWARE**

**GC Pressure/Flow
Calculator Software**

The screenshot shows the 'Column Pressure/Flow Calculator' window. It is divided into several sections for inputting parameters:

- Column Parameters:** Includes sliders and numeric fields for Length (m) at 30.0, i.d. (mm) at 0.320, and Temp (C) at 40.
- Carrier Gas Parameters:** Includes sliders and numeric fields for Inlet Pressure (gauge) at 9.7, Outlet Flow (mL/min) at 2.14, Average Velocity (cm/s) at 34.4, and Outlet Pressure (Absolute) at 14.7. At the bottom, there are radio buttons for '1 Atm' (selected), 'Vacuum', and 'Other'.
- Split Ratio:** Includes fields for Split vent flow at 214.0 and Split Ratio (vent flow/col flow) at 100 :1, with a 'Flow/Ratio' button.
- Holdup time:** A field showing 1.45 minutes.
- Inlet:** Includes fields for Inlet Temperature (C) at 175 and Inlet Flow (mL/min) at 2.12.
- Carrier gas:** Includes a dropdown menu set to 'Helium', an 'Opt. Vel. range' of 20 to 40, a 'Gases...' button, and 'Pressure Units' set to 'psi' (with 'KPa' and 'bar' also available).

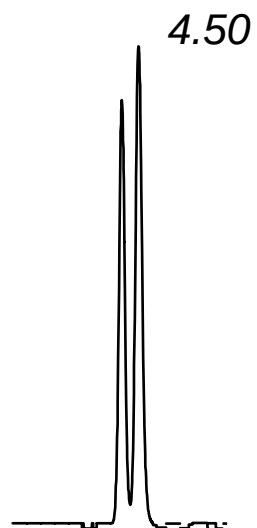
At the bottom right are buttons for 'Help', 'Plot...', 'Print', and 'OK'.

<http://www.chem.agilent.com/cag/servsup/usersoft/main.html>

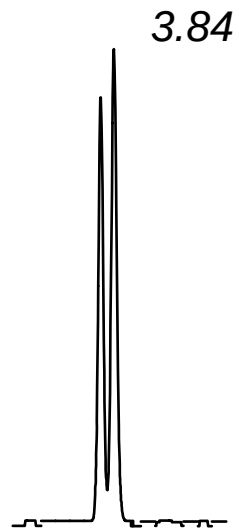


RESOLUTION VS. LINEAR VELOCITY

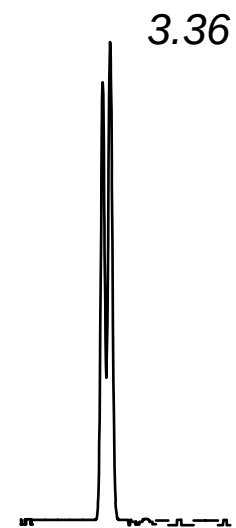
Helium



$R = 1.46$
30 cm/sec
4.4 psig



$R = 1.31$
35 cm/sec
5.1 psig



$R = 0.97$
40 cm/sec
5.8 psig



Effect of Dimensional Tolerances in Capillary GC Columns

I understand why RT changes occur with “in use” columns, but why with new columns?

- **Normal dimensional differences in capillary tubing**
 - **Length**
 - **Inner diameter**
- **Minor differences in film thickness (β)**
- **Variability in phase selectivity (RI)**
 - **More of an issue with high polarity phases**

Capillary Tubing Dimensional Tolerances

Capillary columns manufactured by Agilent Technologies have a general dimensional specification of:

- Length within about 0.5 meter ($\approx$ 1 “loop”)**
- ID $\pm 6 \mu\text{m}$**

Variation in internal diameter is a normal distribution around nominal. Approximating the range ($12 \mu\text{m}$) as 6 times the standard deviation, there is a 95.5% probability that tubing will be within $\pm 4 \mu\text{m}$.

Let's look at the effects of these actual tubing dimensions on the pressures required to maintain retention times for a method...

Relationship of Tubing Dimensions and Pressure: 30m x 0.25mm ID Column

<u>L (m)</u>	<u>ID (μm)</u>	<u>P (psi)</u>	<u>% of nominal P</u>
29.5	255	8.2	82%
30.0	250	10.0	100%
30.5	245	11.9	119%

Conditions: vacuum outlet (**MSD**), helium carrier,
100°C oven temperature,
maintained T_m at 1.38 min

<u>L (m)</u>	<u>ID (μm)</u>	<u>P (psi)</u>	<u>% of nominal P</u>
29.5	255	9.3	93%
30.0	250	10.0	100%
30.5	245	10.9	109%

Conditions: atmospheric outlet (**FID**), helium carrier,
100°C oven temperature,
maintained T_m at 2.60 min

Relationship of Tubing Dimensions and Pressure: 12m x 0.20mm ID Column

<u>L (m)</u>	<u>ID (μm)</u>	<u>P (psi)</u>	<u>% of nominal P</u>
11.5	205	6.9	69%
12.0	200	10.0	100%
12.5	195	13.5	135%

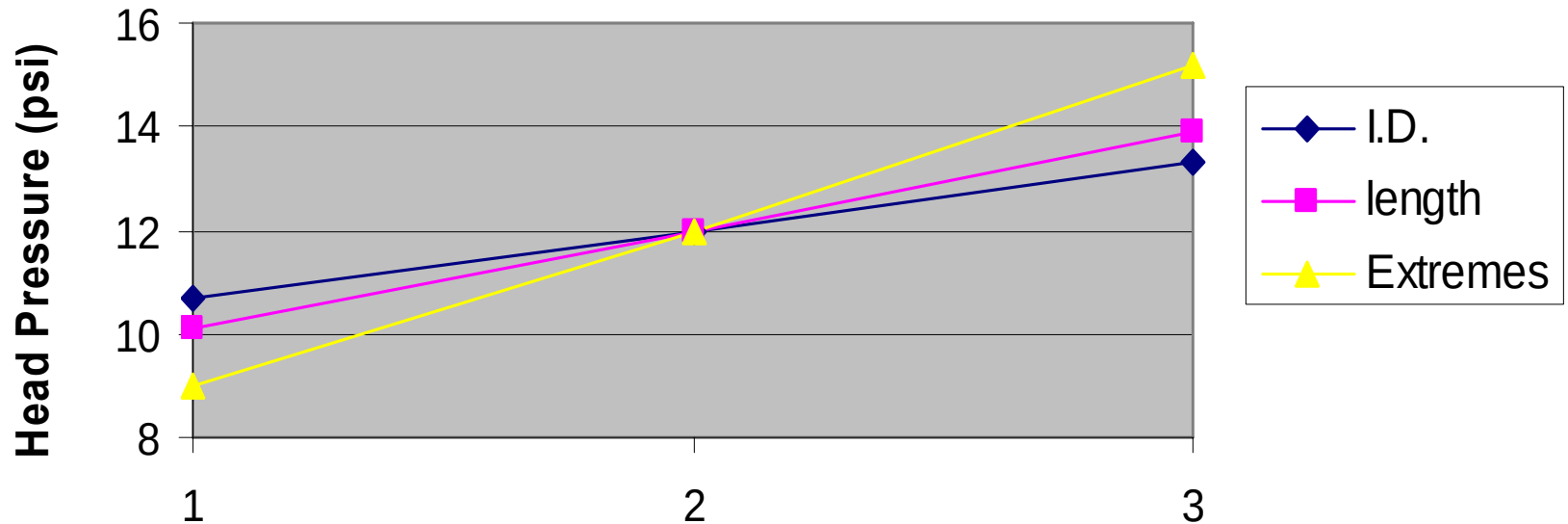
Conditions: vacuum outlet (**MSD**), helium carrier,
100°C oven temperature,
maintained T_m at 0.345 min

<u>L (m)</u>	<u>ID (μm)</u>	<u>P (psi)</u>	<u>% of nominal P</u>
11.5	205	8.7	87%
12.0	200	10.0	100%
12.5	195	11.5	115%

Conditions: atmospheric outlet (**FID**), helium carrier,
100°C oven temperature,
maintained T_m at 0.651 min

