Fuels such as gasoline undergo reformulation to improve combustion efficiency, and to meet strict U.S. EPA limits for volatile organic compounds (VOCs) and other emissions. For example, catalytic restructuring of hydrocarbon molecules in naphtha feedstock produces more complex structures, while oxygenate blending increases octane ratings. But no matter how your company reprocesses its fuel, you must be certain that your final product conforms to regulations.

**Get application workflows up and running reliably from day one**

Agilent Reformulated Fuel Analyzers are based on the Agilent 7890B GC system. Each is factory pre-tested and pre-configured to save precious start-up time for your analysis of oxygenates, benzene, and heavier aromatics per industry reference methods.

**Standard Configurations**
- Each includes Capillary Flow Technology (CFT) Dean’s Switch and Backflush to reduce analysis time, improve data, and reduce system maintenance

**Large Valve Oven (LVO) Configuration**
- External oven expands analytical capabilities with six positions for valves and/or columns
- Single heated GC zone controls the external valve oven’s isothermal temperature
- 3-in-1 analysis of fuels per ASTM D4815, D3606, and D5580

Agilent Reformulated Fuel Analyzers reflect innovative technology and a stringent quality control process. Systems include:

**Factory**
- System setup and leak testing
- Instrument checkout
- Installation of appropriate columns
- Factory-run checkout method using application checkout mix

**Delivery**
- Instrument manual for running the method
- CD-ROM with method parameters and checkout data files for easy out-of-the-box operation
- Application-related consumables included — no separate ordering required
- Easy consumables re-ordering information

**Installation**
- Duplicate factory checkout with checkout sample — onsite by factory-trained support engineer
- Optional application startup assistance
Reformulated Fuel Analyzers with or without the Large Valve Oven

To generate data about operations, processes, and product quality

Standard GC Analyzers for Reformulated Fuel

Configured to meet ASTM and CEN analysis/reporting requirements

Expedite your evaluation of oxygenate concentrations, benzene, and heavier aromatics with our ready-to-go systems that comply with:

- ASTM Methods D4815, D5580 and D3606
- CEN Methods EN 13132 and EN 12177

Dual-parallel-channel analysis of oxygenates and aromatics in fuel per ASTM D4815 and D5580

Here, dual parallel channels were configured on one GC system. Both oxygenates and aromatics were precisely determined in gasoline.

Oxygenates and aromatics in gasoline per EN 13132 and EN 12177

This analysis used Capillary Flow Technology (CFT) Deans Switch to simplify method setup, eliminate carryover, and minimize peak tailing for very polar compounds. Backflush was also used to reduce analysis time.
**Three-in-one Reformulated Fuel Analyzer**

**Perform ASTM D4815, D3606 and D5580 on a single system**

Expand your analytical capabilities with this versatile system that combines a Large Valve Oven (LVO) with the industry-leading Agilent 7890 GC system. The additional thermal zone provided by the LVO gives you the advantages of:

- Increased flexibility for analyses requiring multiple valves and columns.
- Rapid switching between methods — the higher main oven temperature does not affect the LVO temperature, so you don’t have to wait for valve oven equilibration when changing from D3606 to D4815/D5580 analysis.

**Column and valve configuration:**

Reformulated Fuel Analyzer with LVO

![Analyst column and valve configuration](image)

**Analysis of benzene and toluene in gasoline per ASTM D3606**

![Benzene and toluene analysis](image)

This overlay represents 10 samples prepared with the Agilent 7696A Sample Prep WorkBench. EPA method standards specify 0.1-5.0 vol% for benzene and 2-20 vol% for toluene.

**Aromatics in gasoline separation per ASTM D5580**

![Aromatics in gasoline separation](image)

Overlay of 5 samples prepared with the Agilent 7696A Sample Prep WorkBench. This method measures benzene (0.1-5%), toluene (1-15%), C8 aromatics (0.5-10%), C9 plus aromatics (5-30%), and total aromatics (10-80%).

**Analysis of oxygenated additives per ASTM D4815**

![Analysis of oxygenated additives](image)

14 different ethers and alcohols from 0.1-15 wt% were detected. Samples were prepared with the Agilent 7696A Sample Prep WorkBench.

**We also offer fully customized Analyzers for your unique requirements**

Agilent, together with our Channel Partners, can help you meet your most challenging demands with specialized technologies that significantly reduce your time from system arrival to final validation. With pre-configured hardware and method-specific separation tools, your analysts can spend more time on calibration and validation per your laboratory’s SOPs.

To review our full line of analyzers, visit [agilent.com/chem/appkits](http://agilent.com/chem/appkits)
Over the past four decades, Agilent has taken an active role in developing methods and applications — many of which have evolved into global standards for energy/fuels analysis. Our 7890 GC, for example, is the world’s most widely used GC system. It features accurate temperature controls and precise injection systems — plus enhanced Electronic Pneumatic Control (EPC) for the best retention times.

In addition, Agilent experts continue to be actively involved in ASTM — the world’s most trusted source for standards development. We have applied this deep regulatory understanding toward developing methods for our Reformulated Fuel Analyzers.

Beyond the box: A full portfolio of customized products, advice, and support

High-quality columns and supplies from the world GC leader
Agilent-engineered GC columns and supplies deliver what your analysts demand — including:
• Long-term reliability and robustness
• Trouble-free instrument operation
• Faster analysis without loss of resolution

Local, on site assistance
No matter where you are on the energy/fuels supply chain, Agilent can help you increase production efficiency... reduce scrap and rework... and enhance product quality.

Best-in-class service and support
Whether you need support for a single instrument or a multi-vendor operation, Agilent service professionals can help solve problems quickly and increase your uptime, so you can focus on what you do best.

Custom GC and GC/MS configurations
Let Agilent customize a standard GC or a GC/MS analyzer with specialized columns, valves, tubing inlets, and other add-ons — including an extensive line of consumables and column modules.

Put your lab on the productivity fast track.
Contact your local Agilent Representative or Agilent Authorized Distributor at agilent.com/chem/contactus

Or call 800-227-9770 (in the U.S. or Canada)

Visit agilent.com/chem/appkits
for a description of available Analyzers and Application Kits

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