General Description
Zorbax Rx-C8 is a microparticulate column packing used for reversed-phase high-performance liquid chromatography. The packing is made by chemically bonding a sterically-protected disopropyl n-octyl stationary phase to a specially prepared, ultra-high-purity Zorbax, porous-silica microsphere. The special low-activity Zorbax Rx silica support is designed to reduce or eliminate strong adsorption of basic compounds. The sterically protected stationary phase is chemically stable at low pH and gives longer column life. As a result, Zorbax Rx-C8 is a stable, reversed-phase packing that can be used for basic, neutral, or acidic samples. However, it is particularly well suited for use at low pH (e.g., 2) with basic samples since they often can be chromato-graphed without peak tailing or irreversible adsorption.

The uniform, spherical, Zorbax Rx-C8 particles are nominally 5 μm in diameter, and have a controlled pore size of 80Å. Columns are loaded to a uniform bed density using a proprietary, high-pressure, slurry-loading technique to give optimum column efficiency.

Column Characteristics
A typical Quality Control test chromatogram for a 4.6 mm ID x 250 mm column is shown in Figure 1. The actual QC test and performance of your column is described on the Column Performance Report enclosed with your column.

Safety Considerations
• All points of connection in liquid chromatographic systems are potential sources of leaks. Users of liquid chromatographic equipment should be aware of the toxicity or flammability of their mobile phases.
• Because of its small particle size, dry Zorbax packings are respirable. Columns should only be opened in a well ventilated area.

Operational Guidelines
• The direction of flow is marked on the column.
• While generally not harmful to the column, reversing flow should be avoided except to attempt removal of inlet pluggage (see “Column Care” section).
• A new column contains a mixture of methanol and water. Care should be taken not to pass any mobile phase through the column that might cause a precipitate.
• Zorbax Rx-C8 is compatible with water and all common organic solvents.
• The use of a guard column is recommended to protect the Zorbax Rx-C8 column and to extend its useful lifetime.
• Avoid use of this column below pH 1.0 or above pH 8.0.
• Maximum operating pressure for columns up to 9.4 mm ID is 400 bar (6000 psi).
• Maximum operating temperature is 80°C.

NOTE: Zorbax RX columns are designed for high stability at low pH (e.g., pH < 4). However, all silica-based packings have some solubility in pH > 6 aqueous mobile phases. Therefore, when using silica-based columns under conditions of pH > 6, maximum column lifetime is obtained by operation at low temperatures (< 40°C) using low buffer concentrations in the range of 0.01 to 0.02M. Column stability at pH > 6 is also enhanced by avoiding phosphate and carbonate buffers [ref.: H.A. Claessens, M.A. van Straten, and J.J. Kirkland, J. Chromatogr. (A), 728 (1996) 259].
**Mobile Phase Selection**

The bonded stationary phase is nonpolar in nature and is best used with mobile phases such as methanol/water or acetonitrile/water mixtures. Increasing the amount of organic component usually reduces the retention time of the sample. Due to the relatively high viscosity of recommended mobile phases, increased efficiency can be achieved with the use of column temperatures in the range of 40-65°C. Gradient elution techniques for this packing often use 5% methanol or acetonitrile in water as the initial solvent, and 100% methanol or acetonitrile as the final solvent. Additional information on solvent selection may be found in Chapters Six and Seven, *Introduction to Modern Liquid Chromatography*, Second Edition, L. R. Snyder and J. J. Kirkland, (John Wiley & Sons, 1979), and Chapters Six, Seven and Eight, *Practical HPLC Method Development*, Second Edition, L. R. Snyder, J.J. Kirkland, and J.L. Glajch, (John Wiley & Sons, 1997).

**Applications**

Zorbax Rx-C8 is similar to Zorbax C8 in retention of acidic and neutral compounds. However, Zorbax Rx-C8 will give better chromatographic performance with basic compounds, using the same buffers and organic modifiers employed in reversed-phase chromatography. For most basic compounds, it will normally not be necessary to use basic modifiers, such as triethylamine, to achieve efficient, symmetrical peaks. However, very basic compounds may require the addition of basic modifiers to the mobile phase (e.g., 20-30 mM triethylamine or 10-20 mM dimethyloctylamine). Basic compounds are often best chromatographed with mobile phases of pH ≤ 3. One highly recommended mobile phase for very basic compounds is 0.1% trifluoroacetic acid adjusted to pH = 3 with triethylamine, plus an appropriate concentration of methanol or acetonitrile. Typical applications will be for separation of basic drugs such as tricyclic antidepressants, opiates, and anti-histamines.

**Column Care**

The inlet frit on these columns have a nominal porosity of 2 μm. Samples that contain particulate matter larger than 2 μm may plug the column inlet frit and should be filtered before injection into the column. Zorbax guard columns and a hardware kit are recommended for use with such samples. If solvent flow appears to be restricted (high column-back-pressure), check first to see that solvent flow is unobstructed up to the column inlet. If the column has the restriction, there may be particulate matter on the inlet frit. An initial attempt should be made to remove any inlet debris by back-flushing 25-30 mL of mobile phase through the column. If this fails to return the column to near its original back-pressure, the inlet frit should be changed. To remove the frit, loosen the nut at the column inlet, taking care not to turn the end fitting itself. Then remove the fitting, taking care not to disturb the column bed. The frit should drop out when the fitting is tapped sharply on a hard surface. Install a new frit and carefully tighten the fitting.

To remove strongly retained materials from the reversed-phase column, flush the column with stronger (less polar) solvents. Solvents such as methanol, acetonitrile, or a 95/5 mixture of dichloromethane and methanol should remove most highly retained compounds. In extreme cases, dimethyl sulfoxide or dimethylformamide at low flow rates may also be used for this purpose. When switching between solvents with vastly different polarities, it may be necessary to first purge the column with a mutually miscible solvent such as isopropanol.

Since columns have 1/16" terminations, a short 1/4" wrench should be used in assembling fittings to prevent overtightening the ferrules. Overtightening the fittings can damage the fitting and necessitate replacement.

**Storage Recommendations**

Long term storage of silica-based, bonded phase columns should be in a pure organic solvent, preferably an aprotic liquid such as 100% acetonitrile. If the column has been previously used with a buffered mobile phase, the buffer should first be removed by purging the column with 20-30 column volumes of a 50/50 mixture of methanol or acetonitrile and water, followed by 20-30 column volumes of the pure solvent. Before storing the column, the end-fittings should be tightly capped with end-plugs to prevent the packing from drying out. Columns may be safely stored for short periods in most mobile phases. However, to protect equipment, it is desirable to remove salts from the instrument and column by purging the column with the same mobile phase without the buffer (e.g. using 60/40 ACN/H₂O to remove a 60/40 ACN/0.02 M phosphate buffered mobile phase). Re-equilibration is rapid with the original mobile phase when using this approach, and any danger of corrosion from the salts is eliminated.

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