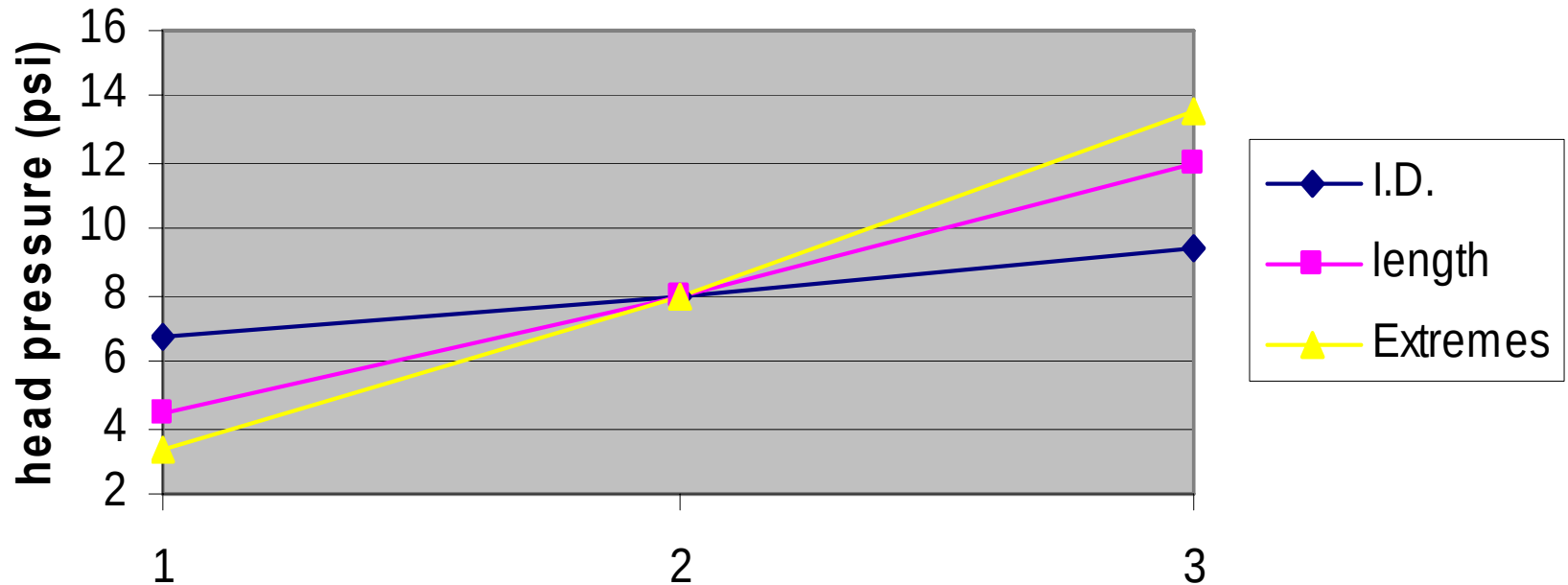
)

Comparison of Influence of Length and I.D. on Required Head pressure (.25 mm, MSD)



“Extremes” denotes combination of smallest ID/longest column and vice versa. (± 1 m length; ± 6 μ m ID)

Comparison of Influence of Length and I.D. on Required Head Pressure (.2 mm, MSD)



“Extremes” denotes combination of smallest ID/longest column and vice versa. (± 1 m length; ± 6 μ m ID)

Impact of Dimensional Differences on Required P

Impact varies inversely with length and ID

- The relative percentage of impact increases as nominal length and ID decrease.

Additionally, vacuum outlet (MSD) greatly exaggerates pressure drop across the tubing. This in turn amplifies the differences in head pressure required to maintain T_m

“I don’t use retention time windows. Why should I care if my retention times shift?”

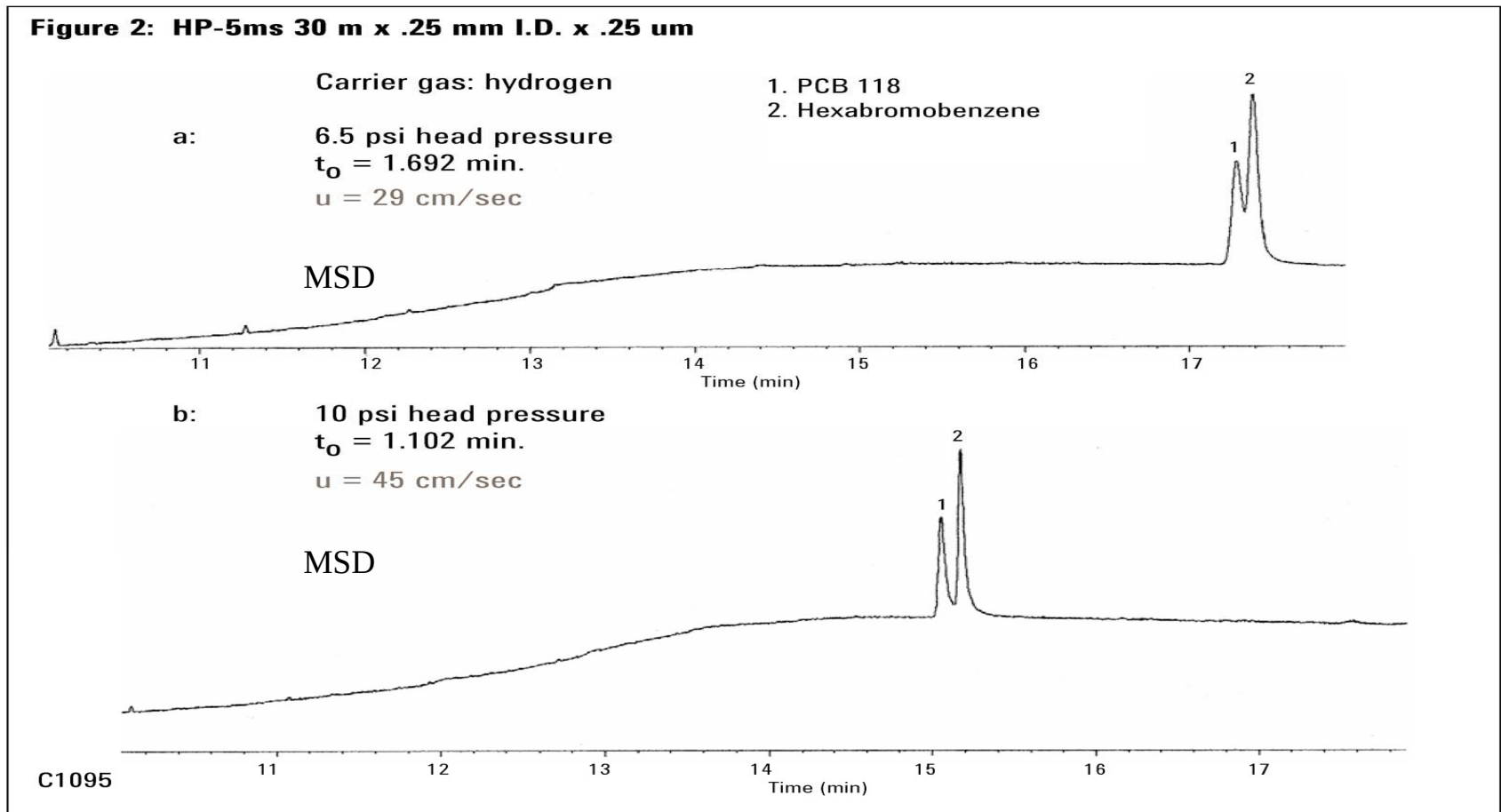
Retention time changes in temperature programmed analyses can also alter the *elution sequence of solutes...*

Solutes elute in an order mandated by their “*net*” vapor pressures - *i.e.*, vapor pressures under their gas chromatographic conditions.



Impact of Dimensional Differences on R

Not only may absolute retention times change, but resolution may change as well due to changes in carrier gas linear velocity (efficiency; HETP)



Net Vapor Pressure

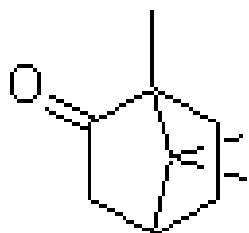
The net vapor pressure is the intrinsic vapor pressure *reduced by the sum of all solute-stationary phase interactions* (e.g., dispersion, proton sharing and dipole interactions, *all of which are influenced by temperature*).

If considerations for the inter-effects of length, diameter and gas velocity are not factored into the method's Standard Operating Procedure (SOP) the end result can be:

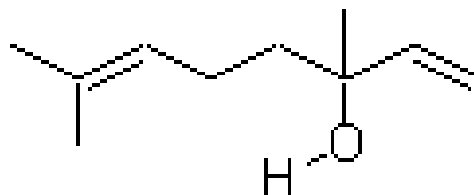
- **Loss of resolution**
- **Complete reversal of elution**
 - **More common in mixtures of disparate functionalities; it does not occur with homologues.**
 - **Also more common with solutes and stationary phases employing multiple modes of solute-stationary phase interactions.**



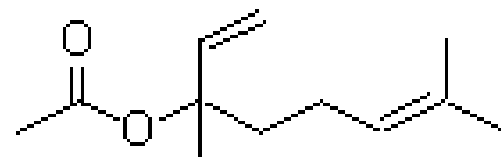
Example -- Compounds of Interest



d-Camphor,
b.p 176-180°C
keto function
Weak H-Bonding,
Van der Waals



Linalool
b.p. 199°C
hydroxy and alkene functions
Strong H-Bonding, weak dipole,
Van der Waals



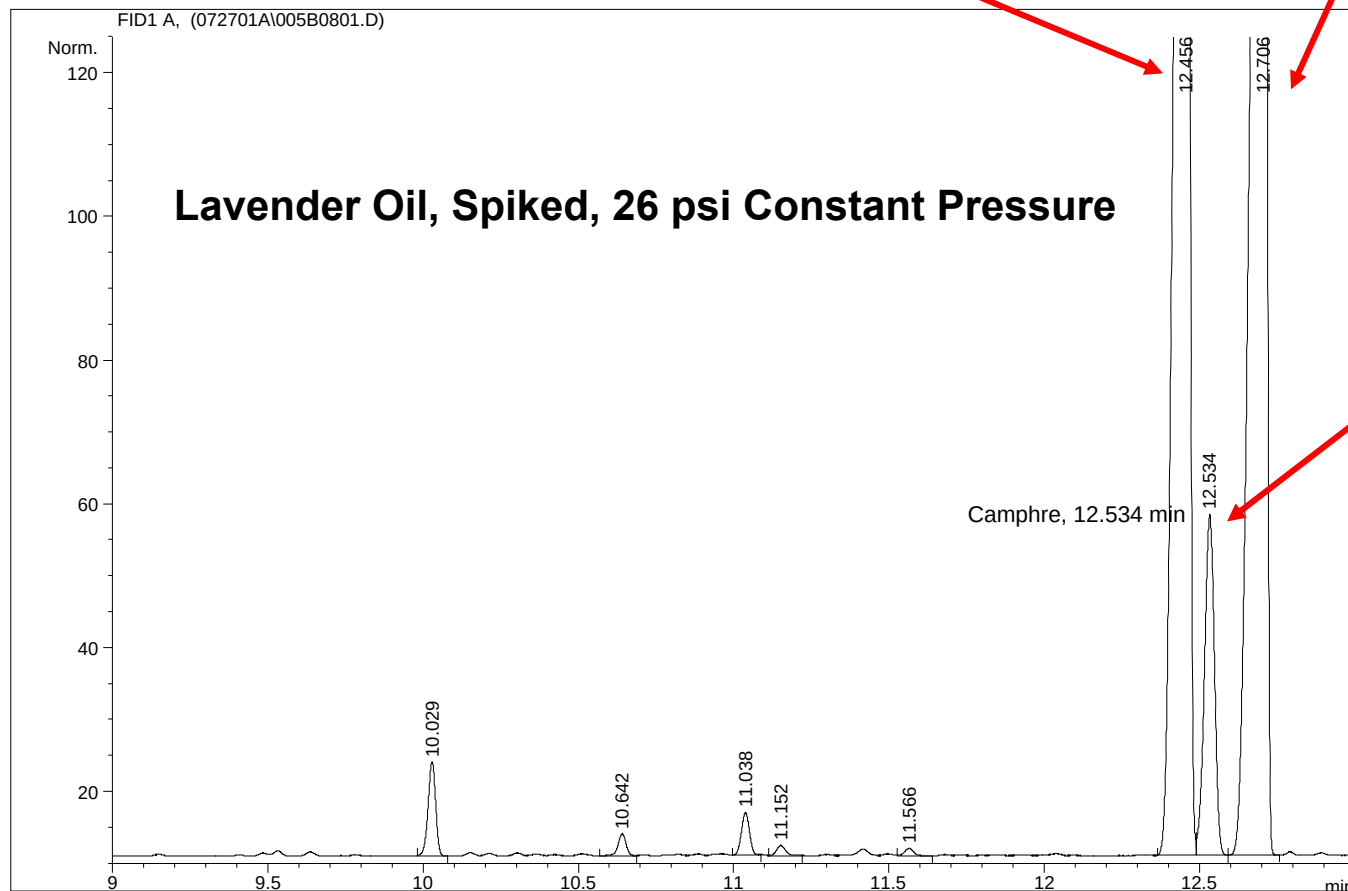
Linalyl acetate
b.p. 220°C
acid ester
and alkene functions
2 x Weak H-Bonding,
weak dipole, Van der Waals

Effects of Head Pressure on Elution Order: 26 psi

Column: 20m x 0.10mm ID x 0.2µm, DB-WAX

Oven: 50C (0.33 min), 10C/min to 200C and hold **linalool**

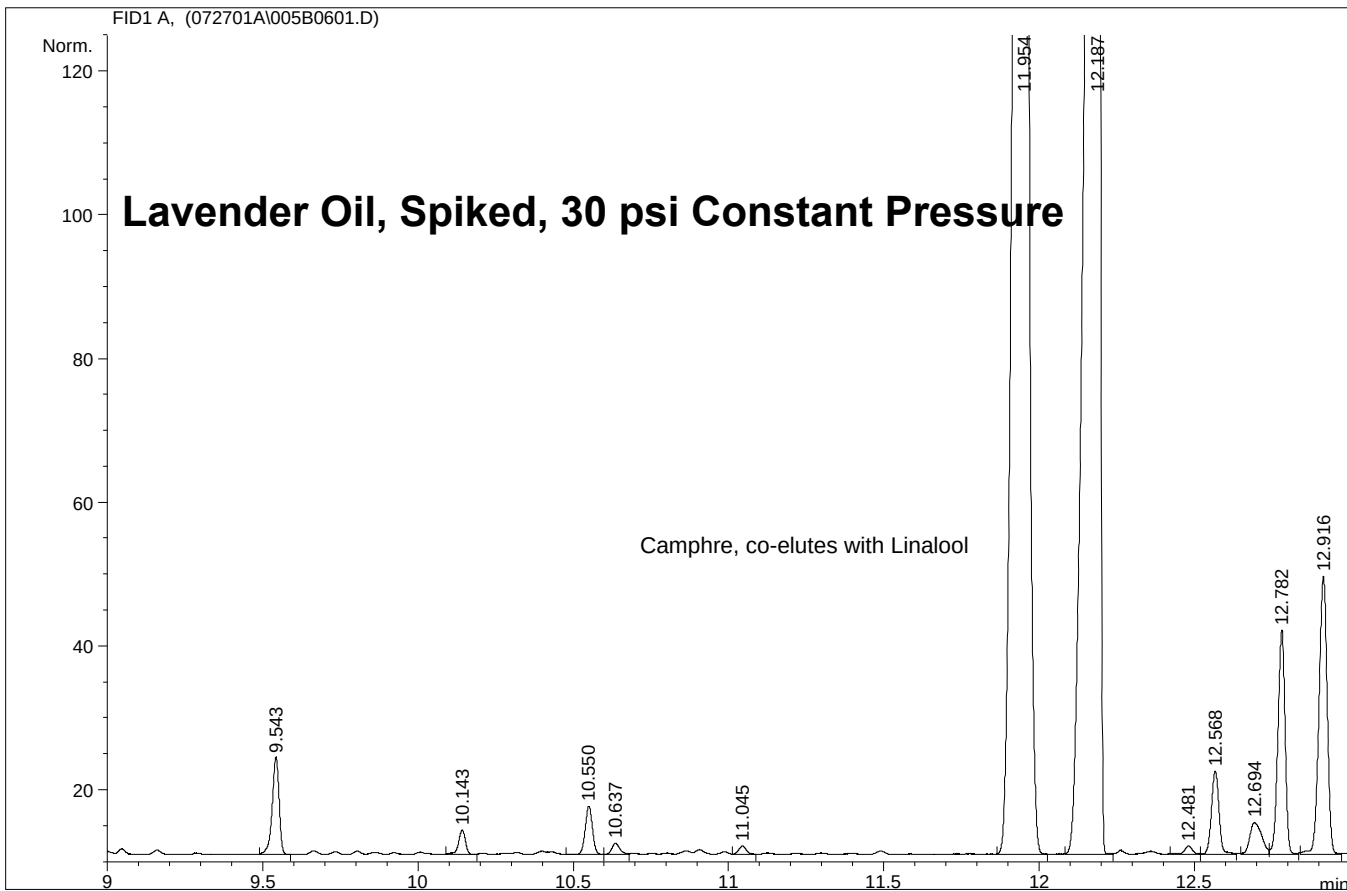
Linalyl acetate



Effects of Head Pressure on Elution Order: 30 psi

Column: 20m x 0.10mm ID x 0.2um, DB-WAX

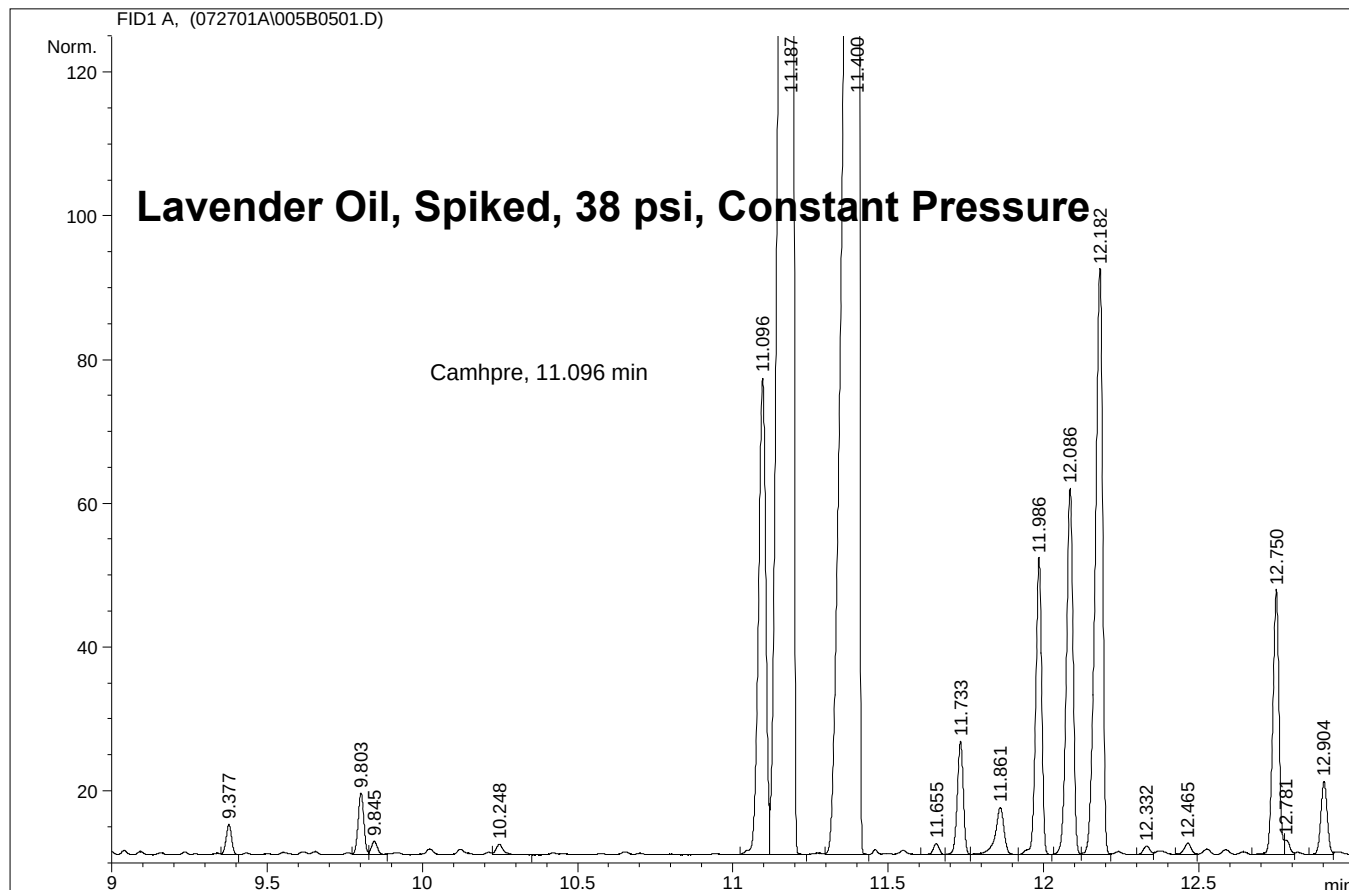
Oven: 50C (0.33 min), 10C/min to 200C and hold



Effects of Head Pressure on Elution Order: 38 psi

Column: 20m x 0.10mm ID x 0.2um, DB-WAX

Oven: 50C (0.33 min), 10C/min to 200C and hold

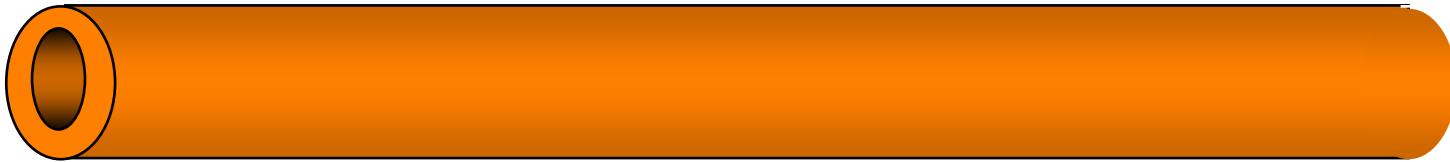


Temperature Programming

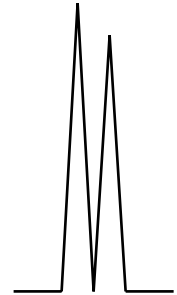
Effect Of Locking Software On Temperature Of Elution

COLUMN A

Inner diameter = 0.240 mm, Head Pressure 9.70 psi



T_m 1.52 min

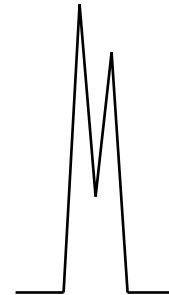


COLUMN B

Inner diameter = 0.260 mm, Head Pressure 9.70 psi



T_m 1.29 min



Temperature Profile

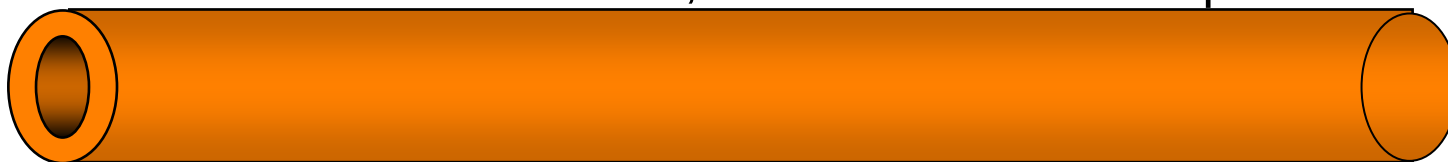


Temperature Programming

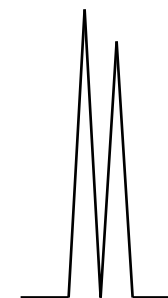
Effect Of Locking Software On Temperature Of Elution

COLUMN A

Inner diameter = 0.240 mm, Head Pressure 9.70 psi

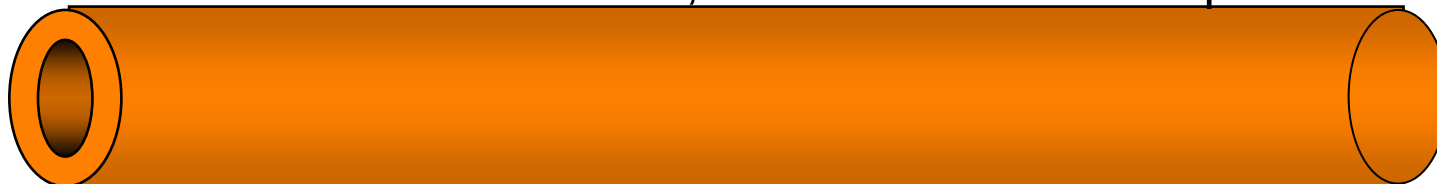


T_m 1.52 min

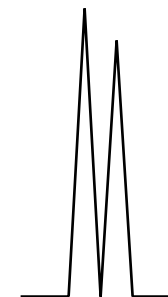


COLUMN B

Inner diameter = 0.260 mm, Head Pressure 5.97 psi



T_m 1.52 min



Temperature Profile



CARRIER GAS

Properties

Compressible

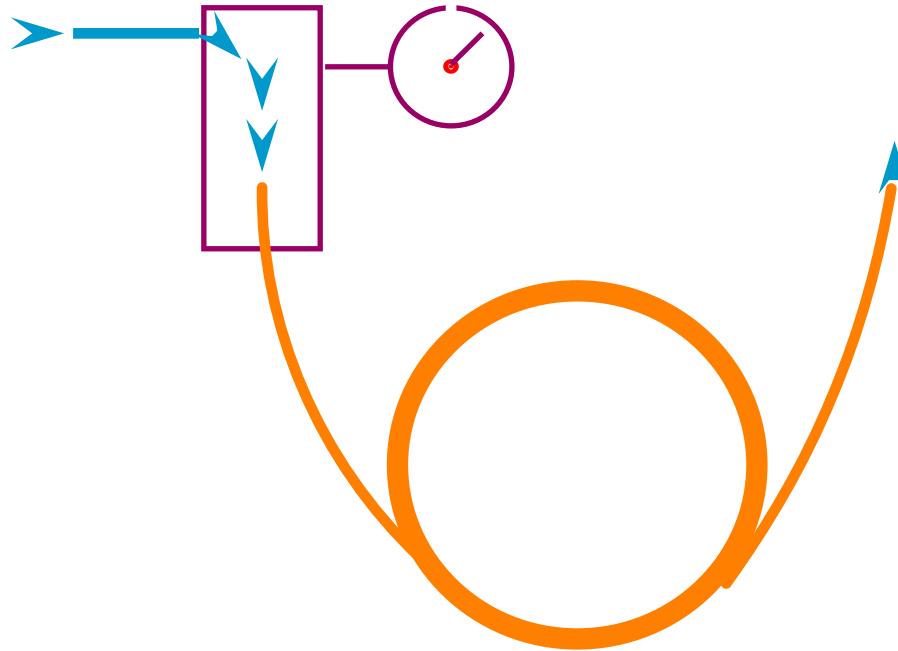
Expands with temperature

Viscosity increases with temperature



CARRIER GAS

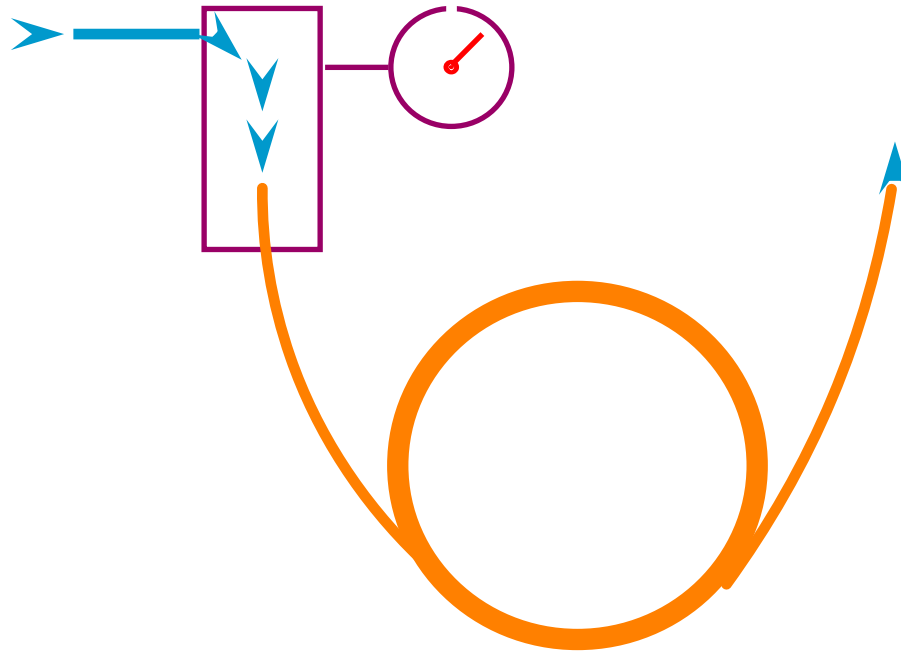
Constant Pressure Mode



Head pressure is constant
Flow decreases with temperature

CARRIER GAS

Constant Flow Mode



Carrier gas flow is constant
Pressure increases with temperature

CARRIER GAS

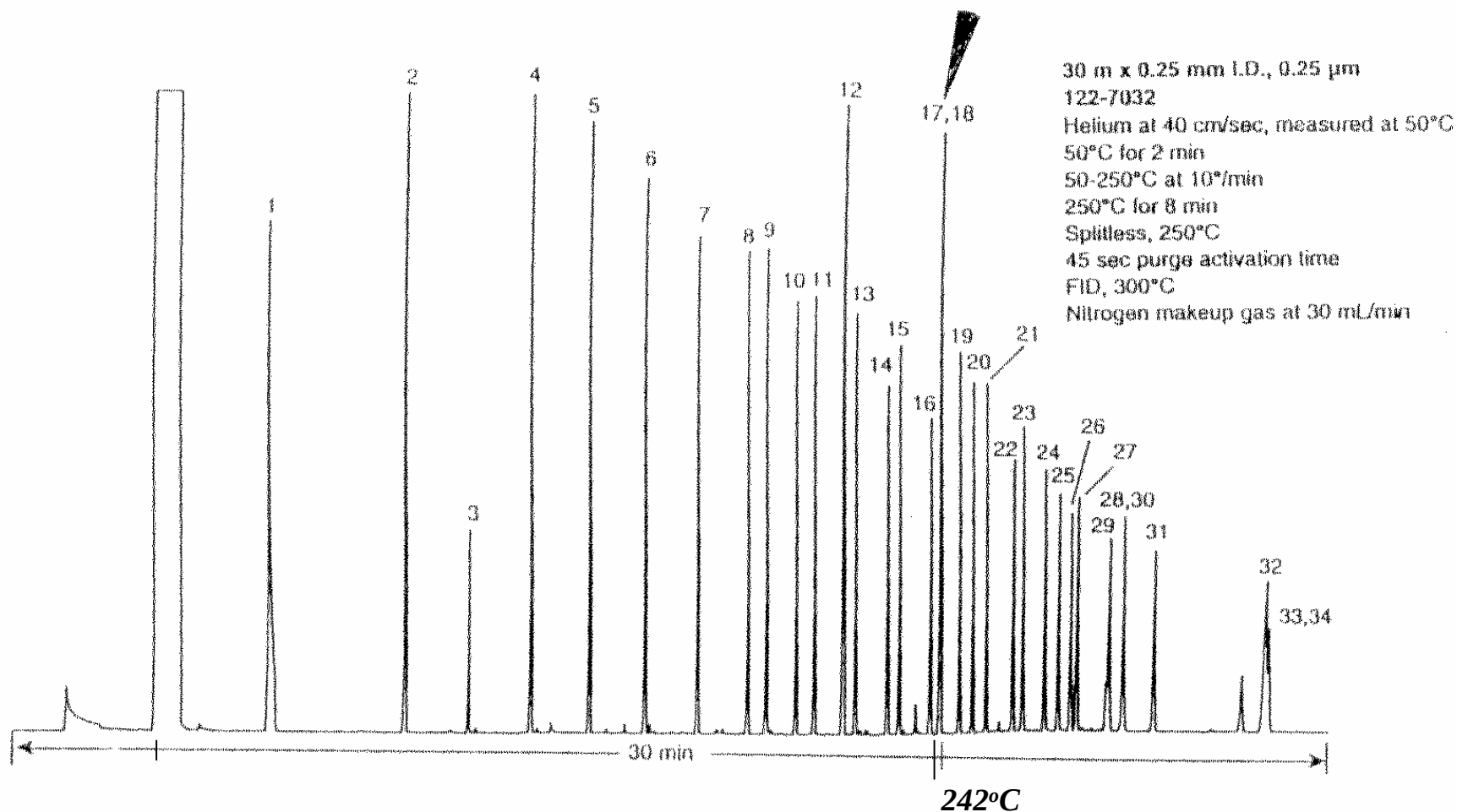
Consistent Temperature

Set the velocity at the same temperature

Initial temperature is the most convenient



Optimizing $\bar{u}$ for a Specific Area in Programmed Mode



Critical area elutes at 242°C; at 212°C, that chromatographing plug is ca. half way through the column. Set oven temperature at 212, and optimize carrier for a solute $k = 7$. Cool oven to 50°C starting temperature, and institute run.

© Walter Jennings, 2000



VAN DEEMTER EQUATION

$$H = A + \frac{B}{\bar{u}} + Cu$$

H = Height equivalent to a theoretical plate

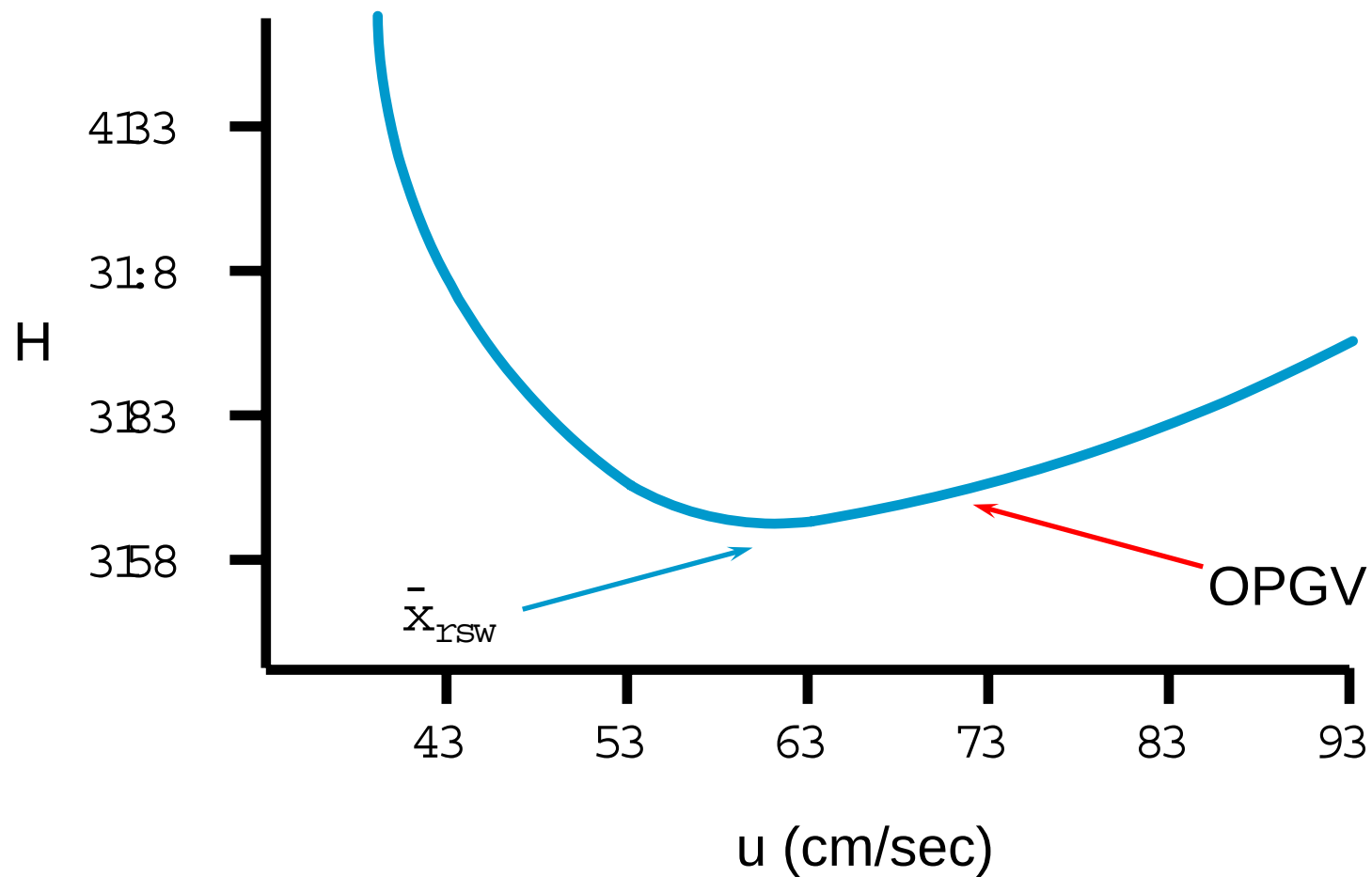
A = Multi-path term

B = Longitudinal diffusion term

C = Mass transfer term



VAN DEEMTER CURVE



$\bar{u}_{opt}$ and OPGV

$\bar{u}_{opt}$:
Maximum efficiency

OPGV:
Optimal practical gas velocity
Maximum efficiency per unit time

$1.5 - 2 \times \bar{u}_{opt}$



COMMON CARRIER GASES

Nitrogen

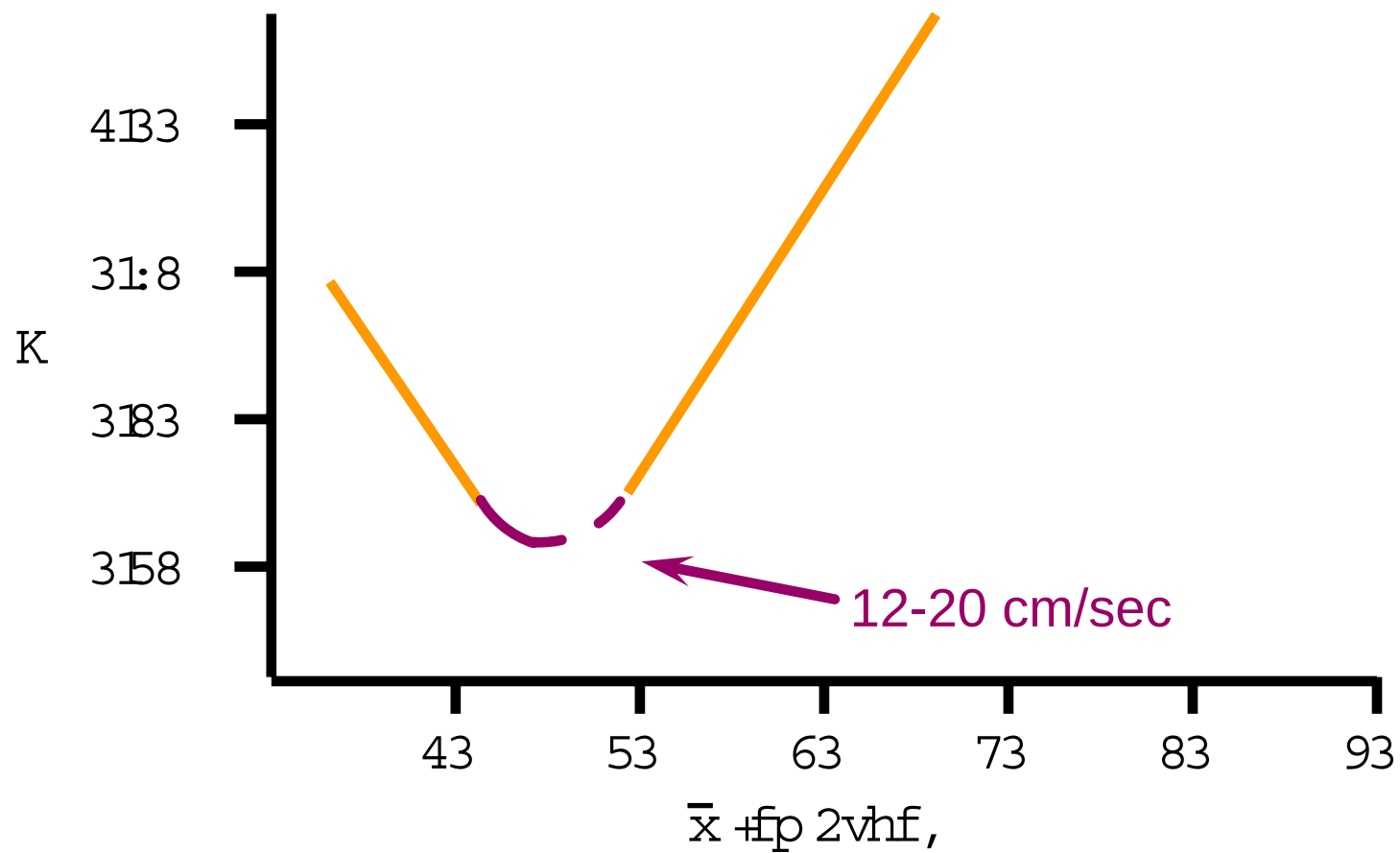
Helium

Hydrogen



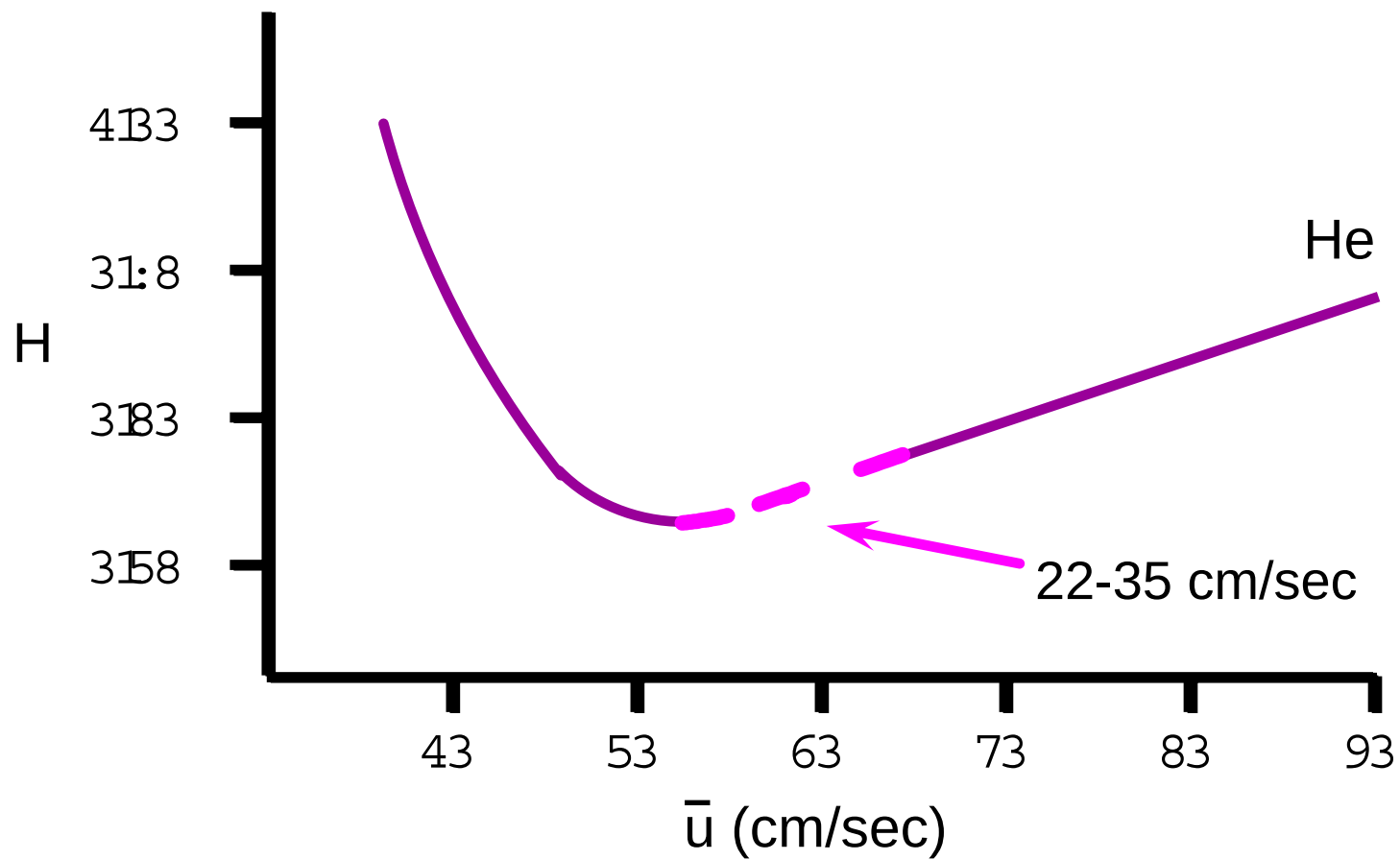
VAN DEEMTER CURVE

Nitrogen



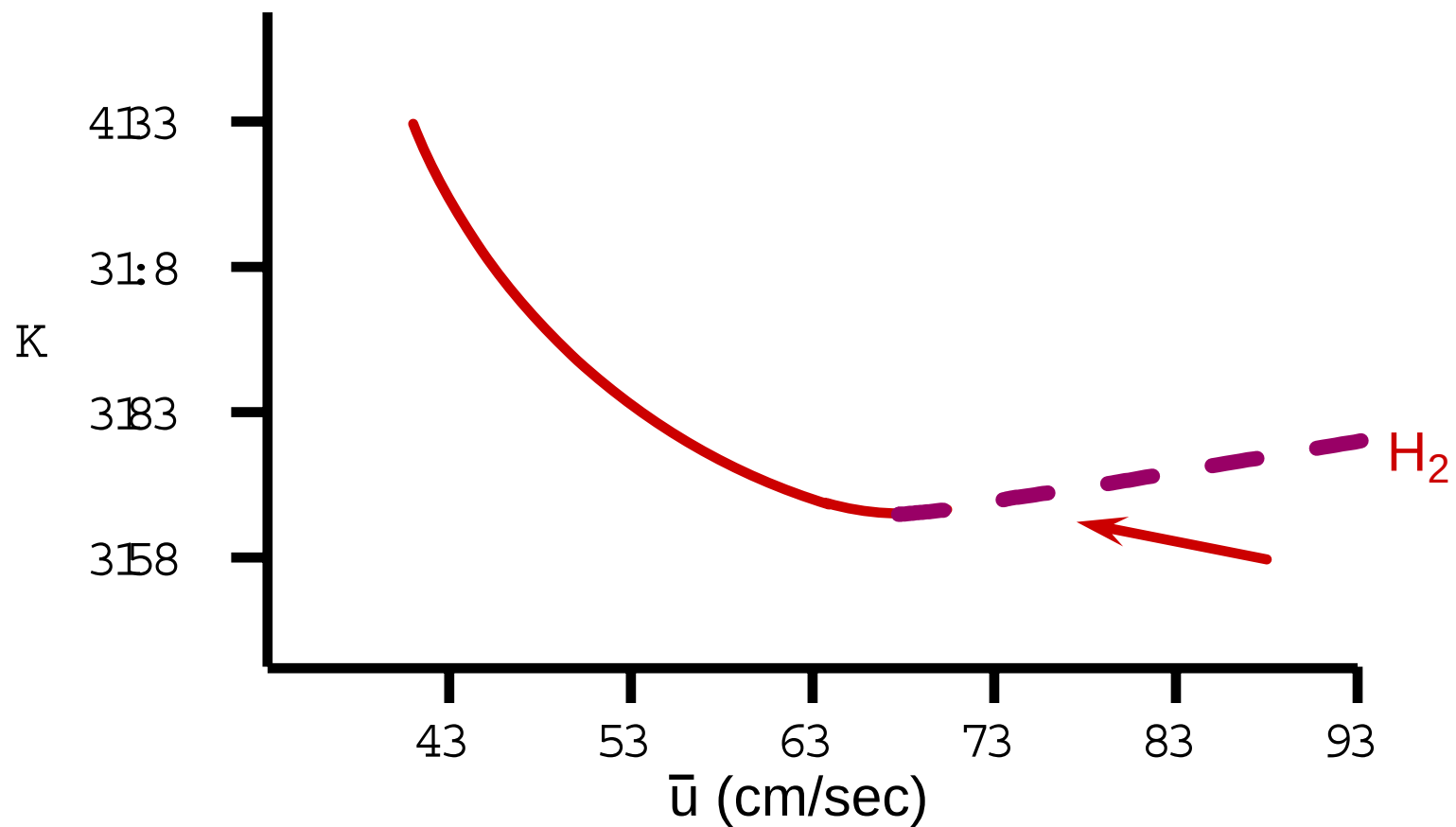
VAN DEEMTER CURVE

Helium

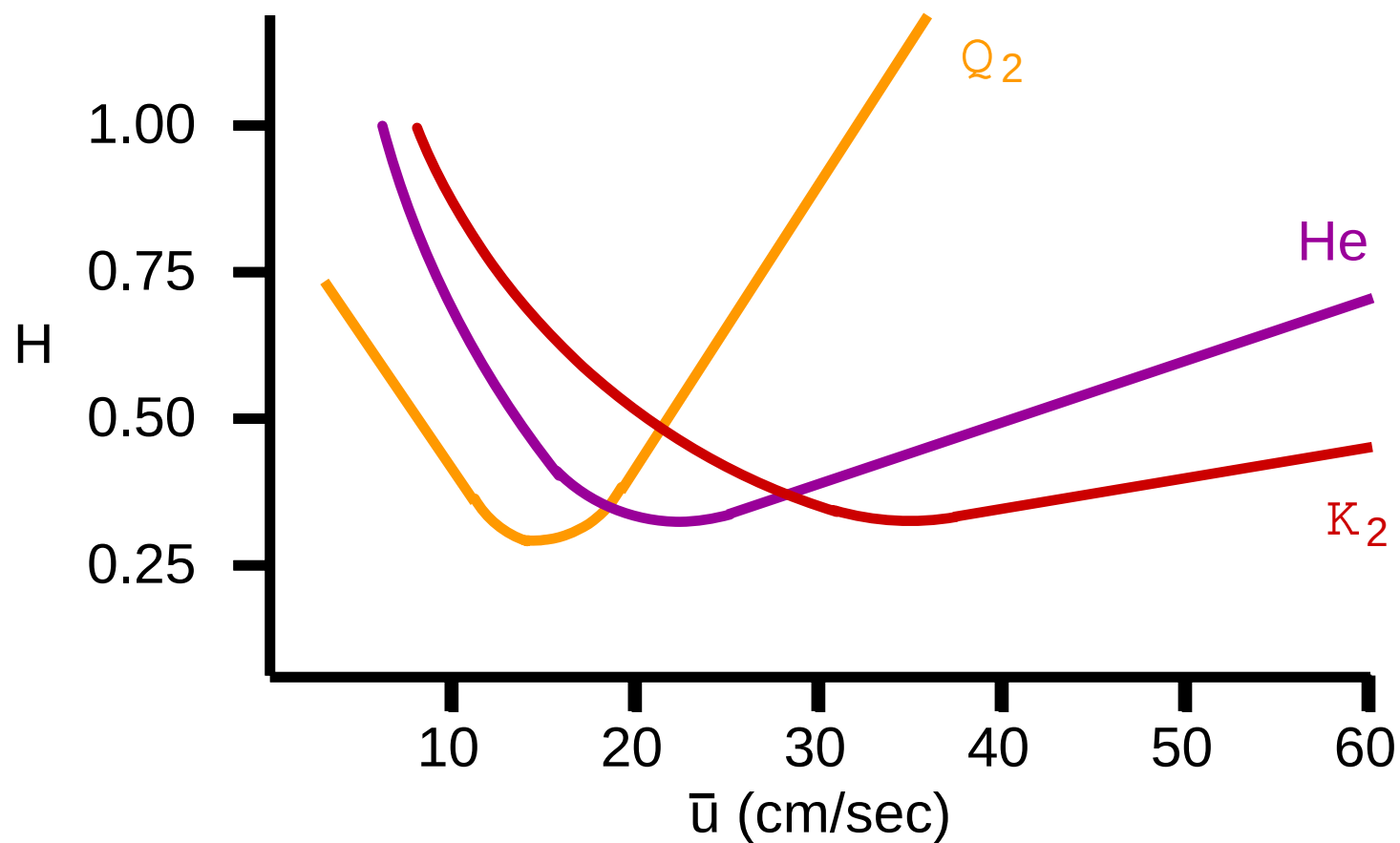


VAN DEEMTER CURVE

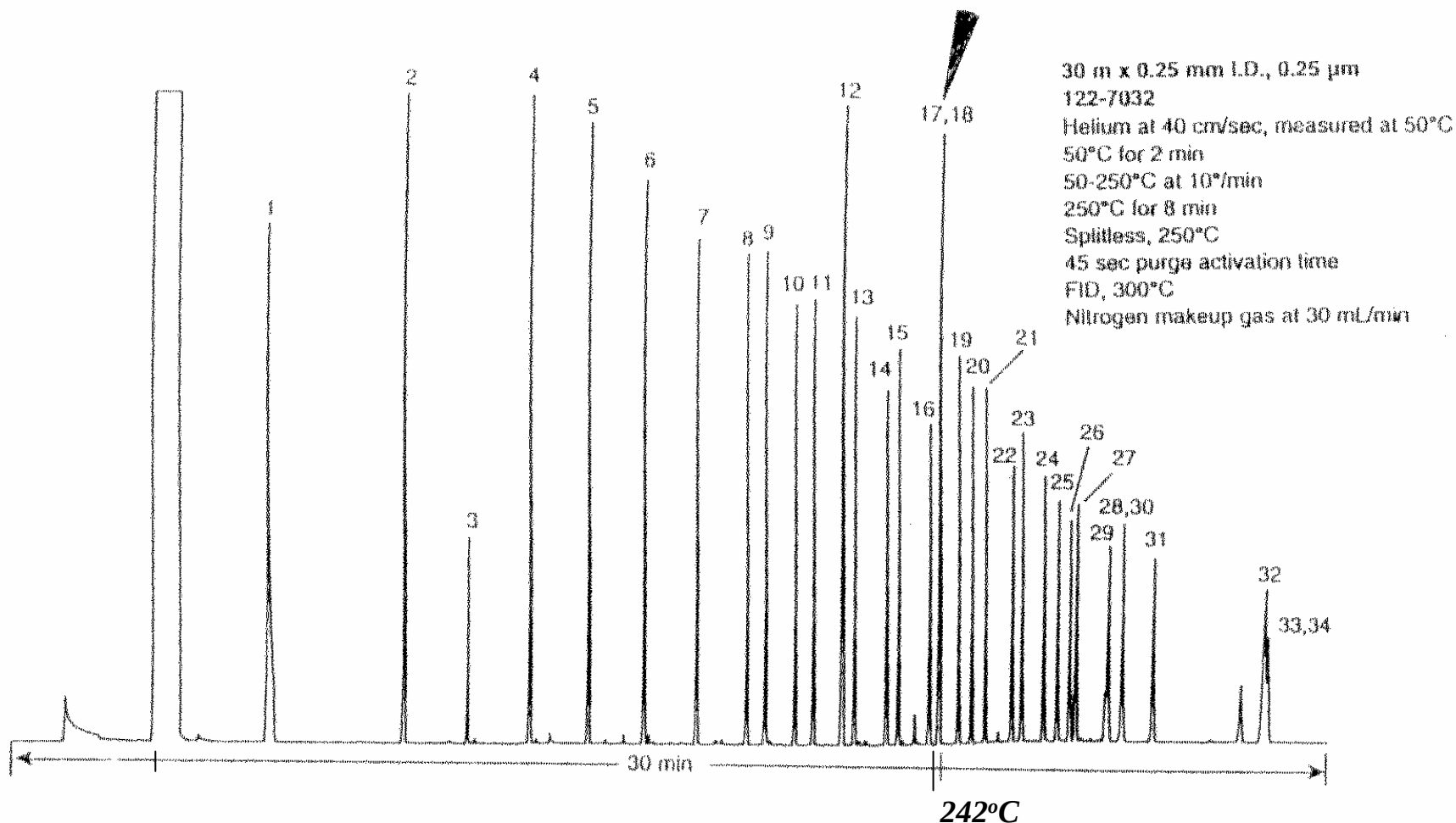
Hydrogen



VAN DEEMTER CURVES



Optimizing $\bar{u}$ for a Specific Area in Programmed Mode



Critical area elutes at 242°C; at 212°C, that chromatographing plug is ca. half way through the column. Set oven temperature at 212, and optimize carrier for a solute $k = 7$. Cool oven to 50°C starting temperature, and institute run.

© Walter Jennings, 2000



CARRIER GAS

Hydrogen Comments

Hydrogen is extremely diffusive in air

Difficult to reach explosive level of ~4 %

Many GC's are flow regulated



CARRIER GAS

Selection Example

Nitrogen
11.7 cm/sec

24.5 min

$R = 1.76$

Nitrogen
20 cm/sec

17.4 min

$R = 1.33$

Helium
23.2 cm/sec

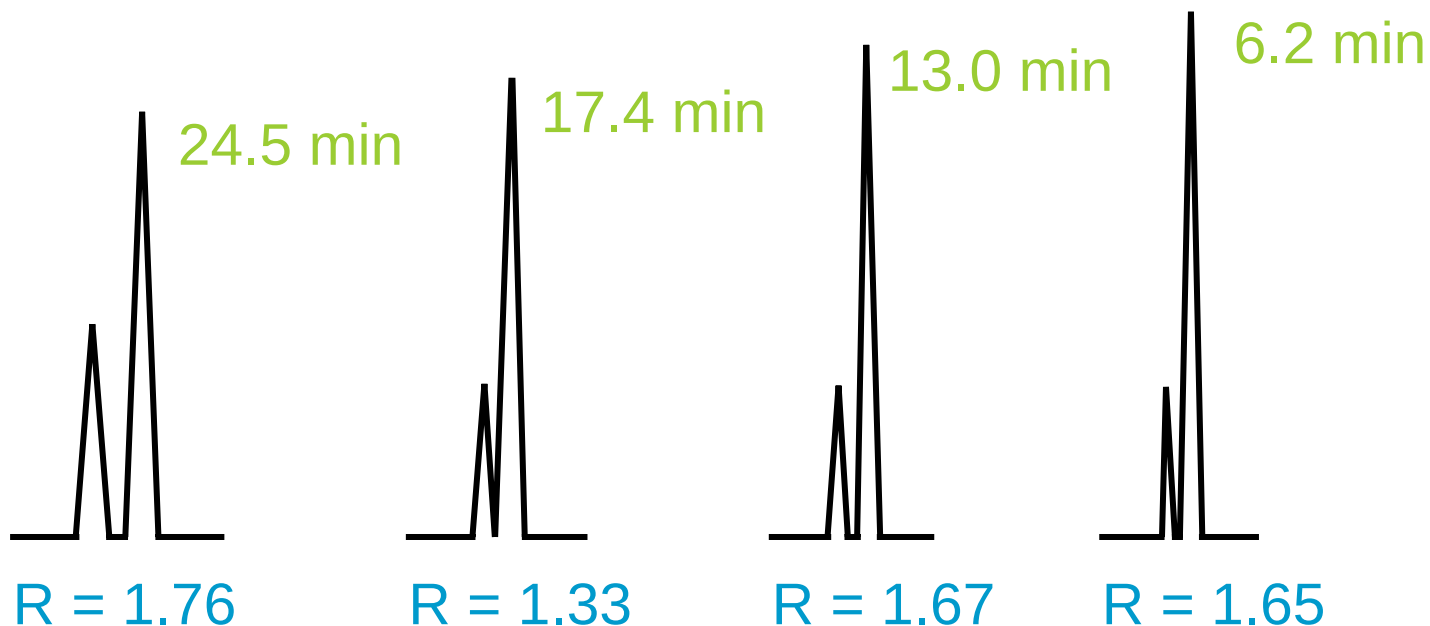
13.0 min

$R = 1.67$

Hydrogen
48 cm/sec

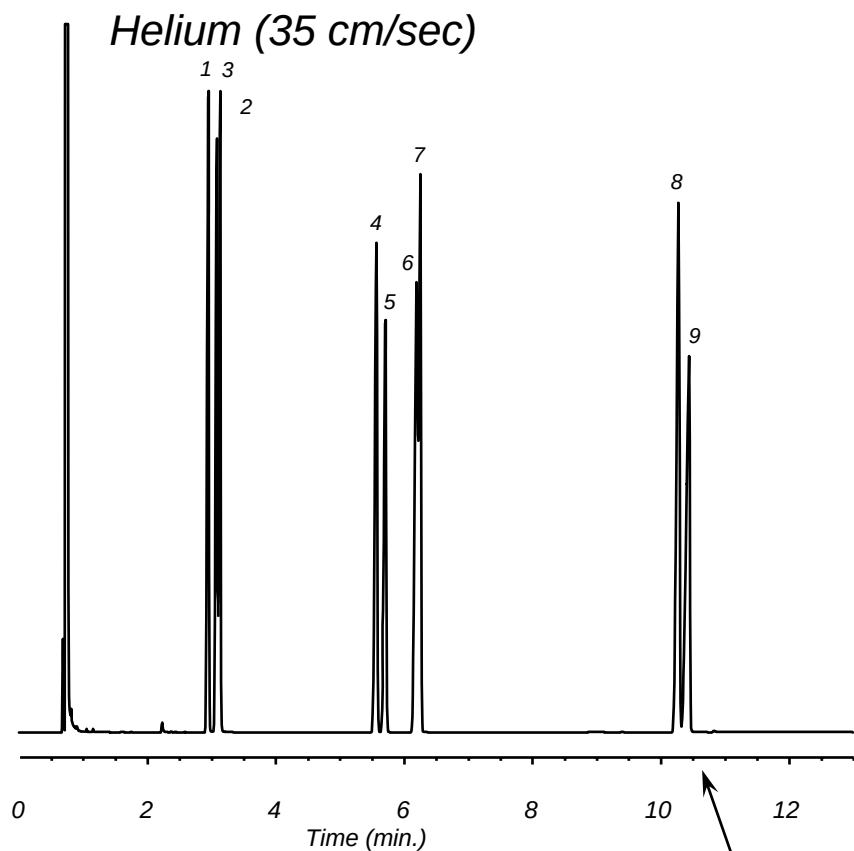
6.2 min

$R = 1.65$

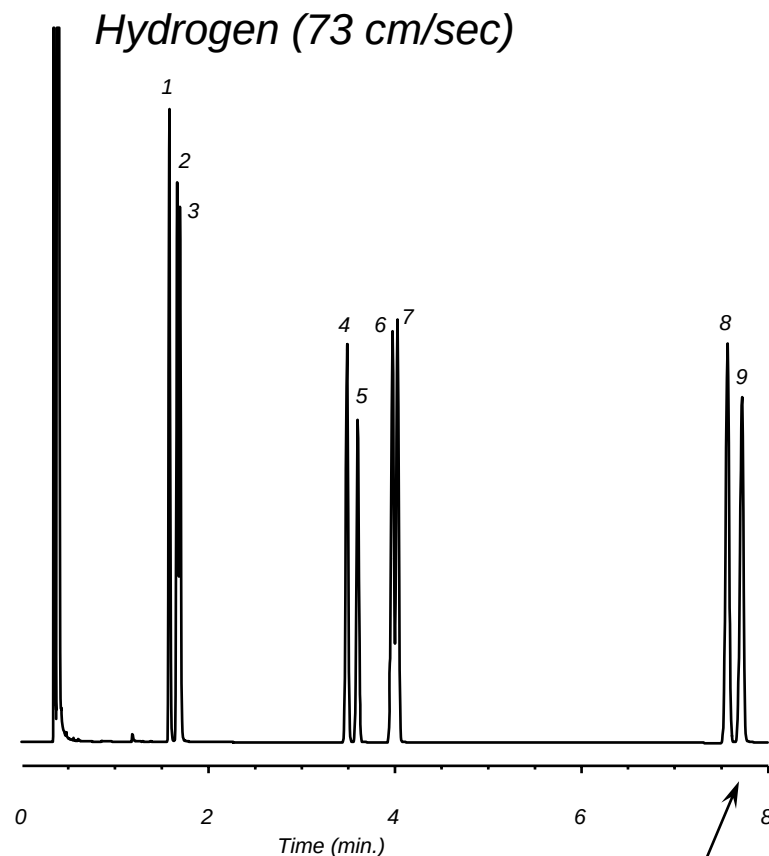


Carrier Gas

Helium vs. Hydrogen



DB-1, 15 m x 0.25 mm I.D., 0.25 μ m
50°C for 2 min, 50-110°C at 20°/min



Carrier Gas

Gas	Advantages	Disadvantages
Nitrogen	Cheap, Readily available	Long run times
Helium	Good compromise, Safe	Expensive
Hydrogen	Shorter run times, Cheap	Explosive

Hydrogen is difficult to explode under GC conditions

CARRIER GAS

Selection Summary

Hydrogen is best especially for wide k range analyses

Helium is acceptable

Nitrogen is not recommended



Thank you!

TECHNICAL SUPPORT

Agilent 1-800-227-9770 #4, #1

E-mail: gc_column_support@Agilent.com



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Selection of a Capillary GC Column - Series 3

March 13, 2008 - 2:00 p.m. EST

Installation, Care and Maintenance of Capillary GC Columns - Series 4

April 22, 2008 - 1:00 p.m. EST



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